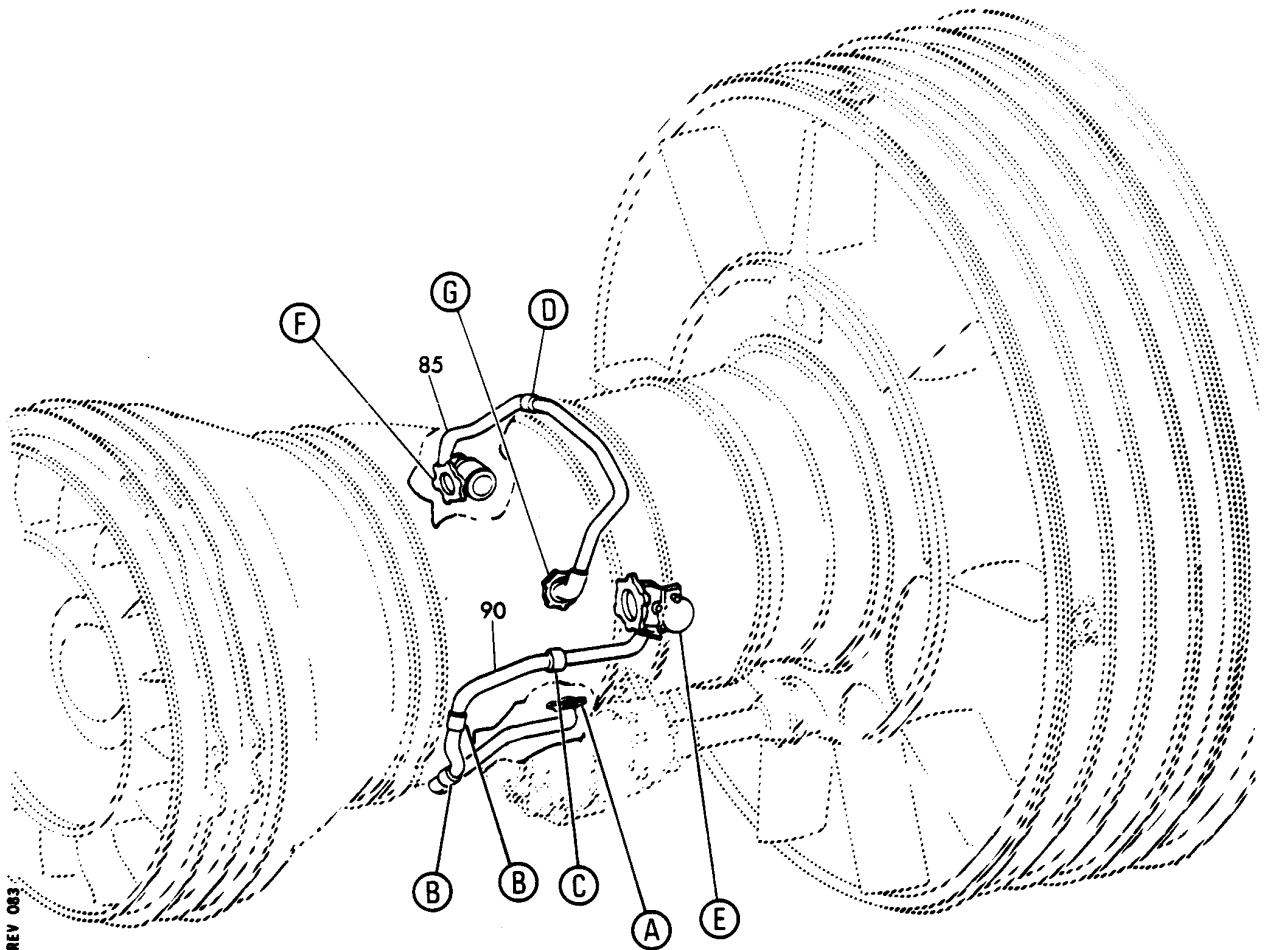
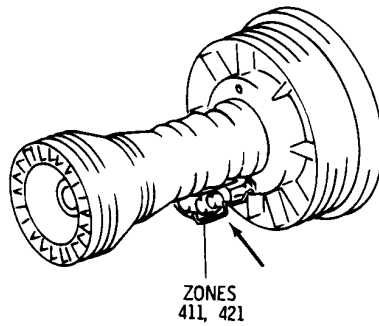


