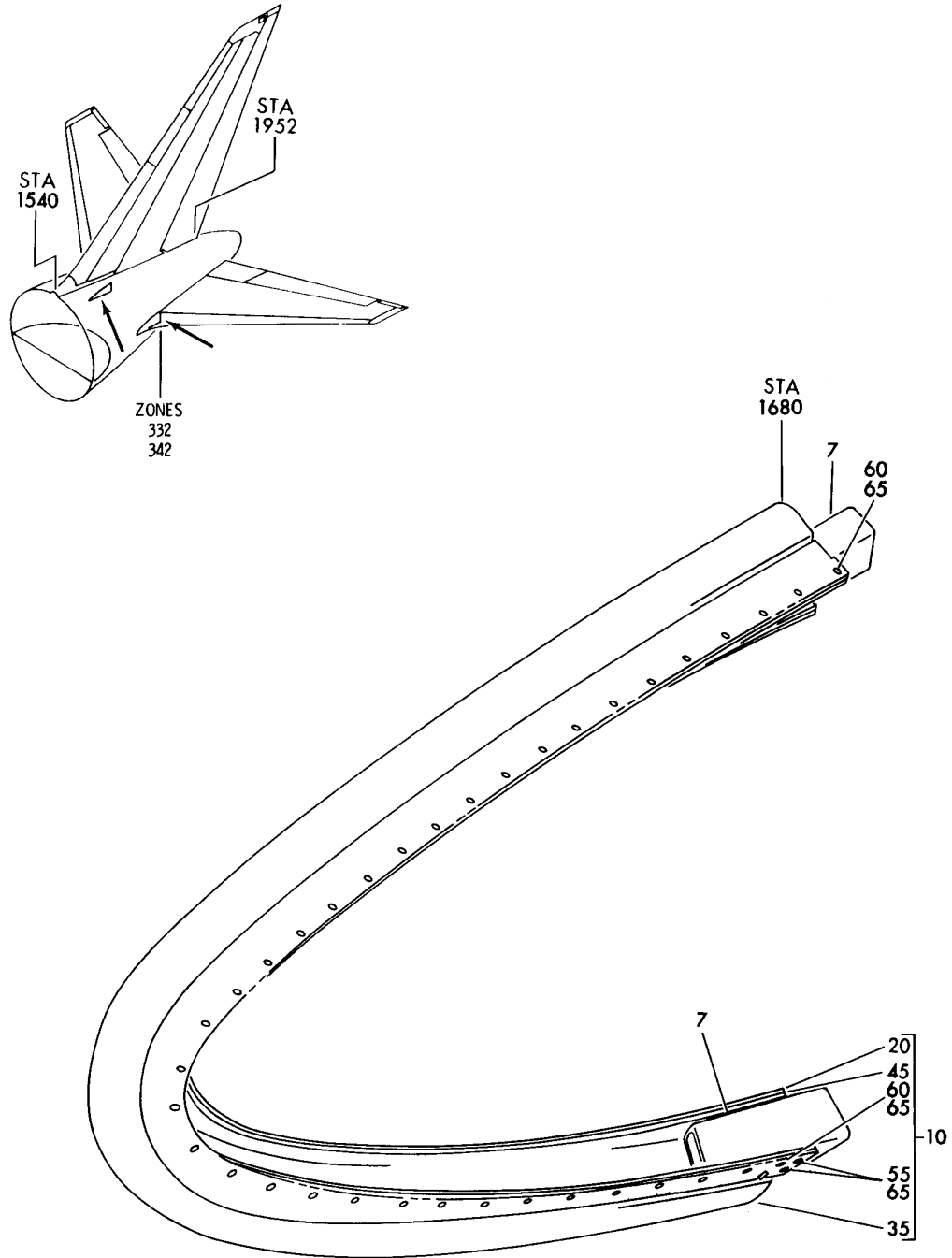


HORIZONTAL STABILIZER

BOEING
767
PARTS CATALOG (MAINTENANCE)



V 55100101 REV 170

CAP INSTL-LE STAB. TO BODY SEAL
FIGURE 1

55-10-01-01

HXL
DEC 22/06

55-10-01-01
PAGE 0

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1			CAP INSTL-LE STAB. TO BODY SEAL		
- 1	182T7105-1		CAP INSTL-LE STAB. TO BODY SEAL POSITION DATA: LH FOR NHA SEE: 55-10-52-01		RF
- 5	182T7105-2		CAP INSTL-LE STAB. TO BODY SEAL POSITION DATA: RH FOR NHA SEE: 55-10-52-01		RF
7	182T7105-11		.PLUG-SEAL		2
10	182T7105-3		.CAP ASSY- POSITION DATA: LH SIDE		1
10	182T7105-15		.CAP ASSY- POSITION DATA: LH SIDE		1
- 15	182T7105-4		.CAP ASSY- POSITION DATA: RH SIDE		1
- 15	182T7105-16		.CAP ASSY- POSITION DATA: RH SIDE		1
20	182T7105-7		..ANGLE- POSITION DATA: LH SIDE		1
- 25	182T7105-8		..ANGLE- POSITION DATA: RH SIDE		1
- 30	BACB30NN3K5		ATTACHING PARTS ..BOLT -----*-----		19
35	182T7105-9		..SEAL- POSITION DATA: LH SIDE		1
- 40	182T7105-10		..SEAL- POSITION DATA: RH SIDE		1
45	182T7105-5		..CHANNEL- POSITION DATA: LH SIDE		1
45	182T7105-17		..CHANNEL- POSITION DATA: LH SIDE		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-01-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-01
 FIG. 01
 PAGE 1
 DEC 22/07

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
- 50	182T7105-6		..CHANNEL- POSITION DATA: RH SIDE		1
- 50	182T7105-18		..CHANNEL- POSITION DATA: RH SIDE		1
55	BACB30NN3K5		ATTACHING PARTS		2
60	BACR15BA6B		..BOLT ..RIVET- SIZE DETERMINED ON INSTL. -----*-----		36
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

