Yb/TMSBr Promoted Homocoupling Reactions of Aliphatic Ketones, α , β -Unsaturated Ketones and Aliphatic Imines

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A powerful reducing reagent, ytterbium dibromide (YbBr₂), was synthesized by a new method using ytterbium metal and trimethylsilyl bromide (TMSBr) in tetrahydrofuran-hexamethylphosphoramide (THF-HMPA). YbBr₂, thus formed in situ, causes coupling reactions of aliphatic ketones, α,β -unsaturated ketones and aliphatic aldimines to give bis-silylated 1,2-diols, 1,6diketones and 1,2-diamines, respectively, in good yields. In the case of aliphatic ketimines, the corresponding reduced and silylated amines are obtained. In this solvent system, the trialkylsilyl moiety of trialkylsilyl bromide is converted to trialkylsilanes quantitatively. These results show that the Yb/TMSBr reagent generates YbBr, in situ and the YbBr2 thus formed acts as a singleelectron reductant for these coupling reactions.

Keywords: lanthanoid metal; α,β -unsaturated ketone; aliphatic imine; homocoupling reaction; ytterbium dibromide; 1,2-diol; 1,6-diketone; 1,2-diamine

1 INTRODUCTION

Rapid developments in the application of lanthanoids to organic synthesis have been achieved recently. Particularly, low-valent lanthanoid reagents such as samarium di-iodide (SmI₂) have been widely used in organic reactions as one-electron reductants. We have developed the new lanthanoid reagents for organic synthesis. For example, lanthanoid metals such as ytterbium (Yb) serve as powerful reducing agents. Yb metal acts as a two-electron reducing agent in the

reaction with diaryl ketones to give Yb-oxymetallacycles, which react with various electrophiles at the umpoled carbon atom of the ketones. ¹⁴⁻¹⁶

Pinacol coupling at the 1-position of ketones using low-valent f-block transition metals such as samarium(II) [Sm(II)] has been extensively studied and proved to be efficient for C-C bond formation. The Provided HTML Provid

There are many reports on inter- and intramolecular reductive coupling reactions at the 3position of α,β -unsaturated carbonyl compounds. Calas and co-workers reported that the reaction of α,β -unsaturated ketones with Mg-TMSCl in HMPA gave Michael adducts of silvl anions along with the 3,3'-coupling adducts.²⁵ Furthermore, White and Larson depicted formation of the 3.3'coupling adducts in the reaction of benzylideneacetone with Yb(II)/ammonia (NH₃) in a lower yield.²⁶ We also detected the 3,3'-coupling adducts as minor products in the reaction of chalcone (1,3-diphenyl-2-propene-1-one) with Yb metal.⁵ In the case of α,β -unsaturated esters, a cerium(IV) assisted electrochemical reduction²⁷ and the samarium di-iodide promoted homocoupling reaction²⁸ are reported.

In continuing studies on exploring lanthanoid mediated reactions, we have investigated the reductive coupling reactions of aliphatic ketones and α,β -unsaturated ketones²⁹ and aliphatic imines³⁰ using a novel reducing agent, ytterbium metal/trimethylsilyl bromide (Yb/TMSBr) (Eqn [1]). The combination of ytterbium metal with trialkylsilyl bromide generates YbBr₂, which has

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a powerful reducing ability. A similar reductive coupling reaction of carbonyl compounds using the TMSCI-NaI-Sm mixed system was also reported, but the active species was characterized.³¹ On the other hand, isolation of ytterbium compounds YbCl₂(THF)₄ and $Yb(SiPh_3)_2(THF)_4$ were reported,³² and divalent samarium compounds such as SmI_2 , ¹⁷ $SmBr_2$, ^{33, 34} $SmCl_2$ ³⁵ and $Sm(OTf)_2$ ¹⁸ (Tf = triflyl, i.e. trifluoromethanesulfonyl) are known and have been applied to the reductive coupling of carbonyl compounds. Although several methods for the synthesis of YbBr₂ were developed,³⁶ there is no report of a simple and easy preparation of YbBr₂ for organic synthesis.

We report here full details of Yb/TMSBr promoted coupling reactions of cyclic ketones, α,β -unsaturated ketones²⁹ and aliphatic imines, and isolation and characterization of YbBr₂.³⁰

2 RESULTS AND DISCUSSION

2.1 Reaction of aliphatic ketones with ytterbium and trimethylsilyl bromide

The coupling reaction of cyclohexanone with the Yb/TMSBr reagent was examined. The reaction was completed within 5 h at room temperature. From this reaction, bis-silylated diol 1 was selectively obtained without the formation of 1,2-diol (Eqn [2]). The results are summarized in Table 1. In this reaction, an equimolar amount of Yb metal and 1.5 equivalents of TMSBr relative to cyclohexanone were needed to attain best yields (entry 8 in Table 1). This reaction did not occur with Yb metal alone (entry 5 in Table 1). The mixed solvent (THF/HMPA = 4:1) gave the best result, but THF alone and other nonpolar solvents were not effective. The yield of the coupling products decreased with increasing amounts of HMPA.