TUBES-TURBINE BLADE COOLING

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V 75260001 SMT 1 REV 083

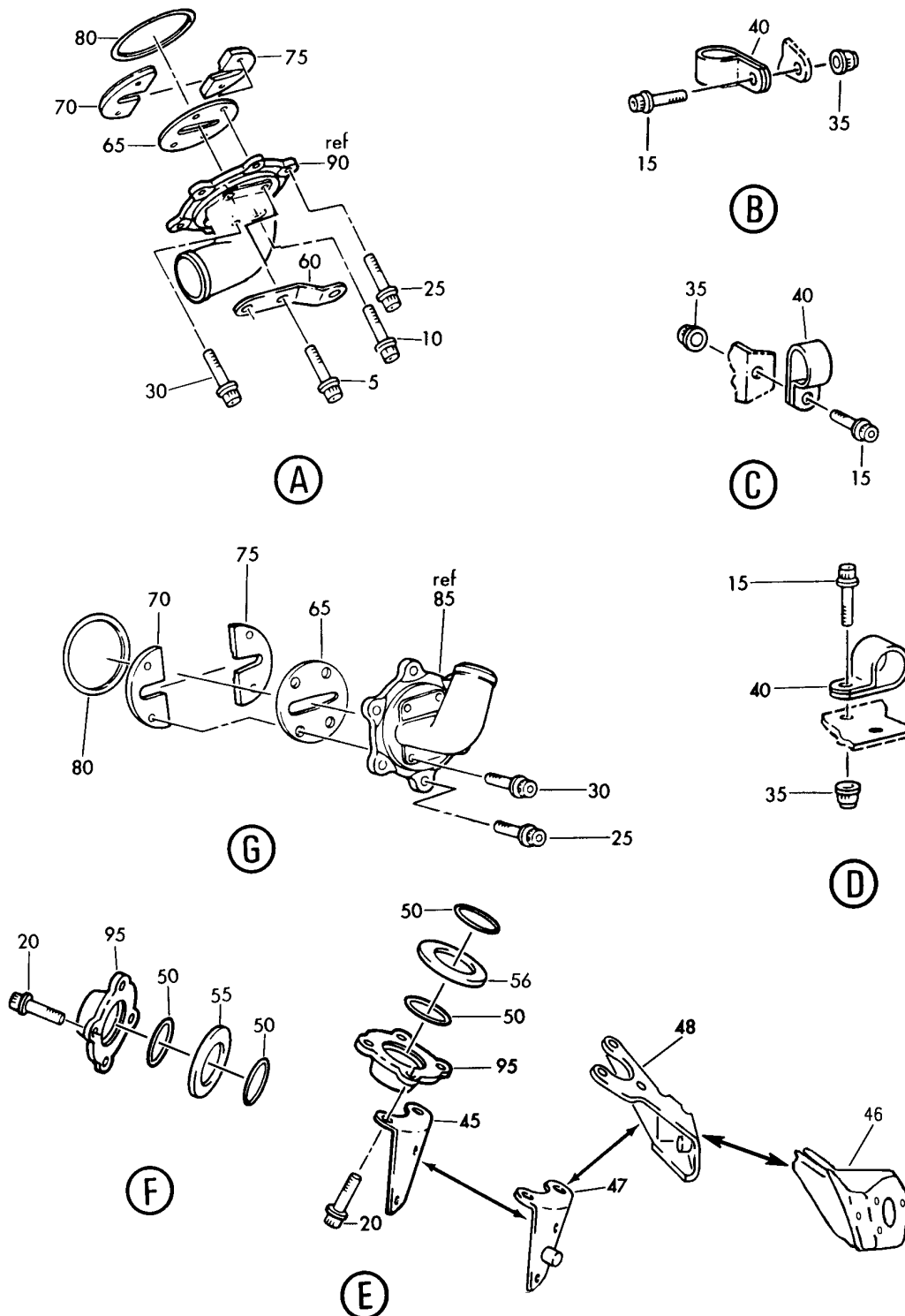
TUBES-TURB BLADE COOLING (PW4000)
FIGURE 1 (SHEET 1)

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TUBES-TURB BLADE COOLING (PW4000)
FIGURE 1 (SHEET 2)

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FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1			TUBES-TURB BLADE COOLING (PW4000)		
- 1	PW4060		ENGINE- SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: SEE 71-00-51 FIG.2 FOR APPLICABLE ENGINE SERIES		RF
5	MS9715-10	.BOLT			2
10	MS9575-06	.BOLT			1
15	MS9556-08	.BOLT			4
20	ST1503-10	.BOLT-			8
		SUPPLIER CODE: V77445			
25	MS9575-08	.BOLT			11
30	MS9715-08	.BOLT			6
35	776440	.NUT-			4
		SUPPLIER CODE: V77445			
		OPTIONAL PART: SL7061C1032 V11815 LH11973-3 V56878 H49674-3 V15653 73356-1032 V56878 AS3070-09			
35	SL7061C1032	.NUT-			4
		SUPPLIER CODE: V11815 CONFIG CHG DATA FROM A CMM: PRATT AND WHITNEY PART NO. AS3066-09 OPTIONAL PART: 776440 V77445 LH11973-3 V56878 H49674-3 V15653 73356-1032 V56878 AS3070-09			
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