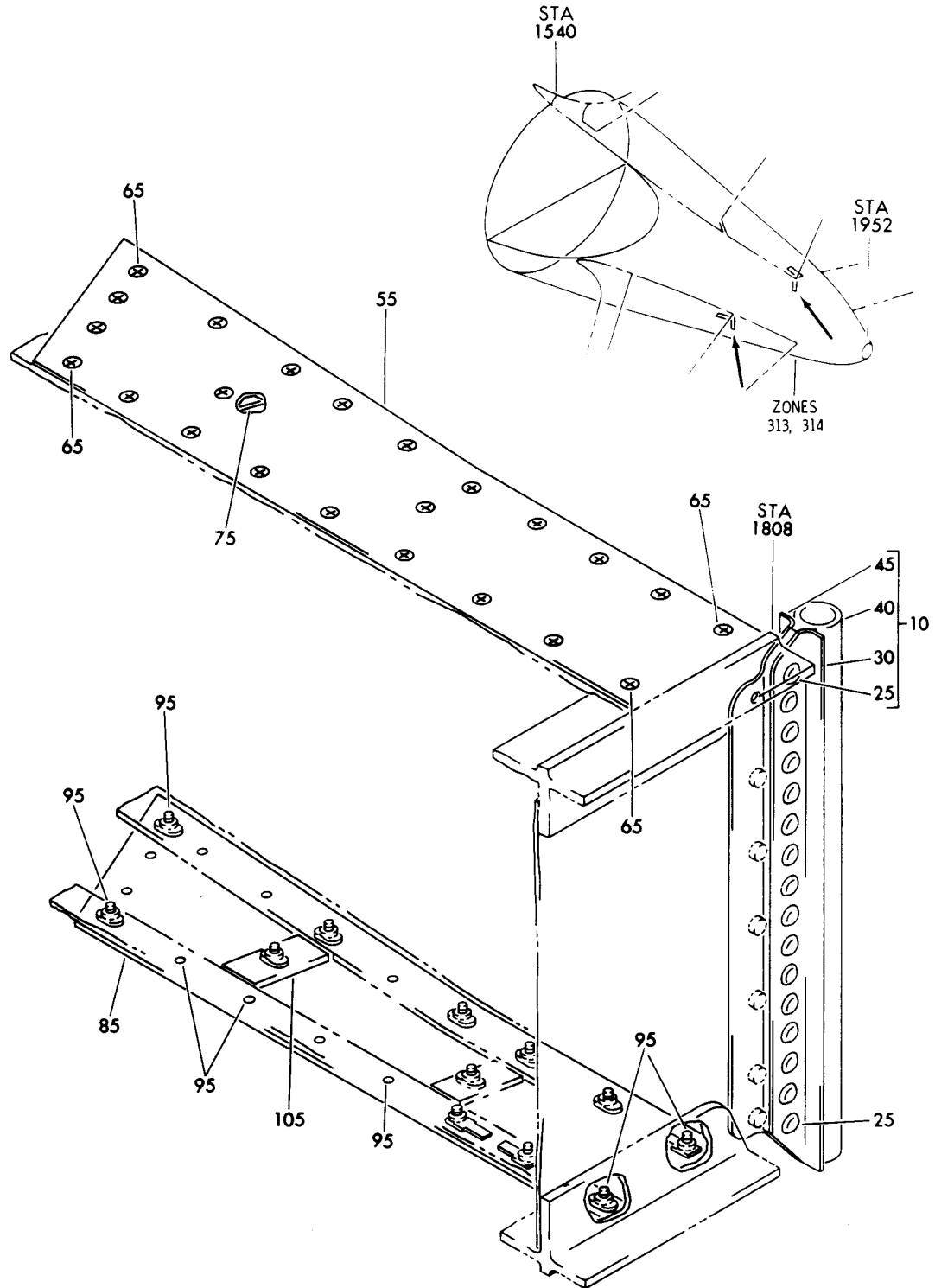
HXL

55-10-01-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-01
 FIG. 01
 PAGE 2
 DEC 22/07

BOEING
767
PARTS CATALOG (MAINTENANCE)



V 55100105 SHT 1 REV 020

SUPPORT INSTL-TE HORIZ STAB. TO BODY SEAL
FIGURE 5

55-10-01-05

HXL
DEC 22/06

55-10-01-05
PAGE 0

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
5			SUPPORT INSTL-TE HORIZ STAB. TO BODY SEAL		
- 1	182T7103-1		SUPPORT INSTL-TE HORIZ STAB. TO BODY SEAL POSITION DATA: LH VARIABLE DRAWING REF: 182T7103-5003 FOR NHA SEE: 55-16-58-01		RF
- 5	182T7103-2		SUPPORT INSTL-TE HORIZ STAB. TO BODY SEAL POSITION DATA: RH VARIABLE DRAWING REF: 182T7103-5004 FOR NHA SEE: 55-16-58-01		RF
10	182T7103-137		.SEAL ASSY- POSITION DATA: LH SIDE		1
- 15	182T7103-138		.SEAL ASSY- POSITION DATA: RH SIDE ATTACHING PARTS		1
- 23	NAS623-3-6		.SCREW		16
- 24	NAS1149D0363J		.WASHER -----*-----		16
25	BACR15BA6AD		..RIVET- SIZE DETERMINED ON INSTL.		16
30	182T7103-83		..RETAINER- POSITION DATA: LH SIDE		1
- 35	182T7103-84		..RETAINER- POSITION DATA: RH SIDE		1
40	182T7103-141		..SEAL- MANUFACTURED FROM: EXTR RUBBER F18.06 BAC1530-21 13.60 IN SPARES ORDER MATERIAL CODE: 5279021000		1
45	182T7103-139		..RETAINER- POSITION DATA: LH SIDE		1
- 50	182T7103-140		..RETAINER- POSITION DATA: RH SIDE		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-01-05

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-01
FIG. 05
PAGE 1
AUG 22/09

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
5					
55	182T7103-129		.PANEL- POSITION DATA: LH SIDE ACCESS PANEL NUMBER: 335AT		1
- 60	182T7103-130		.PANEL- POSITION DATA: RH SIDE ACCESS PANEL NUMBER: 345AT		1
65	BACB30NN3K6		ATTACHING PARTS .BOLT -----*-----		21
75	BACF3F009L014NN		.FILLER-		1
85	182T7103-125		.PANEL- POSITION DATA: LH SIDE ACCESS PANEL NUMBER: 335BB		1
- 90	182T7103-126		.PANEL- POSITION DATA: RH SIDE ACCESS PANEL NUMBER: 345BB		1
95	BACB30NN3K6		ATTACHING PARTS .BOLT -----*-----		19
105	BACF3F009L013NN		.FILLER-		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

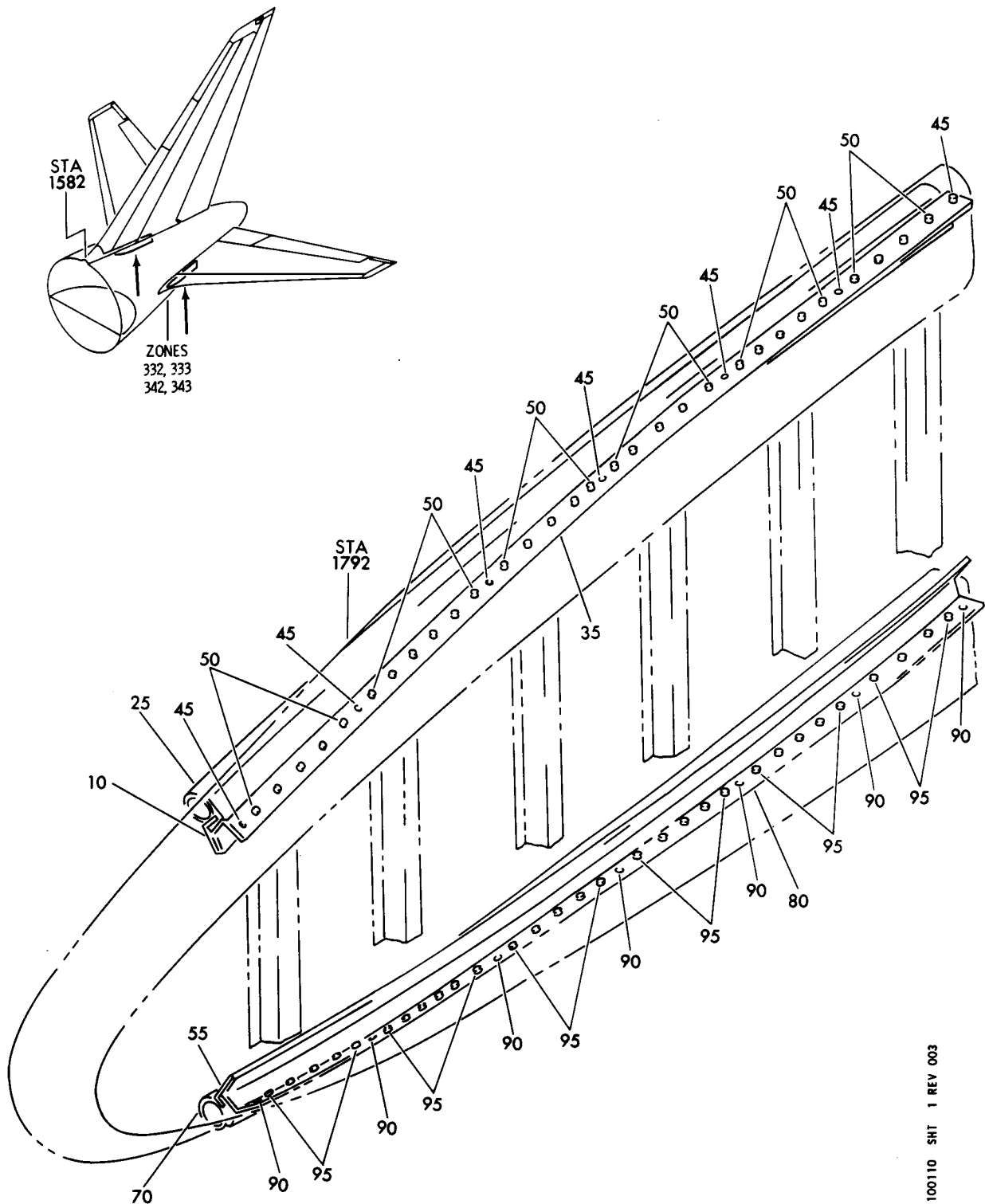
HXL

55-10-01-05

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-01
 FIG. 05
 PAGE 2
 DEC 22/06