Representative results for the homocoupling reactions of cyclic ketones with the Yb/TMSBr reagent using the optimized conditions are summarized in Table 2. As shown in this table, various cyclic ketones were homocoupled smoothly to give the corresponding bis-silylated diols. Six- and five-membered ring ketones are reactive, but seven- and eight-membered ring ketones are less reactive (entries 4 and 5 in Table 2). The reaction of 3-methylcyclohexanone afforded three diastereomers in the ratio of 79:15:6 according to the ¹³C NMR analysis (entry 3 in Table 2). Sterically hindered bulky ketones such as adamantanone and menthone were not reactive.

2.2 Reaction of aliphatic α,β unsaturated ketones with ytterbium and trimethylsilyl bromide

Although aromatic α,β -unsaturated ketones such as chalcone react with Yb metal to give the cyclodimerized adduct along with 3,3'-coupling adducts, aliphatic α,β -unsaturated ketones did not react with Yb metal alone.⁵ We have also found that the Yb/TMSBr reagent can cause a

Table 1 Yb/TMSBr promoted coupling of cyclohexanone^a

Entry	Yb (mmol)	TMSBr (mmol)	Solvent	Yield (%) ^b
1	0	2.0	THF/HMPA (4:1)	0
2	0.25	2.0	THF/HMPA (4:1)	27
3	0.50	2.0	THF/HMPA (4:1)	61
4	1.00	2.0	THF/HMPA (4:1)	93
5	1.00	0	THF/HMPA (4:1)	0
6	1.00	0.5	THF/HMPA (4:1)	50
7	1.00	1.0	THF/HMPA (4:1)	73
8	1.00	1.5	THF/HMPA (4:1)	89
9	1.00	1.5	THF	28
10	1.00	1.5	THF/HMPA (3:2)	43
11	1.00	1.5	THF/HMPA (2:3)	33
12	1.00	1.5	THF/HMPA (1:4)	15
13	1.00	1.5	НМРА	0
14	1.00	1.5	DME	20
15	1.00	1.5	Benzene	0
16	1.00	1.5	Hexane	0

^a Cyclohexanone (1 mmol), room temp. 5 h.

b Isolated yield based on cyclohexanone.

Table 2 Yb/TMSBr promoted coupling of cyclic ketones^a

Entry	Ketone	Product	Yield (%)b
1	Ů	TMSO OTMS	89
2	Å	TMSO OTMS	62°
3	Å	TMSO OTMS	57 (79:15:6) ^d
4	°	TMSO OTMS	31°
5	ightharpoonup	TMSO OTMS	39

^{*}Ketone (2 mmol), Yb (2 mmol), TMSBr (3 mmol), THF (4 cm³)-HMPA (1 cm³), room temp. 5 h.

3,3'-coupling reaction of aliphatic α,β unsaturated ketones to give 1,6-diketones. The
combination of various halosilanes with Yb
metal and solvent effect were examined in the

reaction of 2-cyclohexenone (Eqn [3] and Table 3). One can see that, of the trimethylsilyl halides, trimethylsilyl bromide was the best for this coupling reaction to afford 1,6-diketone 6 in 90% yield (entry 2 in Table 3). Nondonor solvents resulted in a lower yield. In the case of THF as sole solvent, a higher reaction temperature or longer reaction time was required (entries 2 and 7 in Table 3). As is the case for the reaction of cyclic ketones, this reaction also required THF-HMPA (4:1) as a mixed solvent to attain high yields (entry 4 in Table 3).

Representative results for the homocoupling reaction of α,β -unsaturated ketones are listed in Table 4. Both cyclic and acyclic enones undergo coupling. Although electrochemical coupling of enol acetates is reported to be nonstereoselective to give a DL/meso = 1:1 mixture,³⁷ the present coupling reaction of 2-methyl- or 3-methyl-2cyclohexenones with the Yb/TMSBr reagent gives a single diastereomer (entries 3 and 4 in Table 4). But the reaction of other enones is not stereoselective and gives two diastereomers (DL/ meso = 1:1). Samarium (Sm) metal was less reactive than Yb metal, and affords the 1,6-diketone 8 in lower yields (46% yield, 52% recovery) as compared with entry 3 in Table 4. Small amounts of saturated ketones were also formed, along with 1,6-diketones (entries 3 and 6 in Table 4). In the case of 3-methylcyclohexenone, 1,3'-coupling

Table 3 Yb/TMSBr promoted coupling of 2-cyclohexenone^a

Entry	TMSX (2 mmol)	Solvent (3 cm ³)	Temperature	Time (h)	Yield (%) ^b
1	TMSCI	THF	Reflux	3	32
2	TMSBr	THF	Reflux	3	90
3	TMSI	THF	Reflux	3	5
4	TMSBr	THF/HMPA (4:1)	R.t.c	17	92
5	TMSBr	n-Hexane	R.t.	17	40
6	TMSBr	Benzene	R.t.	17	40
7	TMSBr	THF	R.t.	17	85
8	TMSBr	DME	R.t.	17	7 9
9	TMSBr	Diglyme	R.t.	17	68

^a 2-Cyclohexenone (1 mmol)m, Yb (1 mmol).