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FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
35	LH11973-3		.NUT- SUPPLIER CODE: V56878 CONFIG CHG DATA FROM A CMM: PRATT AND WHITNEY PART NO. AS3067-09 OPTIONAL PART: 776440 V77445 SL7061C1032 V11815 H49674-3 V15653 73356-1032 V56878 AS3070-09		4
35	H49674-3		.NUT- SUPPLIER CODE: V15653 CONFIG CHG DATA FROM A CMM: PRATT AND WHITNEY PART NO. AS3068-09 OPTIONAL PART: 776440 V77445 SL7061C1032 V11815 LH11973-3 V56878 73356-1032 V56878 AS3070-09		4
35	AS3070-09		.NUT- OPTIONAL PART: 776440 V77445 SL7061C1032 V11815 LH11973-3 V56878 H49674-3 V15653 73356-1032 V56878		4
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

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FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
35	73356-1032		.NUT- SUPPLIER CODE: V56878 CONFIG CHG DATA FROM A CMM: PRATT AND WHITNEY PART NO. AS3069-09 OPTIONAL PART: 776440 V77445 SL7061C1032 V11815 LH11973-3 V56878 H49674-3 V15653 AS3070-09		4
40	MS122923		.CLAMP- OPTIONAL PART: ST1850-25 V77445		4
40	ST1850-25		.CLAMP- SUPPLIER CODE: V77445 OPTIONAL PART: MS122923		4
45	52T650-01		.BRACKET-LOOP CLAMP SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: FOR INTRCHG SEE PW IPC POST SERVICE BULLETIN: 72-171 V77445 PRE SERVICE BULLETIN: 73-164 V77445 72-567 V77445		1
46	52U467-01		.BRACKET- SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: FOR INTRCHG SEE PW IPC POST SERVICE BULLETIN: 73-192 V77445		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

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FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
47	58T171-01		.BRACKET-LOOP CLAMP SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: FOR INTRCHG SEE PW IPC POST SERVICE BULLETIN: 72-567 V77445 PRE SERVICE BULLETIN: 73-164 V77445		1
48	58T136-01		.BRACKET ASSY- SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: FOR INTRCHG SEE PW IPC POST SERVICE BULLETIN: 73-164 V77445 PRE SERVICE BULLETIN: 73-192 V77445		1
50	ST1141-37		.GASKET- SUPPLIER CODE: V77445 OPTIONAL PART: ST1121-37 V77445 P13U51-0026-2 V15284		4
50	ST1121-37		.GASKET- SUPPLIER CODE: V77445 OPTIONAL PART: ST1141-37 V77445 P13U51-0026-2 V15284		4
50	P13U51-0026-2		.GASKET- SUPPLIER CODE: V15284 CONFIG CHG DATA FROM A CMM: PRATT AND WHITNEY PART NO. ST1111-37 OPTIONAL PART: ST1121-37 V77445 ST1141-37 V77445		4
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

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FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1				
55	51T771	.PLATE-METERING SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: FOR INTRCHG SEE PW IPC POST SERVICE BULLETIN: 72-627 V77445 72-744 V77445 PRE SERVICE BULLETIN: 72-504 V77445 72-537 V77445		1
- 57	59T393	.SPACER-RING SUPPLIER CODE: V77445 CONFIG CHG DATA FROM A CMM: FOR INTRCHG SEE PW IPC POST SERVICE BULLETIN: 72-504 V77445 72-537 V77445 PRE SERVICE BULLETIN: 72-627 V77445		1
60	52T856	.BRACKET-LOOP CLAMP SUPPLIER CODE: V77445 POST SERVICE BULLETIN: 72-744 V77445		1
65	50T321	.GASKET-DIFFUSER SUPPLIER CODE: V77445		2
70	50J208	.LOCK-DIFFUSER SUPPLIER CODE: V77445		2
75	50J213	.LOCK-DIFFUSER SUPPLIER CODE: V77445 OPTIONAL PART: 50J601 V77445 PRE SERVICE BULLETIN: 72-243 V77445		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

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FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
75	50J601		. LOCK-DIFFUSER SUPPLIER CODE: V77445 OPTIONAL PART: 50J213 V77445 POST SERVICE BULLETIN: 72-243 V77445		2
80	ST1141-51		. GASKET- SUPPLIER CODE: V77445 OPTIONAL PART: P13U51-0040-2 V15284 ST1121-51 V77445		2
80	P13U51-0040-2		. GASKET- SUPPLIER CODE: V15284 CONFIG CHG DATA FROM A CMM: PRATT AND WHITNEY PART NO. ST1111-51 OPTIONAL PART: ST1121-51 V77445 ST1141-51 V77445		2
80	ST1121-51		. GASKET- SUPPLIER CODE: V77445 OPTIONAL PART: P13U51-0040-2 V15284 ST1141-51 V77445		2
85	52T676-01		. TUBE ASSY-TURB BLADE COOLING AP38 SUPPLIER CODE: V77445		1
90	51T461		. TUBE ASSY-TURB BLADE COOLING AP37 SUPPLIER CODE: V77445		1
95	51T541		.. FLANGE- SUPPLIER CODE: V77445		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

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