BOEING
767
PARTS CATALOG (MAINTENANCE)



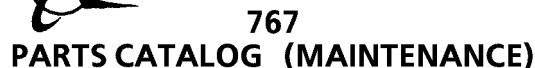
V 55100110 SHT 1 REV 003

SUPPORT INSTL-HORIZ STAB. TO BODY FRONT SPAR FWD SEAL
FIGURE 10

55-10-01-10

HXL
DEC 22/06

55-10-01-10
PAGE 0

[illegible]

55-10-01-10

HXL

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
10					
- 40	182T7104-44		.CHANNEL- POSITION DATA: RH SIDE ATTACHING PARTS		1
45	BACR15CE6AD		.RIVET- SIZE DETERMINED ON INSTL.		7
50	BACB30NN3K5		.BOLT -----*-----		30
55	182T7104-41		.ANGLE- POSITION DATA: LH SIDE		1
- 60	182T7104-42		.ANGLE- POSITION DATA: RH SIDE ATTACHING PARTS		1
- 65	BACR15FT6AD		.RIVET- SIZE DETERMINED ON INSTL. -----*-----		61
70	182T7104-49		.SEAL- POSITION DATA: LH SIDE MANUFACTURED FROM: EXTRUSION RUBBER 10-60754-258 X 60.00 IN SPARES ORDER MATERIAL CODE: 5287002580 FOR SPARES PROCURE: 182T7104Y49		1
- 75	182T7104-50		.SEAL- POSITION DATA: RH SIDE MANUFACTURED FROM: EXTRUSION RUBBER 10-60754-258 X 60.00 IN SPARES ORDER MATERIAL CODE: 5287002580 FOR SPARES PROCURE: 182T7104Y50		1
80	182T7104-39		.CHANNEL- POSITION DATA: LH SIDE		1
- 85	182T7104-40		.CHANNEL- POSITION DATA: RH SIDE ATTACHING PARTS		1
90	BACR15CE6AD		.RIVET- SIZE DETERMINED ON INSTL.		7
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

HXL

55-10-01-10

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-01
 FIG. 10
 PAGE 2
 AUG 22/09

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
10 95	BACB30NN3K5		.BOLT -----*		30
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

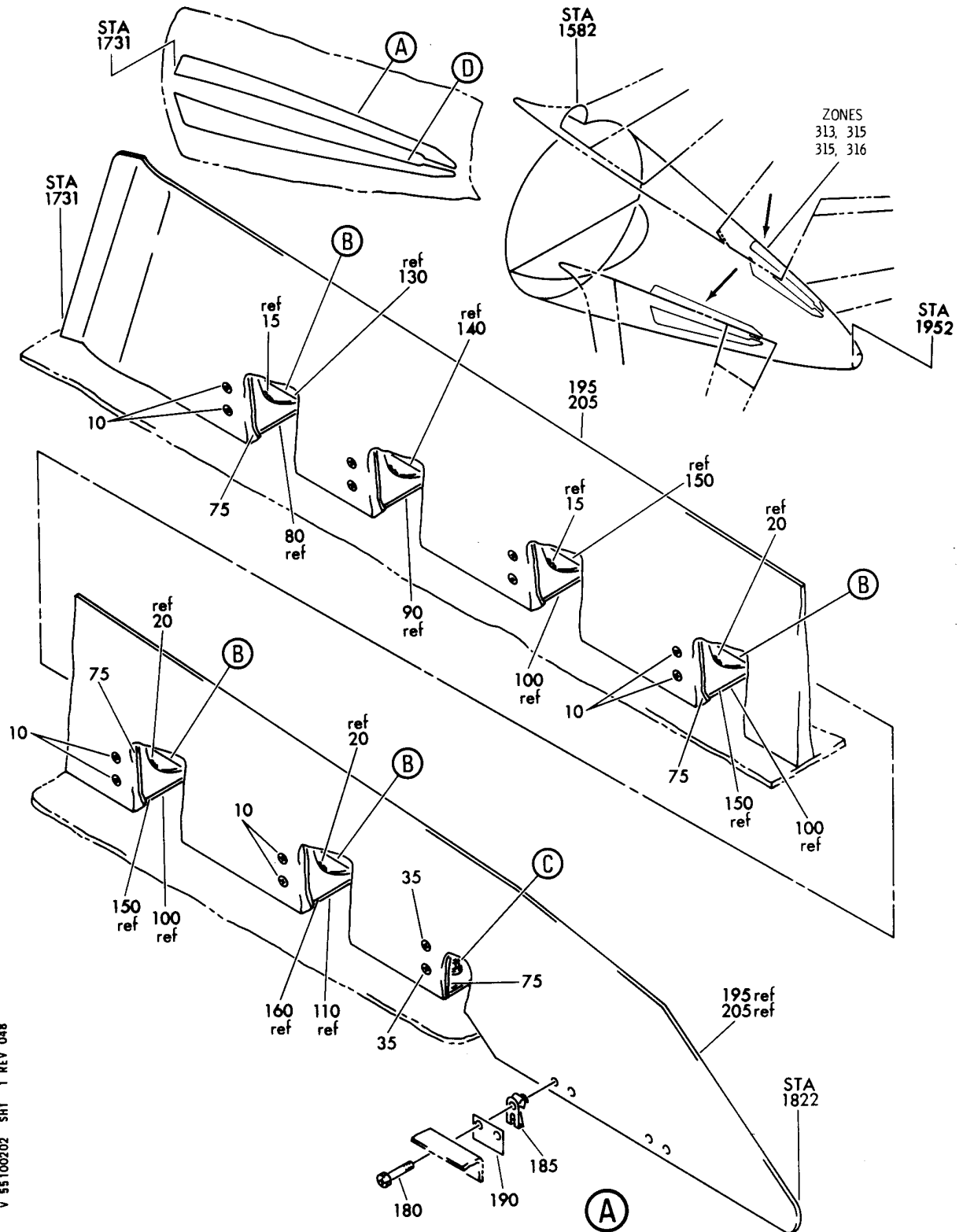
— ITEM NOT ILLUSTRATED

HXL

55-10-01-10
 BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-01
 FIG. 10
 PAGE 3
 AUG 22/09

BOEING
767
PARTS CATALOG (MAINTENANCE)



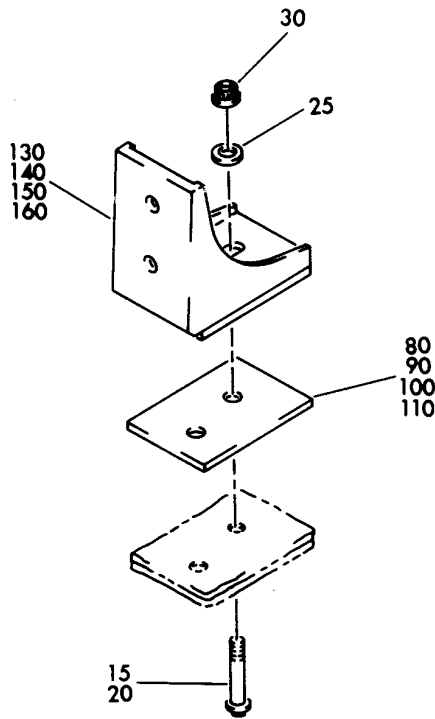
SEAL INSTL-HORIZ STAB. TO BODY
FIGURE 2 (SHEET 1)