^b Isolated yield based on the ketone.

^c Reaction time 15 h.

^d Diastereomer ratio was determined by ¹³C NMR.

bGC yield based on 2-cyclohexenone.

c R.t., Room temperature.

Table 4 Yb/TMSBr promoted reaction of α,β -unsaturated ketones^a

Entry	Ketone	Conditions ^b (time/h)	Products and yield (%) ^c	
1	Ö	A(17) B (3)	ÅÅ	6 92 ^d 6 90 ^d
2	$\mathring{\Box}$	A (40) B (4)	ؽ۠ؽ۠	7 45 ^d 7 68 ^d
3	Ů	B (8)	كْلكْ	8 92 ^e
4	å	A (17) B (17)	الله الله الله الله الله الله الله الله	9 68, 10 30 9 32, 10 60
5		A (6) B (12)		11 46° 11 46°
6	CH ₃ C ₂ H ₅	A (72)	C_2H_5 CH_3 CH_3 C_2H_5	12 67 ^{c, f}
7	C ₄ H ₉ CH ₃	A (10)	TMSO C_4H_9 CH_3 C_4H_9 OTMS	13 66 ^d .g

^a Ketone (1 mmol), Yb (1 mmol), TMSBr (2 mmol).

takes place, followed by dehydration to give the 3-(5'-methylcyclohexa-1',5'-dienyl)-3-methylcyclohexanone (10) along with 1,6-diketone 9 (entry 4 in Table 4). The reaction of acyclic enone afforded the bis-silyl enol ether 13 as the corresponding 1,6-diketone (entry 7 in Table 4). Separation of the products by Medium Pressure Liquid Chromatography (MPLC) (SiO₂) gave (2Z,6Z)- and (2E,6Z)-isomers in the ratio of 3:1. The geometry of the double bond of each isomer was determined by NMR analyses. Each isomer contains two diastereomers (DL/meso) in the ratio of 3:2, according to the 13 C NMR analysis.

The reactions of dibenzylideneacetone and N,N-dimethylacrylamide with Yb/TMSBr resulted in the formation of 1,4-adducts 14 and 15 derived from the addition of silyl radical species (Eqns [4] and [5]).

2.3 Reaction of aliphatic imines with ytterbium and trimethylsilyl bromide

The growing importance of 1,2-diamines as bidentate ligands of transition-metal catalysis and chiral templates for organic synthesis, and as biologically and medicinally active compounds, has led to the development of new synthetic methods for their preparation.³⁸⁻⁴⁰ We reported the reaction of aromatic aldimines with ytterbium

^b Condition A: THF (2.4 cm³)-HMPA (0.6 cm³), room temp. Condition B: THF (3 cm³), reflux.

^c GLC yield based on ketones.

^d The DL: meso ratio (1:1) was determined by ¹³C NMR.

^e 2-Methylcyclohexanone (6%) was also formed.

^f 3-Hexanone (25%) was also formed.

g(2Z,6Z)- and (2E,6Z)-adducts (3:1) were formed.

$$\begin{array}{c}
\text{BnHN } H \\
\text{Pr} - C - C - Pr \\
H & \text{NHBn}
\end{array}$$

$$\begin{array}{c}
\text{BnHN } H \\
\text{Pr} - C - C - Pr \\
H & \text{NHBn}
\end{array}$$
[6]

metal to give the homocoupling adducts, 1,2-diamines. ¹⁰ Unfortunately, the reaction of aliphatic aldimines with Yb metal did not occur because of their lower reactivities to the reductant Yb. Furthermore, Imamoto and Nishimura reported that aliphatic aldimines did not undergo reductive coupling and reduction, even with the use of SmI₂. ⁴¹ The development of powerful reducing reagents is required to accomplish C–C bond formation via coupling of aliphatic imines.

The reductive coupling reaction of aliphatic imines with the Yb/TMSBr reagent was examined. Reaction of Yb metal and TMSBr with N-isobutylidenebenzylamine gave the corresponding homocoupling adduct, N,N'-dibenzyl-1,2-di-isopropyl-1,2-ethylenediamine (16) as a single diastereomer (Eqn [6]). These results are summarized in Table 5. Addition of a polar solvent such as HMPA is also effective for this reaction. The mixed solvent (THF/HMPA = 4:1)gives the best result (entry 3 in Table 5), but THF alone and other nonpolar solvents give inferior results. Two roles of HMPA can be envisaged; one is to increase the ease with which an electron transfers from Yb and the other is to stabilize the Yb(II) species by coordination.5-13 Two-fold quantities of TMSBr relative to Yb metal and to starting imine are required in this reaction.

