

CHAPTER **24**

ELECTRICAL POWER



737-600/700/800/900

FAULT ISOLATION MANUAL

CHAPTER 24

ELECTRICAL POWER

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YOU FIND A FAULT WITH
AN AIRPLANE SYSTEM

These are the possible types
of faults:

1. Observed Fault
2. Cabin Fault



USE BITE TO GET
MORE INFORMATION

If you did a BITE test already,
then you can go directly to the
fault isolation procedure for
the maintenance message.

For details, see Figure 2 →



GO TO THE
FAULT ISOLATION
TASK IN THE FIM

Use the fault code or description
to find the task in the FIM. There
is a numerical list of fault codes
in each chapter. There are lists
of fault descriptions at the front
of the FIM.

For details, see Figure 3 →



FOLLOW THE STEPS OF THE
FAULT ISOLATION TASK

The fault isolation task explains
how to find the cause of the fault.
When the task says "You corrected
the fault" you know that the fault
is gone.

For details, see Figure 4 →

Basic Fault Isolation Process
Figure 1

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24-HOW TO USE THE FIM

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Some airplane systems have built-in test equipment (BITE). IF the system finds a fault when you do a BITE test, it will give you a maintenance message.

A maintenance message can be any of these:

- a code
- a text message
- a light
- an indication.

To find the fault isolation task for a maintenance message, go to the Maintenance Message Index in the chapter for the applicable system.

If you do not know which chapter is the correct one, look at the list at the front of any Maintenance Message Index. For each system or component (LRU) that has BITE, this list gives the chapter number where you can find the Index that you need.

Find the maintenance message for the applicable LRU or system in the Index. Then find the task number on the same line as the maintenance message. Go to the task in the FIM and do the steps of the task (see Figure 4).

Getting Fault Information from BITE
Figure 2

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IF YOU HAVE:

THEN DO THIS TO FIND THE TASK IN THE FIM:

FAULT CODE

1. The first two digits of the fault code are the FIM chapter that you need. Go to the Fault Code Index in that chapter and find the fault code. If the fault code starts with a letter, then go to the Cabin Fault Code Index at the front of the FIM.
2. Find the task number on the same line as the fault code. Go to the task in the FIM and do the steps in the task (see Figure 4).

OBSERVED FAULT DESCRIPTION

1. Go to the Observed Fault List at the front of the FIM and find the best description for the fault.
2. Find the task number on the same line as the fault description. Go to the task in the FIM and do the steps of the task (see Figure 4).

CABIN FAULT DESCRIPTION

1. Go to the Cabin Fault List at the front of the FIM and find the best description for the fault.
2. Find the task number on the same line as the fault description. Go to the task in the FIM and do the steps of the task (see Figure 4).

MAINTENANCE MESSAGE (FROM BITE)

1. Go to the Maintenance Message Index in the chapter for the LRU (the front of each Index gives you the chapter number for all LRUs). Find the maintenance message in the Index.
2. Find the task number on the same line as the maintenance message. Go to the task in the FIM and do the steps in the task (see Figure 4).

Finding the Fault Isolation Task in the FIM
Figure 3

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FAULT ISOLATION MANUAL

ASSUMED CONDITIONS AT START OF TASK

- External electrical power is ON
- Hydraulic power and pneumatic power are OFF
- Engines are shut down
- No equipment in the system is deactivated

POSSIBLE CAUSES

- The list of possible causes has the most likely cause first and the least likely cause last.
- You can use the maintenance records of your airline to determine if the fault occurred before. Compare the list of possible causes to the past maintenance actions. This will help prevent repetition of the same maintenance actions.

INITIAL EVALUATION PARAGRAPH

- The primary purpose of the Initial Evaluation paragraph at the start of the task is to help you find out if you can detect the fault right now:
 - If you cannot detect the fault right now, then the task cannot isolate the fault and the Initial Evaluation paragraph will say that there was an intermittent fault.
 - If you have an intermittent fault, you must use your judgement (and follow your airline's policy) to decide which maintenance action to take. Then monitor the airplane to see if the fault happens again on subsequent flights.
- The Initial Evaluation paragraph can also help you find out which Fault Isolation Procedure to use to isolate and correct the fault.

FAULT ISOLATION STEPS

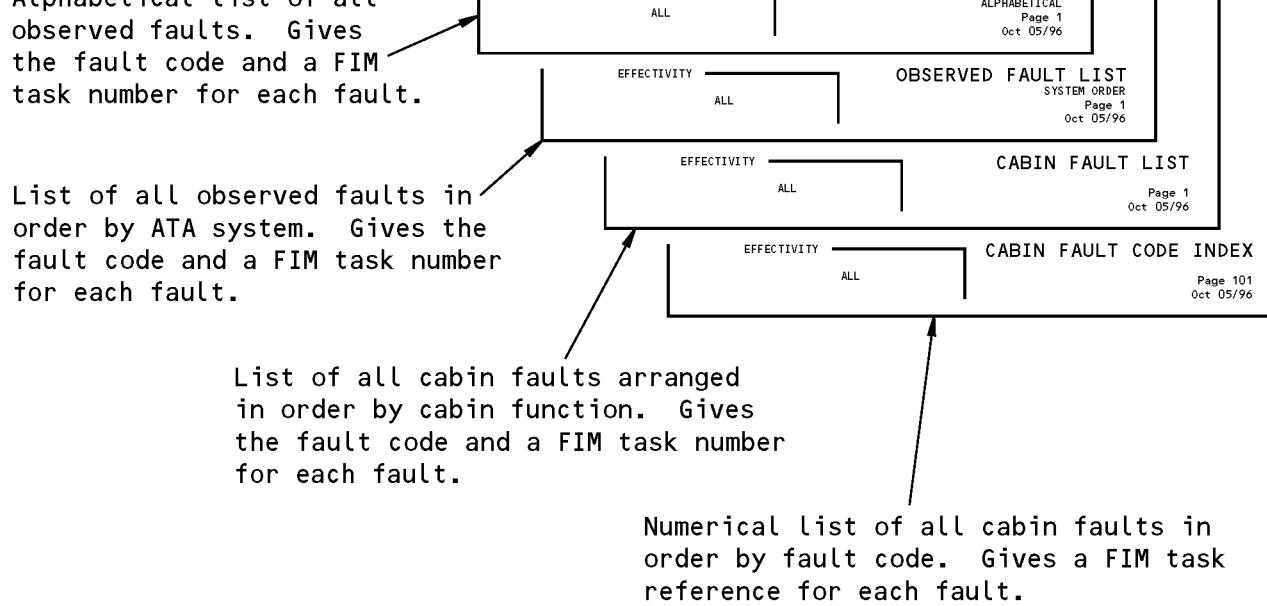
- Do the steps of the task in the specified order. The "If ... then" statements that you see will guide you along the correct path.
- When you are at the endpoint of the path, the step says "...you corrected the fault." Complete the step and exit the procedure.

Doing the Fault Isolation Task
Figure 4

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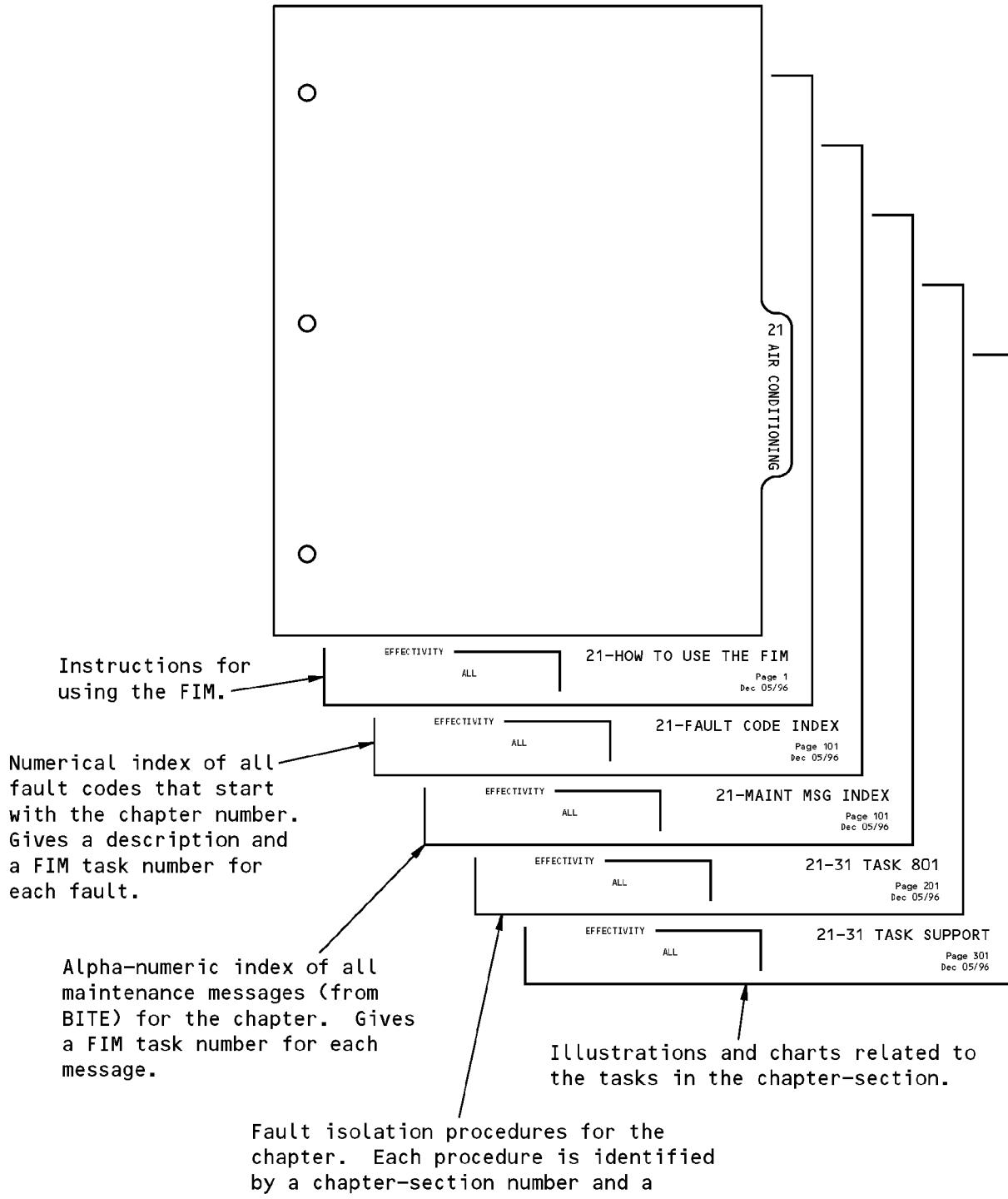
Subjects at Front of FIM
 Figure 5



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Subjects in Each FIM Chapter
 Figure 6



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FAULT CODE	FAULT DESCRIPTION	GO TO FIM TASK
241 010 01	DRIVE light: light on - generator 1.	24-11 TASK 801
241 010 02	DRIVE light: light on - generator 2.	24-11 TASK 802
242 040 01	SOURCE OFF and GEN OFF BUS lights: lights on with IDG 1 and IDG 2 on line - no. 1.	24-21 TASK 801
242 040 02	SOURCE OFF and GEN OFF BUS lights: lights on with IDG 1 and IDG 2 on line - no. 2.	24-21 TASK 801
242 050 00	APU GEN OFF BUS light: light on with APU generator on line.	24-21 TASK 801
242 060 01	TRANSFER BUS OFF and SOURCE OFF lights: lights on with the APU generator on line - no. 1.	24-21 TASK 801
242 060 02	TRANSFER BUS OFF and SOURCE OFF lights: lights on with the APU generator on line - no. 2.	24-21 TASK 801
242 070 01	TRANSFER BUS OFF light: flickers with IDG on line - generator 1.	24-21 TASK 818
242 070 02	TRANSFER BUS OFF light: flickers with IDG on line - generator 2.	24-21 TASK 819
242 121 41	IDG differential pressure indicator: extended - left.	24-11 TASK 803
242 121 42	IDG differential pressure indicator: extended - right.	24-11 TASK 803
243 010 00	STANDBY PWR OFF light: light on with AC power supplied and STANDBY POWER switch at AUTO or BAT.	24-34 TASK 803
243 020 00	STANDBY PWR OFF light: light on with BAT switch at ON and STANDBY POWER switch at AUTO or BAT.	24-34 TASK 803
243 030 00	AC and DC metering panel: has missing segments.	24-31 TASK 827
243 040 00	TR UNIT light: light on.	24-31 TASK 826
243 050 00	ELEC light: light on.	24-31 TASK 801
244 010 01	TRANSFER BUS OFF and SOURCE OFF lights: lights on with GRD PWR switch at ON - no. 1.	24-41 TASK 801
244 010 02	TRANSFER BUS OFF and SOURCE OFF lights: lights on with GRD PWR switch at ON - no. 2.	24-41 TASK 801
244 010 48	TRANSFER BUS OFF and SOURCE OFF lights: lights on with GRD PWR switch at ON - no. 1 and no. 2.	24-41 TASK 801



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<u>LRU/SYSTEM</u>	<u>SHORT NAME</u>	<u>CHAPTER</u>
Air Data Inertial Reference System	ADIRS	34
Air Traffic Controller Transponder - 1 (Left)	ATC XPDR - 1 (L)	34
Air Traffic Controller Transponder - 2 (Right)	ATC XPDR - 2 (R)	34
Airborne Vibration Monitor System Signal Conditioner	AVM SIG COND	77
Antiskid Control Unit	ANTISKID	32
Automatic Direction Finder Receiver - 1	ADF RECVR - 1	34
Autothrottle System	A/T	22
Auxiliary Power Unit	APU	49
Auxiliary Power Unit Generator Control Unit	APU GCU	24
Bus Power Control Unit	BPCU	24
Cabin Pressure Controller	CAB PRESS CON	21
Cabin Temperature Controller	CAB TEMP CONT	21
Cargo Electronic Unit - Forward	CEU - FWD	26
Cargo Electronic Unit - Lower	CEU - LOWER	26
Cargo Electronic Unit - Main Aft	CEU - MAIN AFT	26
Cargo Electronic Unit - Main Forward	CEU - MAIN FWD	26
Common Display System	CDS	31
Compartment Overheat Detection Control Module	WING/BODY OHT	26
Digital Flight Control System	DFCS	22
Distance Measurement Equipment Interrogator	DME INTRROGTR	34
Electrical Meters, Battery, and Galley Power Module	P5-13	24
Electronic Engine Controller - 1	ENGINE - 1	73
Electronic Engine Controller - 2	ENGINE - 2	73
Emergency Locator Transmitter	ELT	23
Engine Accessory Unit	ENG ACCY UNIT	78
Engine and Auxiliary Power Unit Fire Detection Control Module	ENG/APU FIRE	26
Flap/Slat Electronics Unit	FSEU	27
Flight Data Acquisition Unit	FDAU	31
Flight Management Computer System	FMCS	34
Fuel Quantity Indicating System	FQIS	28
Generator Control Unit - 1	GCU - 1	24
Generator Control Unit - 2	GCU - 2	24
Ground Proximity Computer	GROUND PROX	34
Head Up Display	HUD	34

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<u>LRU/SYSTEM</u>	<u>SHORT NAME</u>	<u>CHAPTER</u>
High Frequency Transceiver	HF XCVR	23
Low Limit (35 Degree F) Controller - Left	35 DEG CONT L	21
Low Limit (35 Degree F) Controller - Right	35 DEG CONT R	21
Multi-Mode Receiver	MMR	34
Pack/Zone Temperature Controller - Left	PACK/ZN CON - L	21
Pack/Zone Temperature Controller - Right	PACK/ZN CON - R	21
Proximity Switch Electronics Unit	PSEU	32
Radio Altimeter Receiver/Transmitter	RADIO ALTIMTR	34
Stall Management Yaw Damper Computer - 1	SMYD - 1	27
Stall Management Yaw Damper Computer - 2	SMYD - 2	27
Traffic Alert and Collision Avoidance System Computer	TCAS COMPUTER	34
VHF Omnidirectional Ranging Marker Beacon Receiver	VOR/MKR RCVR	34
Very High Frequency Transceiver	VHF XCVR	23
Waste Tank Logic Control Module	WASTE TANK	38
Weather Radar Receiver/Transmitter	WEATHER RADAR	34
Window Heat Control Unit - Left Forward	WHCU - L FWD	30
Window Heat Control Unit - Left Side	WHCU - L SIDE	30
Window Heat Control Unit - Right Forward	WHCU - R FWD	30
Window Heat Control Unit - Right Side	WHCU - R SIDE	30





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LRU/SYSTEM	MAINTENANCE MESSAGE	GO TO FIM TASK
APU GCU	DIST/BUS FAULT	24-21 TASK 817
APU GCU	FEEDER FAULT	24-21 TASK 814
APU GCU	GCB/APB FAULT	24-21 TASK 809
APU GCU	GCU FAULT	24-21 TASK 804
BPCU	BPCU FAULT	24-41 TASK 802
BPCU	EP DIST/BUS FAULT	24-41 TASK 803
BPCU	EPC FAULT	24-41 TASK 804
GCU - 1	BTB FAULT	24-21 TASK 810
GCU - 1	DIST/BUS FAULT	24-21 TASK 815
GCU - 1	FEEDER FAULT	24-21 TASK 812
GCU - 1	GCB/APB FAULT	24-21 TASK 807
GCU - 1	GCU FAULT	24-21 TASK 802
GCU - 1	IDG FAULT	24-21 TASK 805
GCU - 2	BTB FAULT	24-21 TASK 811
GCU - 2	DIST/BUS FAULT	24-21 TASK 816
GCU - 2	FEEDER FAULT	24-21 TASK 813
GCU - 2	GCB/APB FAULT	24-21 TASK 808
GCU - 2	GCU FAULT	24-21 TASK 803
GCU - 2	IDG FAULT	24-21 TASK 806
P5-13	24-A0027 VOLT FILTER 1	24-31 TASK 831
P5-13	AUX BAT CHGR INOP	24-31 TASK 825
P5-13	BAT CHGR INOP	24-31 TASK 829
P5-13	INTERFACE FAILURE	24-31 TASK 819
P5-13	SPCU INOP	24-34 TASK 802
P5-13	STAT INV INOP	24-34 TASK 801

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24-MAINT MSG INDEX

801. GEN 1 DRIVE Light - Fault Isolation**A. Description**

- (1) This task is for the 1 DRIVE light, located on the P5-5 panel.
- (2) The DRIVE light comes on when the GCU detects one of the following conditions:
 - (a) The IDG is operating with a low oil condition, this is triggered by the low oil pressure switch in the IDG.
 - (b) The GCU detected an underfrequency condition and opened the GCB.
- (3) The DISCONNECT switch on the P5-5 panel is pushed when the DRIVE light comes on and the engine is operating at or above idle speed. Thus the IDG should be disconnected after the DRIVE light has come on.

B. Possible Causes

- (1) Integrated drive generator (IDG) 1, G9
- (2) Generator control unit 1, G10
- (3) Wiring
- (4) Engine wire harness, MW0312

C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	8	C01286	GENERATOR DISC 1
F	10	C01283	GENERATOR CONT UNIT 1

D. Related Data

- (1) (SSM 24-11-11)
- (2) (WDM 24-11-11)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) If fault indications show, do the specified task for the maintenance messages then do the Fault Isolation Procedure below.
 - (b) If no fault indications show, then do the Fault Isolation Procedure below.

F. Fault Isolation Procedure

- (1) If the IDG mounted to an engine is disconnected for about 50 flight hours, then do this step:
 - (a) Replace IDG 1.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
 Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

 - (b) If you replaced the IDG and the operational test for the IDG is satisfactory, then you corrected the fault.
 - (c) If the operational test for the IDG is not satisfactory, then continue.



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- (2) Do this task: IDG Differential Pressure Indicator (DPI) Check, AMM TASK 12-13-21-200-802.
 - (a) If you replaced the IDG and the operational test for the IDG is satisfactory, then you corrected the fault.
 - (b) If the IDG differential pressure indicator is not extended, then continue.
- (3) Do this check for loss of IDG oil:
 - (a) Visually examine the IDG and the external cooling circuit for indications of oil leakage.
 - 1) If indications of oil leakage are present, then do these steps:
 - a) Repair the leaks.
 - b) Replace IDG 1.
 - These are the tasks:
Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.
 - c) Do this task: IDG Oil System Static Leak Check, AMM TASK 24-11-00-700-801.
 - d) If the operational test for the IDG is satisfactory and you find no leaks during the static leak check, then you corrected the fault.
- 2) If indications of oil leakage are not present, then continue.

- (4) Do this task: IDG Scavenge and Charge Filter Inspection/Check, AMM TASK 24-11-41-200-801.
- (a) If you replaced the IDG and the operational test for the IDG is satisfactory, then you corrected the fault
- (b) If the IDG scavenge filter is satisfactory, then continue.
- (5) Do this check of the wiring:
- (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
- (b) Disconnect connectors DP1205 and DP1206 from IDG 1.
- (c) Disconnect connector D1086 from the P5-5 panel.
- (d) Do a wiring check between these pins of connector D10890B on the E2-1 rack and connector DP1206 removed from IDG 1:
NOTE: Do a check for a short, wire to wire and wire to ground.

D10890B

pin 27	-----	pin 5
pin 15	-----	pin 6

DP1206

- (e) Do a wiring check between these pins of connector D10890A on the E2-1 rack and connector DP1205 removed from IDG 1:

D10890A

pin 3	-----	pin 1
pin 4	-----	pin 6
pin 5	-----	pin 7

DP1205

- (f) Do a wiring check between these pins of connector D10890A on the E2-1 rack and connector D1086 removed from the P5-5 panel:

NOTE: Do a check for a short, wire to ground.



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D10890A

pin 61 ----- **D1086**

pin 20

(g) If you find a problem with the wires listed above, then do these steps:

- 1) Repair the wiring.
- 2) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801
- 3) Re-connect connectors DP1205 and DP1206 on IDG 1.
- 4) Re-connect connector D1086 to the P5-5 panel.
- 5) Do these steps to reconnect the IDG:
 - a) Slowly pull the IDG disconnect reset ring to the outward travel limit. Make a note of the amount of hand force necessary.
 - b) Make sure that a click is felt in the disconnect reset ring as it gets near the outward limit of travel.

NOTE: Operation of the reset ring should be smooth with moderate force necessary and no indication of binding.
 - c) Allow the disconnect reset ring to slowly return to the maximum inward position.

NOTE: Operation of the reset ring should be smooth with moderate force required and no indication of binding.
 - d) Slowly pull the IDG disconnect reset ring to the outward travel limit. Make a note of the amount of hand force necessary.
 - e) Make sure that the amount of hand force necessary is less than the amount used in the previous step.
 - f) Make sure that there is no click during the second pull of the disconnect reset ring.
 - g) If the hand force does not decrease, or a click is produced during the second pull of the disconnect reset ring, replace the 1 IDG.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

- h) Allow the disconnect reset ring to slowly return to the maximum inward position.
- 6) Do this task: Operational Test For Number 1 IDG, AMM TASK 24-11-00-700-802.
- 7) If the operational test for the IDG is satisfactory, then you corrected the fault.

(h) If there is no problem with the wiring, then do these steps:

- 1) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801
- 2) Re-connect connector D1086 to the P5-5 panel.
- 3) Replace the 1 IDG.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

- 4) If the operational test for the IDG is satisfactory, then you corrected the fault.
- 5) If the operational test for the IDG is not satisfactory, then continue.



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(6) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- Do this task: Operational Test For Number 1 IDG, AMM TASK 24-11-00-700-802.
- If the operational test for the IDG is satisfactory, then you corrected the fault.
- If the operational test for the IDG is not satisfactory, then continue.

(7) Examine the engine wire harness, MW0312:

- If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:

Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,

Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.

- Do this task: Operational Test For Number 1 IDG, AMM TASK 24-11-00-700-802.
- If the operational test for the IDG is satisfactory, then you corrected the fault.

————— END OF TASK —————

802. GEN 2 DRIVE Light - Fault Isolation

A. Description

- This task is for the 2 DRIVE light, located on the P5-5 panel.
- The DRIVE light comes on when the GCU detects one of the following conditions:
 - The IDG is operating with a low oil condition, this is triggered by the low oil pressure switch in the IDG.
 - The GCU detected an underfrequency condition and opened the GCB.
- The DISCONNECT switch on the P5-5 panel is pushed when the DRIVE light comes on and the engine is operating at or above idle speed. Thus the IDG should be disconnected after the DRIVE light has come on.

B. Possible Causes

- Integrated drive generator (IDG) 2, G9
- Generator control unit 2, G12
- Wiring
- Engine wire harness, MW0312

C. Circuit Breakers

- These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	9	C01287	GENERATOR DISC 2
F	11	C01284	GENERATOR CONT UNIT 2

D. Related Data

- (SSM 24-11-21)



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(2) (WDM 24-11-21)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) If fault indications show, do the specified task for the maintenance messages then do the Fault Isolation Procedure below.
 - (b) If no fault indications show, then do the Fault Isolation Procedure below.