55-10-02-02

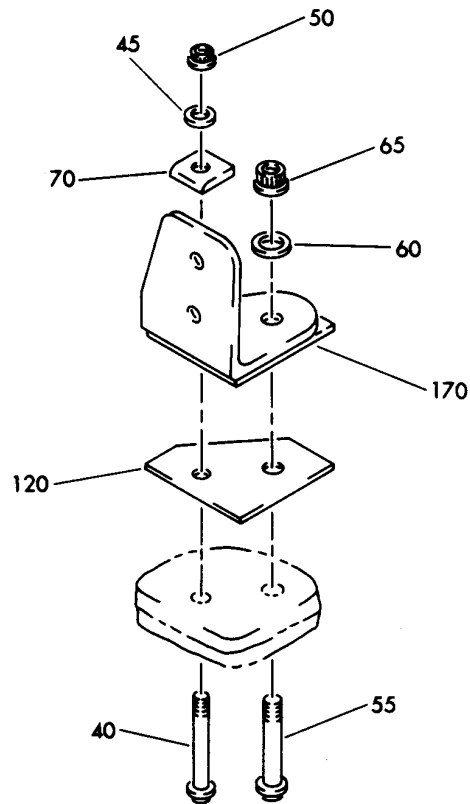
HXL
DEC 22/06

55-10-02-02
PAGE 0

BOEING
767
PARTS CATALOG (MAINTENANCE)



(B)



(C)

SEAL INSTL-HORIZ STAB. TO BODY
FIGURE 2 (SHEET 2)

55-10-02-02

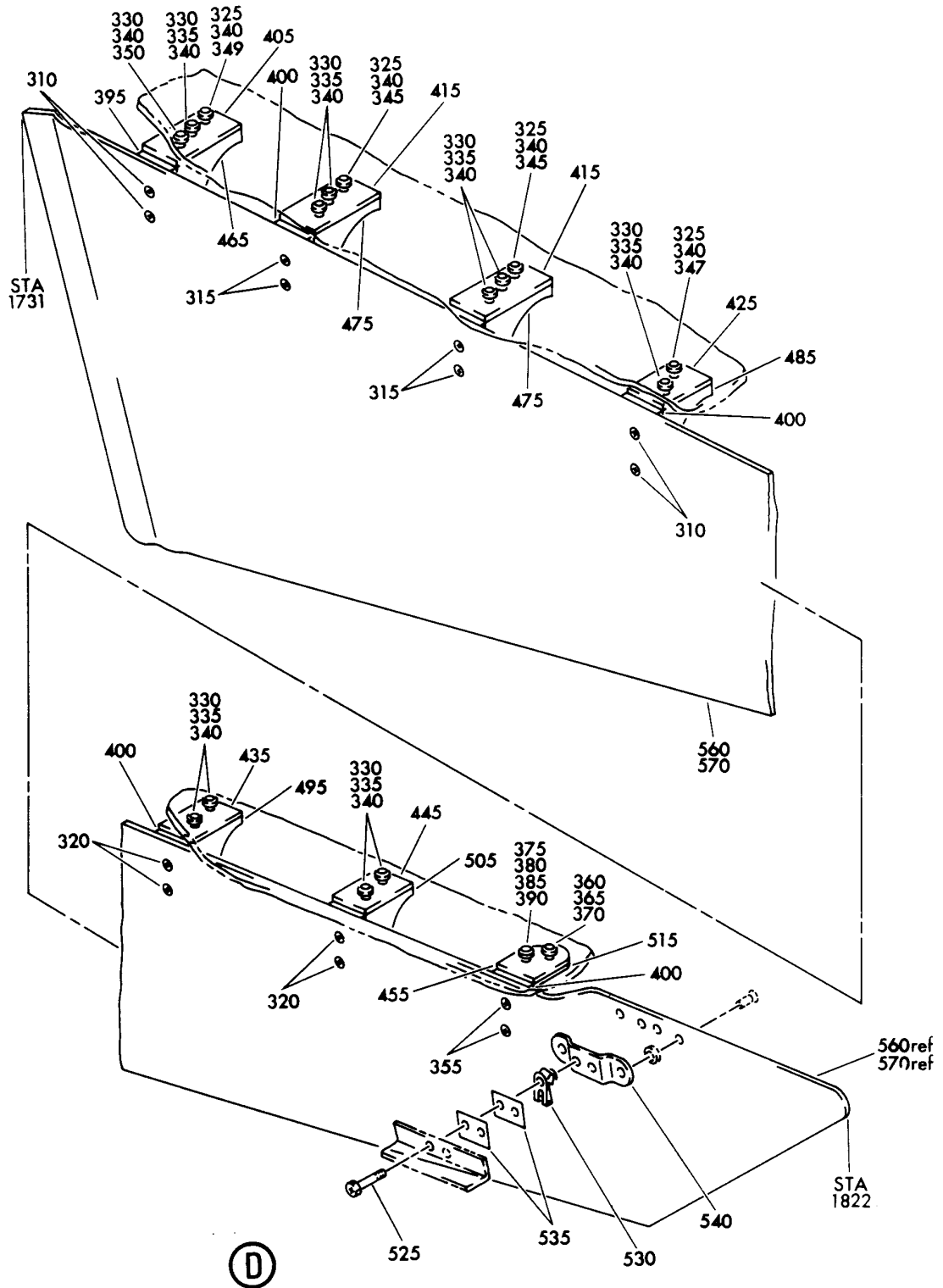
HXL
DEC 22/06

55-10-02-02
PAGE 0A

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

V 55100202 SHT 2 REV 040

BOEING
767
PARTS CATALOG (MAINTENANCE)



V 55100202 SMT 3 REV 040

SEAL INSTL-HORIZ STAB. TO BODY
FIGURE 2 (SHEET 3)

55-10-02-02

HXL
DEC 22/06

55-10-02-02
PAGE 08

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.



767

PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2			SEAL INSTL-HORIZ STAB. TO BODY		
- 1	182T7119-1		SEAL INSTL-HORIZ STAB. TO BODY BLADE POSITION DATA: UPR LH FOR NHA SEE: 55-10-52-01		RF
- 5	182T7119-2		SEAL INSTL-HORIZ STAB. TO BODY BLADE POSITION DATA: UPR RH FOR NHA SEE: 55-10-52-01		RF
10	BACB30NN5K15		.BOLT		12
15	HL1012AZ8-12		.BOLT SUPPLIER CODE: V97928 SPECIFICATION NUMBER: BACB30NX8K12 OPTIONAL PART: HL12VAZ8-12 V73197 HL12VAZ8-12 V92215 HL12VAZ8-12 V97928 L802-8K12 V06725 HL12VAZ8-12 V56878 HL1012AZ8-12 V73197 HL1012AZ8-12 V60516 HL1012AZ8-12 V56878 HL1012AZ8-12 V17446 HL1012AZ8-12 V06950 HL1012AZ8-12 V06725 HL1012AZ8-12 VOPTK6		6
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 1
DEC 22/06



767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2	HL1012AZ8-14	.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX8K14 OPTIONAL PART: HL12VAZ8-14 V73197 HL12VAZ8-14 V92215 HL12VAZ8-14 V97928 L802-8K14 V06725 HL12VAZ8-14 V56878 HL1012AZ8-14 V06725 HL1012AZ8-14 V06950 HL1012AZ8-14 V17446 HL1012AZ8-14 V56878 HL1012AZ8-14 V60516 HL1012AZ8-14 V73197 HL1012AZ8-14 V97928		6
25	NAS1149C0463	.WASHER-		12
30	NAS1805-4L	.NUT-		12
35	BACB30LR4-10	.BOLT		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 2
DEC 22/06