Representative results for the reaction of aliphatic imines with Yb metal (1 equiv.) and

Table 5 Yb/TMSBr promoted coupling of *N*-isobutylidenebenzylamine^a

Entry	Imine (equiv.)	Yb (equiv.)	TMSBr (equiv.)		Yield (%) ^b
1	1	1/2	1	THF/HMPA ^c	64
2	1	1	1	THF/HMPA ^c	54
3	1	1	2	THF/HMPA ^c	86
4	1	1/2	2	THF/HMPA ^c	55
5	1	1	2	THF	23
6	1	1	2	Benzene	11
7	1	1	2	THF ^d	Trace

^a Room temperature, 4.5 h.

TMSBr (2 equiv.) are summarized in Table 6. In the case of N-cyclohexylmethylidenebenzylamine, two diastereomers (DL/meso) for diamine 18 were formed in the ratio of 63:37 according to 13 C NMR analysis. In these reactions, aliphatic aldimines were selectively coupled to give the corresponding symmetric 1,2-diamines in good yields (entries 1–3 in Table 6). Aliphatic ketimines did not undergo reductive coupling because of their steric hindrance on the imine carbon, but suffered reduction of C-N double bond to give the hydrogenated amines 20 and 22, and α -silylated monoamines 19 and 21 under these conditions (entries 4 and 5 in Table 6).

2.4 Formation and characterization of ytterbium dibromide (YbBr₂)

In the reaction of ytterbium metal with trimethylsilyl bromide (TMSBr) in THF-HMPA, a green suspension was formed as the reaction proceeded.

Table 6 Yb/TMSBr promoted reaction of aliphatic imines^a

Entry	Imine	Product and yield (%) ^b
1	C=NBn	BnHN H iPr — C — C — iPr
2	"Pr C=NBn H	11 MIDII
3	Cy C=NBn H	BnHN H
4	C=NPh	NHPh NHPh ^t Bu-C-TMS Me (19, 67) NHPh ^t Bu-C-H Me (20, 28)
5	NPh	TMS HHPh (21, 64) NHPh (22, 31)

Abbreviations: Bn, benzyl; Cy, cyclohexyl; TMS, trimethylsilyl.

^b GLC yield based on imines (2 mmol).

^c THF (4 cm³), hexamethylphosphoric triamide (1 cm³).

d Refluxed for 2 h.

^a Imine (2 mmol), Yb (2 mmol), TMSBr (4 mmol), THF (4 cm³), HMPA (1 cm³), room temp. 4.5 h.

^b GLC yield based on imines.

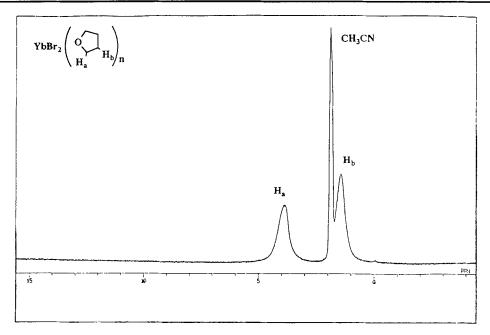


Figure 1 270 MHz proton NMR spectra of YbBr₂(THF)_n in CD₃CN.

Decantation of the solution and washing with THF followed by removal of the solvent *in vacuo* gave a light-green solid. ^{1}H NMR analysis of this green solid in CD₃CN showed the two signals ($\delta = 1.40$ and 3.87 ppm) of THF and no signal of the trimethylsilyl group (Fig. 1). From the solution, volatile trimethylsilane [(CH₃)₃SiH] could not be detected by GLC analyses. We attempted to detect triethylsilane [(C₂H₅)₃SiH] by using triethylsilyl bromide instead of TMSBr. The reaction of triethylsilyl bromide with Yb metal in THF was carried out under the same conditions (Eqn [7]).

$$2Et_3SiBr + Yb \xrightarrow{THF} YbBr_2 + 2Et_3SiH$$
 [7]

The reaction gave a green suspension which effected similar coupling reactions as to those of TMSBr. From the reaction mixture, $(C_2H_5)_3SiH$ was detected by GLC analysis in quantitative vield. (C₂H₅)₃SiH is formed by the abstraction of a H' radical from THF by a trialkylsilyl radical (R₃Si^{*}) in the mother liquor of this suspension, and no hexaethyldisilane was detected as coupling product. X-ray analysis of the residual powder separated from this suspension was in fair agreement with authentic YbBr₂ prepared by the reaction of HgBr₂ with Yb (Fig. 2).²⁶ These results clearly indicate that the structure of the green $YbBr_2(THF)_n$. The $YbBr_2(THF)_n$ solid is obtained is very air-sensitive and hygroscopic. In addition, the reaction of the powder with 2-methyl-2-cyclohexenone gave the corresponding 1,6-diketone 8 in 92% yield. These results show that the Yb/TMSBr reagent generates YbBr₂ in situ and the YbBr₂ thus formed acts as a single-electron reductant for these coupling reactions. For the in situ preparation of YbBr₂(THF)_n, our method is a quite simple and easy route towards organic synthesis.

2.5 Reaction mechanism

Possible reaction mechanisms for the formation of YbBr₂ and its reaction with compounds having C=O and C=N double bonds are shown in Scheme 1. Yb metal reacts with two-fold quantities of TMSBr to give YbBr₂ and trimethylsilyl radicals. The YbBr₂ formed reacts with C=O and C=N double bonds to give the radical anion complex A along with Yb³⁺. Radical coupling occurs exclusively to afford the corresponding adducts. The bulky radical anion A derived from ketimines gives silylated or hydrogenated monoamines.