F. Fault Isolation Procedure

- (1) If the IDG mounted to an engine is disconnected for about 50 flight hours, then do this step:
 - (a) Replace IDG 2.

These are the tasks:
Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.
 - (b) If you replaced the IDG and the operational test for the IDG is satisfactory, then you corrected the fault.
 - (c) If the operational test for the IDG is not satisfactory, then continue.
- (2) Do this task: IDG Differential Pressure Indicator (DPI) Check, AMM TASK 12-13-21-200-802.
 - (a) If you replaced the IDG and the operational test for the IDG is satisfactory, then you corrected the fault.
 - (b) If the IDG differential pressure indicator is not extended, then continue.
- (3) Do this check for loss of IDG oil:
 - (a) Visually examine the IDG and the external cooling circuit for indications of oil leakage.
 - 1) If indications of oil leakage are present, do these steps:
 - a) Repair the leaks.
 - b) Replace IDG 2.

These are the tasks:
Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.
 - c) Do this task: IDG Oil System Static Leak Check, AMM TASK 24-11-00-700-801.
 - d) If the operational test for the IDG is satisfactory and you find no leaks during the static leak check, then you corrected the fault.
 - 2) If indications of oil leakage are not present, then continue.
 - (4) Do this task: IDG Scavenge and Charge Filter Inspection/Check, AMM TASK 24-11-41-200-801.
 - (a) If you replaced the IDG and the operational test for the IDG is satisfactory, then you corrected the fault.
 - (b) If the IDG scavenge filter checks out OK, then continue.
 - (5) Do this check of the wiring:
 - (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
 - (b) Disconnect connectors DP1205 and DP1206 from IDG 2.



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- (c) Disconnect connector D636 from the P5-5 panel.
- (d) Do a wiring check between these pins of connector D10892B on the E4-2 rack and connector DP1206 removed from IDG 2:

NOTE: Do a check for a short, wire to wire and wire to ground.

D10892B	DP1206
pin 27 -----	pin 5
pin 15 -----	pin 6

- (e) Do a wiring check between these pins of connector D10892A on the E4-2 rack and connector DP1205 removed from IDG 2:

D10892A	DP1205
pin 3 -----	pin 1
pin 4 -----	pin 6
pin 5 -----	pin 7

- (f) Do a wiring check between these pins of connector D10892A on the E4-2 rack and connector D636 removed from the P5-5 panel:

NOTE: Do a check for a short, wire to ground.

D10892A	D636
pin 61 -----	pin 16

- (g) If you find a problem with the wires listed above, then do these steps:

- 1) Repair the wiring.
- 2) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801
- 3) Re-connect connectors DP1205 and DP1206 on IDG 2.
- 4) Re-connect connector D636 to the P5-5 panel.
- 5) Do these steps to reconnect the IDG:
 - a) Slowly pull the IDG disconnect reset ring to the outward travel limit. Make a note of the amount of hand force necessary.
 - b) Make sure that a click is felt in the disconnect reset ring as it gets near the outward limit of travel.

NOTE: Operation of the reset ring should be smooth with moderate force necessary and no indication of binding.

- c) Allow the disconnect reset ring to slowly return to the maximum inward position.

NOTE: Operation of the reset ring should be smooth with moderate force required and no indication of binding.

- d) Slowly pull the IDG disconnect reset ring to the outward travel limit. Make a note of the amount of hand force necessary.
- e) Make sure that the amount of hand force necessary is less than the amount used in the previous step.
- f) Make sure that there is no click during the second pull of the disconnect reset ring.
- g) If the hand force does not decrease, or a click is produced during the second pull of the disconnect reset ring, replace the 2 IDG.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,



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Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

- h) Allow the disconnect reset ring to slowly return to the maximum inward position.
- 6) Do this task: Operational Test For Number 2 IDG, AMM TASK 24-11-00-700-803.
- 7) If the operational test for the IDG is satisfactory, then you corrected the fault.
- (h) If there is no problem with the wiring, then do these steps:
 - 1) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801
 - 2) Re-connect connector D636 to the P5-5 panel.
 - 3) Replace the 2 IDG.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

 - 4) If the operational test for the IDG is satisfactory, then you corrected the fault.
 - 5) If the operational test for the IDG is not satisfactory, then continue.
- (6) Replace GCU 2, G12.
These are the tasks:
Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - (a) Do this task: Operational Test For Number 2 IDG, AMM TASK 24-11-00-700-803.
 - (b) If the operational test for the IDG is satisfactory, then you corrected the fault.
 - (c) If the operational test for the IDG is not satisfactory, then continue.
- (7) Examine the engine wire harness, MW0312:
 - (a) If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:
Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,
Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.
 - (b) Do this task: Operational Test For Number 1 IDG, AMM TASK 24-11-00-700-802.
 - (c) If the operational test for the IDG is satisfactory, then you corrected the fault.

END OF TASK

803. IDG Differential Pressure Indicator (DPI) - Fault Isolation

A. Description

- (1) This task is for the visual check of differential pressure indicator (DPI) located on the IDG.

B. Possible Causes

- (1) Integrated Drive Generator (IDG)

C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	8	C01286	GENERATOR DISC 1
F	10	C01283	GENERATOR CONT UNIT 1



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D. Related Data

- (1) SSM 24-11-11
- (2) WDM 24-11-11

E. Initial Evaluation

- (1) If the red button is extended, then do the Fault Isolation Procedure below.
- (2) If the red button is not extended, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Do the IDG scavenge and charge filter inspection check.

These are the tasks:

IDG Scavenge and Charge Filter Inspection/Check, AMM TASK 24-11-41-200-801,

IDG Scavenge and Charge Filter Installation, AMM TASK 24-11-41-400-801.

- (a) Visually examine the DPI for an extended red button.
- (b) If the red button is not extended, you corrected the fault.

————— END OF TASK —————



801. Generator Control Unit BITE Procedure Figure 201**A. General**

- (1) You do the BITE procedure at the front panel of the Generator Control Unit (GCU). There are three GCU's on the airplane and they are installed as follows:
 - (a) GCU 1, G10 located on the E2-1 Rack
 - (b) GCU 2, G12 located on the E4-1 Rack
 - (c) APU GCU, G14 located on the E2-1 Rack
- (2) The GCU's are the same. This procedure is applicable for all of the GCU's.
- (3) The GCU performs a self test after it is powered up or manually by pushing the GCU TEST switch. The GCU has six fault indicator lights, one GCU PASS light and one test switch on the front panel. The fault indicator lights will be referred to as maintenance messages throughout this procedure.
- (4) The seven indicator lights are listed in order below, with the highest priority indicator listed first.
 - (a) GCU FAULT
 - (b) IDG FAULT - (Not applicable for APU GCU, G14)
 - (c) GCB/APB FAULT
 - (d) BTB FAULT - (Not applicable for APU GCU, G14)
 - (e) FEEDER FAULT
 - (f) DIST/BUS FAULT
 - (g) GCU PASS
- (5) The GCU will detect external faults when the applicable generator is supplying power.

NOTE: If there is more than one fault condition, only the highest priority fault indicator will be on.

- (6) Use the manual BITE procedure to clear the fault indications from the GCU memory.

NOTE: Record the maintenance messages (if any) before you do the manual BITE procedure.

B. Prepare for Test

- (1) Set the BAT switch on the P5-13 panel to the ON position.
- (2) Make sure power is removed from applicable generator for the GCU being tested.
 - (a) If you are performing BITE on the GCU 1, G10, do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - (b) If you are performing BITE on the GCU 2, G12, do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - (c) If you are performing BITE on the APU GCU, G14, do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

C. BITE Procedure

- (1) Do these steps to do the BITE procedure for the Generator Control Unit:
 - (a) Record any maintenance messages (if there are any) before you push the GCU TEST switch.

NOTE: Most faults can only be detected by the GCU when the applicable generator is supplying power. If you remove power from the GCU, the faults will not be erased. However, if the fault is not presently detectable, (applicable generator not supplying power), and the GCU TEST switch is pushed, the fault will be cleared.



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- (b) Push and hold the GCU TEST switch on the generator control unit for a minimum of one second and then release it.
- (c) Make sure all seven of the indicator lights come on for approximately three seconds:
 - 1) GCU FAULT - (red)
 - 2) IDG FAULT - (red)
 - 3) GCB/APB FAULT - (red)
 - 4) BTB FAULT - (red)
 - 5) FEEDER FAULT - (red)
 - 6) DIST/BUS FAULT - (red)
 - 7) GCU PASS - (green)
- (d) Make sure all seven of the indicator lights go off for approximately three seconds.
- (e) If no faults are detected, the GCU PASS light will come on for approximately seven seconds.
- (f) If a fault is detected, the applicable red fault indicator light will come on.
- (g) If the fault indicator lights fail to respond per the steps listed above, then do the applicable GCU FAULT Task.
- (h) Refer to the table at the end of this task to find the fault isolation task for the applicable maintenance message.

————— END OF TASK —————

LRU/SYSTEM	MAINTENANCE MESSAGE	GO TO FIM TASK
APU GCU	DIST/BUS FAULT	24-21 TASK 817
APU GCU	FEEDER FAULT	24-21 TASK 814
APU GCU	GCB/APB FAULT	24-21 TASK 809
APU GCU	GCU FAULT	24-21 TASK 804
GCU - 1	BTB FAULT	24-21 TASK 810
GCU - 1	DIST/BUS FAULT	24-21 TASK 815
GCU - 1	FEEDER FAULT	24-21 TASK 812
GCU - 1	GCB/APB FAULT	24-21 TASK 807
GCU - 1	GCU FAULT	24-21 TASK 802
GCU - 1	IDG FAULT	24-21 TASK 805
GCU - 2	BTB FAULT	24-21 TASK 811
GCU - 2	DIST/BUS FAULT	24-21 TASK 816
GCU - 2	FEEDER FAULT	24-21 TASK 813
GCU - 2	GCB/APB FAULT	24-21 TASK 808

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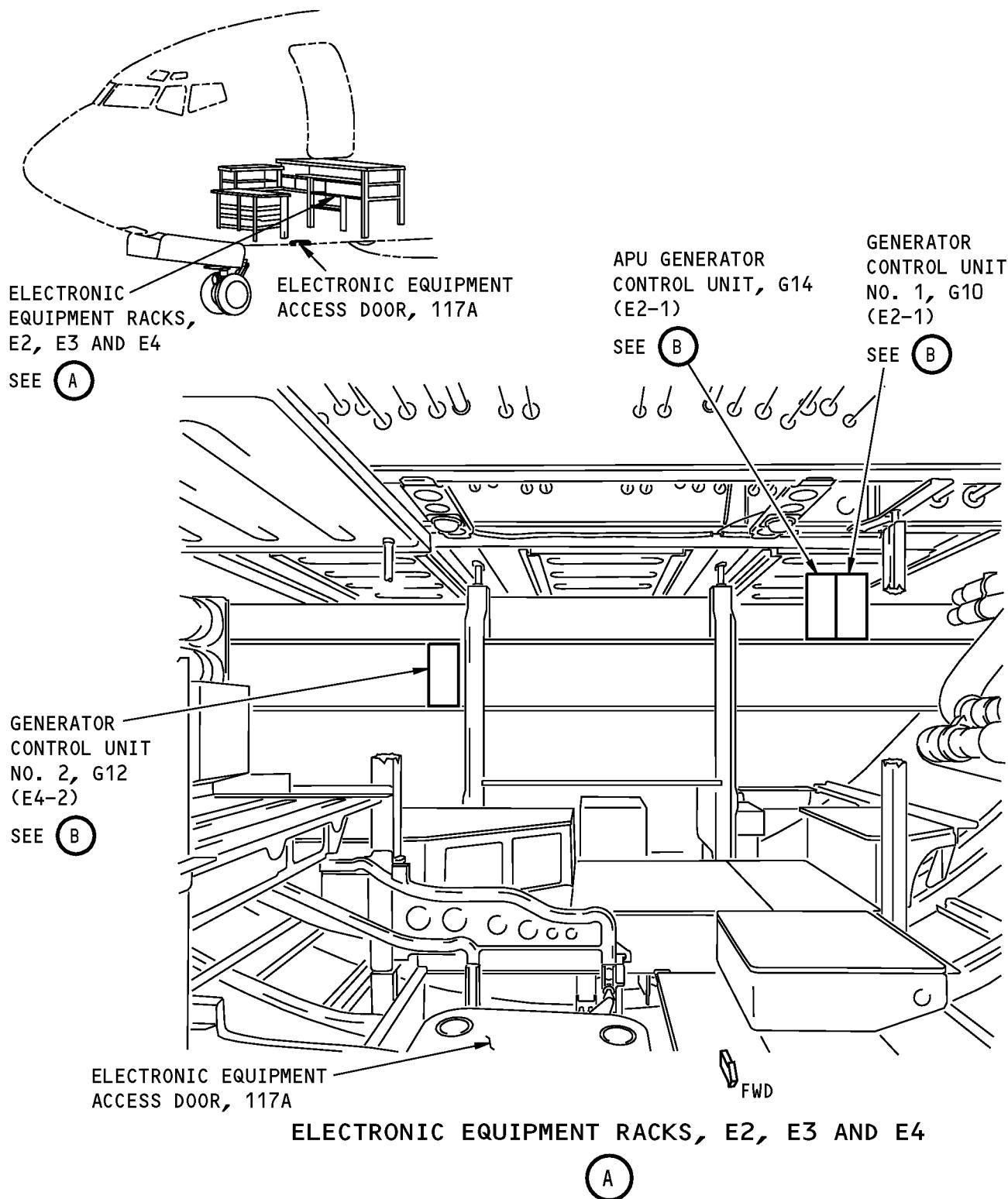
LRU/SYSTEM	MAINTENANCE MESSAGE	GO TO FIM TASK
GCU - 2	GCU FAULT	24-21 TASK 803
GCU - 2	IDG FAULT	24-21 TASK 806



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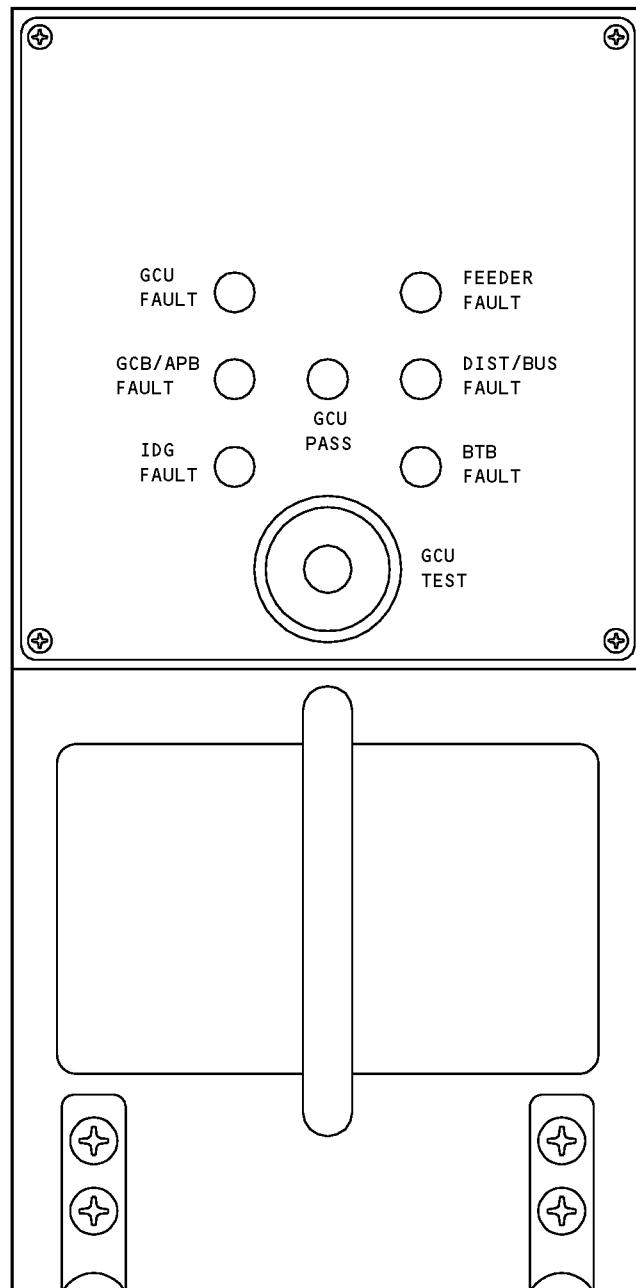


Generator Control Units, G10, G12, G14
 Figure 201 (Sheet 1 of 2)/ 24-21-00-990-802

EFFECTIVITY
 HAP ALL

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GENERATOR CONTROL UNIT
(EXAMPLE)

B

Generator Control Units, G10, G12, G14
Figure 201 (Sheet 2 of 2)/ 24-21-00-990-802

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802. GCU FAULT For GCU 1 - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) GCU FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects an internal problem or there is a problem with the generator switch or switch wiring.

B. Possible Causes

- (1) Generator Control Unit (GCU) 1, G10
- (2) AC System Generator and APU Module, P5-4
- (3) Wiring

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

D. Related Data

- (1) (SSM 24-11-11, 24-22-11)
- (2) (WDM 24-11-11, 24-22-11)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) If the maintenance message GCU FAULT shows, then do the Fault Isolation Procedure below.
 - (b) If no maintenance message shows, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (b) If no maintenance messages show, then you corrected the fault.
 - (c) If the maintenance message GCU FAULT shows or the indicator lights on the GCU fail to respond per the BITE Task, then continue.
- (2) Do this check of the GCU input power wiring:
 - (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.



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(b) Remove the safety tag and close this circuit breaker:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

(c) Do a check for a check for 28 VDC from pin 5 on connector D10890B to pin 1 (ground) on connector D10890B.

(d) Open this circuit breaker and install safety tag:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

(e) If 28 VDC is not present, then do these steps:

- 1) Repair the wiring WDM 24-11-11.
- 2) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- 3) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 4) If no maintenance messages show, then you corrected the fault.
- 5) If the maintenance message GCU FAULT shows, then continue.

(f) If 28 VDC is present, then continue.

(3) Do this check of the generator control switch:

- (a) Disconnect connector D722 from the P5-4 module located on the P5 overhead panel.
- (b) Make sure that pins 22, 23 and 24 of connector D722 on the P5-4 panel are isolated from each other. The generator switch should be in the center position.

NOTE: Check for shorts, pin to pin and pin to ground.

(c) If any of the pins are shorted to each other or ground, then do these steps:

- 1) Replace the P5-4 module.

These are the tasks:

AC System Generator and APU Module Removal, AMM TASK 24-21-51-000-801,

AC System Generator and APU Module Installation, AMM TASK 24-21-51-400-801.

- 2) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.

- 3) If no maintenance messages show, then you corrected the fault.

- 4) If the maintenance message GCU FAULT shows, then continue.

(d) If there is no problem with any of the pins, then continue.

(4) Do this check of the generator control switch wiring:

- (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- (b) Disconnect connector D722 from the P5-4 module located on the P5 overhead panel.
- (c) Do a wiring check between these pins of connector D10890B at the E2-1 rack and connector D722 removed from the P5-4 panel:

NOTE: Check for shorts, wire to wire and wire to ground.



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D10890B	D722
pin 64 -----	pin 24
pin 62 -----	pin 22
pin 63 -----	pin 23

(d) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring WDM 24-11-11.
- 2) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- 3) Re-connect connector D722 on the P5-4 panel.
- 4) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 5) If no maintenance messages show, then you corrected the fault.

————— END OF TASK —————

803. GCU FAULT For GCU 2 - Fault Isolation

A. Description

- (1) This task is for maintenance message:
 - (a) GCU FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects an internal problem or there is a problem with the generator switch or switch wiring.

B. Possible Causes

- (1) Generator Control Unit (GCU) 2, G12
- (2) AC System Generator and APU Module, P5-4
- (3) Wiring

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

D. Related Data

- (1) (SSM 24-11-21, 24-22-21)
- (2) (WDM 24-11-21, 24-22-21)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) If the maintenance message GCU FAULT shows, then do the Fault Isolation Procedure below.
 - (b) If no maintenance messages show, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace GCU 2, G12.

These are the tasks:



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Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) If no maintenance messages show, then you corrected the fault.
- (c) If the maintenance message GCU FAULT shows or the indicator lights on the GCU fail to respond per the BITE Task, then continue.

(2) Do this check of the GCU input power wiring:

- (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- (b) Remove the safety tag and close this circuit breaker:
F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2
- (c) Do a check for a check for 28 VDC from pin 5 on connector D10892B to pin 1 (ground) on connector D10892B.
- (d) Open this circuit breaker and install safety tag:
F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2
- (e) If 28 VDC is not present, then do these steps:
 - 1) Repair the wiring WDM 24-11-21.
 - 2) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801 Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - 3) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 4) If no maintenance messages show, then you corrected the fault.
 - 5) If the maintenance message GCU FAULT shows, then continue.
- (f) If 28 VDC is present, then continue.

(3) Do this check of the generator control switch:

- (a) Disconnect connector D730 from the P5-4 module located on the P5 overhead panel.
- (b) Make sure that pins 4, 13 and 14 of connector D730 on the P5-4 panel are isolated from each other. The generator switch should be in the center position.

NOTE: Check for shorts, pin to pin and pin to ground.

- (c) If any of the pins are shorted to each other or ground, then do these steps:
 - 1) Replace the P5-4 module.
These are the tasks:
AC System Generator and APU Module Removal, AMM TASK 24-21-51-000-801,
AC System Generator and APU Module Installation, AMM TASK 24-21-51-400-801.
 - 2) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 3) If no maintenance messages show, then you corrected the fault.



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4) If the maintenance message GCU FAULT shows, then continue.

(d) If there is no problem with any of the pins, then continue.

(4) Do this check of the generator control switch wiring:

- Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- Disconnect connector D730 from the P5-4 module located on the P5 overhead panel.
- Do a wiring check between these pins of connector D10892B on the E4-2 rack and connector D730 removed from the P5-4 panel:

NOTE: Check for shorts, wire to wire and wire to ground.

D10892B	D730
pin 64 -----	pin 4
pin 62 -----	pin 14
pin 63 -----	pin 13

(d) If you find a problem with the wiring, then do these steps:

- Repair the wiring.
- Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- Re-connect connector D730 on the P5-4 panel.
- Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- If no maintenance messages show, then you corrected the fault.

END OF TASK**804. GCU FAULT For APU GCU - Fault Isolation**

A. Description

- This task is for maintenance message:
 - GCU FAULT.
- This message occurs when the Generator Control Unit (GCU) detects an internal problem or there is a problem with one of the generator switches or switch wiring.

B. Possible Causes

- APU Generator Control Unit (GCU), G14
- AC System Generator and APU Module, P5-4
- Wiring

C. Circuit Breakers

- These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	12	C01285	GENERATOR APU GEN CONT UNIT

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
C	9	C01326	APU GEN CONT UNIT

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D. Related Data

- (1) (SSM 24-22-31)
- (2) (WDM 24-22-31)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) If the maintenance message GCU FAULT shows, then do the Fault Isolation Procedure below.
 - (b) If no maintenance message shows, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace the APU GCU, G14.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) If no maintenance messages show, then you corrected the fault.
- (c) If the maintenance message GCU FAULT shows or the indicator lights on the GCU fail to respond per the BITE Task, then continue.

- (2) Do this check of the GCU input power wiring:
 - (a) Remove the APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Remove the safety tag and close this circuit breaker:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	12	C01285	GENERATOR APU GEN CONT UNIT

- (c) Make sure the BAT switch on the P5-13 panel is in the ON position.
- (d) Do a check for a check for 28 VDC from pin 5 on connector D10896B to pin 1 (ground) on connector D10896B.
- (e) Open this circuit breaker and install safety tag:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	12	C01285	GENERATOR APU GEN CONT UNIT

- (f) If 28 VDC is not present, then do these steps:
 - 1) Repair the wiring (WDM 24-22-31).
 - 2) Re-install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - 3) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 4) If no maintenance messages show, then you corrected the fault.
 - 5) If the maintenance message GCU FAULT shows, then continue.
- (g) If 28 VDC is present, then continue.



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(3) Do this check of the APU generator control switches:

- Disconnect connectors D722 and D634 from the P5-4 module located on the P5 overhead panel.
- Make sure that pins 16, 28 and 29 of connector D634 on the P5-4 panel are isolated from each other. The APU GEN 2 switch should be in the center position.
NOTE: Check for shorts, pin to pin and pin to ground.
- Make sure that pins 15 and 16 of connector D722 on the P5-4 panel are isolated from each other. The APU GEN 1 switch should be in the center position.
NOTE: Check for shorts, pin to pin and pin to ground.
- If any of the pins listed above are shorted to each other or ground, then do these steps:
 - Replace the P5-4 module.
These are the tasks:
AC System Generator and APU Module Removal, AMM TASK 24-21-51-000-801,
AC System Generator and APU Module Installation, AMM TASK 24-21-51-400-801.
 - Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - If no maintenance messages show, then you corrected the fault.
 - If the maintenance message GCU FAULT shows, then continue.
- If there is no problem with any of the pins, then continue.