767

PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2					
40	HL1012AZ10-20		.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX10K20 OPTIONAL PART: HL12VAZ10-20 V73197 HL12VAZ10-20 V92215 HL12VAZ10-20 V97928 L802-10K20 V06725 HL12VAZ10-20 V56878 HL1012AZ10-20 V06725 HL1012AZ10-20 V06950 HL1012AZ10-20 V17446 HL1012AZ10-20 V56878 HL1012AZ10-20 V60516 HL1012AZ10-20 V73197 HL1012AZ10-20 V97928		1
45	NAS1149C0563R		.WASHER-		1
50	NAS1805-5L		.NUT-		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 3
DEC 22/06

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2					
55	HL1012AZ12-20		.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX12K20 OPTIONAL PART: HL12VAZ12-20 V73197 HL12VAZ12-20 V92215 HL12VAZ12-20 V97928 L802-12K20 V06725 HL12VAZ12-20 V56878 HL1012AZ12-20 V06725 HL1012AZ12-20 V06950 HL1012AZ12-20 V17446 HL1012AZ12-20 V56878 HL1012AZ12-20 V60516 HL1012AZ12-20 V73197 HL1012AZ12-20 V97928		1
60	NAS1149C0663R		.WASHER-		1
65	NAS1805-6L		.NUT-		1
70	182T7119-35		.FILLER		1
75	BACS40R19F031F		.SHIM-		7
80	182T7312-19		.PLATE- POSITION DATA: LH SIDE		1
- 85	182T7312-20		.PLATE- POSITION DATA: RH SIDE		1
90	182T7312-15		.PLATE- POSITION DATA: LH SIDE		1
- 95	182T7312-16		.PLATE- POSITION DATA: RH SIDE		1
100	182T7312-11		.PLATE- POSITION DATA: LH SIDE		3
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 4
DEC 22/06

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2					
- 105	182T7312-12		.PLATE- POSITION DATA: RH SIDE		3
110	182T7312-7		.PLATE- POSITION DATA: LH SIDE		1
- 115	182T7312-8		.PLATE- POSITION DATA: RH SIDE		1
120	182T7312-4		.PLATE- POSITION DATA: LH SIDE		1
- 125	182T7312-3		.PLATE- POSITION DATA: RH SIDE		1
130	182T7314-1		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 135	182T7314-2		.BLADE ASSY- POSITION DATA: RH SIDE		1
140	182T7310-5		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 145	182T7310-6		.BLADE ASSY- POSITION DATA: RH SIDE		1
150	182T7310-3		.BLADE ASSY- POSITION DATA: LH SIDE		3
- 155	182T7310-4		.BLADE ASSY- POSITION DATA: RH SIDE		3
160	182T7310-1		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 165	182T7310-2		.BLADE ASSY- POSITION DATA: RH SIDE		1
170	182T7311-1		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 175	182T7311-2		.BLADE ASSY- POSITION DATA: RH SIDE		1
180	NAS1802-3-10		.SCREW		4
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
 FIG. 02
 PAGE 5
 DEC 22/06

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2					
185	BRC600-10G3		.NUT- SUPPLIER CODE: V52828 SPECIFICATION NUMBER: BACN10YD3 OPTIONAL PART: 130122 V60119		4
190	BACS40R10F015F		.SHIM-		2
195	182T7119-5		.PANEL ASSY- POSITION DATA: LH SIDE		1
- 200	182T7119-6		.PANEL ASSY- POSITION DATA: RH SIDE		1
205	182T7119-48		..SEAL- MANUFACTURED FROM: EXTR RUBBER BAC1521-341 X 70.00 IN SPARES ORDER MATERIAL CODE: 5270720000		1
- 300	182T7119-3		SEAL INSTL-HORIZ STAB. TO BODY BLADE POSITION DATA: LWR LH FOR NHA SEE: 55-10-52-01		RF
- 305	182T7119-4		SEAL INSTL-HORIZ STAB. TO BODY BLADE POSITION DATA: LWR RH FOR NHA SEE: 55-10-52-01		RF
310	BACB30NN5K17		.BOLT		4
315	BACB30NN5K18		.BOLT		4
320	BACB30NN5K16		.BOLT		4
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 6
AUG 22/09



767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2 325	HL1012AZ8-15		.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX8K15 OPTIONAL PART: HL12VAZ8-15 V73197 HL12VAZ8-15 V92215 HL12VAZ8-15 V97928 L802-8K15 V06725 HL12VAZ8-15 V56878 HL1012AZ8-15 V06725 HL1012AZ8-15 V06950 HL1012AZ8-15 V17446 HL1012AZ8-15 V56878 HL1012AZ8-15 V60516 HL1012AZ8-15 V73197 HL1012AZ8-15 V97928		4
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 7
DEC 22/07



767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2 330	HL1012AZ8-13	.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX8K13 OPTIONAL PART: HL12VAZ8-13 V73197 HL12VAZ8-13 V92215 HL12VAZ8-13 V97928 L802-8K13 V06725 HL12VAZ8-13 V56878 HL1012AZ8-13 V06725 HL1012AZ8-13 V06950 HL1012AZ8-13 V17446 HL1012AZ8-13 V56878 HL1012AZ8-13 V60516 HL1012AZ8-13 V73197 HL1012AZ8-13 V97928		11
335	AN960C416	.WASHER		10
340	BACN10GW4	.NUT		15
345	182T7119-33	.FILLER		2
347	182T7119-53	.FILLER		1
349	182T7119-54	.FILLER		1
350	182T7119-34	.FILLER		1
355	BACB30LR4-10	.BOLT		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 8
DEC 22/07



767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2 360	HL1012AZ12-17	.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX12K17 OPTIONAL PART: HL12VAZ12-17 V73197 HL12VAZ12-17 V92215 HL12VAZ12-17 V97928 L802-12K17 V06725 HL12VAZ12-17 V56878 HL1012AZ12-17 V06725 HL1012AZ12-17 V06950 HL1012AZ12-17 V17446 HL1012AZ12-17 V56878 HL1012AZ12-17 V60516 HL1012AZ12-17 V73197 HL1012AZ12-17 V97928		1
365	AN960C616	.WASHER		1
370	BACN10GW6	.NUT		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 9
DEC 22/07

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2				
375	HL1012AZ10-17	.BOLT SUPPLIER CODE: VOPTK6 SPECIFICATION NUMBER: BACB30NX10K17 OPTIONAL PART: HL12VAZ10-17 V73197 HL12VAZ10-17 V92215 HL12VAZ10-17 V97928 L802-10K17 V06725 HL12VAZ10-17 V56878 HL1012AZ10-17 V06725 HL1012AZ10-17 V06950 HL1012AZ10-17 V17446 HL1012AZ10-17 V56878 HL1012AZ10-17 V60516 HL1012AZ10-17 V73197 HL1012AZ10-17 V97928		1
380	AN960C516	.WASHER		1
385	BACN10GW5	.NUT		1
390	182T7119-35	.FILLER		1
395	BACS40R10F31F	.SHIM		1
400	BACS40R19F31F	.SHIM		6
405	182T7312-23	.PLATE- POSITION DATA: LH SIDE		1
- 410	182T7312-24	.PLATE- POSITION DATA: RH SIDE		1
415	182T7312-43	.PLATE- POSITION DATA: LH SIDE		2
- 420	182T7312-44	.PLATE- POSITION DATA: RH SIDE		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

— ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
 FIG. 02
 PAGE 10
 APR 22/09