3 EXPERIMENTAL

¹H and ¹³C NMR spectra were obtained on a JEOL JNM-EX 270 spectrometer in CDCl₃ or C₆D₆ solution unless otherwise noted. Chemical

shifts (δ) were expressed in parts per million (ppm) downfield from tetramethylsilane. IR spectra were recorded on a Perkin–Elmer 1600–FTIR. Mass spectra were obtained on a Shimadzu GCMS-QP1000 using a 1.1 m \times 2.7 mm glass column packed with a 2% silicone OV17 on 60–80 mesh Chromosorb W. X-ray diffraction (XRD) analysis was performed on a Shimadzu X-ray diffractometer XD-D1. All melting points were measured on a Yanaco micro melting point apparatus. Elemental analyses were performed on a Yanagimoto MT-2 CHN corder.

Tetrahydrofuran (THF) was distilled from sodium-benzophenone ketyl under argon prior to use. Hexamethylphosphoric triamide (HMPA) was distilled from CaH_2 and stored over activated molecular sieves 4A under argon.

Ytterbium metal (99.9%, 20-40 mesh; Shiga Rare Metal Co. Ltd, Japan) was commercially available.

2-Cyclohexenone, 2-cyclopentenone, 2-cycloheptanone, 3-methyl-2-cyclohexenone, 4-hexen-3-one, dibenzylideneacetone, chalcone and *N*,*N*-dimethylacrylamide were commercial grades. 2-Methyl-2-cyclohexen-1-one⁴² and

acetylmethylidenetriphenylphosphorane⁴³ were prepared by the literature procedures.

3.1 Preparation of (3E)-3-octen-2-one

solution acetylmethylidenetriphenylof phosphorane (53 g, $0.17 \, \text{mol}$ and valeraldehyde (0.16 mol) in dichloromethane (150 cm³) was placed in a 500-cm³ roundbottomed flask. The mixture was stirred at room temperature for two days. The reaction mixture was extracted with dichloromethane. The combined extracts were washed with brine, dried over MgSO₄, and evaporated. Crude product was obtained by SiO₂ column chromatography (hexane/ethyl acetate, 6:1) and was distilled under reduced pressure to give (3E)-3-octen-2one in 71% yield. Colorless oil: b.p. 85°C/ 21 mm Hg.

IR (neat): ν (C=C) 965, ν (C=C) 1620, ν (C=O) 1670 cm⁻¹. MS (70 eV): m/z 126 (M^+) 111 (M^+ – CH₃), 97 (M^+ – Et), 69 (M^+ – Bu). ¹H NMR (CDCl₃): δ 0.92 (t, J = 7.3 Hz, 3H), 1.36 (tt, J = 7.3 and 6.9 Hz, 2H), 1.45 (tq, J = 7.3 and

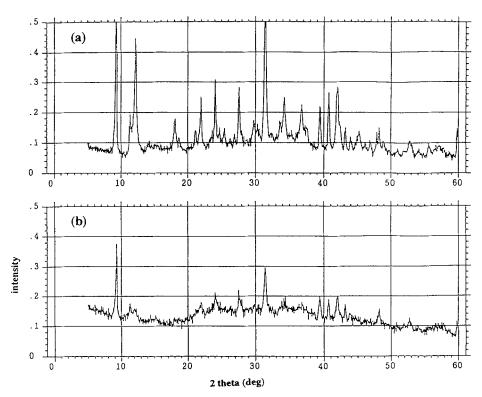


Figure 2 Powder X-ray diffraction patterns of YbBr₂(THF)_n, obtained from (a) Yb + HgBr₂ and (b) Yb + 2 TMSBr.

Scheme 1 Mechanism for the Yb/TMSBr promoted coupling reaction.

7.3 Hz, 2H), 2.23 (ddt, J=6.9, 1.3 and 6.9 Hz, 2H), 2.25 (s, 3H), 6.07 (dt, J=15.8 and 1.3 Hz, 1H), 6.81 (dt, J=15.8 and 6.9 Hz, 1H). ¹³C NMR (CDCl₃): δ 13.8, 22.2, 26.8, 30.2, 32.1, 131.3, 148.6, 198.8.

Analysis: calcd for $C_8H_{14}O$: C, 76.14; H, 11.18. Found: C, 75.86; H, 11.08%.

3.2 General procedure for the preparation of aliphatic aldimines

Benzylamine (0.2 mol) was placed in a 100-cm^3 round-bottomed flask equipped with a dropping funnel. Aldehyde (0.2 mol) was added at $-10\,^{\circ}\text{C}$ for 2 h. After additional stirring at $-10\,^{\circ}\text{C}$ for 30 min, KOH (0.2 mol) was added to the reaction mixture. The reaction mixture was stirred at $0\,^{\circ}\text{C}$ for 30 min. The reaction mixture was extracted with dichloromethane ($10\,\text{cm}^3 \times 3$). The combined extracts were washed with brine ($10\,\text{cm}^3 \times 3$) and dried over MgSO₄. Filtration, removal of the solvents and distillation afforded the aldimine.