(4) Do this check of the APU generator control switch wiring:

- Remove the APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- Disconnect connectors D722 and D634 from the P5-4 module located on the P5 overhead panel.
- Do a wiring check between these pins of connector D10896B on the E2-1 rack and connectors D634 and D722 removed from the P5-4 panel:
NOTE: Check for shorts, wire to wire and wire to ground.

D10896B	D634
pin 63 -----	pin 28
pin 51 -----	pin 16
pin 50 -----	pin 29

D10896B	D722
pin 64 -----	pin 15
pin 62 -----	pin 16

- If you find a problem with the wiring, then do these steps:
 - Repair the wiring.
 - Re-install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - Re-connect connectors D722 and D634 on the P5-4 panel.
 - Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - If no maintenance messages show, then you corrected the fault.

END OF TASK

EFFECTIVITY
HAP ALL

24-21 TASK 804

805. IDG FAULT For GCU 1 - Fault Isolation**A. Description**

- (1) This task is for maintenance message:
 - (a) IDG FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) senses any of these conditions:
 - (a) Integrated Drive Generator (IDG) under voltage
 - (b) IDG over/under frequency
 - (c) Shorted rotating diode in the IDG.

B. Possible Causes

- (1) Integrated Drive Generator, G9
- (2) IDG power feeders
- (3) Generator Control Unit (GCU) 1, G10
- (4) Wiring
- (5) Engine wire harness, MW0312

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

D. Related Data

- (1) (SSM 24-21-11)
- (2) (SSM 31-62-14)
- (3) (WDM 24-21-11)
- (4) (WDM 31-62-14)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - (b) If the IDG trips off line or there are maintenance messages on the front panel of the GCU, then do the Fault Isolation Procedure below.
 - (c) If the IDG does not trip off and there are no maintenance messages on the front panel of the GCU, then there was an intermittent fault.
 - (d) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

F. Fault Isolation Procedure

- (1) Replace IDG 1, G9.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,

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Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (d) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (e) If the IDG trips off line or maintenance messages show, then continue.

(2) Do this check of the power feeders and the POR wiring:

- (a) Remove the four power feeders from the IDG:
 - 1) Remove the two screws that hold the IDG terminal cover
 - 2) Remove the IDG terminal cover
 - 3) Remove the two screws that hold the fanning strip to the IDG
 - 4) Remove the four terminal nuts that hold the power feeders to the IDG terminal block
 - 5) Remove the four power feeders from the IDG.

NOTE: Do not let the feeder terminations to touch each other or the airplane structure when you do the wiring checks.

- (b) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- (c) Do a check for continuity between the feeders removed from IDG 1 and terminal block TB5001 on the P91 panel:

IDG 1	TB5001 P91 PNL
T1	A
T2	B
T3	C

- (d) If you find a problem with the power feeders, then do these steps:
 - 1) Repair the wiring.
- (e) Use a low resistance ohmmeter to measure the resistance between the feeder removed from the neutral terminal on IDG 1 and ground:

IDG 1	GD3834-AC
N	gnd

- (f) If the resistance is greater than 0.1 ohms, then do these steps:
 - 1) Repair the wiring.
- (g) Do a check for continuity between these pins of connector D10890A on the E2-1 rack and terminal block TB5001 on the P91 panel:

D10890A	TB5001
pin 7	A
pin 15	B
pin 16	C

- (h) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (i) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.



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- (j) Install the four power feeders on the IDG:
 - 1) Install the four power feeders on the IDG terminal studs.
 - 2) Install the four nuts and tighten the nuts to 144-168 pound-inches (16-19 Newton meters).
 - 3) Install the IDG terminal cover.
 - 4) Install the two screws on the IDG terminal cover and tighten to 20-22 pound-inches (2.3-2.5 Newton meters).
 - 5) Attach the fanning strip to the IDG with the two screws and tighten to 26-30 pound-inches (2.9-3.4 Newton meters).
- (k) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (l) If you did not find a problem with any of the wires, then continue.
- (3) Do this check of the Permanent Magnet Generator (PMG) wiring:
 - (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Disconnect connector DP1205 from the IDG 1.
 - (c) Do a check for continuity between these pins of connector D10890A on the E2-1 rack and connector DP1205 removed from IDG 1:

D10890A	DP1205
pin 3 -----	pin 1
pin 4 -----	pin 6
pin 5 -----	pin 7
- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (e) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (f) Re-connect connector DP1205 to the IDG 1.
- (g) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (h) If you did not find a problem with any of the wires, then continue.
- (4) Do this check of the EXCITER wiring:
 - (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.



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- (b) Disconnect connector DP1206 from IDG 1.
- (c) Do a wiring check between these pins of connector D10890B on the E2-1 and connector DP1206 removed from IDG 1:

D10890B		DP1206
pin 55	-----	pin 2
pin 56	-----	pin 3

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (e) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (f) Re-connect connector DP1206 to the IDG 1.
- (g) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (h) If you did not find any problems with the wiring, then continue.

(5) Do this check of the Ready To Load (RTL) wiring:

- (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- (b) Remove the Display Electronic Units (DEU), DEU 1, M1808 and DEU 2, M1809. To remove the DEU's, do this task: Display Electronic Unit Removal, AMM TASK 31-62-21-000-801.
- (c) Do a wiring check between these pins of connector D10890A on the E2-1 rack and connectors D3973B and D3975B on the E3-1 rack:

NOTE: If the RTL signal at pin 33 is shorted to a 12 - 28 VDC source, the IDG FAULT indicator will come on.

D10890A		D3973B
pin 33	-----	pin H9

D10890A		D3975B
pin 33	-----	pin H9

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (e) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (f) Re-install the DEUs, DEU 1, M1808 and DEU 2, M1809. To install the DEU's, do this task: Display Electronic Unit Installation, AMM TASK 31-62-21-400-801.
- (g) If any of the wires listed above need to be repaired, then do the following steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817



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- 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (h) If you did not find any problems with the wiring, then continue.

(6) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (d) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (e) If the IDG trips off line or maintenance messages show, then continue.

(7) Examine the engine wire harness, MW0312:

- (a) If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:
Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,
Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.
- (b) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (c) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (d) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

————— END OF TASK —————

806. IDG FAULT For GCU 2 - Fault Isolation

A. Description

- (1) This task is for this maintenance message
 - (a) IDG FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) senses any of these conditions:
 - (a) Integrated Drive Generator (IDG) under voltage
 - (b) IDG over/under frequency
 - (c) Shorted rotating diode in the IDG.

B. Possible Causes

- (1) Integrated Drive Generator (IDG), G9
- (2) IDG power feeders
- (3) Generator Control Unit (GCU) 2, G12



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(4) Wiring

(5) Engine wire harness, MW0312

C. Circuit Breakers

(1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

D. Related Data

(1) (SSM 24-21-21)

(2) (SSM 31-62-24)

(3) (WDM 24-21-21)

(4) (WDM 31-62-24)

E. Initial Evaluation

(1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.

- Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- If the IDG trips off line or maintenance messages show, then do the Fault Isolation Procedure below.
- If the IDG does not trip off and no maintenance messages show, then there was an intermittent fault.
- Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

F. Fault Isolation Procedure

(1) Replace IDG 2, G9.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,

Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

- Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- If IDG trips off line or maintenance messages show, then continue.

(2) Do this check of the power feeders and the POR wiring:

- Remove the four power feeders from the IDG:

- Remove the two screws that hold the IDG terminal cover
- Remove the IDG terminal cover
- Remove the two screws that hold the fanning strip to the IDG
- Remove the four terminal nuts that hold the power feeders to the IDG terminal block



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5) Remove the four power feeders from the IDG.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

(b) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.

(c) Do a check for continuity between the feeders removed from IDG 2 and terminal block TB5005 on the P92 panel:

IDG2	TB5005 P92 PNL
T1 -----	A
T2 -----	B
T3 -----	C

(d) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(e) Use a low resistance ohmmeter to measure the resistance between the feeder removed from the neutral terminal on IDG 2 and ground:

IDG 2	GD3934-AC
N -----	gnd

(f) If the resistance is greater than 0.1 ohms, then do these steps:

- 1) Repair the wiring.

(g) Do a check for continuity between these pins of connector D10892A on the E4-2 and terminal block TB5005 on the P92 panel:

D10892A	TB5005
pin 7 -----	A
pin 15 -----	B
pin 16 -----	C

(h) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(i) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

(j) Install the four power feeders on the IDG:

- 1) Install the four power feeders on the IDG terminal studs.
- 2) Install the four nuts and tighten the nuts to 144-168 pound-inches (16-19 Newton meters).
- 3) Install the IDG terminal cover.
- 4) Install the two screws on the IDG terminal cover and tighten to 20-22 pound-inches (2.3-2.5 Newton meters).
- 5) Attach the fanning strip to the IDG with the two screws and tighten to 26-30 pound-inches (2.9-3.4 Newton meters).

(k) If any of the wires listed above need to be repaired, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.



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4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(l) If you did not find a problem with any of the wires, then continue.

(3) Do this check of the PMG wiring:

(a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.

(b) Disconnect connector DP1205 from the IDG 2.

(c) Do a check for continuity between these pins of connector D10892A on the E4-2 rack and connector DP1205 removed from IDG 2:

D10892A	DP1205
pin 3 -----	pin 1
pin 4 -----	pin 6
pin 5 -----	pin 7

(d) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(e) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

(f) Re-connect connector DP1205 to the IDG 2.

(g) If any of the wires listed above need to be repaired, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power from IDG 2. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- 3) If the IDG does not trip off and there are no fault indications on the front panel of the GCU, then you corrected the fault.
- 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(h) If you did not find a problem with any of the wires, then continue.

(4) Do this check of the EXCITER wiring:

(a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.

(b) Disconnect connector DP1206 from IDG 2.

(c) Do a wiring check between these pins of connector D10892B at the E4-2 rack and connector DP1206 removed from IDG 2:

D10892B	DP1206
pin 55 -----	pin 2
pin 56 -----	pin 3

(d) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(e) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

(f) Re-connect connector DP1206 to IDG 2.

(g) If any of the wires listed above need to be repaired, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power from IDG 2. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.

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- 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (h) If you did not find any problems with the wiring, then continue.
- (5) Do this check of the Ready To Load (RTL) wiring:
 - (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Remove the Display Electronic Units (DEU); DEU 1, M1808 and DEU 2, M1809. To remove the DEU's, do this task: Display Electronic Unit Removal, AMM TASK 31-62-21-000-801.
 - (c) Do a wiring check between these pins of connector D10892A on the E4-2 rack and connectors D3973D and D3975D on the E3-1 rack:

NOTE: If the RTL signal at pin 33 is shorted to a 12 - 28 VDC source, the IDG FAULT indicator will come on.

D10892A	D3973D
pin 33 -----	pin H9

D10892A	D3975D
33 -----	H9

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (e) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (f) Re-install the DEUs; DEU 1, M1808 and DEU 2, M1809. To install the DEU's, do this task: Display Electronic Unit Installation, AMM TASK 31-62-21-400-801.
- (g) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 2. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (h) If you did not find any problems with the wiring, then continue.

- (6) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (d) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (e) If the IDG trips off line or maintenance messages show, then continue.



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(7) Examine the engine wire harness, MW0312:

- If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:
Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,
Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.
- Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

END OF TASK**807. GCB/APB FAULT For GCU 1 - Fault Isolation**

A. Description

- This task is for this maintenance message:
(a) GCB/APB FAULT.
- This message occurs when the Generator Control Unit (GCU) detects that the applicable Generator Control Breaker (GCB) is not in the commanded position.

B. Possible Causes

- Generator Control Breaker (GCB) 1, C801
- Generator Control Unit (GCU) 1, G10
- Wiring

C. Circuit Breakers

- This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

D. Related Data

- (SSM 24-22-11)
- (WDM 24-22-11)

E. Initial Evaluation

- Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - If the IDG does not come on line and go off line or maintenance messages show, then do the Fault Isolation Procedure below.
 - If the IDG comes on line and goes off line and there are no maintenance messages show, then there was an intermittent fault.

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F. Fault Isolation Procedure

- (1) Replace GCB 1, C801.

These are the tasks:

Breaker Removal, AMM TASK 24-21-41-000-801,

Breaker Installation, AMM TASK 24-21-41-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (d) If the IDG comes on line and goes off line and there no maintenance messages show, then you corrected the fault.
- (e) If the IDG does not come on line and go off line or maintenance messages show, then continue.

- (2) Do this check of the GCB control and sense wiring:
 - (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Disconnect connector D340 from GCB 1, C801 located in the P91 panel.
 - (c) Disconnect connector D10904 from the Auxiliary Power Breaker (APB), C803 located in the P91 panel.
 - (d) Do a wiring check between these pins of connector D10890A on the E2-1 rack and D340 removed from GCB 1, C801:

D10890A	D340
pin 35 -----	pin 1
pin 23 -----	pin 11
pin 36 -----	pin 24
pin 36 -----	pin 14
pin 18 -----	pin 4

- (e) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (f) Do a check for continuity between connector D340 (removed from GCB 1) pin 19 and ground.
- (g) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
- (h) Do a check for continuity between connector D10904 (removed from the APB) pin 20 and ground.
- (i) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
- (j) Do a wiring check between these pins of connector D10890A on the E2-1 rack and D10904 removed from the APB, C803:

D10890A	D10904
pin 19 -----	pin 5

- (k) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.



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- (l) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (m) Re-connect connector D340 to GCB 1, C801 located in the P91 panel.
- (n) Re-connect connector D10904 to the APB, C803 located in the P91 panel.
- (o) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - 4) If the IDG comes on line and goes off line and no maintenance messages show, then you corrected the fault.
- (p) If you did not find any problems with the wiring, then continue.

(3) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
 Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (d) If the IDG comes on line and goes off line and no maintenance messages show, then you corrected the fault.

END OF TASK**808. GCB/APB FAULT For GCU 2 - Fault Isolation****A. Description**

- (1) This task is for this maintenance message:
 - (a) GCB/APB FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects that the applicable Generator Control Breaker (GCB) is not in the commanded position.

B. Possible Causes

- (1) Generator Control Breaker (GCB) 2, C802
- (2) Generator Control Unit (GCU) 2, G12
- (3) Wiring

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

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FAULT ISOLATION MANUAL

D. Related Data

- (1) (SSM 24-22-21)
- (2) (WDM 24-22-21)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - (b) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - (c) If the IDG does not come on line and go off line or maintenance messages show, then do the Fault Isolation Procedure below.
 - (d) If the IDG comes on line and goes off line and no maintenance messages show, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace GCB 2, C802.

These are the tasks:

Breaker Removal, AMM TASK 24-21-41-000-801,

Breaker Installation, AMM TASK 24-21-41-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (d) If the IDG comes on line and goes off line and no maintenance messages show, then you corrected the fault.
- (e) If the IDG does not come on line and go off line or maintenance messages show, then continue.

- (2) Do this check of the GCB control and sense wiring:

- (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- (b) Disconnect connector D344 from GCB 2, C802 located in the P92 panel.
- (c) Disconnect connector D10904 from the Auxiliary Power Breaker (APB), C803 located in the P91 panel.
- (d) Do a wiring check between these pins of connector D10892A on the E4-2 rack and connector D344 removed from GCB 2, C802:

D10892A	D344
pin 35 -----	pin 1
pin 23 -----	pin 11
pin 36 -----	pin 24
pin 36 -----	pin 14
pin 18 -----	pin 4

- (e) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.



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FAULT ISOLATION MANUAL

- (f) Do a check for continuity between connector D344 (removed from GCB 2) pin 19 and ground.
- (g) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
- (h) Do a check for continuity between connector D10904 (removed from the APB) pin 21 and ground.
- (i) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
- (j) Do a wiring check between these pins of connector D10892A on the E4-2 rack and connector D10904 removed from the APB, C803:

D10892A	D10904
pin 19 -----	pin 6

- (k) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (l) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (m) Re-connect connector D344 to GCB 2, C802 located in the P92 panel.
- (n) Re-connect connector D10904 to the APB, C803 located in the P91 panel.
- (o) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 2. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - 4) If the IDG comes on line and goes off line and no maintenance messages show, then you corrected the fault.
- (p) If you did not find any problems with the wiring, then continue.

(3) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 2. To supply electrical, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (d) If the IDG comes on line and goes off line and no maintenance messages show, then you corrected the fault.

————— END OF TASK —————

809. GCB/APB FAULT For APU GCU - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) GCB/APB FAULT.



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(2) This message occurs when the Generator Control Unit (GCU) detects that the Auxiliary Power Breaker (APB) is not in the commanded position.

B. Possible Causes

- (1) Auxiliary Power Breaker (APB), C803
- (2) APU Generator Control Unit (GCU), G14
- (3) Wiring

C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	12	C01285	GENERATOR APU GEN CONT UNIT

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
C	9	C01326	APU GEN CONT UNIT

D. Related Data

- (1) (SSM 24-22-31)
- (2) (WDM 24-22-31)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - (b) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
 - (c) If the APU generator does not come on line and go off line or maintenance messages show, then do the Fault Isolation Procedure below.
 - (d) If the APU generator comes on line and goes off line and no maintenance messages show, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace the APB, C803.

These are the tasks:

Breaker Removal, AMM TASK 24-21-41-000-801,

Breaker Installation, AMM TASK 24-21-41-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- (c) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
- (d) If the APU generator comes on line and goes off line and no maintenance messages show, then you corrected the fault.
- (e) If the APU generator does not come on line and go off line or maintenance messages show, then continue.



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(2) Do this check of the APB control and sense wiring:

- Remove the APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- Disconnect connector D10904 from the APB, C803 located in the P91 panel.
- Do a wiring check between these pins of connector D10896A on the E2-1 rack and connector D10904 removed from the APB, C803:

D10896A	D10904
pin 35 -----	pin 1
pin 23 -----	pin 11
pin 36 -----	pin 24
pin 36 -----	pin 14
pin 18 -----	pin 4

- If you find a problem with the wiring, then do these steps:
 - Repair the wiring.
- Do a check for continuity between connector D10904 (removed from the APB) pin 19 and ground.
- If there is no continuity, then do these steps:
 - Repair the wiring.
- Re-install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- Re-connect connector D10904 to the APB, C803 located in the P91 panel.
- If any of the wires listed above need to be repaired, then do these steps:
 - Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
 - If the APU generator comes on line and goes off line and no maintenance messages show, then you corrected the fault.
- If you did not find any problems with the wiring, then continue.

(3) Replace the APU GCU, G14.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
- If the APU generator comes on line and goes off line and no maintenance messages show, then you corrected the fault.

————— END OF TASK —————





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FAULT ISOLATION MANUAL

810. BTB FAULT For GCU 1 - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) BTB FAULT.
- (2) This message occurs when the generator control unit detects that the Bus Tie Breaker (BTB) is not in the commanded position.

B. Possible Causes

- (1) Bus Tie Breaker (BTB) 1, C804
- (2) Generator Control Unit (GCU) 1, G10
- (3) Wiring

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

D. Related Data

- (1) (SSM 24-23-11)
- (2) (WDM 24-23-11)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (b) If both TRANSFER BUS OFF lights on the P5-4 panel do not go off when external power is applied, then do the Fault Isolation Procedure below.
 - (c) Set the GRD PWR switch on the P5-4 panel to the OFF position.
 - (d) If both TRANSFER BUS OFF lights on the P5-4 panel do not come on when external power is removed, then do the Fault Isolation Procedure below.
 - (e) If both TRANSFER BUS OFF lights on the P5-4 panel go off and come on and no maintenance messages show, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace BTB 1, C804.

These are the tasks:

Breaker Removal, AMM TASK 24-21-41-000-801,

Breaker Installation, AMM TASK 24-21-41-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (d) If external power comes on line and goes off line and no maintenance messages show, then you corrected the fault.



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- (e) If external power does not come on line and go off line or maintenance messages show, then continue.
- (2) Do this check of the BTB control and sense wiring:
 - (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Disconnect connector D10908 from BTB 1, C804 located in the P91 panel.
 - (c) Do a wiring check between these pins of connector D10890B at the E2-1 rack and connector D10908 removed from BTB 1, C804:

D10890B	D10908
pin 54 -----	pin 1
pin 66 -----	pin 11
pin 53 -----	pin 24
pin 53 -----	pin 14
pin 29 -----	pin 4
 - (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
 - (e) Do a check for continuity between connector D10908 (removed from BTB 1) pin 19 and ground.
 - (f) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
 - (g) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - (h) Re-connect connector D10908 to BTB 1, C804 located in the P91 panel.
 - (i) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - 3) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 4) If external power comes on line and goes off line and no maintenance messages show, then you corrected the fault.
 - (j) If you did not find any problems with the wiring, then continue.
- (3) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 1) If external power comes on line and goes off line and no maintenance messages show, then you corrected the fault.

————— END OF TASK —————

EFFECTIVITY
HAP ALL

24-21 TASK 810



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FAULT ISOLATION MANUAL

811. BTB FAULT For GCU 2 - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) BTB FAULT.
- (2) This message occurs when the generator control unit detects that the Bus Tie Breaker (BTB) is not in the commanded position.

B. Possible Causes

- (1) Bus Tie Breaker (BTB) 2, C805
- (2) Generator Control Unit (GCU) 2, G12
- (3) Wiring

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

D. Related Data

- (1) (SSM 24-23-21)
- (2) (WDM 24-23-21)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (b) If both TRANSFER BUS OFF lights on the P5-4 panel do not go off when external power is applied, then do the Fault Isolation Procedure below.
 - (c) Set the GRD PWR switch on the P5-4 panel to the OFF position.
 - (d) If both TRANSFER BUS OFF lights on the P5-4 panel do not come on when external power is removed, then do the Fault Isolation Procedure below.
 - (e) If both TRANSFER BUS OFF lights on the P5-4 panel go off and come on and no maintenance messages show, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace BTB 2, C805.

These are the tasks:

Breaker Removal, AMM TASK 24-21-41-000-801,

Breaker Installation, AMM TASK 24-21-41-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (d) If external power comes on line and goes off line and no maintenance messages show, then you corrected the fault.



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- (e) If external power does not come on line and go off line or maintenance messages show, then continue.
- (2) Do this check of the BTB control and sense wiring:
 - (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Disconnect connector D10910 from BTB 2, C805 located in the P92 panel.
 - (c) Do a wiring check between these pins of connector D10892B at the E4-2 rack and connector D10910 removed from BTB 2, C805:

D10892B	D10910
pin 54 -----	pin 1
pin 66 -----	pin 11
pin 53 -----	pin 24
pin 53 -----	pin 14
pin 29 -----	pin 4
 - (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
 - (e) Do a check for continuity between connector D10908 (removed from BTB 1) pin 19 and ground.
 - (f) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
 - (g) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - (h) Re-connect connector D10910 to BTB 2, C805 located in the P92 panel.
 - (i) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - 3) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 4) If external power comes on line and goes off line and no maintenance messages show, then you corrected the fault.
 - (j) If you did not find any problems with the wiring, then continue.
- (3) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 1) If external power comes on line and goes off line and no maintenance messages show, then you corrected the fault.

— END OF TASK —

EFFECTIVITY
HAP ALL

24-21 TASK 811

812. FEEDER FAULT For GCU 1 - Fault Isolation**A. Description**

- (1) This task is for this maintenance message:
 - (a) FEEDER FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects that the differential fault current is 20 +/- 5A or greater for at least 70 +/- 10mSec.
- (3) This message can also occur if the phase sequence has been reversed on the feeders or the POR sense wires.

NOTE: If the FEEDER FAULT message is caused by reversed phase sequence, the generator will excite when the GEN Control Switch is set to ON, but the GCB will not close. You can use the AC voltmeter on the P5-13 panel to see if the generator is being excited. If the FEEDER FAULT message is being caused by a differential current fault, the generator will not be excited.

B. Possible Causes

- (1) IDG power feeders
- (2) Integrated Drive Generator (IDG), G9
- (3) GEN 1 Differential Protection Current Transformer (DPCT), T374

NOTE: If the troubleshooting points to a defective current transformer, the airline must remove and send back the rigid bus assembly to Honeywell. Write or speak to Honeywell for more data.

- (4) Wiring
- (5) Generator Control Unit (GCU) 1, G10
- (6) Engine wire harness, MW0312

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1

D. Related Data

- (1) (SSM 24-21-11)
- (2) (SSM 24-24-11)
- (3) (WDM 24-21-11)
- (4) (WDM 24-24-11)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - (b) If the IDG does not come on line, then do the Fault Isolation Procedure below.

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- (c) If the IDG comes on line and goes off line and no maintenance messages show, then there was an intermittent fault.
- (d) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

F. Fault Isolation Procedure

- (1) Do this check of the IDG power feeders and the POR wiring:
 - (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Remove the four power feeders from the IDG:
 - 1) Remove the two screws that hold the IDG terminal cover.
 - 2) Remove the IDG terminal cover.
 - 3) Remove the two screws that hold the fanning strip to the IDG.
 - 4) Remove the four terminal nuts that hold the power feeders to the IDG terminal block.
 - 5) Remove the four power feeders from the IDG.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.
 - (c) Remove the three IDG power feeders from the P91 panel at TB5001:

NOTE: Use identification tags on feeders for correct installation later.