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2					
425	182T7312-35		.PLATE- POSITION DATA: LH SIDE		1
- 430	182T7312-36		.PLATE- POSITION DATA: RH SIDE		1
435	182T7312-31		.PLATE- POSITION DATA: LH SIDE		1
- 440	182T7312-32		.PLATE- POSITION DATA: RH SIDE		1
445	182T7312-29		.PLATE- POSITION DATA: LH SIDE		1
- 450	182T7312-30		.PLATE- POSITION DATA: RH SIDE		1
455	182T7312-39		.PLATE- POSITION DATA: LH SIDE		1
- 460	182T7312-40		.PLATE- POSITION DATA: RH SIDE		1
465	182T7305-1		.BLADE ASSY- POSITION DATA: LH SIDE OPTIONAL PART: 182T7120-1		1
465	182T7120-1		.BLADE ASSY- POSITION DATA: LH SIDE OPTIONAL PART: 182T7305-1		1
- 470	182T7305-2		.BLADE ASSY- POSITION DATA: RH SIDE OPTIONAL PART: 182T7120-2		1
- 470	182T7120-2		.BLADE ASSY- POSITION DATA: RH SIDE OPTIONAL PART: 182T7305-2		1
475	182T7306-1		.BLADE ASSY- POSITION DATA: LH SIDE		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
 FIG. 02
 PAGE 11
 DEC 22/07

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
2					
- 480	182T7306-2		.BLADE ASSY- POSITION DATA: RH SIDE		2
485	182T7307-1		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 490	182T7307-2		.BLADE ASSY- POSITION DATA: RH SIDE		1
495	182T7308-3		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 500	182T7308-4		.BLADE ASSY- POSITION DATA: RH SIDE		1
505	182T7308-1		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 510	182T7308-2		.BLADE ASSY- POSITION DATA: RH SIDE		1
515	182T7309-1		.BLADE ASSY- POSITION DATA: LH SIDE		1
- 520	182T7309-2		.BLADE ASSY- POSITION DATA: RH SIDE		1
525	NAS1802-3-10		.SCREW		2
530	293163		.NUT SUPPLIER CODE: V60119 SPECIFICATION NUMBER: BACN10FX5D OPTIONAL PART: F19594-3-1 V15653		2
535	BACS40R10F23F		.SHIM		AR
540	182T7119-37		.CLIP- POSITION DATA: LH SIDE		1
- 545	182T7119-38		.CLIP- POSITION DATA: RH SIDE ATTACHING PARTS		1
- 550	MS20615-6M10		.RIVET		2
- 555	AN960C416L		.WASHER -----*-----		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-02-02

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
 FIG. 02
 PAGE 12
 DEC 22/07

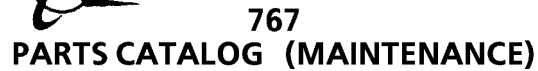


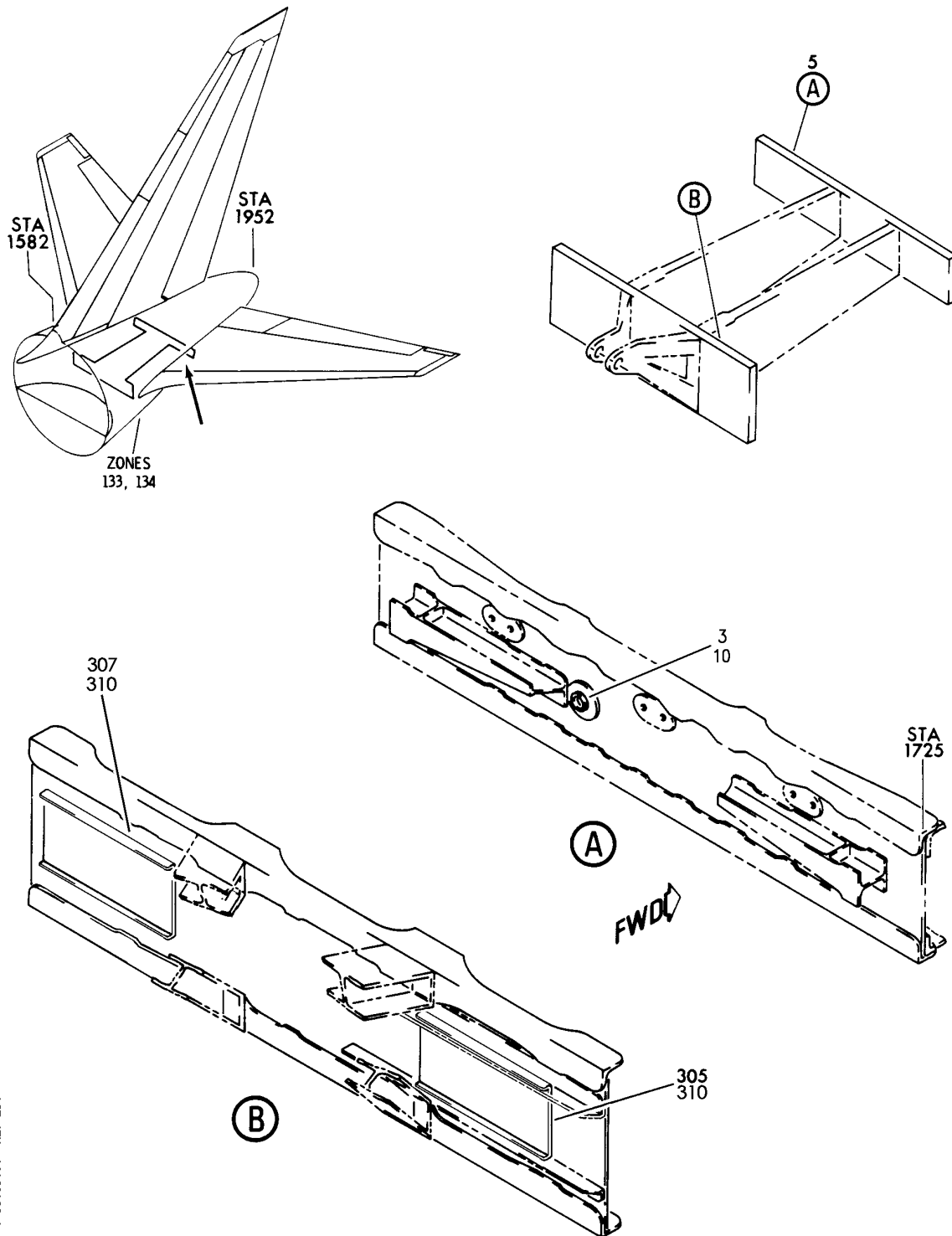
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE

HXL

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-02
FIG. 02
PAGE 13
AUG 22/09

BOEING
767
PARTS CATALOG (MAINTENANCE)



V 55105101 REV 284

SPAR INSTL-CTR SECT. HORIZ STAB. REAR
FIGURE 1

55-10-51-01

HXL
DEC 22/06

55-10-51-01
PAGE 0

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1		SPAR INSTL-CTR SECT. HORIZ STAB. REAR		
- 1	181T1000-1	SPAR INSTL-HORIZ STAB. POSITION DATA: CTR SECT. REAR VARIABLE DRAWING REF: 181T1000-5003 FOR NHA SEE: 55-12-52-01		RF
5	181T1000-2	.SPAR ASSY		1
10	BACG20ZH472	..GROMMET-		1
- 300	181T2000-12	SPAR INSTL-HORIZ STAB. POSITION DATA: CTR SECT. FRONT FOR NHA SEE: 55-12-52-01		RF
305	181T2003-1	.DOOR INSTL-HORIZ STAB. FRONT SPAR ACCESS FOR DETAILS SEE: 55-12-53-01		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