3.2.1 *N***-Isobutylidenebenzylamine** Ouantitative yield. Colorless oil.

IR (neat): ν (C=N) 1670 cm⁻¹. ¹H NMR (C₆D₆): δ 1.07 (d, J = 6.9 Hz, 6H), 2.38 (dtsep, J = 4.0, 1.0 and 6.9 Hz, 1H), 4.52 (s, 2H), 7.18 (t, J = 7.3 Hz,

1H), 7.29 (t, J = 7.3 Hz, 2H), 7.39 (d, J = 7.3 Hz, 2H), 7.46 (dt, J = 4.0 and 1.3 Hz, 1H). ¹³C NMR (C₆D₆): δ 19.6, 34.5, 65.4, 127.3, 128.4, 128.8, 140.9, 169.7.

3.2.2 *N*-Cyclohexylmethylidenebenzylamine Quantitative yield. Colorless oil.

IR (neat): ν (C=N) 1667 cm⁻¹. ¹H NMR (C₆D₆): δ 0.85–1.25 (m, 6H), 1.30–1.45 (m, 1H), 1.45–1.55 (m, 2H), 1.65–1.75 (m, 2H), 1.90–2.05 (m, 1H), 4.35 (s, 2H), 7.00 (t, J=7.0 Hz, 1H), 7.11 (t, J=7.0 Hz, 2H), 7.21 (d, J=7.0 Hz, 2H), 7.29 (d, J=3.6 Hz, 1H). ¹³C NMR (C₆D₆): δ 25.8, 26.4, 29.9, 43.4, 65.2, 126.9, 127.8, 128.5, 140.6, 168.6.

3.2.3 N-Butylidenebenzylamine:

23% yield. Colorless oil: b.p. = 54 °C/0.1 mm Hg.

IR (neat): ν (C=N) 1668 cm⁻¹. ¹H NMR (C₆D₆): δ 0.95 (t, J = 7.6 Hz, 3H), 1.58 (sextet, J = 7.3 Hz, 2H), 2.27 (dt, J = 4.7 and 7.3 Hz, 2H), 4.54 (s, 2H), 7.18–7.38 (m, 5H), 7.74 (t, J = 4.7 Hz, 1H).

3.3 General procedure for the preparation of aliphatic ketimines

A solution of aniline (0.2 mol), ketone (0.2 mol) and p-toluenesulfonic acid monohydrate (2.0 mmol) in benzene (200 cm^3) was placed in a

200-cm³ round-bottomed flask equipped with a Dean-Stark trap. The mixture was refluxed for 6 h and was dehydrated. Removal of the solvent followed by distillation or purification by column chromatography (Al₂O₃) afforded the ketimine.

3.3.1 N-Cyclohexylideneaniline

4% yield. Colorless oil: b.p. = $130 \,^{\circ}$ C/0.5 mm Hg.

IR (neat): $\nu(C=N)$ 1645 cm⁻¹. MS (70 eV): m/z 175 (M^+). ¹H NMR (CDCl₃): δ 0.86–1.64 (m, 8H), 2.45 (dt, J=7.4 and 4.9 Hz, 2H), 6.64–7.71 (m, 4H), 7.82 (t, J=4.9 Hz, 1H). ¹³C NMR (CDCl₃): δ 13.8, 22.4, 25.5, 29.8, 31.4, 120.4, 125.2, 128.8, 152.3, 166.4.

3.3.2 *N***-(1-t-Butyl)ethylideneaniline** 27% yield. Colorless oil.

IR (neat): ν (C=N) 1653 cm⁻¹. MS (70 eV): m/z 175 (M^+). ¹H NMR (C_6D_6): δ 1.17 (s, 9H), 1.51 (s, 3H), 6.67 (d, J=7.3 Hz, 2H), 6.95 (t, J=7.3 Hz, 1H), 7.20 (t, J=7.3 Hz, 2H). ¹³C NMR (CDCl₃): δ 14.8, 27.9, 40.4, 119.3, 122.7, 129.2, 152.9, 176.3.

3.4 General procedure for ytterbium metal promoted homocoupling reaction of aliphatic ketones

Ytterbium metal (0.345 g, 2 mmol) and a magnetic stirring bar were placed in a 20-cm³ twonecked flask equipped with a three-way stopcock and a rubber septa. The flask was flame-dried under reduced pressure. After being cooled to room temperature, the atmosphere in the flask was replaced with argon. To this flask, THF (4 cm³), HMPA (1 cm³) and then trimethylsilyl bromide (0.40 cm³, 3 mmol) were added by a syringe, successively. The mixture was degassed through repetition of three freeze-pump-thaw cycles, then stirred at room temperature for 30 min. The reaction mixture became a suspension, and its color turned light green. Then ketone (2 mmol) was added to the flask. The reaction mixture was stirred under the conditions described in Tables 1 and 2. Usual work-up followed by silica gel column chromatography (n-hexane/ethyl acetate) gave bis-silvlated diols. Representative results are listed in Tables 1 and 2.