 - 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
 - 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations to touch each other or the airplane structure when you do the wiring checks.

 - 3) Remove the GEN 1 PWR lamps from the front and rear of the P91.
 - (d) Do an isolation check between the power feeders listed below. Use insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.
 - 1) Measure the resistance in the feeders that were removed from terminal block TB5001 on the P91 panel and IDG 1:
 - 2) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

IDG 1	TB5001
T1 -----	A
T2 -----	B
T3 -----	C

- (e) If you find a problem with the power feeders, then do these steps:
 - 1) Repair the wiring.
- (f) Use a low resistance ohmmeter to measure the resistance between the feeder removed from the neutral terminal on IDG 1 and ground:
 - 1) Make sure the resistance is less than 0.1 ohms.

IDG 1	GD3834-AC
N -----	gnd

- (g) If the resistance is greater than 0.1 ohms, then do these steps:
 - 1) Repair the wiring.



24-21 TASK 812

FAULT ISOLATION MANUAL

(h) Do this wiring check between these pins of connector D10890A on the E2-1 rack and terminal block TB5001 on the P91 panel:

NOTE: Check for short circuits, wire to wire or wire to ground.

D10890A	TB5001
pin 7 -----	A
pin 15 -----	B
pin 16 -----	C

(i) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(j) Install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801

(k) Install the three IDG power feeders on the P91 panel at TB5001:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
- 3) Install the GEN 1 PWR lamps from the front and rear of the P91.

(l) Install the four power feeders on the IDG:

- 1) Install the four power feeders on the IDG terminal studs.
- 2) Install the four nuts and tighten the nuts to 144-168 pound-inches (16-19 Newton meters).
- 3) Install the IDG terminal cover.
- 4) Install the two screws on the IDG terminal cover and tighten to 20-22 pound-inches (2.3-2.5 Newton meters).
- 5) Attach the fanning strip to the IDG with the two screws and tighten to 26-30 pound-inches (2.9-3.4 Newton meters).

(m) If any of the wires listed above need to be repaired, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- 3) If the IDG does not trip off and there are no fault indications on the front panel of the GCU, then you corrected the fault.
- 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(n) If you did not find a problem with any of the wires listed above, then continue.

(2) Do this check of the IDG current transformer and wiring:

- (a) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
- (b) Disconnect connector DP1205 from the IDG.
- (c) Do a check for continuity between these pins of connector D10890A at the E2-1 rack and connector DP1205 removed from IDG 1:



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D10890A	DP1205
pin 53 -----	pin 3
pin 54 -----	pin 14
pin 42 -----	pin 13
pin 41 -----	pin 12

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (e) Measure the resistance between these pins of connector DP1205 on IDG 1:

DP1205	DP1205
pin 3 -----	pin 12
pin 3 -----	pin 13
pin 3 -----	pin 14

- 1) There are two different current transformers that can be installed in the IDG. Make sure the resistance measurements match one of the measurements listed below for all three phases:
 - a) 21.5 +/- 3 ohms at 77 degrees Farenheit or
 - b) 12 +/- 2 ohms at 77 degrees Farenheit.
- (f) If the resistance is outside these limits, then do these steps:
 - 1) Replace the IDG.
These are the tasks:
Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.
 - (g) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - (h) Re-connect connector DP1205 to the IDG.
 - (i) If any of the wires listed above need to be repaired or the IDG was replaced, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - (j) If you did not find any problems with the wiring or the IDG, then continue.
- (3) Do this check of the wiring for the GEN 1 DPCT, T374:
 - (a) Remove GEN 1 DPCT, T374. To remove the DPCT, do this task: Current Transformer Removal, AMM TASK 24-21-71-000-801.
 - (b) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
 - (c) Do a check for continuity between these pins of connector D10890A on the E2-1 rack and connector D11746 removed from the GEN 1 DPCT:





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D10890A	D11746
pin 52 -----	pin 4
pin 52 -----	pin 5
pin 52 -----	pin 6
pin 51 -----	pin 3
pin 39 -----	pin 2
pin 38 -----	pin 1

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
 - 2) Re-install GEN 1 DPCT, T374. To install the DPCT, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801.
- (e) If you do not find a problem with the wiring, then do these steps:
 - 1) Install a new GEN 1 DPCT, T374. To install the DPCT, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801.
- (f) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
 - 5) If the IDG trips off line or maintenance messages show, then continue.
- (4) Replace GCU 1, G10.
These are the tasks:
 - Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
 - Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (d) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (e) If the IDG trips off line or maintenance messages show, then continue.
- (5) Examine the engine wire harness, MW0312:
 - (a) If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:
 - Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,
 - Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.
 - (b) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (c) Supply electrical power from IDG 1. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.



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- (d) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

END OF TASK**813. FEEDER FAULT For GCU 2 - Fault Isolation****A. Description**

- (1) This task is for this maintenance message:
 - (a) FEEDER FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects that the differential fault current is 20 +/- 5A or greater for at least 70 +/- 10mSec.
- (3) This message can also occur if the phase sequence has been reversed on the feeders or the POR sense wires.

NOTE: If the FEEDER FAULT message is caused by reversed phase sequence, the generator will excite when the GEN Control Switch is set to ON, but the GCB will not close. You can use the AC voltmeter on the P5-13 panel to see if the generator is being excited. If the FEEDER FAULT message is being caused by a differential current fault, the generator will not be excited.

B. Possible Causes

- (1) IDG power feeders
- (2) Integrated Drive Generator (IDG), G9
- (3) GEN 2 Differential Protection Current Transformer (DPCT), T375
- (4) Wiring
- (5) Generator Control Unit (GCU) 2, G12
- (6) Engine wire harness, MW0312

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

D. Related Data

- (1) (SSM 24-21-21)
- (2) (SSM 24-24-21)
- (3) (WDM 24-21-21)
- (4) (WDM 24-24-21)

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.

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- (a) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (b) If the IDG does not come on line, then do the Fault Isolation Procedure below.
- (c) If the IDG comes on line and goes off line and no maintenance messages show, then there was an intermittent fault.
- (d) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

F. Fault Isolation Procedure

- (1) Do this check of the IDG power feeders and the POR wiring:
 - (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Remove the four power feeders from the IDG:
 - 1) Remove the two screws that hold the IDG terminal cover.
 - 2) Remove the IDG terminal cover.
 - 3) Remove the two screws that hold the fanning strip to the IDG.
 - 4) Remove the four terminal nuts that hold the power feeders to the IDG terminal block.
 - 5) Remove the four power feeders from the IDG.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.
 - (c) Remove the three IDG power feeders from the P92 panel at TB5005:

NOTE: Use identification tags on feeders for correct installation later.

 - 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
 - 2) Remove the three power feeders from the P92.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

 - 3) Remove the GEN 2 PWR lamps from the front and rear of the P91.
 - (d) Do an isolation check between the power feeders listed below. Use insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.
 - 1) Measure the resistance in the feeders that were removed from terminal block TB5005 on the P92 panel and IDG 2:
 - 2) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

IDG 2	TB5005 P92 PNL
T1	A
T2	B
T3	C

- (e) If you find a problem with the power feeders, then do these steps:
 - 1) Repair the wiring.
- (f) Use a low resistance ohmmeter to measure the resistance between the feeder removed from the neutral terminal on IDG 2 and ground:
 - 1) Make sure the resistance is less than 0.1 ohms.

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IDG 2

N -----

GD3934-AC

gnd

- (g) If the resistance is greater than 0.1 ohms, then do these steps:
 - 1) Repair the wiring.
- (h) Do this wiring check between these pins of connector D10892A on the E4-2 rack and terminal block TB5005 on the P92 panel:

NOTE: Check for short circuits, wire to wire or wire to ground.

D10892A

pin 7	-----	A
pin 15	-----	B
pin 16	-----	C

TB5005

- (i) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (j) Install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (k) Install the three IDG power feeders on the P92 panel at TB5005:
 - 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 - 2) Install the three washers and nuts and tighten the nuts to 180 - 200 pound-inches (20.3 - 22.6 Newton-meters).
 - 3) Install the GEN 2 PWR lamps from the front and rear of the P91.
- (l) Install the four power feeders on the IDG:
 - 1) Install the four power feeders on the IDG terminal studs.
 - 2) Install the four nuts and tighten the nuts to 144-168 pound-inches (16-19 Newton meters).
 - 3) Install the IDG terminal cover.
 - 4) Install the two screws on the IDG terminal cover and tighten to 20 - 22 pound-inches (2.3 - 2.5 Newton-meters).
 - 5) Attach the fanning strip to the IDG with the two screws and tighten to 26 - 30 pound-inches (2.9 - 3.4 Newton-meters).
- (m) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (n) If you did not find any problems with the wiring, then continue.

(2) Do this check of the IDG current transformer and wiring:

- (a) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
- (b) Disconnect connector DP1205 from the IDG.



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(c) Do a check for continuity between these pins of connector D10892A on the E4-2 rack and connector DP1205 removed from IDG 2:

D10892A	DP1205
pin 53	pin 3
pin 54	pin 14
pin 42	pin 13
pin 41	pin 12

(d) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(e) Measure the resistance between these pins of connector DP1205 on IDG 2:

DP1205	DP1205
pin 3	pin 12
pin 3	pin 13
pin 3	pin 14

- 1) There are two different current transformers that can be installed in the IDG. Make sure the resistance measurements match one of the measurements listed below for all three phases:
 - 21.5 +/- 3 ohms at 77 degrees Farenheit or
 - 12 +/- 2 ohms at 77 degrees Farenheit.
- (f) If the resistance is outside these limits, then do these steps:
 - 1) Replace the IDG.

These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.
- (g) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (h) Re-connect connector DP1205 on the IDG.
- (i) If any of the wires listed above need to be repaired or the IDG was replaced, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (j) If you did not find any problems with the wiring or the IDG, then continue.
- (3) Do this check of the wiring for the GEN 2 DPCT, T375:
 - (a) Remove GEN 2 DPCT, T375. To remove the DPCT, do this task: Current Transformer Removal, AMM TASK 24-21-71-000-801.
 - (b) Remove GCU 2, G12. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (c) Do a check for continuity between these pins of connector D10892A on the E4-2 rack and connector D11748 removed from the GEN 2 DPCT, T375:



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D10892A

pin 52	-----	pin 4
pin 52	-----	pin 5
pin 52	-----	pin 6
pin 51	-----	pin 3
pin 39	-----	pin 2
pin 38	-----	pin 1

D11748

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
 - 2) Re-install GEN 2 DPCT, T375. To install the DPCT, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801
- (e) If you do not find a problem with the wiring, then do these steps:
 - 1) Install a new GEN 2 DPCT, T375. To install the DPCT, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801
- (f) Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 3) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (g) If IDG trips off line or maintenance messages show, then continue.

(4) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
 Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (d) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (e) If the IDG trips off line or maintenance messages show, then continue.

(5) Examine the engine wire harness, MW0312:

- (a) If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:

Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,
 Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.
- (b) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (c) Supply electrical power from IDG 2. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.



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- (d) If the IDG does not trip off and no maintenance messages show, then you corrected the fault.
- (e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

END OF TASK

814. FEEDER FAULT For APU GCU - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) FEEDER FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects that the differential fault current is 20 +/- 5A or greater for at least 70 +/- 10mSec.
- (3) This message can also occur if the phase sequence has been reversed on the feeders or the POR sense wires.

NOTE: If the FEEDER FAULT message is caused by reversed phase sequence, the generator will excite when the APU GEN Control Switch is set to ON, but the APB will not close. You can use the AC voltmeter on the P5-13 panel to see if the generator is being excited. If the FEEDER FAULT message is being caused by a differential current fault, the generator will not be excited.

B. Possible Causes

- (1) Auxiliary Power Unit (APU) power feeders
- (2) APU Generator, G13
- (3) APU Differential Protection Current Transformer (DPCT), T376
- (4) Wiring
- (5) APU Generator Control Unit (GCU), G14

C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	12	C01285	GENERATOR APU GEN CONT UNIT

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
C	9	C01326	APU GEN CONT UNIT

D. Related Data

- (1) (SSM 24-21-31)
- (2) (SSM 24-24-31)
- (3) (WDM 24-21-31)
- (4) (WDM 24-24-31)



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FAULT ISOLATION MANUAL

E. Initial Evaluation

- (1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - (a) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - (b) If the APU generator does not come on line, then do the Fault Isolation Procedure below.
 - (c) If the APU generator comes on line and goes off line and no maintenance messages show, then there was an intermittent fault.
 - (d) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

F. Fault Isolation Procedure

- (1) Do this check of the APU power feeders and the POR wiring:
 - (a) Remove the APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Remove the four power feeders from the APU Generator, G13:
 - 1) Gain access to the APU Generator, G13 through the APU Cowl Door.
 - 2) Remove the APU generator terminal cover.
 - 3) Remove the four terminal nuts and washers that hold the power feeders to the APU Generator terminal block.
 - 4) Remove the four power feeders from the APU Generator, G13.
- NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.
- (c) Remove the three APU generator power feeders from the P91 panel at TB5002:

NOTE: Use identification tags on feeders for correct installation later.

 - 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
 - 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

 - 3) Remove the APU PWR lamps from the front and rear of the P91.
- (d) Do an isolation check between the power feeders listed below. Use insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.
 - 1) Measure the feeders that were removed from terminal block TB5002 on the P91 panel and APU generator:
 - 2) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

APU GEN	TB5002
T1	A
T2	B
T3	C

- (e) If you find a problem with the power feeders, then do these steps:
 - 1) Repair the wiring.
- (f) Use a low resistance ohmmeter to measure the resistance between the feeder removed from the neutral terminal on the APU generator and ground:



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1) Make sure the resistance is less than 0.1 ohms.

APU GEN	GD2564-AC
N -----	gnd

(g) If the resistance is greater than 0.1 ohms, then do these steps:
 1) Repair the wiring.

(h) Do this wiring check between these pins of connector D10896A on the E2-1 rack and terminal block TB5002 on the P91 panel:

NOTE: Check for short circuits, wire to wire or wire to ground.

D10896A	TB5002
pin 7 -----	A
pin 15 -----	B
pin 16 -----	C

(i) If you find a problem with the wiring, then do these steps:
 1) Repair the wiring.

(j) Install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801

(k) Install the three APU Generator power feeders on the P91 panel at TB5002:
 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
 3) Install the APU PWR lamps from the front and rear of the P91.

(l) Install the four power feeders on the APU Generator, G13:
 1) Install the four power feeders on the APU Generator terminal studs.
 2) Install the four nuts and washers and tighten the nuts to 125 pound-inches (14.1 Newton meters).
 3) Install the APU Generator terminal cover.

(m) If any of the wires listed above need to be repaired, then do these steps:
 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 2) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 3) If the APU generator does not trip off and no maintenance messages show, then you corrected the fault.
 4) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

(n) If you did not find any problems with the wiring, then continue.

(2) Do this check of the APU Generator current transformer and wiring:
 (a) Remove APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
 (b) Disconnect connector P5 from the APU generator.
 (c) Do a check for continuity between these pins of connector D10896A on the E2-1 rack and connector P5 removed from the APU Generator, G13:



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D10896A	P5
pin 53	pin 4
pin 54	pin 3
pin 42	pin 2
pin 41	pin 1

(d) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(e) Measure the resistance between these pins of connector P5 on the APU Generator, G13:

P5	P5
pin 4	pin 1
pin 4	pin 2
pin 4	pin 3

- 1) Make sure the resistance is 10.5 +/- 1 ohms.

(f) If the resistance is outside the limit, then do these steps:

- 1) Replace the APU Generator, G13.

These are the tasks:

Starter-Generator Removal, AMM TASK 49-41-21-000-801,
Starter-Generator Installation, AMM TASK 49-41-21-400-801.

(g) Re-install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

(h) Reconnect connector P5 on the APU Generator, G13.

(i) If any of the wires listed above need to be repaired or the APU Generator, G13 was replaced, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power from APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- 3) If the APU Generator, G13 does not trip off and no maintenance messages show, then you corrected the fault.
- 4) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

(j) If you did not find any problems with the wiring or the APU Generator, G13, then continue.

(3) Do this check of the wiring for the APU DPCT, T376:

- (a) Remove the APU DPCT, T376. To remove the DPCT, do this task: Current Transformer Removal, AMM TASK 24-21-71-000-801.
- (b) Remove APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801
- (c) Do a check for continuity between these pins of connector D10896A on the E2-1 rack and connector D11750 removed from the APU DPCT, T376:

D10896A	D11750
pin 52	pin 4
pin 52	pin 5
pin 52	pin 6
pin 51	pin 3
pin 39	pin 2
pin 38	pin 1



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- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
 - 2) Reinstall the APU DPCT, T376. To install the DPCT, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801.
- (e) If you do not find a problem with the wiring, then do these steps:
 - 1) Install a new APU DPCT, T376. To install the DPCT, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801.
- (f) Re-install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - 3) If the APU Generator, G13, does not trip off and no maintenance messages show, then you corrected the fault.
 - 4) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
 - 5) If the APU Generator, G13, trips off or maintenance messages show, then continue.
- (4) Replace the APU GCU, G14.

These are the tasks:

- Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
- Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- (c) If the APU Generator, G13, does not trip off and no maintenance messages show, then you corrected the fault.
- (d) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

————— END OF TASK —————

815. DIST/BUS FAULT For GCU 1 - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) DIST/BUS FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects an overcurrent condition or an unbalanced phase current condition.

B. Possible Causes

- (1) Tie bus power feeders
- (2) IDG power feeders
- (3) Rigid Bus Assembly - P91 Panel
- (4) Rigid Bus Assembly - P92 Panel
- (5) Power Distribution Panel (PDP) 1, P91



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(6) Power Distribution Panel (PDP) 2, P92

(7) Generator Control Unit (GCU) 1, G10

C. Circuit Breakers

(1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	10	C01283	GENERATOR CONT UNIT 1

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
B	12	C00014	AC GEN 1 IND

D. Related Data

(1) (SSM 24-21-11)

(2) (SSM 24-23-31)

(3) (SSM 24-51-11)

(4) (WDM 24-21-11)

(5) (WDM 24-23-31)

(6) (WDM 24-51-11)

E. Initial Evaluation

(1) Make sure the BAT switch on the P5-13 panel is in the ON position.

(2) Open this circuit breaker:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	10	C01283	GENERATOR CONT UNIT 1

(3) Close this circuit breaker:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	10	C01283	GENERATOR CONT UNIT 1

NOTE: The GCU locks out the BTB for a DIST/BUS fault. When the DIST/BUS maintenance messages shows on the GCU, you must cycle the power to the GCU to clear the lockout.

(4) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.

- Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- If GCB 1 trips, (1 GEN OFF BUS light on the P5-4 panel comes on), then do the Fault Isolation Procedure - GCB 1 Trips Open below.
- If BTB 1 trips, (2 TRANSFER BUS OFF light on the P5-4 panel comes on), then do the Fault Isolation Procedure - BTB 1 Trips Open below.

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(d) If BTB 1 and GCB 1 do not trip open and no maintenance messages show, then there was an intermittent fault.

NOTE: Feeder faults can be intermittent, you may want to do a check of the feeders even if you are not able to reproduce the DIST/BUS fault.

(e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

F. Fault Isolation Procedure - GCB 1 Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

(1) Do these checks of the IDG power feeders and the rigid bus assembly:

(a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

(b) Remove the three IDG power feeders from the P91 panel at TB5001 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
- 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

(c) Do a check for continuity between these terminations on the IDG and the feeders that were removed from TB5001 on the P91 panel:

IDG 1	TB5001 P91 PNL
T1	A
T2	B
T3	C

1) If the feeders do not have continuity, then repair the power feeders.

(d) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
B	12	C00014	AC GEN 1 IND

(e) Do a check of the rigid bus assembly between these terminations of terminal block TB5001 on the P91 panel and GCB 1, C801 in the P91 panel:

NOTE: Check that there is continuity between these points and that they are isolated from each other and ground.

TB5001 P91 PANEL	C801 P91 PANEL
A	A1
B	B1
C	C1

1) If you find a problem with the rigid bus assembly in the P91 panel, then replace it.

These are the tasks:

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Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(f) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
B	12	C00014	AC GEN 1 IND

(g) Install the three IDG power feeders on the P91 panel at TB5001 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(h) If you replaced the rigid bus assembly or repaired the power feeders, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- 3) If GCB 1 does not trip open and no maintenance messages show, then you corrected the fault.
 - a) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(i) If you do not find a problem with the rigid bus assembly or with the power feeders, then continue.

(2) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If GCB 1 does not trip open and no maintenance messages show, then you corrected the fault.
- (d) If GCB 1 trips open, then continue.

NOTE: If GCB 1 continues to trip open after you did the above listed checks, the problem is in the P91 panel on the load side of GCB 1.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(3) Replace the PDP 1, P91.

These are the tasks:

Power Distribution Panel Removal, AMM TASK 24-21-21-000-801,

Power Distribution Panel Installation, AMM TASK 24-21-21-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.



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(c) If GCB 1 does not trip open and no maintenance messages show, then you corrected the fault.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

G. Fault Isolation Procedure - BTB 1 Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

- (1) Do these checks of the tie bus and the rigid bus assemblies:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

- (b) Remove the three tie bus power feeders from the P91 panel at TB5004 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.

- 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

- (c) Remove the three tie bus power feeders from the P92 panel at TB5008 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P92 terminal block.

- 2) Remove the three power feeders from the P92.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

- (d) Do a continuity check for the power feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel:

TB5004	TB5008
A -----	A
B -----	B
C -----	C

- 1) If the feeders do not have continuity, then repair the power feeders.

- (e) Do an isolation check of these power feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel. Use a insulation resistance tester, COM-1276 to check for isolation from ground and other feeders:

- 1) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

TB5004	TB5008
A -----	A
B -----	B
C -----	C

- 2) If you find a problem with the power feeders, then repair the feeders.



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(f) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5004 on the P91 panel and BTB 1, C804 in the P91 panel:

NOTE: Make sure that there is continuity between these points and that they are isolated from each other and ground.

TB5004	C804
A -----	A2
B -----	B2
C -----	C2

(g) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5008 on the P92 panel and BTB 2, C805 in the P92 panel:

NOTE: Make sure that there is continuity between these points and that they are isolated from each other and ground.

TB5008	C805
A -----	A2
B -----	B2
C -----	C2

1) If you find a problem with one of the Rigid Bus Assemblies, then replace the applicable assembly.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(h) Install the three tie bus power feeders on the P91 panel at TB5004 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(i) Install the three tie bus power feeders on the P92 panel at TB5008 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(j) If you replaced a Rigid Bus Assembly or repaired the power feeders, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.

- 3) If BTB 1 does not trip open and no maintenance messages show, then you corrected the fault.

a) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(k) If you did not find a problem with a Rigid Bus Assembly or the power feeders, then continue.

(2) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,



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Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If BTB 1 does not trip open and no maintenance messages show, then you corrected the fault.
- (d) If BTB 1 trips open, then continue.

NOTE: If BTB 1 continues to trip open after you did the above listed checks, the problem is in the P92 panel on the load side of BTB 2.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

- (3) Replace the PDP 2, P92.

These are the tasks:

Power Distribution Panel Removal, AMM TASK 24-21-21-000-801,

Power Distribution Panel Installation, AMM TASK 24-21-21-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 1 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If BTB 1 does not trip open and no maintenance messages show, then you corrected the fault.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

END OF TASK

816. DIST/BUS FAULT For GCU 2 - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) DIST/BUS FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects an overcurrent condition or an unbalanced phase current condition.

B. Possible Causes

- (1) Tie bus power feeders
- (2) IDG power feeders
- (3) Rigid Bus Assembly - P91 Panel
- (4) Rigid Bus Assembly - P92 Panel
- (5) Power Distribution Panel (PDP) 1, P91
- (6) Power Distribution Panel (PDP) 2, P92
- (7) Generator Control Unit (GCU) 2, G12





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C. Circuit Breakers

(1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
B	12	C00016	AC GEN 2 IND

D. Related Data

- (1) (SSM 24-21-21)
- (2) (SSM 24-23-31)
- (3) (SSM 24-51-21)
- (4) (WDM 24-21-21)
- (5) (WDM 24-23-31)
- (6) (WDM 24-51-21)

E. Initial Evaluation

- (1) Make sure the BAT switch on the P5-13 panel is in the ON position.
- (2) Open this circuit breaker:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

- (3) Close this circuit breaker:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	11	C01284	GENERATOR CONT UNIT 2

NOTE: The GCU locks out the BTB for a DIST/BUS fault. When the DIST/BUS maintenance message shows on the GCU, you must cycle the power to the GCU to clear the lockout.

- (4) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.