- ITEM NOT ILLUSTRATED

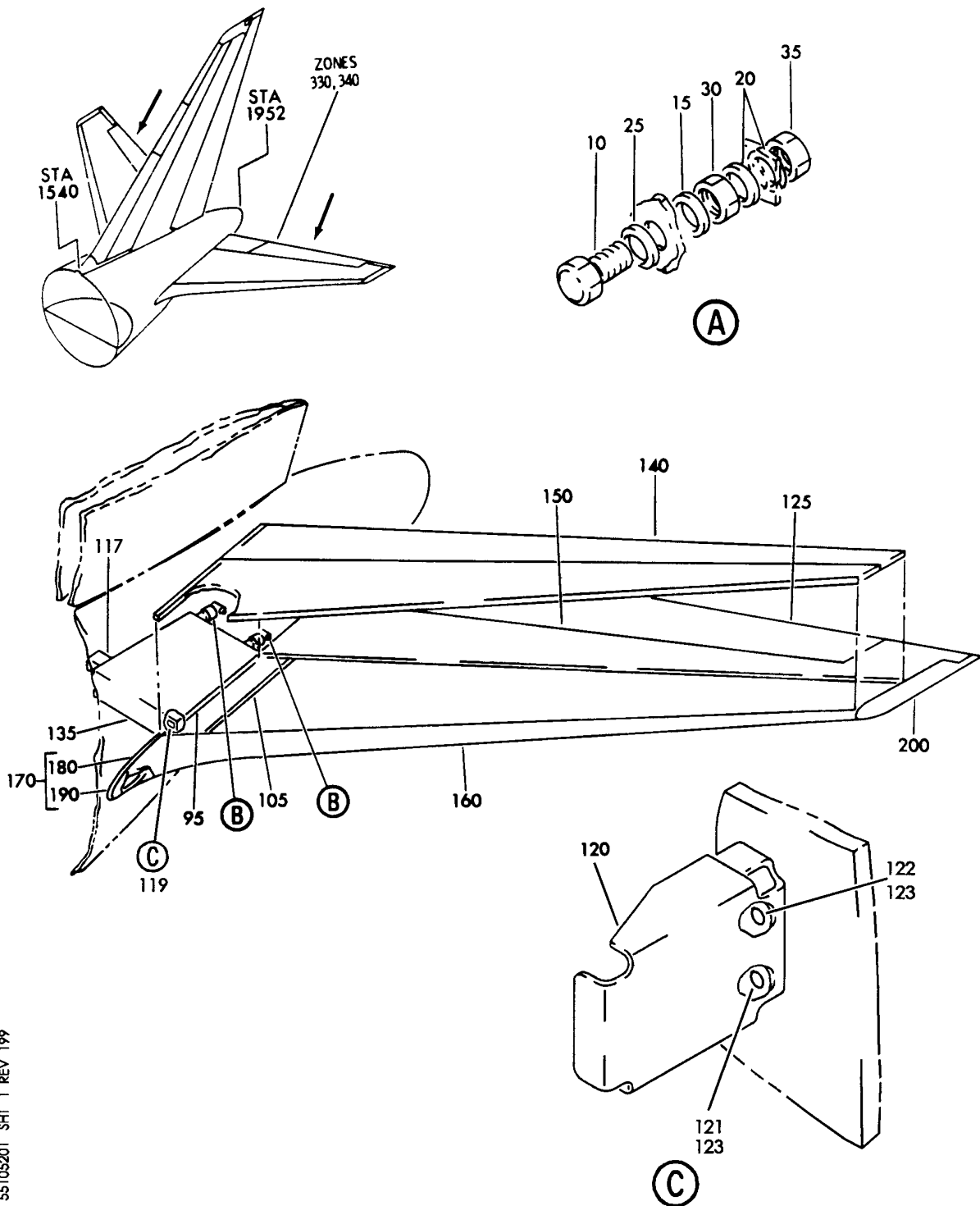
HXL

55-10-51-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-51
 FIG. 01
 PAGE 1
 DEC 22/06

BOEING
767
PARTS CATALOG (MAINTENANCE)



V 55105201 SHT 1 REV 199

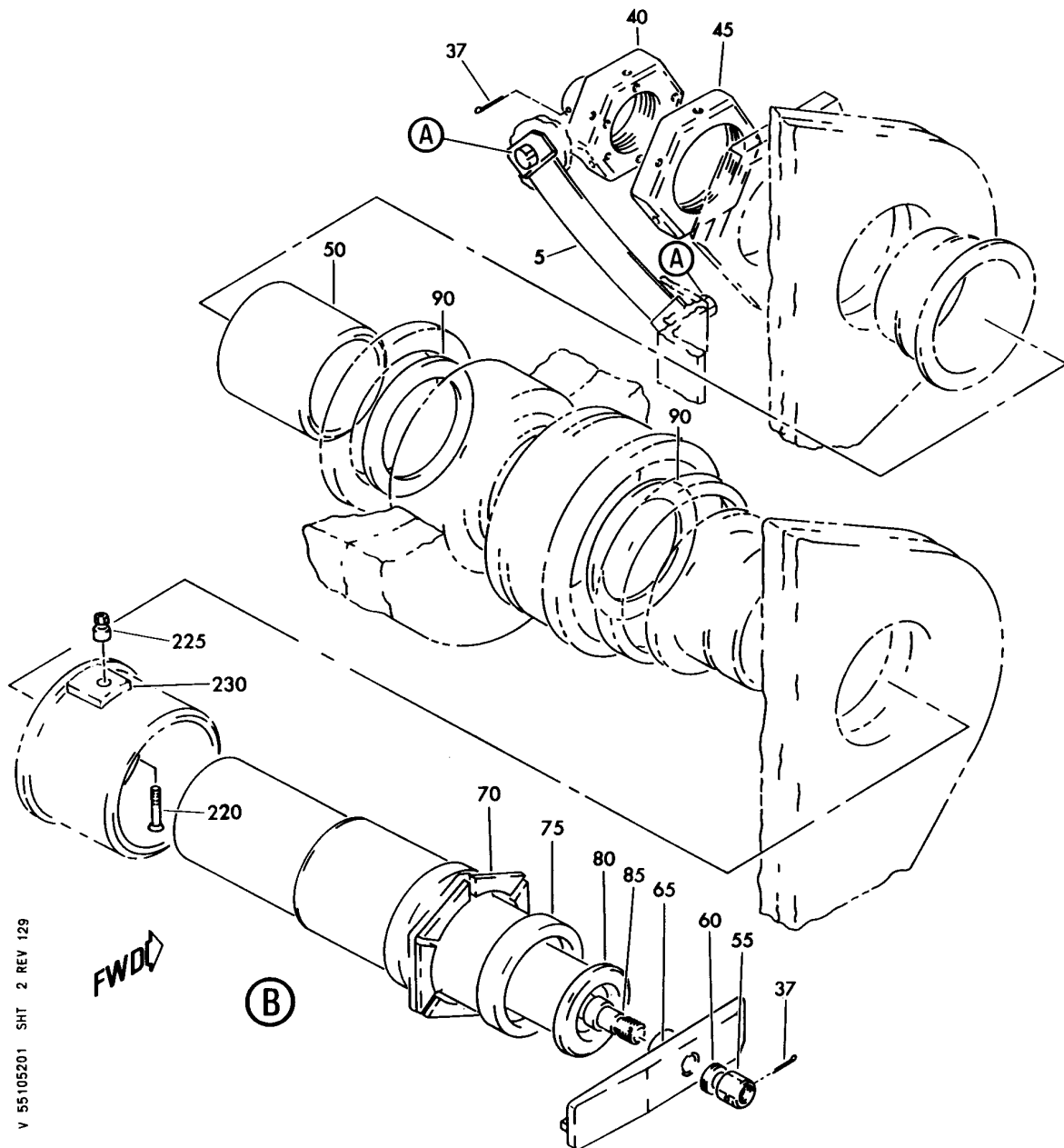
HORIZONTAL STABILIZER INSTL-
FIGURE 1 (SHEET 1)

55-10-52-01

HXL
DEC 22/06

55-10-52-01
PAGE 0

BOEING
767
PARTS CATALOG (MAINTENANCE)



HORIZONTAL STABILIZER INSTL-
FIGURE 1 (SHEET 2)