3.4.1 1-(1'-Trimethylsilyloxycyclohexyl)cyclohexyl trimethylsilyl ether (1)

Colorless crystals: m.p. 120 °C.

IR (Nujol): $\delta_s(\text{Si}\text{--CH}_3)$ 837, $\nu(\text{Si}\text{--O})$ 1089, $\nu(\text{C}\text{--O}\text{--Si})$ 1141, $\delta_s(\text{Si}\text{--CH}_3)$ 1249 cm⁻¹. MS (70 eV): m/z 171 ($M^+/2$). ¹H NMR (C_6D_6): δ 0.28 (s, 18H, TMS), 1.10–1.30 (m, 2H), 1.50–1.85 (m, 18H). ¹³C NMR (C_6D_6): δ 3.1 (TMS), 22.7, 26.3, 30.7, 81.6.

Analysis: calcd for $C_{18}H_{38}O_2Si_2$: C, 63.09; H, 11.18. Found: C, 62.70; H, 11.47%.

3.4.2 1-(1'-

Trimethylsilyloxycyclopentyl)cyclopentyl trimethylsilyl ether (2)

Colorless crystals: m.p. 39-43 °C.

IR (Nujol): $\delta_{\rm S}({\rm Si-CH_3})$ 839, $\nu({\rm Si-O})$ 1086, $\delta_{\rm S}({\rm Si-CH_3})$ 1250 cm⁻¹. MS (70 eV): m/z 157 ($M^+/2$). ¹H NMR (C_6D_6): δ 0.20 (s, 18H, TMS), 1.23–2.23 (m, 16H). ¹³C NMR (C_6D_6): δ 3.1 (TMS), 26.8, 37.5, 91.3.

Analysis: calcd for $C_{16}H_{34}O_2Si_2$: C, 61.08; H, 10.89. Found: C, 60.90; H, 10.63%.

3.4.3 1-(1'-Trimethylsilyloxy-3'-methylcyclohexyl)-3-methylcyclohexyl trimethylsilyl ether (3)

For the major diastereomer: Colorless crystals: m.p. 36–44 °C. IR (Nujol): $\delta_s(\text{Si}\text{--CH}_3)$ 836, $\nu(\text{Si}\text{--O})$ 1094, $\nu(\text{C}\text{--O}\text{--Si})$ 1148, $\delta_s(\text{Si}\text{--CH}_3)$ 1249 cm⁻¹. ¹H NMR (C_6D_6): δ 0.28 (s, 18H, TMS), 0.63–1.13 (m, 24H). ¹³C NMR (C_6D_6): δ 3.6 (TMS), 23.1, 23.6, 29.1, 30.9, 35.5, 40.2, 82.8.

¹³C NMR signals of the minor diastereomers cannot be assignable exactly, except for those of the quarternary carbons ($\delta = 81.7, 82.8$ and 84.0). The ratio of the three signals is 15:79:6.

Analysis: calcd for $C_{20}H_{42}O_2Si_2$: C, 64.80; H, 11.42. Found: C, 64.61; H, 11.64%.

3.4.4 1-(1'-

Trimethylsilyloxycycloheptyl)cycloheptyl trimethylsilyl ether (4)

Colorless crystals: m.p. 90-93 °C.

IR (Nujol): $\delta_{\rm S}({\rm Si-CH_3})$ 837, $\nu({\rm Si-O})$ 1091, $\delta_{\rm S}({\rm Si-CH_3})$ 1248 cm⁻¹. MS (70 EV): m/z 370 (M^+), 185 ($M^+/2$). ¹H NMR (CDCl₃): δ 0.12 (s, 18H, TMS), 0.90–1.94 (m, 24H). ¹³C NMR (CDCl₃): δ 3.1 (TMS), 24.3, 31.5, 37.2, 86.0.

Analysis: calcd for $C_{20}H_{42}O_2Si_2$: C, 64.80; H, 11.42. Found: C, 64.80; H, 11.37%.

3.4.5 1-(1'-Trimethylsilyloxycyclo-octyl)cyclo-octyl trimethylsilyl ether (5)

Colorless crystals: m.p. 104-107 °C.

IR (Nujol): $\delta_s(\text{Si--CH}_3)$ 837, $\nu(\text{Si--O})$ 1075 cm⁻¹. ¹H NMR (CDCl₃): δ 0.13 (s, TMS, 18H), 1.15–1.45 (m, 8H), 1.50–1.95 (m, 20H). ¹³C NMR (CDCl₃): δ 3.3 (TMS), 24.1, 26.2, 29.0, 32.9, 85.0.

Analysis: calcd for $C_{22}H_{46}O_2Si_2$: C, 66.26; H, 11.63. Found: C, 66.13; H, 11.84%.