- (a) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (b) If Generator Control Breaker (GCB) 2 trips, (2 GEN OFF BUS light on the P5-4 panel comes on), then do the Fault Isolation Procedure - GCB 2 Trips Open below.
- (c) If BTB 2 trips, (1 TRANSFER BUS OFF light on the P5-4 panel comes on), then do the Fault Isolation Procedure - BTB 2 Trips Open below.
- (d) If BTB 2 and GCB 2 do not trip open and no maintenance messages show, then there was an intermittent fault.

NOTE: Feeder faults can be intermittent, you may want to do a check of the feeders even if you are not able to reproduce the DIST/BUS fault.



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(e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

F. Fault Isolation Procedure - GCB 2 Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

(1) Do this check of the IDG power feeders and the Rigid Bus Assembly:

(a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

(b) Remove the three IDG power feeders from the P92 panel at TB5005 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

1) Remove the three terminal nuts and washers that hold the power feeders to the P92 terminal block.

2) Remove the three power feeders from the P92.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

(c) Do a check for continuity between these terminations on the IDG and the feeders that were removed from TB5005 on the P92 panel:

IDG 2	TB5005
T1	A
T2	B
T3	C

1) If the feeders do not have continuity, then repair the feeders.

(d) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
B	12	C00016	AC GEN 2 IND

(e) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5005 on the P92 panel and GCB 2, C802 in the P92 panel:

NOTE: Check that there is continuity between these points and that they are isolated from each other and ground.

TB5005	C802
A	A1
B	B1
C	C1

1) If you find a problem with the Rigid Bus Assembly in the P92 panel, then replace it.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.



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(f) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
B	12	C00016	AC GEN 2 IND

(g) Install the three IDG power feeders on the P92 panel at TB5005 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(h) If you replaced the Rigid Bus Assembly or repaired the power feeders, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- 3) If GCB 2 does not trip open and no maintenance messages show, then you corrected the fault.
 - a) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(i) If you do not find a problem with the Rigid Bus Assembly or the power feeders, then continue.

(2) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If GCB 2 does not trip open and no maintenance messages show, then you corrected the fault.
- (d) If GCB 2 trips open, then continue.

NOTE: If GCB 2 continues to trip open after you did the above listed checks, the problem is in the P92 panel on the load side of GCB 2.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(3) Replace PDP 2, P92.

These are the tasks:

Power Distribution Panel Removal, AMM TASK 24-21-21-000-801,

Power Distribution Panel Installation, AMM TASK 24-21-21-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If GCB 2 does not trip open and no maintenance messages show, then you corrected the fault.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.



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G. Fault Isolation Procedure - BTB 2 Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

(1) Do this check of the tie bus and the Rigid Bus Assemblies:

(a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE CAN CAUSE INJURY TO PERSONS.

(b) Remove the three tie bus power feeders from the P91 panel at TB5004 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
- 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

(c) Remove the three tie bus power feeders from the P92 panel at TB5008 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P92 terminal block.
- 2) Remove the three power feeders from the P92.

NOTE: Do not allow the feeder terminations to touch each other or the airplane structure when you do the wiring checks.

(d) Do a continuity check of the power feeders removed from TB5004 on the P91 panel and TB5008 on the P92 panel:

TB5004

A	-----	A
B	-----	B
C	-----	C

TB5008

A
B
C

1) If the feeders do not have continuity, then repair the power feeders.

(e) Do an isolation check of the power feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel. Use a insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.

1) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

TB5004

A	-----	A
B	-----	B
C	-----	C

TB5008

2) If you find a problem with the power feeders, repair the feeders.

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(f) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5004 on the P91 panel and BTB 1, C804 in the P91 panel:

NOTE: Check that there is continuity between these points and that they are isolated from each other and ground.

TB5004	C804
A -----	A2
B -----	B2
C -----	C2

(g) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5008 on the P92 panel and BTB 2, C805 in the P92 panel:

NOTE: Check that there is continuity between these points and that they are isolated from each other and ground.

TB5008	C805
A -----	A2
B -----	B2
C -----	C2

1) If you find a problem with one of the Rigid Bus Assemblies, then replace the applicable assembly.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(h) Install the three tie bus power feeders on the P91 panel at TB5004 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(i) Install the three tie bus power feeders on the P92 panel at TB5008 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(j) If you replaced a Rigid Bus Assembly or repaired the power feeders, then do these steps:

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.

- 3) If BTB 2 does not trip open and no maintenance messages show, then you corrected the fault.

a) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(k) If you do not find a problem with one of the rigid bus assemblies or with the power feeders, then continue.

(2) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,



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Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If BTB 2 does not trip open and no maintenance messages show, then you corrected the fault.
- (d) If BTB 2 trips off line, then continue.

NOTE: If BTB 2 continues to trip open after you did the above listed checks, the problem is in the P91 panel on the load side of BTB 1.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

- (3) Replace the PDP 2, P92.

These are the tasks:

Power Distribution Panel Removal, AMM TASK 24-21-21-000-801,

Power Distribution Panel Installation, AMM TASK 24-21-21-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power to both transfer buses from IDG 2 for at least 5 minutes. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (c) If BTB 2 does not trip open and no maintenance messages show, then you corrected the fault.

- 1) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

END OF TASK

817. DIST/BUS FAULT For APU GCU - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) DIST/BUS FAULT.
- (2) This message occurs when the Generator Control Unit (GCU) detects an overcurrent condition or an unbalanced phase current condition.

B. Possible Causes

- (1) Tie Bus power feeders
- (2) APU Generator power feeders
- (3) Rigid Bus Assembly - P91 Panel
- (4) Rigid Bus Assembly - P92 Panel
- (5) Power Distribution Panel (PDP) 1, P91
- (6) Power Distribution Panel (PDP) 2, P92
- (7) APU Generator Control Unit (GCU), G14





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C. Circuit Breakers

(1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	12	C01285	GENERATOR APU GEN CONT UNIT
F	13	C01290	GENERATOR BUS PWR CONT UNIT

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
B	11	C00015	AC APU GEN IND
C	10	C01327	BUS PWR CONT UNIT

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	12	C00936	EXT PWR BPCU
C	9	C01326	APU GEN CONT UNIT

D. Related Data

- (1) (SSM 24-21-31)
- (2) (SSM 24-23-31)
- (3) (SSM 24-51-11)
- (4) (SSM 24-51-21)
- (5) (WDM 24-21-31)
- (6) (WDM 24-23-31)
- (7) (WDM 24-51-11)
- (8) (WDM 24-51-21)

E. Initial Evaluation

- (1) Make sure external power is removed.
- (2) Make sure the BAT switch on the P5-13 panel is in the ON position.
- (3) Open these circuit breakers:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	13	C01290	GENERATOR BUS PWR CONT UNIT

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
C	10	C01327	BUS PWR CONT UNIT

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	12	C00936	EXT PWR BPCU



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(4) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	13	C01290	GENERATOR BUS PWR CONT UNIT

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
C	10	C01327	BUS PWR CONT UNIT

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
A	12	C00936	EXT PWR BPCU

NOTE: The BPCU locks out the BTB's for a DIST/BUS fault. When the DIST/BUS maintenance message shows on the APU GCU, you must cycle power to the BPCU to clear the lockout.

(5) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.

- Do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- If either BTB 1 or BTB 2 trips, (1 or 2 TRANSFER BUS OFF lights on the P5-4 panel comes on), and the APB does not trip, (APU GEN OFF BUS light on the P5-4 panel stays off), then do the Fault Isolation Procedure - BTB 1 or BTB 2 Trips Open below.
- If the Auxiliary Power Breaker (APB) trips, (APU GEN OFF BUS light on the P5-4 panel comes on), then do the Fault Isolation Procedure - APB Trips Open below.
- If BTB 1, BTB 2 and the APB do not trip open and no maintenance messages show, then there was an intermittent fault.

NOTE: Feeder faults can be intermittent, you may want to do a check of the feeders even if you are not able to reproduce the DIST/BUS fault.

- Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

F. Fault Isolation Procedure - BTB 1 or BTB 2 Trips Open

(1) Replace the APU GCU, G14.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

- Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- Do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- If BTB 1 and BTB 2 do not trip open and no maintenance messages show, then you corrected the fault.
- If BTB 1 or BTB 2 trips off line, then continue.

NOTE: If BTB 1 continues to trip open after you did the above listed checks, the problem is in the P91 panel on the load side of BTB 1. If BTB 2 continues to trip open after you did the above listed checks, the problem is in the P92 panel on the load side of BTB 2.

- Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.



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(2) Replace the applicable Power Distribution Panel; PDP 1, P91 or PDP 2, P92.

These are the tasks:

Power Distribution Panel Removal, AMM TASK 24-21-21-000-801,

Power Distribution Panel Installation, AMM TASK 24-21-21-400-801.

- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Supply electrical power from the APU Generator. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- (c) If BTB 1 and BTB 2 do not trip open and no maintenance messages show, then you corrected the fault.
 - 1) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

G. Fault Isolation Procedure - APB Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

(1) Do these checks of the tie bus and the Rigid Bus Assemblies:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

- (b) Remove the three tie bus power feeders from the P91 panel at TB5004 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
- 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

- (c) Remove the three tie bus power feeders from the P92 panel at TB5008 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P92 terminal block.
- 2) Remove the three power feeders from the P92.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

- (d) Do a continuity check of the feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel:

TB5004	TB5008
A -----	A
B -----	B
C -----	C

- 1) If the feeders do not have continuity, then repair the power feeders.



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(e) Do an isolation check of the power feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel. Use a insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.

- 1) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

TB5004	TB5008
A -----	A
B -----	B
C -----	C

- 2) If you find a problem with the power feeders, then repair the feeders.

(f) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5004 on the P91 panel and BTB 1, C804 in the P91 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5004	C804
A -----	A2
B -----	B2
C -----	C2

- 1) If you find a problem with the Rigid Bus Assembly, then replace the Rigid Bus Assembly in the P91 Panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(g) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5004 on the P91 panel and the APB, C803 in the P91 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5004	C803
A -----	A2
B -----	B2
C -----	C2

- 1) If you find a problem with the Rigid Bus Assembly, then replace the Rigid Bus Assembly in the P91 Panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(h) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5008 on the P92 panel and BTB 2, C805 in the P92 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5008	C805
A -----	A2
B -----	B2
C -----	C2



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- 1) If you find a problem with the Rigid Bus Assembly, then replace the Rigid Bus Assembly in the P92 Panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

- (i) Install the three tie bus power feeders on the P91 panel at TB5004 per the steps that follow:
 - 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 - 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
- (j) Install the three tie bus power feeders on the P92 panel at TB5008 per the steps that follow:
 - 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 - 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
- (k) If you replaced a Rigid Bus Assembly or repaired the power feeders, then do these steps:
 - 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
 - 2) Supply electrical power from the APU. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - 3) If the APB does not trip open and no maintenance messages show, then you corrected the fault.
 - a) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
- (l) If you did not find a problem with one of the Rigid Bus Assemblies or with the power feeders, then continue.

- (2) Do this check of the APU generator feeders and the Rigid Bus Assembly:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

- (b) Remove the three APU power feeders from the P91 panel at TB5002 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
 - 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

- (c) Do a continuity check for between these terminations on the APU generator and the feeders that were removed from TB5002 on the P91 panel:

APU GEN

T1	- - - - -	A
T2	- - - - -	B
T3	- - - - -	C

TB5002 P91 PNL

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1) If you find a problem with the power feeders, then repair the feeders.

(d) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
B	11	C00015	AC APU GEN IND

(e) Do a check of the rigid bus assembly between these terminations of terminal block TB5002 on the P91 panel and the APB, C803 in the P91 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5002 P91**PANEL**

A	-----	A1
B	-----	B1
C	-----	C1

C803 P91 PANEL

1) If you find a problem with the Rigid Bus Assembly, then replace the Rigid Bus Assembly in the P91 Panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(f) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
B	11	C00015	AC APU GEN IND

(g) Install the three APU generator power feeders on the P91 panel at TB5002 per the steps that follow:

- 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
- 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).

(h) If you replaced the Rigid Bus Assembly or repaired the power feeders, then do these steps.

- 1) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- 2) Supply electrical power from the APU generator. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- 3) If the APB does not trip open and no maintenance messages show, then you corrected the fault.

a) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

(i) If you did not find a problem with the Rigid Bus Assembly or with the power feeders, then continue.

(3) Replace the APU GCU, G14.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

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- (a) Do this task: Generator Control Unit BITE Procedure, 24-21 TASK 801.
- (b) Do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
- (c) If the APB does not trip open and no maintenance messages show, then you corrected the fault.
 - 1) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

————— END OF TASK —————

818. Number 1 TRANSFER BUS OFF Light Flickering - Fault Isolation

A. Description

- (1) This observed fault can occur when the Generator Control Unit (GCU) senses any of these conditions:
 - (a) An open PMG.

B. Possible Causes

- (1) Wiring
- (2) Generator Control Unit (GCU) 1, G10
- (3) Integrated Drive Generator (IDG) 1, G9
- (4) Engine wire harness, MW0312

C. Related Data

- (1) (SSM 24-11-11)
- (2) (SSM 24-21-11)
- (3) (SSM 24-22-11)
- (4) (WDM 24-11-11)
- (5) (WDM 24-21-11)
- (6) (WDM 24-22-11)

D. Initial Evaluation

- (1) Do the steps that follow:
 - (a) Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - (b) Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- (c) Put the GEN 2 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 2 come on.
 - 1) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights come on or flicker, then do the fault isolation procedure below for IDG 1.
 - 2) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then there was an intermittent fault.



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(d) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

(e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

E. Fault Isolation Procedure

(1) Do this check of the Permanent Magnet Generator (PMG) wiring:

- (a) Disconnect connector DP1205 from IDG 1.
- (b) Do a check of the resistance between these pins of connector DP1205 removed from IDG 1:
 - 1) The resistance of the three checks must be within +/- 0.2 ohms of each other.
 - 2) The maximum resistance value for each check is 4 ohms.

DP1205	DP1205
pin 1	-----
pin 6	-----
pin 7	-----
	pin 6
	pin 7
	pin 1

- (c) If you do not find a problem with the resistance measurements, then "Do the check of the PMG winding in the IDG" below.
- (d) If you find a problem with the resistance measurements, then continue.
- (e) Remove GCU 1, G10. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- (f) Do a wiring check between these pins of connector D10890A on the E2-1 rack and connector DP1205 removed from IDG 1:

D10890A	DP1205
pin 3	-----
pin 4	-----
pin 5	-----
	pin 1
	pin 6
	pin 7

- (g) If you find a problem with the wiring, then repair the wiring.
- (h) Re-install GCU 1, G10. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- (i) Re-connect connector DP1205 to the IDG 1.
- (j) If you repaired any of the wires listed above, then do these steps:
 - 1) Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - 2) Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- 3) Put the GEN 2 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 2 come on.
- 4) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.



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5) Close these circuit breakers:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

6) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(k) If you did not find any problems with the wiring, then continue.

(2) Replace GCU 1, G10.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,

Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

(a) Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.

(b) Open these circuit breakers:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

(c) Put the GEN 2 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 2 come on.

(d) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.

(e) Close these circuit breakers:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

(f) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(3) Do this check of the PMG winding in the IDG:

(a) Disconnect connector DP1205 from IDG 1.

(b) Do a check of the resistance between these sockets on the IDG receptacle:

1) The resistance of the three checks must be within +/- 0.2 ohms of each other.
2) The maximum resistance value for each check is 1.6 ohms.

IDG Receptacle	IDG Receptacle
pin 1	-----
pin 6	-----
pin 7	-----
	pin 6
	pin 7
	pin 1

(c) If you find a problem with the resistance, then replace IDG 1. To replace the IDG, These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,

Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.





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- 1) Supply electrical power from the two IDGs. To supply electrical power, do this task:
Supply IDG Power, AMM TASK 24-22-00-860-817.
- 2) Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- 3) Put the GEN 2 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 2 come on.
- 4) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.

- (d) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- (e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.
- (f) If you did not find any problems with the winding, then continue.

- (4) Examine the engine wire harness, MW0312:

- (a) If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:

Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,

Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.

- 1) Supply electrical power from the two IDGs. To supply electrical power, do this task:
Supply IDG Power, AMM TASK 24-22-00-860-817
- 2) Open these circuit breakers and install safety tags:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- 3) Put the GEN 2 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 2 come on.
- 4) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.
- 5) Remove the safety tags and close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- 6) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

————— END OF TASK —————



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819. Number 2 TRANSFER BUS OFF Light Flickering - Fault Isolation

A. Description

- (1) This observed fault can occur when the Generator Control Unit (GCU) senses any of these conditions:
 - (a) An open PMG.

B. Possible Causes

- (1) Wiring
- (2) Generator Control Unit (GCU) 2, G12
- (3) Integrated Drive Generator (IDG) 2, G9
- (4) Engine wire harness, MW0312

C. Related Data

- (1) (SSM 24-11-21)
- (2) (SSM 24-21-21)
- (3) (SSM 24-22-21)
- (4) (WDM 24-11-21)
- (5) (WDM 24-21-21)
- (6) (WDM 24-22-21)

D. Initial Evaluation

- (1) Do the steps that follow:

- (a) Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
- (b) Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- (c) Put the GEN 1 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 1 come on.
 - 1) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights come on or flicker, then do the fault isolation procedure below for IDG 2.
 - 2) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then there was an intermittent fault.

- (d) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- (e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.



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E. Fault Isolation Procedure

(1) Do this check of the Permanent Magnet Generator (PMG) wiring:

- Disconnect connector DP1205 from IDG 2.
- Do a check of the resistance between these pins of connector DP1205 removed from IDG 2:
 - The resistance of the three checks must be within +/- 0.2 ohms of each other.
 - The maximum resistance value for each check is 4 ohms.

DP1205	DP1205
pin 1 -----	pin 6
pin 6 -----	pin 7
pin 7 -----	pin 1

- If you do not find a problem with the resistance measurements, then "Do the check of the PMG winding in the IDG" below.
- If you find a problem with the resistance measurements, then continue.
- Remove the GCU 2, G12. To remove it, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
- Do a wiring check between these pins of connector D10892A on the E4-2 rack and connector DP1205 removed from IDG 2:

D10892A	DP1205
pin 3 -----	pin 1
pin 4 -----	pin 6
pin 5 -----	pin 7

- If you find a problem with the wiring, then repair the wiring.
- Re-install GCU 2, G12. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.
- Re-connect connector DP1205 to the IDG 2.
- If you repaired any of the wires listed above, then do these steps:
 - Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.
 - Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- Put the GEN 1 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 1 come on.
- If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.
- Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

- Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.



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(k) If you did not find any problems with the wiring, then continue.

(2) Replace GCU 2, G12.

These are the tasks:

Generator Control Unit Removal, AMM TASK 24-21-81-000-801,
Generator Control Unit Installation, AMM TASK 24-21-81-400-801.

(a) Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.

(b) Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

(c) Put the GEN 1 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 1 come on.

(d) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.

(e) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

(f) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(3) Do this check of the PMG winding in the IDG:

(a) Disconnect connector DP1205 from IDG 2.

(b) Do a check of the resistance between these sockets on the IDG receptacle:

- 1) The resistance of the three checks must be within +/- 0.2 ohms of each other.
- 2) The maximum resistance value for each check is 1.6 ohms.

IDG Receptacle	IDG Receptacle	
pin 1	-----	pin 6
pin 6	-----	pin 7
pin 7	-----	pin 1

(c) If you find a problem with the resistance, then replace IDG 2. To replace the IDG, These are the tasks:

Integrated Drive Generator (IDG) Removal, AMM TASK 24-11-11-000-801,
Integrated Drive Generator (IDG) Installation, AMM TASK 24-11-11-400-801.

1) Supply electrical power from the two IDGs. To supply electrical power, do this task: Supply IDG Power, AMM TASK 24-22-00-860-817.

2) Open these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2



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3) Put the GEN 1 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 1 come on.

4) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.

(d) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

(e) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

(f) If you did not find any problems with the winding, then continue.

(4) Examine the engine wire harness, MW0312:

(a) If the harness connector is damaged, then replace the wire harness, MW0312. These are the tasks:

Nacelle Wiring Harnesses Removal, AMM TASK 71-51-03-000-801-F00,

Nacelle Wiring Harnesses Installation, AMM TASK 71-51-03-400-801-F00.

1) Supply electrical power from the two IDGs. To supply electrical power, do this task:
Supply IDG Power, AMM TASK 24-22-00-860-817

2) Open these circuit breakers and install safety tags:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

3) Put the GEN 1 switch to OFF and make sure the GEN OFF BUS and SOURCE OFF lights for GEN 2 come on.

4) If the GEN 1 and GEN 2 TRANSFER BUS OFF lights remain off, then you corrected the fault.

5) Remove the safety tags and close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	10	C01283	GENERATOR CONT UNIT 1
F	11	C01284	GENERATOR CONT UNIT 2

6) Do this task: Remove IDG Power, AMM TASK 24-22-00-860-818.

————— END OF TASK —————

820. APU Generator will not come on line - Fault Isolation

A. Description

(1) This observed fault occurs as follows, the APU starts ok, the APU GEN OFF BUS light comes on, but the APU generator will not come on line.

B. Possible Causes

(1) Wiring



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C. Related Data

- (1) (SSM 24-22-31)
- (2) (WDM 24-22-31)

D. Initial Evaluation

- (1) Supply electrical power from the APU generator. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - (a) If the APU GEN BUS OFF light comes on but the generator will not come on line, then do the Fault Isolation Procedure below.
 - (b) If the APU GEN BUS OFF light comes on and the generator comes on line, then there was an intermittent fault.
 - (c) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.

E. Fault Isolation Procedure

- (1) Do this wiring check of the APU Remote Fire switch, S16:
 - (a) In the main wheel well, disconnect connector D48080P from the Remote APU Fire Control Panel, P28.
 - (b) Do a check for continuity between these pins of connector D48080J on the Remote APU Fire Control Panel, P28:

D48080J	D48080J
pin 15 -----	pin 16

- (c) If you do not find continuity between the two pins, then do these steps:
 - 1) Replace the Remote APU Fire Control Panel, P28.
 - These are the tasks:
Remote APU Control Panel Removal, AMM TASK 26-22-03-000-801,
Remote APU Control Panel Installation, AMM TASK 26-22-03-400-801.
 - 2) Supply electrical power from the APU generator. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - 3) If the APU GEN BUS OFF light comes on and the generator comes on line, then you corrected the fault.
 - 4) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
- (d) If you find continuity between the two pins, then continue.

- (2) Do this check of the APU Remote Fire SW input wiring:
 - (a) Remove APU GCU, G14. To remove the GCU, do this task: Generator Control Unit Removal, AMM TASK 24-21-81-000-801.
 - (b) Do a wiring check between these pins of connector D10896A on the E2-1 rack and connector D48080P removed from the APU Fire Control Panel, P28:

D10896A	D48080P
pin 44 -----	pin 16
pin 56 -----	pin 15

- (c) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (d) Re-install the APU GCU, G14. To install the GCU, do this task: Generator Control Unit Installation, AMM TASK 24-21-81-400-801.



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- (e) Re-connect connector D48080P to the APU Fire Control Panel, P28.
- (f) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Supply electrical power from the APU generator. To supply electrical power, do this task: Supply APU Generator Power, AMM TASK 24-22-00-860-815.
 - 2) If the APU GEN BUS OFF light comes on and the generator comes on line, then you corrected the fault.
 - 3) Do this task: Remove APU Generator Power, AMM TASK 24-22-00-860-816.
- (g) If you did not find any problems with the wiring, then, do this task: APU BITE Procedure, AMM TASK 49-61-00-700-801.

END OF TASK

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801. P5-13 ELEC Light Message BITE Procedure Figure 201**A. General**

- (1) You do the BITE procedure at the front panel of the electrical meters, battery and galley power module (P5-13). The P5-13 module is located on the P5 overhead panel in the flight compartment.
- (2) The P5-13 module does a self test at power up. If the module has internal faults, preventing normal operation, the meter will display all dashes.
- (3) The P5-13 module has an ELEC light which indicates that faults are detected and that the associated maintenance messages are stored in the P5-13.
- (4) The maintenance messages show in the order that they occur, except for INTERFACE FAILURE which will show first. The maintenance messages are listed as follows:
 - (a) INTERFACE FAILURE
 - (b) BAT CHGR INOP
 - (c) AUX BAT CHGR INOP
 - (d) STAT INV INOP
 - (e) SPCU INOP
 - (f) VOLT FILTER 1
- (5) If any of the maintenance messages are intermittent and no longer exist, the maintenance message is followed by a blank space and the letter "I".
- (6) The ELEC light comes on if a fault is detected and the airplane is on the ground. The ELEC light will not come on when the airplane is in air mode.
- (7) The maintenance messages are stored in memory even when power is removed from the panel. Messages are cleared manually by using the MAINT switch.

NOTE: Maintenance messages can not be cleared if the fault condition still exists.

B. Prepare for Test

- (1) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.