55-10-52-01

HXL
DEC 22/06

55-10-52-01
PAGE 0A

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1			HORIZONTAL STABILIZER INSTL-		
- 1	180T0000-010		HORIZONTAL STABILIZER- INSTL-		RF
			VARIABLE DRAWING REF: 180T0900-618		
5	RBEJ40D20-24		.JUMPER ASSY SUPPLIER CODE: V1GK47 SPECIFICATION NUMBER: BACJ40D20-24 OPTIONAL PART: 4F24F V79550		2
			ATTACHING PARTS		
10	NAS1801-4-14		.BOLT-		4
15	MS35338-44		.WASHER		4
20	AN960D416L		.WASHER		8
25	AN960-416L		.WASHER		4
30	BRH10A4		.NUT SUPPLIER CODE: V52828 SPECIFICATION NUMBER: BACN10JC4 OPTIONAL PART: T6S428J V11815 96-048 V80539 VN303A048 V92215 RMLH9075-4W V72962 NS202101-048 V80539 H10-4BAC V15653		4
35	MS35650-3255S		.NUT -----*-----		4
37	MS24665-287		.PIN		4
40	180T0012-2		.TRAP FITTING-PIVOT PIN		2
45	180T0010-2		.NUT-PIVOT		2
50	180T0007-1		.SPACER-PIVOT		2
55	BACN10JD7ASU		.NUT		2
60	AN960XC716		.WASHER- OPTIONAL PART: AN960XC716L		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-52-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-52
 FIG. 01
 PAGE 1
 DEC 22/07



767

PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
60	AN960XC716L		.WASHER- OPTIONAL PART: AN960XC716		2
65	180T0006-1		.PLATE-ANTIROTATION		2
70	180T0001-1		.SCREW-PIVOT PIN MISCELLANEOUS DATA: (AD 85-09-02 APPLIES)		2
75	180T0009-1		.PIN-PIVOT POSITION DATA: OUTER		2
75	180T0009-2		.PIN-PIVOT POSITION DATA: OUTER MISCELLANEOUS DATA: (AD 85-09-02 APPLIES)		2
75	180T0009-3		.PIN-PIVOT POSITION DATA: OUTER MISCELLANEOUS DATA: (AD 85-09-02 APPLIES)		2
80	180T0011-1		.PIN-PIVOT POSITION DATA: INNER MISCELLANEOUS DATA: (AD 85-09-02 APPLIES)		2
80	180T0011-2		.PIN-PIVOT POSITION DATA: INNER MISCELLANEOUS DATA: (SD 85-09-02 APPLIES)		2
80	180T0011-3		.PIN-PIVOT POSITION DATA: INNER		2
85	180T0004-1		.BOLT-INTERNAL LOCK		2
90	180T0005-1		.WASHER-HINGE		4
95	182T7119-1		.SEAL INSTL-BLADE POSITION DATA: UPR LH FOR DETAILS SEE: 55-10-02-02		1
- 100	182T7119-2		.SEAL INSTL-BLADE POSITION DATA: UPR RH FOR DETAILS SEE: 55-10-02-02		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

55-10-52-01

HXL

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-52
FIG. 01
PAGE 2
DEC 22/06

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
105	182T7119-3		.SEAL INSTL-BLADE POSITION DATA: LWR LH FOR DETAILS SEE: 55-10-02-02		1
- 110	182T7119-4		.SEAL INSTL-BLADE POSITION DATA: LWR RH FOR DETAILS SEE: 55-10-02-02		1
- 115	180T1000-1		.HORIZONTAL STABILIZER- ASSY- VARIABLE DRAWING REF: 180T1000-5003		1
117	MS27253F2		..PLATE		1
119	180T1002-1		..SPLICE INSTL-HORIZ STAB. POSITION DATA: SECT. 81 TO SECT. 82		1
120	251T2011-58		...PROVISIONS INSTL-HORIZ STAB. FUNCTIONAL REFERENCE: PLACARDS AND MARKINGS FOR DETAILS SEE 11-26-10-02		1
121	L80010K10		ATTACHING PARTS ...BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY10K10		1
122	L80010K12		...BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY10K12		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

HXL

55-10-52-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-52
 FIG. 01
 PAGE 3
 APR 22/08

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
123	HL79-10		...COLLAR- SUPPLIER CODE: V5M902 SPECIFICATION NUMBER: BACC30M10 OPTIONAL PART: HL79-10 V73197 HL79-10 V92215 66014-10 V56878 HL79-10 V56878 -----*-----		2
125	183T2000-1		..ELEVATOR INSTL- POSITION DATA: LH SIDE FOR DETAILS SEE: 55-20-51-01		1
- 130	183T2000-2		..ELEVATOR INSTL- POSITION DATA: RH SIDE FOR DETAILS SEE: 55-20-51-01		1
135	181T0000-4		..CENTER SECTION ASSY- FOR DETAILS SEE: 55-12-52-01		1
140	182T0000-1		..BOX ASSY-TORQUE POSITION DATA: LH SIDE VARIABLE DRAWING REF: 182T0000-5005 FOR DETAILS SEE: 55-13-53-01		1
- 145	182T0000-2		..BOX ASSY-TORQUE POSITION DATA: RH SIDE VARIABLE DRAWING REF: 182T0000-5006 FOR DETAILS SEE: 55-13-53-01		1
150	183T1000-3		..TRAILING EDGE INSTL- POSITION DATA: LH SIDE VARIABLE DRAWING REF: 183T1000-5005 FOR DETAILS SEE: 55-16-58-01		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-52-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-52
 FIG. 01
 PAGE 4
 APR 22/08

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
- 155	183T1000-4		..TRAILING EDGE INSTL- POSITION DATA: RH SIDE VARIABLE DRAWING REF: 183T1000-5006 FOR DETAILS SEE: 55-16-58-01		1
160	184T0000-1		..LEADING EDGE INSTL- POSITION DATA: LH SIDE		1
- 165	184T0000-2		..LEADING EDGE INSTL- POSITION DATA: RH SIDE		1
170	185T0000-5		..TORQUE BOX ASSY- POSITION DATA: FWD LH SIDE		1
- 175	185T0000-6		..TORQUE BOX ASSY- POSITION DATA: FWD RH SIDE		1
180	182T7104-1		...SUPPORT INSTL- POSITION DATA: LH SIDE FOR DETAILS SEE: 55-10-01-10		1
- 185	182T7104-2		...SUPPORT INSTL- POSITION DATA: RH SIDE FOR DETAILS SEE: 55-10-01-10		1
190	182T7105-1		...CAP INSTL- POSITION DATA: LH SIDE FOR DETAILS SEE: 55-10-01-01		1
- 195	182T7105-2		...CAP INSTL- POSITION DATA: RH SIDE FOR DETAILS SEE: 55-10-01-01		1
200	185T4000-1		...SPAR INSTL-AUX POSITION DATA: LH SIDE VARIABLE DRAWING REF: 185T4000-5003 FOR DETAILS SEE: 55-14-51-01		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

HXL

55-10-52-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-52
FIG. 01
PAGE 5
APR 22/08

BOEING
 767
PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
- 205	185T4000-2		...SPAR INSTL-AUX POSITION DATA: RH SIDE VARIABLE DRAWING REF: 185T4000-5004 FOR DETAILS SEE: 55-14-51-01		1
210	189T0001-1		..FAIRING INSTL- POSITION DATA: LH SIDE VARIABLE DRAWING REF: 189T0001-5003 FOR DETAILS SEE: 55-11-01-01		1
- 215	189T0001-2		..FAIRING INSTL- POSITION DATA: RH SIDE VARIABLE DRAWING REF: 189T0001-5004 FOR DETAILS SEE: 55-11-01-01		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

HXL

55-10-52-01

BOEING PROPRIETARY - Copyright © - Unpublished Work - See title page for details.

55-10-52
 FIG. 01
 PAGE 6
 APR 22/08