C. BITE Procedure

- (1) Do the BITE procedure for the P5-13 module:

- (a) Set the AC meter selector switch and the DC meter selector switch on the P5-13 front panel to the TEST position.
- (b) Push and release the MAINT switch on the P5-13 front panel to start the display test.

NOTE: The display test makes all of the segments of the alphanumeric display show. This lets you make sure the display operates correctly. The display test automatically stops after a complete test cycle.

- 1) After the display test, the maintenance messages (if there are any), will show on the meter. The maintenance messages show one at a time.
- 2) Press the MAINT switch again to go to the next maintenance message.
- 3) After the last maintenance message, make sure this message shows: HOLD BUTTON CLEAR FAULTS.

- (c) To save the maintenance messages, do these steps:
 - 1) Push and release the MAINT switch.
 - 2) Make sure the display changes to meter format.
- (d) To clear the maintenance messages, do these steps:

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- 1) Push and hold the MAINT switch for 6 +/- 0.2 seconds.
- 2) Make sure this message shows: FAULTS CLEARED.

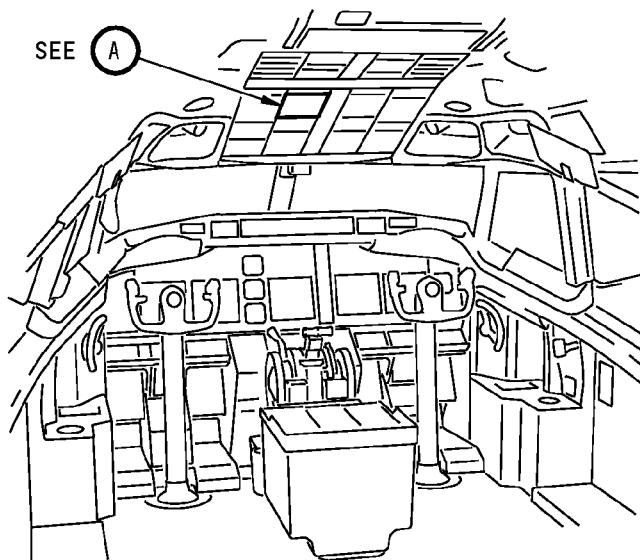
(e) Refer to the table at the end of this task to find the fault isolation task for the applicable maintenance message.

————— END OF TASK —————

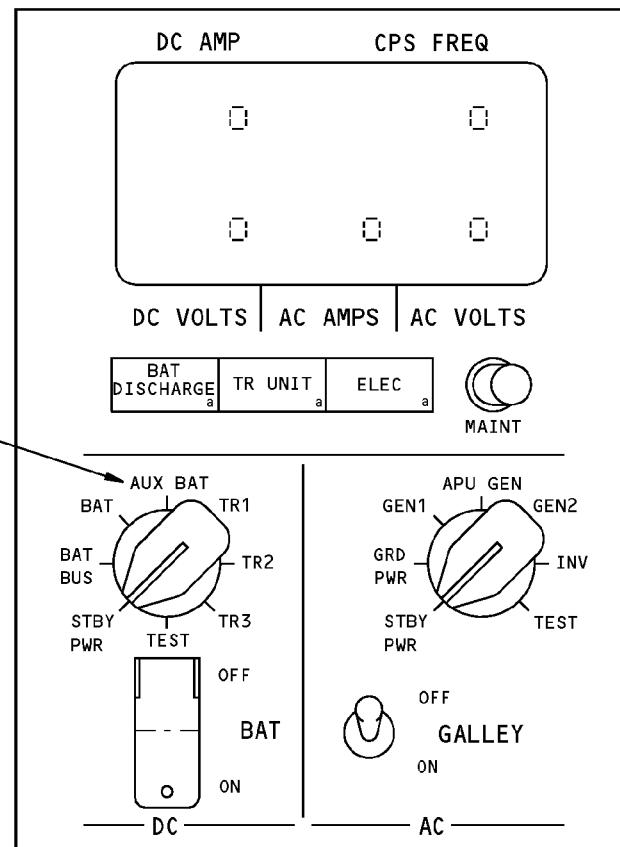
LRU/SYSTEM	MAINTENANCE MESSAGE	GO TO FIM TASK
P5-13	24-A0027 VOLT FILTER 1	24-31 TASK 831
P5-13	AUX BAT CHGR INOP	24-31 TASK 825
P5-13	BAT CHGR INOP	24-31 TASK 829
P5-13	INTERFACE FAILURE	24-31 TASK 819
P5-13	SPCU INOP	24-34 TASK 802
P5-13	STAT INV INOP	24-34 TASK 801



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FLIGHT COMPARTMENT



1 AIRPLANES WITH AUXILIARY BATTERY

A

Electrical Meters, Battery and Galley Power Module (P5-13)
 Figure 201 / 24-31-00-990-802

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819. INTERFACE FAILURE Message - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) INTERFACE FAILURE
- (2) This message occurs when the electrical meters, battery and galley power module, P5-13 detects a problem with the wiring going to the program pins on the panel.

B. Possible Causes

- (1) Electrical meters, battery and galley power module, P5-13
- (2) Wiring

C. Related Data

- (1) (SSM 24-28-11)
- (2) (SSM 24-33-11)
- (3) (WDM 24-28-11)
- (4) (WDM 24-33-11)

D. Initial Evaluation

- (1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
 - (a) If the maintenance message INTERFACE FAILURE shows, then do the Fault Isolation Procedure below.
 - (b) If no maintenance messages show, then there was an intermittent fault.

E. Fault Isolation Procedure

- (1) Do this check of the P5-13 module:

- (a) Make sure the P5-13 module part number is correct for the airplane configuration.

NOTE: The single battery option and the dual battery option require different P5-13 module part numbers.

- (b) If an incorrect P5-13 module is installed, then do these steps:

- 1) Replace the P5-13 module.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM TASK 24-21-53-400-801.

- 2) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801

- 3) If the maintenance message INTERFACE FAILURE does not show, then you corrected the fault.

- 4) If the maintenance message INTERFACE FAILURE shows, then continue.

- (c) If the correct P5-13 module is installed, then continue.

- (2) Do this check of the program pin wiring for the P5-13 module:



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- (a) Make sure program pins are wired correctly (SSM 24-28-11) (WDM 24-28-11).
- (b) If there is a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
 - 2) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
 - 3) If the maintenance message INTERFACE FAILURE does not show, then you corrected the fault.

END OF TASK

824. BAT CHGR INOP Message - Fault Isolation**A. Description**

- (1) This task is for this maintenance message:
 - (a) BAT CHGR INOP
- (2) This message occurs when the electrical meters, battery and galley power module, P5-13, detects the following:
 - (a) The battery charger, M5, is supplying a fault signal.
 - (b) Transfer bus 2 is supplying 115 VAC, 400 HZ.
 - (c) The APU is not being started.

B. Possible Causes

- (1) Battery charger, M5
- (2) Battery, M6 and related wiring
- (3) Wiring
- (4) Electrical meters, battery and galley power module, P5-13

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

D. Related Data

- (1) (SSM 24-31-11)
- (2) (WDM 24-31-11)

E. Initial Evaluation

- (1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
 - (a) If the maintenance message BAT CHGR INOP shows, then do these steps:
 - 1) Get access to the battery charger in the electronic equipment area.

NOTE: Leave external power supplied when you view the battery charger. Use caution when in the electronic equipment area.

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2) Look at the two indicator lights on the front panel of the battery charger.

NOTE: There are two indicator lights on the front panel of the battery charger that read as follows:

CHARGER

BATTERY

These two lights will be green when the battery and charger are in normal operation.

- 3) If only the BATTERY indicator light is gray, then do the Fault Isolation Procedure below. Start at this step: "Do this check of the battery, M6 and related wiring:".
- 4) If only the CHARGER indicator light is gray, the two lights are gray or the two lights are flashing then do the Fault Isolation Procedure below.
- (b) If no maintenance messages show and the two indicator lights on the front panel of the battery charger are green, there was an intermittent fault.

F. Fault Isolation Procedure

(1) Replace the battery charger, M5.

These are the tasks:

Battery Charger Removal, AMM TASK 24-31-21-000-802-002,

Battery Charger Installation, AMM TASK 24-31-21-400-802-002.

- (a) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- (b) If the maintenance message BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
- (c) If the maintenance message BAT CHGR INOP shows, then continue.

(2) Do this check for battery charger input power:

(a) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

(b) Disconnect connector D42 from the front of the battery charger, M5.

(c) Supply external power to the ground service buses. To do it, do this task: Supply External Power, AMM TASK 24-22-00-860-813.

(d) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

(e) Do a check for 3 phase, 115 VAC from pins 4, 7 and 10 to pin 2 at connector D42 removed from the battery charger.

(f) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR



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- (g) Remove external power from the ground service buses. To do it, do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (h) If 3 phase, 115 VAC was not present, then do these steps:
 - 1) Repair the wiring from the P92 panel.
 - 2) Re-connect connector D42 to the battery charger, M5.
 - 3) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

- 4) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- 5) If the maintenance message BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
- (i) If 3 phase, 115 VAC was present, then continue
- (3) Do this check of the battery, M6 and related wiring:
 - (a) Do these steps if they are not already done:
 - 1) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

- 2) Disconnect connector D42 from the front of the battery charger, M5.

- (b) Measure the voltage between pins 1 (pos) and 3 (neg) on connector D42 removed from the battery charger.

NOTE: The voltage measured at pins 1 and 3 should be the same as the voltage at the battery terminals.

- (c) If the voltage is less than 20 VDC, then do these steps:
 - 1) Get access to the forward cargo area.
 - 2) Remove the access panel to get access to the battery.
 - 3) Remove connector D2936 from the battery
 - 4) Do a wiring check between these pins of connector D42 removed from the battery charger and connector D2936 removed from the battery.

D42	D2936
pin 1 -----	pin 1
pin 3 -----	pin 3

- 5) If you find a problem with the wiring, then do these steps:
 - a) Repair the wiring.
- 6) If you do not find a problem with the wiring, then do these steps:
 - a) Replace the battery, M6,

These are the tasks:

Battery Removal, AMM TASK 24-31-11-000-802-002,



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Battery Installation, AMM TASK 24-31-11-400-802-002.

- 7) Re-connect connector D42 to the battery charger, M5.
- 8) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

- 9) Re-connect connector D2936 to the battery
- 10) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- 11) If the maintenance message BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
 - (d) If the voltage is 20-28 VDC, then continue.
 - (e) Measure the resistance between pins 11 and 12 on connector D42 removed from the battery charger.
 - (f) The resistance should be between 394.5 - 150,000 ohms.
 - (g) If the resistance measured is outside this range, then do these steps:
 - 1) Get access to the forward cargo area.
 - 2) Remove the access panel to get access to the battery.
 - 3) Remove connector D2936 from the battery.
 - 4) Do a wiring check between these pins of connector D42 removed from the battery charger and connector D2936 removed from the battery.

D42

pin 11	-----	pin 11
pin 12	-----	pin 12

D2936

- 5) If you find a problem with the wiring, then do these steps:

- a) Repair the wiring.

- 6) If you do not find a problem with the wiring, then do these steps:

- a) Replace the battery, M6,

These are the tasks:

Battery Removal, AMM TASK 24-31-11-000-802-002,

Battery Installation, AMM TASK 24-31-11-400-802-002.

- 7) Re-connect connector D42 to the battery charger, M5.

- 8) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

- 9) Re-connect connector D2936 to the battery
- 10) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- 11) If the maintenance message BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.



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(h) If the resistance measured is within this range 394.5 - 150,000 ohms, then continue.

(4) Do this check of the electrical meters, battery and galley power module, P5-13 and related wiring:

- Disconnect connector D10596 from the electrical meters, battery and galley power module, P5-13.
- Do a wiring check between these pins of connector D42 removed from the battery charger and connector D10596 removed from the P5-13 panel.

D42		D10596
pin 9	-----	pin 52

- If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- Re-connect connector D42 to the battery charger, M5.
- Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
E	1	C00809	BAT CHGR

- Re-connect connector D10596 to the electrical meters, battery and galley power module, P5-13.
- Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- If the maintenance message BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
- If the maintenance message BAT CHGR INOP shows, then continue.
- Replace the electrical meters, battery and galley power module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM
TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM
TASK 24-21-53-400-801.

- Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- If the maintenance message BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.

————— END OF TASK —————

825. AUX BAT CHGR INOP Message - Fault Isolation

A. Description

- This task is for this maintenance message:
 - AUX BAT CHGR INOP
- This message occurs when the electrical meters, battery and galley power module, P5-13, detects the following:
 - The auxiliary battery charger, M3055, is supplying a fault signal.



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- (b) Transfer bus 1 is supplying 115 VAC, 400 HZ.
- (c) The APU is not being started.

B. Possible Causes

- (1) Auxiliary battery charger, M3055
- (2) Auxiliary battery, M3054 and related wiring
- (3) Wiring
- (4) Electrical meters, battery and galley power module, P5-13

C. Circuit Breakers

- (1) This is the primary circuit breaker related to the fault:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
E	3	C00922	AUX BAT CHGR

D. Related Data

- (1) (SSM 24-31-11)
- (2) (WDM 24-31-11)

E. Initial Evaluation

- (1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
 - (a) If the maintenance message AUX BAT CHGR INOP shows, then do these steps:
 - 1) Get access to the auxiliary battery charger in the electronic equipment area.
NOTE: Leave external power supplied when you view the battery charger. Use caution when in the electronic equipment area.
 - 2) Look at the two indicator lights on the front panel of the auxiliary battery charger.
NOTE: There are two indicator lights on the front panel of the battery charger that read as follows:
CHARGER
BATTERY
These two lights will be green when the battery and charger are in normal operation.
 - 3) If only the BATTERY indicator light is gray, then do the Fault Isolation Procedure below. Start at this step: "Do this check of the auxiliary battery, M3054 and related wiring:".
4) If only the CHARGER indicator light is gray, the two lights are gray or the two lights are flashing then do the Fault Isolation Procedure below.
 - (b) If no maintenance messages show, there was an intermittent fault.
 - (c) If no maintenance messages show and the two indicator lights on the front panel of the battery charger are green, there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace the auxiliary battery charger, M3055.

These are the tasks:



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Auxiliary Battery Charger Removal, AMM TASK 24-31-31-000-801,

Auxiliary Battery Charger Installation, AMM TASK 24-31-31-400-801.

- (a) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- (b) If the maintenance message AUX BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
- (c) If the maintenance message AUX BAT CHGR INOP shows, then continue.

(2) Do this check for auxiliary battery charger input power:

- (a) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
E	3	C00922	AUX BAT CHGR

- (b) Disconnect connector D10342 from the front of the auxiliary battery charger, M3055.
- (c) Supply external power to the ground service buses. To do it, do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (d) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
E	3	C00922	AUX BAT CHGR

- (e) Do a check for 3 phase, 115 VAC from pins 4, 7 and 10 to pin 2 at connector D10342 removed from the auxiliary battery charger.
- (f) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
E	3	C00922	AUX BAT CHGR

- (g) Remove external power from the ground service buses. To do it, do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (h) If 3 phase, 115 VAC was not present, then do these steps:
 - 1) Repair the wiring from the P91 panel.
 - 2) Re-connect connector D10342 to the auxiliary battery charger, M3055.
 - 3) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
E	3	C00922	AUX BAT CHGR

- 4) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- 5) If the maintenance message AUX BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.

- (i) If 3 phase, 115 VAC was present, then continue

(3) Do this check of the auxiliary battery, M3054 and related wiring:



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(a) Do these steps if they are not already done:

- 1) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
E	3	C00922	AUX BAT CHGR

- 2) Disconnect connector D10342 from the front of the auxiliary battery charger, M3055.

(b) Measure the voltage between pins 1 (pos) and 3 (neg) on connector D10342 removed from the auxiliary battery charger.

NOTE: The voltage measured at pins 1 and 3 should be the same as the voltage at the battery terminals.

(c) If the voltage is less than 20 VDC, then do these steps:

- 1) Get access to the forward cargo area.
- 2) Remove the access panel to get access to the auxiliary battery.
- 3) Remove connector D10330 from the auxiliary battery, M3054.
- 4) Do a wiring check between these pins of connector D10342 removed from the auxiliary battery charger and connector D10330 removed from the auxiliary battery.

D10341	D10330	
pin 1	-----	pin 1
pin 3	-----	pin 3

- 5) If you find a problem with the wiring, then do these steps:

- a) Repair the wiring.

- 6) If you do not find a problem with the wiring, then do these steps:

- a) Replace the auxiliary battery, M3054.

These are the tasks:

Battery Removal, AMM TASK 24-31-11-000-802-002,

Battery Installation, AMM TASK 24-31-11-400-802-002.

- 7) Re-connect connector D10342 to the auxiliary battery charger, M3055.

- 8) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
E	3	C00922	AUX BAT CHGR

- 9) Re-connect connector D10330 to the auxiliary battery, M3054.

- 10) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801

- 11) If the maintenance message AUX BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.

(d) If the voltage is 20-28 VDC, then continue.

(e) Measure the resistance between pins 11 and 12 on connector D10342 removed from the auxiliary battery charger.

(f) The resistance should be between 394.5 - 150,000 ohms.

(g) If the resistance measured is outside this range, then do these steps:



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- 1) Get access to the forward cargo area.
- 2) Remove the access panel to get access to the battery.
- 3) Remove connector D10330 from the auxiliary battery, M3054.
- 4) Do a wiring check between these pins of connector D10342 removed from the auxiliary battery charger and connector D10330 removed from the auxiliary battery.

D10342	D10330
pin 11 -----	pin 11
pin 12 -----	pin 12

- 5) If you find a problem with the wiring, then do these steps:
 - a) Repair the wiring.
- 6) If you do not find a problem with the wiring, then do these steps:
 - a) Replace the auxiliary battery, M3054,

These are the tasks:

 - Battery Removal, AMM TASK 24-31-11-000-802-002,
 - Battery Installation, AMM TASK 24-31-11-400-802-002.
- 7) Re-connect connector D10342 to the auxiliary battery charger, M3055.
- 8) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
E	3	C00922	AUX BAT CHGR

- 9) Re-connect connector D10330 to the auxiliary battery, M3054.
- 10) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- 11) If the maintenance message AUX BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
- (h) If the resistance measured is within this range 394.5 - 150,000 ohms, then continue.
- (4) Do this check of the electrical meters, battery and galley power module, P5-13 and related wiring:
 - (a) Disconnect connector D652 from the electrical meters, battery and galley power module, P5-13.
 - (b) Do a wiring check between these pins of connector D10342 removed from the auxiliary battery charger and connector D652 removed from the P5-13 panel.

D10342	D652
pin 9 -----	pin 8

- (c) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (d) Re-connect connector D10342 to the auxiliary battery charger, M3055.
- (e) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
E	3	C00922	AUX BAT CHGR

EFFECTIVITY
HAP ALL

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- (f) Re-connect connector D652 to the electrical meters, battery and galley power module, P5-13.
- (g) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- (h) If the maintenance message AUX BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.
- (i) If the maintenance message AUX BAT CHGR INOP shows, then continue.
- (j) Replace the electrical meters, battery and galley power module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM TASK 24-21-53-400-801.

- (k) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
- (l) If the maintenance message AUX BAT CHGR INOP does not show and the two lights on the front panel of the battery charger are green, then you corrected the fault.

END OF TASK

826. TR UNIT Light - Fault Isolation

A. Description

- (1) This task is for the TR UNIT light, located on the electrical meters, battery and galley power module, P5-13.
- (2) This fault occurs when the electrical meters, battery and galley power module, P5-13 detects any of these three conditions:
 - (a) Transformer rectifier unit (TRU) 1, T11 current is less than 5 Amps and transfer bus 1 is supplying 115 VAC, 400 HZ.
 - (b) TRU 2, T12 current is less than 5 amps and transfer bus 1 is supplying 115 VAC, 400 HZ.
 - (c) TRU 3, T13 voltage is less than 18 VDC and transfer buses 1 and 2 are supplying 115 VAC, 400 HZ.

B. Possible Causes

- (1) Transformer rectifier unit 1, T11
- (2) Transformer rectifier unit 2, T12
- (3) Transformer rectifier unit 3, T13
- (4) TR3 transfer relay, R622
- (5) Standby power control unit, M1720
- (6) Electrical meters, battery and galley power module, P5-13
- (7) Wiring





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C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	4	C00941	TRU 3 ALTN
A	6	C00806	TRU 1

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	1	C01066	DC BUS 2 XFR
A	4	C00807	TRU 2
A	6	C00808	TRU 3

D. Related Data

- (1) (SSM 24-32-11)
- (2) (SSM 24-33-11)
- (3) (WDM 24-32-11)
- (4) (WDM 24-33-11)

E. Initial Evaluation

- (1) Do this check for the TR UNIT light:
 - (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (b) Make sure the BAT switch on the P5-13 front panel is in the ON position.
 - (c) If the TR UNIT light is off, then there was an intermittent fault.
 - (d) If the TR UNIT light is on, then continue.
- (2) Do this check to identify which TRU has the fault:
 - (a) Set the BUS TRANS switch on the P5-4 panel to the OFF position.
 - (b) Set DC meter selector switch on the P5-13 front panel to the TR 1 position.
 - (c) Make sure the DC meter shows these values:
 - 1) DC VOLTS = 22-30
 - 2) DC AMPS = More than 5
 - (d) If the DC meter does not show these values, then do the Fault Isolation Procedure - TRU 1.
 - (e) Set DC meter selector switch on the P5-13 front panel to the TR 2 position.
 - (f) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	1	C01066	DC BUS 2 XFR

- (f) Make sure the DC meter shows these values:
 - 1) DC VOLTS = 22-30
 - 2) DC AMPS = More than 5



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3) If the DC meter does not show these values, then do the Fault Isolation Procedure - TRU 2.

(g) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	1	C01066	DC BUS 2 XFR

(h) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	4	C00807	TRU 2

(i) Set DC meter selector switch on the P5-13 front panel to the TR 3 position.

(j) Make sure the DC meter shows these values:

- 1) DC VOLTS = 22-30
- 2) DC AMPS = More than 5
- 3) If the DC meter does not show these values, then do the Fault Isolation Procedure - TRU 3.

(k) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	4	C00807	TRU 2

F. Fault Isolation Procedure - TRU 1

(1) Do these steps to replace TRU 1:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.
- (b) Replace TRU 1, T11.

These are the tasks:

Transformer Rectifier Unit Removal, AMM TASK 24-32-11-000-801,
Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.

- (c) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (d) Make sure the BAT switch on the P5-13 front panel is in the ON position.
- (e) If the TR UNIT light is off, then you corrected the fault.
- (f) If the TR UNIT light is on, then continue.

(2) Do this check of the wiring:

- (a) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (b) Remove TRU 1, T11. To remove the TRU, do this task: Transformer Rectifier Unit Removal, AMM TASK 24-32-11-000-801
- (c) Disconnect connector D652 from the electrical meters, battery and galley power module, P5-13.
- (d) Do a wiring check between these pins of connector D102 on the E2-1 rack and circuit breaker C806 in the P91 panel:



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D102	C806
pin 1 -----	pin C
pin 2 -----	pin B
pin 3 -----	pin A
pin 6 -----	ground

(e) Do a wiring check between these pins of connector D102 on the E2-1 rack and circuit breaker C1065 (or 28V DC BUS 1) in the P91 panel:

D102	P91
pin 7 -----	C1065
pin 4 -----	ground

(f) Do a wiring check between these pins of connector D102 on the E2-1 rack and connector D652 removed from the P5-13 module:

D102	D652
pin 5 -----	pin 35
pin 8 -----	pin 53

(g) If you find a problem with the wiring, then do these steps:

- 1) Repair the wiring.

(h) Re-install TRU 1, T11. To install the TRU, do this task: Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.

(i) Re-connect connector D652 to the electrical meters, battery and galley power module, P5-13.

(j) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.

(k) Make sure the BAT switch on the P5-13 front panel is in the ON position.

(l) If the TR UNIT light is off, then you corrected the fault.

(m) If the TR UNIT light is on, then continue.

(3) Replace the electrical meters, battery and galley power module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,
Electrical Meters, Battery and Galley Power Module Installation, AMM
TASK 24-21-53-400-801.

- (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (b) Make sure the BAT switch on the P5-13 front panel is in the ON position.
- (c) If the TR UNIT light is off, then you corrected the fault.
- (d) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.

G. Fault Isolation Procedure - TRU 2

(1) Do these steps to replace TRU 2:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.
- (b) Replace TRU 2, T12.

These are the tasks:

Transformer Rectifier Unit Removal, AMM TASK 24-32-11-000-801,
Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.

- (c) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.



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- (d) Make sure the BAT switch on the P5-13 front panel is in the ON position.
- (e) If the TR UNIT light is off, then you corrected the fault.
- (f) If the TR UNIT light is on, then continue.

(2) Do this check of the wiring:

- (a) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (b) Remove TRU 2, T12. To remove the TRU, do this task: Transformer Rectifier Unit Removal, AMM TASK 24-32-11-000-801
- (c) Disconnect connector D652 from the electrical meters, battery and galley power module, P5-13.
- (d) Do a wiring check between these pins of connector D104 on the E4-2 rack and circuit breaker C807 in the P92 panel:

D104	C807	
pin 1	-----	pin C
pin 2	-----	pin B
pin 3	-----	pin A
pin 6	-----	ground

- (e) Do a wiring check between these pins of connector D104 on the E4-2 rack and circuit breaker C1066 (or 28V DC BUS 2) in the P92 panel:

D104	P92	
pin 7	-----	C1066
pin 4	-----	ground

- (f) Do a wiring check between these pins of connector D104 on the E4-2 rack and connector D652 removed from the P5-13 module:

D104	D652	
pin 5	-----	pin 34
pin 8	-----	pin 52

- (g) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (h) Re-install TRU 2, T12. To install the TRU, do this task: Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.
- (i) Re-connect connector D652 to the electrical meters, battery and galley power module, P5-13.
- (j) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (k) Make sure the BAT switch on the P5-13 front panel is in the ON position.
- (l) If the TR UNIT light is off, then you corrected the fault.
- (m) If the TR UNIT light is on, then continue.

(3) Replace the electrical meters, battery and galley power module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,
Electrical Meters, Battery and Galley Power Module Installation, AMM
TASK 24-21-53-400-801.

- (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (b) Make sure the BAT switch on the P5-13 front panel is in the ON position.



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- (c) If the TR UNIT light is off, then you corrected the fault.
- (d) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.

H. Fault Isolation Procedure - TRU 3

- (1) Do these steps to replace TRU 3:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.
 - (b) Replace TRU 3, T13.

These are the tasks:

Transformer Rectifier Unit Removal, AMM TASK 24-32-11-000-801,

Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.

- (c) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (d) Make sure the BAT switch on the P5-13 front panel is in the ON position.
- (e) If the TR UNIT light is off, then you corrected the fault.
- (f) If the TR UNIT light is on, then continue.

- (2) Do this check for power at the TRU:

- (a) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - (b) Remove TRU 3, T13. To remove the TRU, do this task: Transformer Rectifier Unit Removal, AMM TASK 24-32-11-000-801
 - (c) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (d) Make sure the BUS TRANS switch on the P5-4 panel is set to the AUTO position.
 - (e) Set the BAT switch on the P5-13 panel to the ON position.
 - (f) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	6	C00808	TRU 3

- (g) Do a check for 115 VAC between pins 1, 2 and 3 and pin 6 at connector D106.
 - (h) Remove the safety tag and close this circuit breaker:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	4	C00941	TRU 3 ALTN

- (i) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	6	C00808	TRU 3

- (j) Do a check for 115 VAC between pins 1, 2 and 3 and pin 6 at connector D106.
 - (k) Open this circuit breaker and install safety tag:

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	4	C00941	TRU 3 ALTN

- (l) If 115 VAC is not present for both voltage checks listed above, then do these steps:

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- 1) Replace the TR3 transfer relay, R622, located in the P92 panel.
- 2) Re-install TRU 3, T13. To install the TRU, do this task: Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.
- 3) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- 4) Make sure the BAT switch on the P5-13 panel is in the ON position.
- 5) If the TR UNIT light is off, then you corrected the fault.
- (m) If 115 VAC is present for both voltage checks listed above, then continue.
- (3) Do these checks of the wiring:
 - (a) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - (b) Remove the SPCU, M1720. To remove the SPCU, do this task: SPCU Removal, AMM TASK 24-34-11-000-801.
 - (c) Remove connector D652 from the electrical meters, battery and galley power module, P5-13.
 - (d) Do a wiring check between these pins of connector D106 on the E4-2 rack and connector D11712B on the P6 panel:

D106		D11712B
pin 7	-----	pin A3
pin 4	-----	ground

- (e) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (f) Do a wiring check between these pins of connector D106 on the E4-2 rack and diode M1220 on the E4-2 rack:

D106		M1220
pin 7	-----	pin A

- (g) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (h) Do a wiring check between these pins of diode M1220 on the E4-2 rack and circuit breaker C1066 on the P92 panel:

M1220		P92 PANEL
pin C	-----	C1066

- (i) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (j) Do a wiring check between these pins of connector D11714B on the P6 panel and circuit breaker C808 on the P92 panel:

D11714B		C808
pin 24	-----	pin A

- (k) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (l) Do a wiring check between these pins of connector D11714B on the P6 panel and circuit breaker C941 on the P91 panel:

D11714B		C941
pin 42	-----	pin A



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- (m) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (n) Do a wiring check between these pins of connector D106 on the E4-2 rack and connector D652 removed from the P5-13 module:

D106	D652
pin 5 -----	pin 33
pin 8 -----	pin 51
- (o) If you repaired any of the wiring listed above, do the steps that follow:
 - 1) Re-install the SPCU, M1720. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.
- (p) If you do not repair any of the wiring listed above, do the steps that follow:
 - 1) Install a new the SPCU, M1720. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.
- (q) Re-install TRU 3, T13. To install the TRU, do this task: Transformer Rectifier Unit Installation, AMM TASK 24-32-11-400-801.
- (r) Re-connect connector D652 to the electrical meters, battery and galley power module, P5-13.
- (s) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (t) Make sure the BAT switch on the P5-13 panel is in the ON position.
- (u) If the TR UNIT light is off, then you corrected the fault.
- (v) If the TR UNIT light is on, then continue.

(4) Replace the electrical meters, battery and galley power module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM TASK 24-21-53-400-801.

- (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (b) Make sure the BAT switch on the P5-13 panel is in the ON position.
- (c) If the TR UNIT light is off, then you corrected the fault.

————— END OF TASK —————

827. AC/DC Meter Display Missing Segments - Fault Isolation

A. Description

- (1) This task is for missing segments on the AC/DC meter display.

B. Possible Causes

- (1) Electrical meters, battery and galley power module, P5-13

C. Initial Evaluation

- (1) Do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.

- (a) If all of the segments on the alphanumeric display do not show during the display test, then do the Fault Isolation Procedure below.
- (b) If all of the segments on the alphanumeric display show during the display test, then there was an intermittent fault.



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D. Fault Isolation Procedure

- (1) Replace the P5-13 module.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM
TASK 24-21-53-400-801.

- (a) If the P5-13 module passed the post installation test, then you corrected the fault.

————— END OF TASK —————

829. BAT CHGR INOP Message - Fault Isolation

A. Description

- (1) This task is for this maintenance message:

- (a) BAT CHGR INOP

B. Fault Isolation Procedure

- (1) Do this task: BAT CHGR INOP Message - Fault Isolation, 24-31 TASK 824.

————— END OF TASK —————

831. VOLT FILTER 1 Message - Fault Isolation

A. Description

- (1) This task is for this maintenance message:

- (a) VOLT FILTER 1

- (2) This message occurs when the electrical meters, battery and galley power module, P5-13 detects a problem with the wiring going to the program pins on the panel.

B. Possible Causes

- (1) Wiring

- (2) Electrical meters, battery and galley power module, P5-13

C. Related Data

- (1) (SSM 24-33-12)

- (2) (WDM 24-28-11)

D. Initial Evaluation

- (1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801

- (a) If the maintenance message VOLT FILTER 1 shows, then do the Fault Isolation Procedure below.

- (b) If no maintenance messages show, then there was an intermittent fault.

E. Fault Isolation Procedure

- (1) Do this check of the P5-13 module:



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- (a) Make sure the P5-13 module part number is correct for the airplane configuration.

NOTE: The single battery option and the dual battery option require different P5-13 module part numbers.

- (b) If an incorrect P5-13 module is installed, then do these steps:

- 1) Replace the P5-13 module.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM
TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM
TASK 24-21-53-400-801.

- 2) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
 - 3) If the maintenance message VOLT FILTER 1 does not show, then you corrected the fault.
 - 4) If the maintenance message VOLT FILTER 1 shows, then continue.

- (2) Do this check of the program pin wiring for the P5-13 module:

- (a) Make sure that the pin 38 at connector D652 is open.

- (b) If it is not open, then do these steps:

- 1) Repair the wiring.

- 2) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801

————— END OF TASK —————



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801. STAT INV INOP - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) STAT INV INOP.
- (2) This message occurs when the Electrical Meters, Battery and Galley Power Module, P5-13, senses that the Static Inverter, M9, output voltage is less than 100 +/- 3 VAC and the Static Inverter RCCB, C1341, has been commanded closed.

B. Possible Causes

- (1) Static Inverter, M9
- (2) Static Inverter RCCB, C1341
- (3) Standby Power Control Unit, M1720
- (4) Wiring
- (5) Electrical Meters, Battery and Galley Power Module, P5-13

C. Related Data

- (1) (SSM 24-34-11)
- (2) (WDM 24-34-11)

D. Initial Evaluation

- (1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
 - (a) If the maintenance message STAT INV INOP shows, then do the Fault Isolation Procedure below.
 - (b) If no maintenance messages show, then there was an intermittent fault.

E. Fault Isolation Procedure

- (1) Do this check of the static inverter:
 - (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (b) Set the BAT switch on the P5-13 panel to the ON position.
 - (c) Set the STANDBY POWER switch on the P5-5 panel to the AUTO position.

WARNING: USE CARE WHEN MAKING VOLTAGE CHECKS. VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

- (d) Do a check for 28 VDC between the positive and negative terminals on the front of the Static Inverter, M9, located on the E2-2 shelf in the main equipment center.
 - 1) If 28 VDC is not present, then do the check for the Static Inverter RCCB and associated wiring below.
 - 2) If 28 VDC is present, then continue.
- (e) Set the STANDBY POWER switch on the P5-5 panel to the OFF position.
- (f) Remove the connector D46 from the front panel of the Static Inverter, M9.
- (g) Set the STANDBY POWER switch on the P5-5 panel to the AUTO position.
- (h) Do a check for 115 VAC, 400 HZ between pin 1 and pin 3 of D46 on the front panel of the Static Inverter, M9.



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1) If 115 VAC, 400 HZ is present, then do the check of the SPCU and associated wiring.

2) If 115 VAC, 400 HZ is not present, then do these steps:

a) Replace the Static Inverter, M9.

These are the tasks:

Static Inverter Removal, AMM TASK 24-34-21-000-801,

Static Inverter Installation, AMM TASK 24-34-21-400-801.

b) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801

c) If the maintenance message STAT INV INOP does not show, then you corrected the fault.

(2) Do this check of the Static Inverter RCCB and associated wiring:

(a) Open the access cover on the J9 battery shield in the main equipment center to get access to the Static Inverter RCCB.

WARNING: USE CARE WHEN MAKING VOLTAGE CHECKS. VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

(b) Do a check for 28 VDC between terminal A1 on the Static Inverter RCCB in the J9 Battery Shield and ground.

1) If 28 VDC is not present, then do these steps:

a) Repair the wiring from A1 to the hot battery bus.

2) If 28 VDC is present, then continue

(c) Remove the wire at pin 3 on the Static Inverter RCCB.

(d) Measure continuity between the wire removed from pin 3 and ground.

1) If the wire has continuity to ground, then do these steps:

a) Replace the Static Inverter RCCB, C1341.

These are the tasks:

Static Inverter RCCB Removal, AMM TASK 24-34-31-000-803-002,

Static Inverter RCCB Installation, AMM TASK 24-34-31-400-803-002.

b) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.

c) If the maintenance message STAT INV INOP does not show, then you corrected the fault.

2) If the wire does not have continuity to ground, then continue.

(e) Do this task: SPCU Removal, AMM TASK 24-34-11-000-801.

(f) Do a wiring check between this pin of connector D11714A on the P6 panel and the wire removed from pin 3 on the Static Inverter RCCB, C1341:

D11714A

pin 10 ----- pin 3

C1341

(g) If you find a problem with the wiring, then do these steps:

1) Repair the wiring.

2) Re-install the SPCU. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.

(h) If you did not find a problem with the wiring, then do these steps:



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- 1) Install a new SPCU. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.
 - (i) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
 - (j) If the maintenance message STAT INV INOP does not show, then you corrected the fault.
- (3) Do this check of the SPCU and associated wiring:
 - (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.
 - (b) Do this task: SPCU Removal, AMM TASK 24-34-11-000-801.
 - (c) Disconnect connector D10596 from the P5-13 module located on the P5 overhead panel in the flight compartment.
 - (d) Disconnect connector D46 from the front of the Static Inverter, M9, located on the E2-2 shelf in the main equipment center.
 - (e) Do a wiring check between this pin of connector D11712A on the P6 panel and connector D46 removed from the Static Inverter:

D11712A		D46
pin 1	-----	pin 1

- (f) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (g) Do a wiring check between this pin of connector D46 removed from the Static Inverter and ground:

D46		GROUND
pin 3	-----	GROUND

- (h) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (i) Do a wiring check between these pins of connector D11714 on the P6 panel and connector D10596 removed from the P5-13 module:

D11714B		D10596
pin 26	-----	pin 38

D11714A		D10596
pin 14	-----	pin 30

- (j) If you find a problem with any of the wiring listed above, then do these steps:
 - 1) Repair the wiring.
 - 2) Re-install the SPCU. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.
- (k) If you do not find a problem with any of the wiring listed above, then do these steps:
 - 1) Install a new SPCU. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.
- (l) Re-connect connector D10596 on the P5-13 panel located on the P5 overhead panel in the flight compartment.
- (m) Re-connect connector D46 on the front of the Static Inverter, M9, located on the E2-2 shelf in the main equipment center.
- (n) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.


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- (o) If the maintenance message STAT INV INOP does not show, then you corrected the fault.
- (p) If the maintenance message STAT INV INOP shows, then continue.

(4) Replace the Electrical Meters, Battery and Galley Power Module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,
Electrical Meters, Battery and Galley Power Module Installation, AMM
TASK 24-21-53-400-801.

- (a) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
- (b) If the maintenance message STAT INV INOP does not show, then you corrected the fault.

————— END OF TASK —————

802. SPCU INOP - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) SPCU INOP.
- (2) This message occurs when the Standby Power Control Unit (SPCU), M1720, detects an internal fault.

B. Possible Causes

- (1) Standby Power Control Unit, M1720
- (2) Wiring
- (3) Electrical Meters, Battery and Galley Power Module, P5-13

C. Related Data

- (1) (SSM 24-34-11)
- (2) (WDM 24-34-11)

D. Initial Evaluation

- (1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
 - (a) If the maintenance message SPCU INOP does not show, then there was an intermittent fault.
 - (b) If the maintenance message SPCU INOP shows, then continue.
- (2) Cycle the SPCU normal and SPCU STBY circuit breakers.
 - (a) Open and close these circuit breakers:

Standby Power Control Unit, M01720

Row	Col	Number	Name
B	1	C01410	SPCU NORMAL
B	2	C01411	SPCU STANDBY

- (b) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.

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- (c) If the maintenance message SPCU INOP does not show, then there was an intermittent fault.
- (d) If the maintenance message SPCU INOP shows, then do the Fault Isolation Procedure below.

E. Fault Isolation Procedure

- (1) Replace the SPCU, M1720.

These are the tasks:

SPCU Removal, AMM TASK 24-34-11-000-801,

SPCU Installation, AMM TASK 24-34-11-400-801.

- (a) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
- (b) If the maintenance message SPCU INOP does not show, then you corrected the fault.
- (c) If the maintenance message SPCU INOP shows, then continue.

- (2) Do this check:

- (a) Remove the SPCU, M1720. To remove it, do this task: SPCU Removal, AMM TASK 24-34-11-000-801.
- (b) Disconnect connector D652 from the P5-13 module located on the P5 overhead panel in the flight compartment.
- (c) Do a wiring check between these pins of connector D11714A and connector D652 removed from the P5-13 module:

D11714A	D652
pin 25	-----
	pin 22

- (d) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (e) Re-install the SPCU. To install the SPCU, do this task: SPCU Installation, AMM TASK 24-34-11-400-801.
- (f) Re-connect connector D652 on the P5-13 module located on the P5 overhead panel in the flight compartment.
- (g) If you repaired any of the wiring listed above, then do these steps:
 - 1) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
 - 2) If the maintenance message SPCU INOP does not show, then you corrected the fault.
- (h) If you did not repair any of the wiring listed above, then continue:

- (3) Replace the Electrical Meters, Battery and Galley Power Module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM TASK 24-21-53-400-801.

- (a) Try to clear the maintenance message. To clear the message, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801.
- (b) If the maintenance message SPCU INOP does not show, then you corrected the fault.

————— END OF TASK —————



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803. STANDBY PWR OFF Light - Fault Isolation

A. Description

- (1) This task is for the STANDBY PWR OFF light located on the generator drive and standby power module, P5-5.
- (2) The STANDBY PWR OFF light comes on when one of the following conditions occurs:
 - (a) The 115V AC standby bus voltage is less than 110 +/- 3V AC for 2 +/- .2 sec.
 - (b) The 28V DC standby bus voltage is less than 17.5V DC for 2 +/- .2 sec.
 - (c) The 28V DC bat bus voltage is less than 17.5V DC for 2 +/- .2 sec and the BAT switch on the P5-13 panel is ON.

B. Possible Causes

- (1) Standby power control unit, M1720
- (2) Wiring
- (3) Electrical meters, battery and galley power module, P5-13

C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
D	16	C00072	AC BUS STBY BUS 115V AC IND
E	18	C00136	DC BUS INDICATION STBY
F	14	C00026	DC BUS INDICATION BAT

D. Related Data

- (1) (SSM 24-28-11)
- (2) (SSM 24-33-11)
- (3) (SSM 24-34-11)
- (4) (SSM 24-52-11)
- (5) (SSM 24-54-11)
- (6) (SSM 24-61-11)
- (7) (WDM 24-28-11)
- (8) (WDM 24-33-11)
- (9) (WDM 24-34-11)
- (10) (WDM 24-52-11)
- (11) (WDM 24-54-11)
- (12) (WDM 24-61-11)

E. Initial Evaluation

- (1) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (a) If both TRANSFER BUS OFF lights on the P5-4 panel do not go off, then do these steps:



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- 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- 2) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- (b) If both TRANSFER BUS OFF lights on the P5-4 panel go off, then continue.
- (c) Do a check of the ELEC light on the P5-13 panel.
 - 1) If the ELEC light is on, do this task: P5-13 ELEC Light Message BITE Procedure, 24-31 TASK 801
 - 2) If the ELEC light is off, then continue.
- (d) Do a check of the TR UNIT light on the P5-13 panel.
 - 1) If the TR UNIT light is on, do this task: TR UNIT Light - Fault Isolation, 24-31 TASK 826
 - 2) If the TR UNIT light is off, then continue.
- (2) Do this check of the STANDBY PWR OFF light:
 - (a) Make sure the BAT switch on the P5-13 panel is set to the ON position.
 - (b) Make sure the STANDBY POWER switch on the P5-5 panel is set to the AUTO position.
 - (c) Do a check of the STANDBY PWR OFF light on the P5-5 panel.
 - 1) If the STANDBY PWR OFF light is on, then do the Fault Isolation Procedure below.
 - 2) If the STANDBY PWR OFF light is off, then continue.
 - (d) Set the STANDBY POWER switch on the P5-5 panel is set to the OFF position.
 - (e) Do a check of the STANDBY PWR OFF light on the P5-5 panel.
 - 1) If the STANDBY PWR OFF light is off, then do the Fault Isolation Procedure below.
 - 2) If the STANDBY PWR OFF light is on, then continue.
 - (f) Set the STANDBY POWER switch on the P5-5 panel is set to the BAT position.
 - (g) Do a check of the STANDBY PWR OFF light on the P5-5 panel.
 - 1) If the STANDBY PWR OFF light is on, then do the Fault Isolation Procedure below.
 - 2) If the STANDBY PWR OFF light is off, then there was an intermittent fault.

F. Fault Isolation Procedure

- (1) Replace the SPCU, M1720.

These are the tasks:

SPCU Removal, AMM TASK 24-34-11-000-801,
SPCU Installation, AMM TASK 24-34-11-400-801.

 - (a) If the STANDBY PWR OFF light works correctly in the SPCU installation test, then you corrected the fault.
 - (b) If the STANDBY PWR OFF light does not work correctly, then continue.
- (2) Do this check of standby bus and battery bus voltage:
 - (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (b) Set the BAT switch on the P5-13 panel to the ON position.
 - (c) Open P6-4 panel to get access to the circuit breakers.
 - (d) Do a check for 115V AC between circuit breaker C72 on the P6-4 panel and ground.
 - (e) If 115V AC is not present, then do these steps:
 - 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 2) Repair the wiring (SSM 24-28-11), (SSM 24-54-11).

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- (f) If 115V AC is present, then continue.
- (g) Do a check for 28V DC between circuit breaker C136 on the P6-4 panel and ground.
- (h) If 28V DC is not present, then do these steps:
 - 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 2) Repair the wiring (SSM 24-33-11), (SSM 24-52-11).
- (i) If 28V DC is present, then continue.
- (j) Do a check for 28V DC between circuit breaker C26 on the P6-4 panel and ground.
- (k) If 28V DC is not present, then do these steps:
 - 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - 2) Repair the wiring (SSM 24-33-11), (SSM 24-61-11).
- (l) If 28V DC is present, then continue.
- (m) If you repaired any of the wiring listed above, then do these steps:
 - 1) Do this task: The Operational Test of the Standby Power System, AMM TASK 24-34-00-710-802.
 - 2) If the STANDBY PWR OFF light works correctly, then you corrected the fault.
- (n) If you did not repair any of the wiring listed above, then continue:

(3) Replace the electrical meters, battery and galley power module, P5-13.

These are the tasks:

Electrical Meters, Battery and Galley Power Module Removal, AMM TASK 24-21-53-000-801,

Electrical Meters, Battery and Galley Power Module Installation, AMM TASK 24-21-53-400-801.

- (a) Do this task: The Operational Test of the Standby Power System, AMM TASK 24-34-00-710-802.
- (b) If the STANDBY PWR OFF light works correctly, then you corrected the fault.

————— END OF TASK —————





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801. Bus Power Control Unit BITE Procedure Figure 201

A. General

- (1) You do the BITE procedure at the front panel of the Bus Power Control Unit (BPCU).
- (2) The BPCU, G15 is installed on the E4-2 rack in the main equipment center.
- (3) The BPCU performs a self test after it is powered up or manually by pushing the BPCU TEST switch. The BPCU has three fault indicator lights, one BPCU PASS light and one test switch on the front panel. The fault indicator lights will be referred to as maintenance messages throughout this procedure.
- (4) The four indicator lights are listed in order below, with the highest priority indicator listed first.

NOTE: If there is more than one fault condition, only the highest priority fault indicator light will be on.

- (a) BPCU FAULT
- (b) EP DIST/BUS FAULT
- (c) EPC FAULT
- (d) BPCU PASS

- (5) The BPCU will detect the external faults when external power is being supplied.

NOTE: The EP DIST/BUS FAULT can be detected and shown by the BPCU when the APU generator is supplying power.

- (6) Use the manual BITE procedure to clear the fault indications from the BPCU memory.

NOTE: Record the maintenance messages (if any) before you do the manual BITE procedure.

B. Prepare for Test

- (1) Turn the BAT switch on the P5-13 panel to the ON position.

NOTE: The BPCU BITE procedure can be run with external power. If you unable to apply external power the procedure can be run with battery power.

C. BITE Procedure

- (1) Do these steps to do the BITE procedure for the BPCU:

- (a) Record any maintenance messages (if there are any) before you push the BPCU TEST switch.

NOTE: If you remove and reapply power, this will not erase any of the faults that were detected by the BPCU. However, if the fault is no longer present and the BPCU TEST switch is pushed, the fault will be cleared.

- (b) Push and hold the BPCU TEST switch on the BPCU for a minimum of one second and then release it.
 - (c) Make sure all four of the indicator lights come on for approximately three seconds:
 - 1) BPCU FAULT - (red)
 - 2) EP DIST/BUS FAULT - (red)
 - 3) EPC FAULT - (red)
 - 4) BPCU PASS - (green)
 - (d) Make sure all four of the indicator lights go off for approximately three seconds.
 - (e) If no faults were detected, the BPCU PASS light will come on for approximately seven seconds.



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(f) If a fault is detected, then the applicable red fault indicator light will come on.

- 1) Refer to the table at the end of this task to find the fault isolation task for the applicable maintenance message.

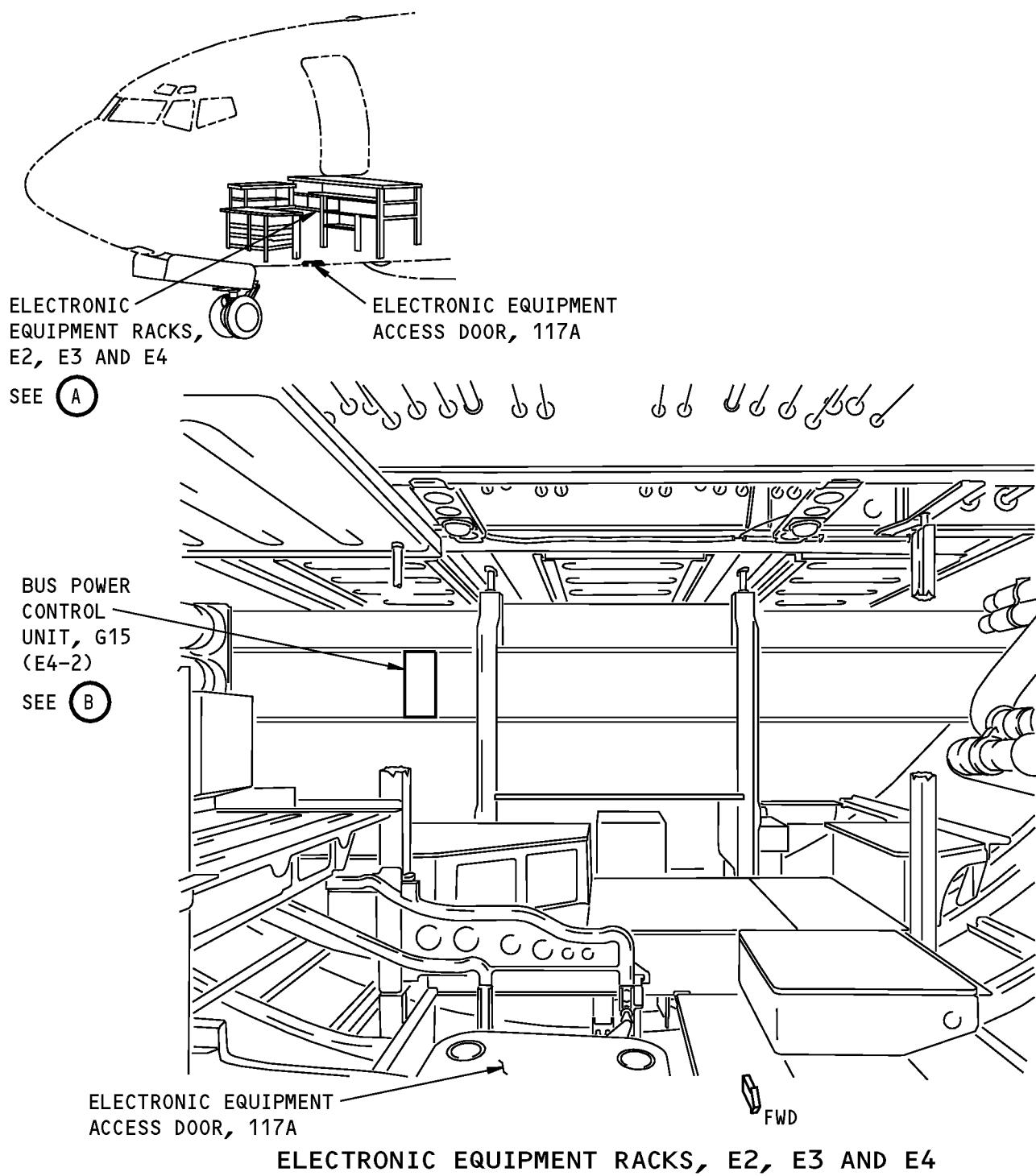
————— END OF TASK —————

LRU/SYSTEM	MAINTENANCE MESSAGE	GO TO FIM TASK
BPCU	BPCU FAULT	24-41 TASK 802
BPCU	EP DIST/BUS FAULT	24-41 TASK 803
BPCU	EPC FAULT	24-41 TASK 804



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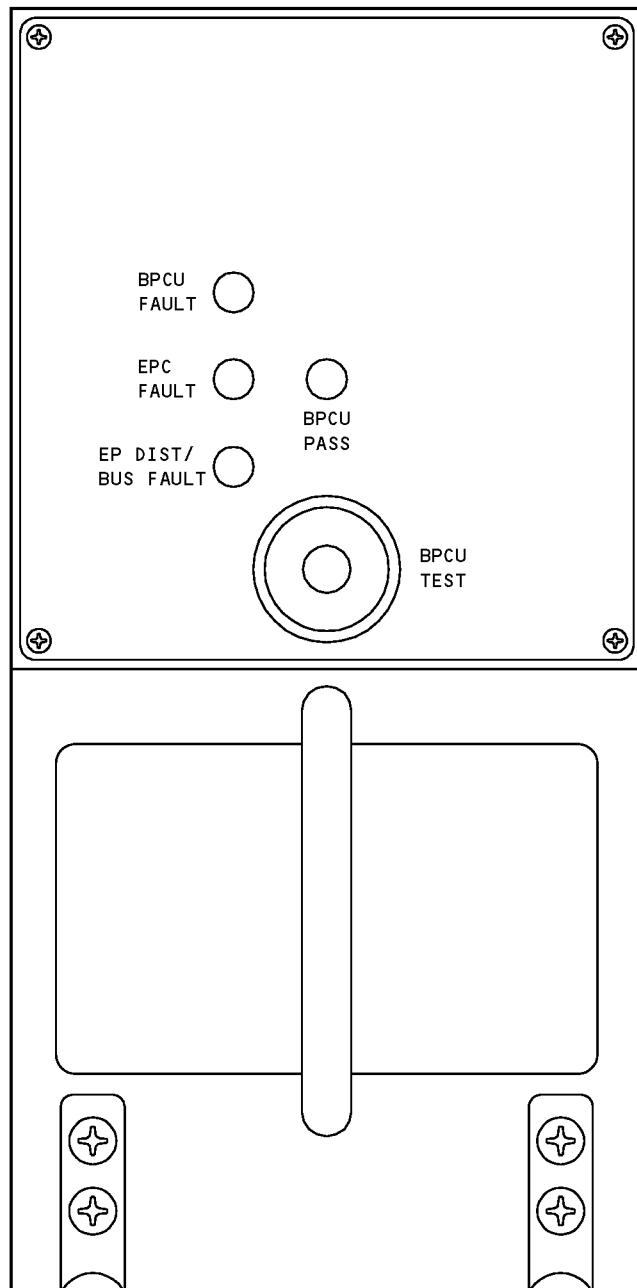


Bus Power Control Unit (BPCU), G15
 Figure 201 (Sheet 1 of 2)/ 24-41-00-990-802



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BUS POWER CONTROL UNIT, G15

B

Bus Power Control Unit (BPCU), G15
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802. BPCU FAULT - Fault Isolation

A. Description

- (1) This task is for this maintenance message:
 - (a) BPCU FAULT.
- (2) This message occurs when the Bus Power Control Unit (BPCU) detects an internal problem or there is a problem with the ground power switch or switch wiring.

B. Possible Causes

- (1) Bus Power Control Unit (BPCU), G15
- (2) AC System Generator and APU Module, P5-4
- (3) Wiring

C. Related Data

- (1) (SSM 24-41-11)
- (2) (WDM 24-41-11)

D. Initial Evaluation

- (1) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
 - (a) If the maintenance message BPCU FAULT shows, then do the Fault Isolation Procedure below.
 - (b) If no maintenance message shows, then there was an intermittent fault.

E. Fault Isolation Procedure

- (1) Replace the BPCU, G15.

These are the tasks:

BPCU Removal, AMM TASK 24-41-21-000-801,

BPCU Installation, AMM TASK 24-41-21-400-801.

- (a) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- (b) If no maintenance messages show, then you corrected the fault.
- (c) If the maintenance message BPCU FAULT shows, then continue.

- (2) Do this check of the ground power switch:

- (a) Disconnect connector D634 from the P5-4 module located on the P5 overhead panel.

- (b) Make sure that pins 13, 25 and 26 of connector D634 on the P5-4 panel are isolated from each other and ground. The ground power switch should be in the center position.

NOTE: Check for shorts, pin to pin and pin to ground.

- (c) If any of the pins are shorted to each other or ground, then do these steps:

- 1) Replace the P5-4 module.

These are the tasks:

AC System Generator and APU Module Removal, AMM TASK 24-21-51-000-801,

AC System Generator and APU Module Installation, AMM TASK 24-21-51-400-801.

- 2) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.

- 3) If no maintenance messages show, then you corrected the fault.

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4) If the maintenance message BPCU FAULT shows, then continue.

(d) If there is no problem with any of the pins, then continue.

(3) Do this check of the ground power control switch wiring:

(a) Remove BPCU, G15. To remove the BPCU, do this task: BPCU Removal, AMM TASK 24-41-21-000-801.

(b) Disconnect connector D634 from the P5-4 module located on the P5 overhead panel.

(c) Do a wiring check between these pins of connector D10898A on the E4-2 rack and connector D634 removed from the P5-4 panel:

NOTE: Do a check for shorts, wire to wire and wire to ground.

D10898A	D634
pin 59 -----	pin 13
pin 46 -----	pin 25
pin 58 -----	pin 26

(d) If you find a problem with the wiring, then do these steps:

1) Repair the wiring.

(e) Re-install the BPCU, G15. To install the BPCU, do this task: BPCU Installation, AMM TASK 24-41-21-400-801.

(f) Re-connect connector D634 on the P5-4 panel.

(g) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.

(h) If no maintenance messages show, then you corrected the fault.

END OF TASK

803. EP DIST/BUS FAULT - Fault Isolation

A. Description

(1) This task is for this maintenance message:

(a) EP DIST/BUS FAULT.

(2) This message occurs when the Bus Power Control Unit (BPCU) detects an overcurrent condition or an unbalanced phase current condition.

(3) This message also occurs when the Bus Power Control Unit (BPCU) detects a reversed phase sequence condition.

NOTE: The fault will occur when external power is plugged in, the external power contactor will not close and the GND PWR AVAILABLE light will not come on.

(4) This message will also occur on the BPCU when the APU generator is supplying power to the transfer busses and the BTB's and/or the APB is tripped (due to DIST/BUS fault condition).

B. Possible Causes

(1) Tie Bus Power Feeders

(2) External Power Feeders

(3) Rigid Bus Assembly - P91 Panel

(4) Rigid Bus Assembly - P92 Panel

(5) Power Distribution Panel (PDP) 1, P91

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- (6) Power Distribution Panel (PDP) 2, P92
- (7) External Power Current Transformer (EPCT), T378
- (8) Bus Power Control Unit (BPCU), G15
- (9) Wiring

C. Circuit Breakers

- (1) These are the primary circuit breakers related to the fault:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	13	C01290	GENERATOR BUS PWR CONT UNIT

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
C	10	C01327	BUS PWR CONT UNIT

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	12	C00936	EXT PWR BPCU
A	15	C02812	EXT PWR 2
A	18	C00812	EXT PWR 1

D. Related Data

- (1) (SSM 24-23-31)
- (2) (SSM 24-41-11)
- (3) (SSM 24-52-11)
- (4) (WDM 24-23-31)
- (5) (WDM 24-41-11)
- (6) (WDM 24-52-11)

E. Initial Evaluation

- (1) Make sure the BAT switch on the P5-13 panel is in the ON position.
- (2) Open these circuit breakers:

F/O Electrical System Panel, P6-4

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
F	13	C01290	GENERATOR BUS PWR CONT UNIT

Power Distribution Panel Number 1, P91

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
C	10	C01327	BUS PWR CONT UNIT

Power Distribution Panel Number 2, P92

<u>Row</u>	<u>Col</u>	<u>Number</u>	<u>Name</u>
A	12	C00936	EXT PWR BPCU



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(3) Close these circuit breakers:

F/O Electrical System Panel, P6-4

Row	Col	Number	Name
F	13	C01290	GENERATOR BUS PWR CONT UNIT

Power Distribution Panel Number 1, P91

Row	Col	Number	Name
C	10	C01327	BUS PWR CONT UNIT

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
A	12	C00936	EXT PWR BPCU

NOTE: The BPCU locks out the Bus Tie Breakers (BTB) for an EP DIST/BUS fault. When the EP DIST/BUS maintenance message shows on the BPCU, you must cycle power to the BPCU to clear the lockout.

(4) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.

- Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- If BTB 1 or BTB 2 trips, (1 or 2 TRANSFER BUS OFF lights on the P5-4 panel comes on), and the EPC does not trip, then do the Fault Isolation Procedure - BTB 1 or BTB 2 Trips Open below.
- If the External Power Contactor (EPC), C937 trips, then do the Fault Isolation Procedure - EPC Trips Open below.
- If BTB 1, BTB 2 and the EPC do not trip open and no maintenance messages show, then there was an intermittent fault.

NOTE: Feeder faults can be intermittent, you may want to do a check of the feeders even if you are not able to reproduce the EP DIST/BUS fault.

- Do this task: Remove External Power, AMM TASK 24-22-00-860-814.

F. Fault Isolation Procedure - BTB 1 or BTB 2 Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

(1) Replace the BPCU, G15.

These are the tasks:

BPCU Removal, AMM TASK 24-41-21-000-801,

BPCU Installation, AMM TASK 24-41-21-400-801.

- Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- If BTB 1 and BTB 2 do not trip open and no maintenance messages show, then you corrected the fault.
 - Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- If BTB 1 or BTB 2 trips off line, then continue.

NOTE: If BTB 1 continues to trip open after you did the above listed checks, then the problem is in the P91 panel on the load side of BTB 1. If BTB 2 continues to trip open after you did the above listed checks, then the problem is in the P92 panel on the load side of BTB 2.



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(2) Replace the applicable Power Distribution Panel; PDP 1, P91 or PDP 2, P92.

These are the tasks:

Power Distribution Panel Removal, AMM TASK 24-21-21-000-801,

Power Distribution Panel Installation, AMM TASK 24-21-21-400-801.

NOTE: Replace Power Distribution Panel 1, P91 when BTB 1 trips open. Replace Power Distribution Panel 2, P92 when BTB 2 trips open.

- (a) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) If BTB 1 and BTB 2 do not trip open and no maintenance messages show, then you corrected the fault.

- 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.

G. Fault Isolation Procedure - EPC Trips Open

NOTE: You must do the steps in the Initial Evaluation before you can do these steps.

(1) Do these checks of the Tie Bus and the Rigid Bus Assemblies:

- (a) Do this task: Remove Electrical Power, AMM TASK 24-22-00-860-812.

WARNING: MAKE SURE ALL ELECTRICAL POWER IS REMOVED BEFORE DISCONNECTING OR CONNECTING POWER FEEDERS. HIGH VOLTAGE PRESENT CAN CAUSE INJURY TO PERSONS.

(b) Remove the three tie bus power feeders from the P91 panel at TB5004 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P91 terminal block.
- 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

(c) Remove the three tie bus power feeders from the P92 panel at TB5008 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P92 terminal block.

- 2) Remove the three power feeders from the P92.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

(d) Do a check for an open circuit between these power feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel:

TB5004 P91 PANEL	TB5008 P92 PANEL
A -----	A
B -----	B
C -----	C

- 1) If you find an open circuit, then repair the power feeders.



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(e) Do an isolation check of the power feeders that were removed from TB5004 on the P91 panel and TB5008 on the P92 panel. Use a insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.

- 1) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

TB5004 P91 PANEL	TB5008 P92 PANEL
A -----	A
B -----	B
C -----	C

- 2) If you find a problem with the power feeders, then repair the feeders.

(f) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5004 on the P91 panel and BTB 1, C804 in the P91 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5004 P91 PANEL	C804 P91 PANEL
A -----	A2
B -----	B2
C -----	C2

- 1) If you find a problem with the Rigid Bus Assembly, then the Rigid Bus Assembly in the P91 panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(g) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5008 on the P92 panel and BTB 2, C805 in the P92 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5008 P92 PANEL	C805 P92 PANEL
A -----	A2
B -----	B2
C -----	C2

- 1) If you find a problem with the Rigid Bus Assembly, then the Rigid Bus Assembly in the P92 panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

(h) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5008 on the P92 panel and the EPC, C937 in the P92 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.



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TB5008 P92 PANEL

A	-----	A2
B	-----	B2
C	-----	C2

C937 P92 PANEL

- 1) If you find a problem with the Rigid Bus Assembly, then replace the Rigid Bus Assembly in the P92 panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

- (i) Install the three tie bus power feeders on the P91 panel at TB5004 per the steps that follow:
 - 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 - 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
- (j) Install the three tie bus power feeders on the P92 panel at TB5008 per the steps that follow:
 - 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 - 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
- (k) If you replaced a Rigid Bus Assembly or repaired the power feeder, then do these steps.
 - 1) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
 - 2) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - 3) If the External Power Contactor (EPC), C937 does not trip open and no maintenance messages show, then you corrected the fault.
 - a) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (l) If you did not find a problem with one of the Rigid Bus Assemblies or with the power feeders, then continue.

(2) Do this check of the external power feeders and the rigid bus assembly:

- (a) Remove the external power plug, (if installed), from the external power receptacle at the P19 panel.
- (b) Remove the three external power feeders from the Power Distribution Panel 2, P92 panel at TB5006 per the steps that follow:

NOTE: Use identification tags on feeders for correct installation later.

- 1) Remove the three terminal nuts and washers that hold the power feeders to the P92 terminal block.
- 2) Remove the three power feeders from the P91.

NOTE: Do not let the feeder terminations touch each other or the airplane structure when you do the wiring checks.

- (c) Do a check for an open circuit between these power feeders that were removed from TB5006 on the P92 panel and the external power receptacle, D48 at the P19 panel:





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D48 P19 PANEL

TB5006 P92

PANEL

A	-----	A
B	-----	B
C	-----	C

- 1) If there is an open circuit, then repair the power feeders.

(d) Do an isolation check between the power feeders removed from TB5006 on the P92 panel and the external power receptacle, D48 at the P19 panel. Use insulation resistance tester, COM-1276 to check for isolation from ground and other feeders.

- 1) Make sure the resistance from ground and other feeders is more than 40 MegaOhms at a test output voltage of 500 VDC.

D48 P19 PANEL

TB5006 P92

PANEL

A	-----	A
B	-----	B
C	-----	C

- 2) If you find a problem with the power feeders, then repair the feeders.

(e) Use a low resistance ohmmeter to measure the resistance between the neutral pin on the external power receptacle, D48 and ground.

- 1) If the resistance is more than 0.1 ohms, then repair the wiring.

(f) Open these circuit breakers and install safety tags:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
A	12	C00936	EXT PWR BPCU
A	15	C02812	EXT PWR 2
A	18	C00812	EXT PWR 1

(g) Do a check of the Rigid Bus Assembly between these terminations of terminal block TB5006 on the P92 panel and the EPC, C937 in the P92 panel:

NOTE: Make sure there is continuity between these points and that they are isolated from each other and ground.

TB5006 P92

PANEL

C937 P92 PANEL

A	-----	A1
B	-----	B1
C	-----	C1

- 1) If you find a problem with the Rigid Bus Assembly, then replace the Rigid Bus Assembly in the P92 panel.

These are the tasks:

Rigid Bus Assembly Removal, AMM TASK 24-21-22-000-801,

Rigid Bus Assembly Installation, AMM TASK 24-21-22-400-801.

- 2) Remove the safety tags and close these circuit breakers:

Power Distribution Panel Number 2, P92

Row	Col	Number	Name
A	12	C00936	EXT PWR BPCU

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Row	Col	Number	Name
A	15	C02812	EXT PWR 2
A	18	C00812	EXT PWR 1

- (h) Install the three external power feeders on the P92 panel at TB5006 per the steps that follow:
 - 1) Install the three power feeders on the terminal studs, make sure phase sequence is correct.
 - 2) Install the three washers and nuts and tighten the nuts to 180-200 pound-inches (20.3-22.6 Newton Meters).
- (i) If you replaced the Rigid Bus Assembly or repaired the power feeder, then do these steps.
 - 1) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
 - 2) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - 3) If the EPC, C937 does not trip open and no maintenance messages show, then you corrected the fault.
 - a) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (j) If you did not find a problem with the Rigid Bus Assembly or with the power feeders, then continue.
- (3) Do this check of the EPCT, T378 and wiring:
 - (a) Remove the EPCT, T378. To remove it, do this task: Current Transformer Removal, AMM TASK 24-21-71-000-801.
 - (b) Remove the BPCU. To remove it, do this task: BPCU Removal, AMM TASK 24-41-21-000-801.
 - (c) Do a check for an open circuit between these pins of connector D10898A at the E4-2 rack and connector D11754 removed from the EPCT the P92 panel:

D10898A	D11754
pin 17 -----	pin 4
pin 17 -----	pin 5
pin 17 -----	pin 6
pin 16 -----	pin 3
pin 15 -----	pin 2
pin 7 -----	pin 1

- (d) If there is an open circuit, then do these steps:
 - 1) Repair the wiring.
 - 2) Re-install the EPCT, T378. To install it, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801.
- (e) If there was no problems with the wiring listed above, then do these steps:
 - 1) Install a new EPCT, T378. To install it, do this task: Current Transformer Installation, AMM TASK 24-21-71-400-801.
- (f) Re-install the BPCU. To install it, do this task: BPCU Installation, AMM TASK 24-41-21-400-801.
- (g) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- (h) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (i) If the EPC, C937 does not trip open and no maintenance messages show, then you corrected the fault.


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- 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - (j) If the EPC, C937 does trip open, then continue.
- (4) Replace the BPCU, G15.

These are the tasks:

BPCU Removal, AMM TASK 24-41-21-000-801,
BPCU Installation, AMM TASK 24-41-21-400-801.

 - (a) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
 - (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (c) If the EPC, C937 does not trip open and no maintenance messages show, then you corrected the fault.
 - 1) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.

END OF TASK

804. EPC FAULT - Fault Isolation**A. Description**

- (1) This task is for this maintenance message:
 - (a) EPC FAULT.
- (2) This message occurs when the Bus Power Control Unit (BPCU) detects that the External Power Contactor (EPC) is not in the commanded position.

B. Possible Causes

- (1) External Power Contactor (EPC), C937
- (2) Bus Power Control Unit (BPCU), G15
- (3) Wiring

C. Related Data

- (1) (SSM 24-23-11)
- (2) (SSM 24-23-21)
- (3) (SSM 24-41-11)
- (4) (WDM 24-23-11)
- (5) (WDM 24-23-21)
- (6) (WDM 24-41-11)

D. Initial Evaluation

- (1) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
 - (a) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
 - (b) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
 - (c) If external power does not come on line and go off line or there are maintenance messages the Fault Isolation Procedure below.
 - (d) If external power comes on line and goes off line and there are no maintenance messages on the front panel of the BPCU, then there was an intermittent fault.

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E. Fault Isolation Procedure

- (1) Replace the EPC, C937.

These are the tasks:

External Power Contactor Removal, AMM TASK 24-41-12-000-801,

External Power Contactor Installation, AMM TASK 24-41-12-400-801.

- (a) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (d) If external power comes on line and goes off line and there are no maintenance messages on the front panel of the BPCU, then you corrected the fault.
- (e) If external power does not come on line and go off line or there are maintenance messages on the front panel of the BPCU, then continue.

- (2) Do this check of the EPC, C937 control and sense wiring:

- (a) Remove the BPCU, G15. To remove the BPCU, do this task: BPCU Removal, AMM TASK 24-41-21-000-801.
- (b) Disconnect connector D10906 from the EPC, C937 located in the P92 panel.
- (c) Disconnect connector D10904 from the Auxiliary Power Breaker (APB), C803 located in the P91 panel.
- (d) Do a wiring check between these pins of connector D10898A on the E4-2 rack and connector D10906 removed from the EPC:

D10898A	D10906
pin 1	pin 1
pin 2	pin 14
pin 18	pin 3

- (e) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (f) Do a check for continuity between connector D10906 (removed from the EPC) pin 23 and ground.
- (g) If there is no continuity, then do these steps:
 - 1) Repair the wiring.
- (h) Do a wiring check between these pins of connector D10898A on the E4-2 rack and connector D10904 removed from the APB:

D10898A	D10904
pin 19	pin 7

- (i) If you find a problem with the wiring, then do these steps:
 - 1) Repair the wiring.
- (j) Re-install the BPCU, G15. To install the BPCU, do this task: BPCU Installation, AMM TASK 24-41-21-400-801.
- (k) Re-connect connector D10906 on the EPC, C937 located in the P92 panel.
- (l) Re-connect connector D10904 on the APB, C803 located in the P91 panel.
- (m) If any of the wires listed above need to be repaired, then do these steps:
 - 1) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.



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- 2) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- 3) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- 4) If external power comes on line and goes off line and there are no maintenance messages on the front panel of the BPCU, then you corrected the fault.
 - (n) If you did not find any problems with the wiring, then continue:

(3) Replace BPCU, G15.

These are the tasks:

BPCU Removal, AMM TASK 24-41-21-000-801,
BPCU Installation, AMM TASK 24-41-21-400-801.

- (a) Do this task: Bus Power Control Unit BITE Procedure, 24-41 TASK 801.
- (b) Do this task: Supply External Power, AMM TASK 24-22-00-860-813.
- (c) Do this task: Remove External Power, AMM TASK 24-22-00-860-814.
- (d) If external power comes on line and goes off line and there are no maintenance messages on the front panel of the BPCU, then you corrected the fault.

————— END OF TASK —————



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