3.5 General procedure for ytterbium metal promoted homocoupling reaction of aliphatic α,β -unsaturated ketones

The light green Yb/TMSBr reagent was prepared as described above using Yb metal (0.173 g, trimethylsilyl bromide $(0.26 \, \text{cm}^3)$ 1 mmol), 2 mmol), THF (2.4 cm³) and HMPA (0.6 cm³) in a 20-cm³ two-necked flask equipped with a threeway stopcock and a rubber septa. Then, α,β unsaturated ketone (1 mmol) was added to the flask. The reaction mixture was stirred under the conditions described in Tables 3 and 4. The usual work-up was followed by silica gel column chromatography (n-hexane/ethyl acetate) to give 1,6diketones. Representative results are listed in Tables 3 and 4.

3.5.1 3-(3'oxycyclohexyl)cyclohexanone (6)⁴⁴

A mixture of two diastereomers (DL: *meso*) was formed in a ratio of 50:50 according to ¹³C NMR analysis. Colorless oil:

IR (neat): ν (C=O) 1712 cm⁻¹. MS (70 eV): m/z 194 (M^+), 97 ($M^+/2$). ¹H NMR (CDCl₃): δ 1.26–2.49 (m, 18 H). ¹³C NMR (CDCl₃): δ 25.1 and 25.2 (ratio=1:1), 28.2 and 28.3 (ratio=1:1), 41.3, 43.6 and 43.7 (ratio=1:1), 44.8 and 45.2 (ratio=1:1), 211.2.

Analysis: calcd for $C_{12}H_{18}O_2$: C, 74.19; H, 9.34. Found: C, 74.14; H, 9.30%.

3.5.2 3-(3'-Oxocyclopentyl)cyclopentanone (7)

A mixture of two diastereomers (DL: *meso*) was formed in a ratio of 50:50 according to ¹³C NMR analysis. Colorless crystals: m.p. 33–35 °C.

IR (Nujol): ν (C=O) 1738 cm⁻¹. MS (70 eV): m/z

166 (M^+), 83 ($M^+/2$). ¹H NMR (CDCl₃): δ 1.49–2.49 (m, 14H). ¹³C NMR (CDCl₃): δ 27.7 and 28.5 (ratio = 1:1), 38.45 and 38.49 (ratio = 1:1), 42.6 and 42.7 (ratio = 1:1), 43.4 and 43.9 (ratio = 1:1), 218.29 and 218.34 (ratio = 1:1).

Analysis: calcd for $C_{10}H_{14}O_2$: C, 72.26; H, 8.49. Found: C, 72.12; H, 8.45%.

3.5.3 2-Methyl-3-(2'-methyl-3'-oxocyclohexyl)cyclohexanone (8)

The reaction gave a single diastereomer. Colorless crystals: m.p. 157.5–158 °C.

IR (Nujol): ν (C=O) 1705 cm⁻¹. MS (70 eV): m/z 222 (M^+), 111 ($M^+/2$). ¹H NMR (CDCl₃): δ 0.96 (d, J = 6.6 Hz, 6H), 1.0–2.5 (m, 16H). ¹³C NMR (CDCl₃): δ 10.9, 24.1, 26.1, 41.7, 45.8, 47.7, 212.9.

Analysis: calcd for $C_{14}H_{22}O_2$: C. 75.63; H, 9.97. Found: C, 75.46; H, 9.70%.

3.5.4 3-Methyl-3-(1'-methyl-3'-oxocyclohexyl)cyclohexanone (9)

The reaction gave a single diastereomer. Colorless crystals: m.p. 144 °C.

IR (neat): ν (C=O) 1702 cm⁻¹. MS (70 eV): m/z 207 (M^+ – CH₃), 192 (M^+ – 2CH₃), 111 (M^+ /2). ¹H NMR (CDCl₃): δ 0.9 (s, 6H), 1.5–2.5 (m, 16H). ¹³C NMR (CDCl₃): δ 18.5, 21.8, 29.7, 40.8, 43.9, 47.9, 212.5.

Analysis: calcd for $C_{14}H_{22}O_2$; C, 75.63; H, 9.97. Found: C, 75.45; H, 9.80%.

3.5.5 3-Methyl-3-(5'-methylcyclohexa-1',5'-dienyl)cyclohexanone (10)

Colorless oil.

IR (neat): ν (C=O) 1712 cm⁻¹. MS (70 eV): m/z 204 (M^+), 93 ($C_7H_9^+$). ¹H NMR (C_6D_6): δ 0.95 (s, 3H), 1.5–2.5 (m, 12H), 1.68 (s, 3H), 5.56, (t, J=3.0 Hz, 1H), 5.69 (s, 1H). ¹³C NMR (CDCl₃): δ 22.2, 23.8, 24.0, 27.7, 28.4, 35.4, 41.1, 42.2, 52.5, 118.2, 119.4, 137.3, 141.5, 209.0.

3.5.6 3-(3'-Oxocycloheptyl)cycloheptanone (11)

A mixture of two diastereomers (DL: *meso*) was formed in a ratio of 50:50 according to ¹³C NMR analysis. Colorless oil.

IR (Nujol): ν (C=O) 1688 cm⁻¹. MS (70 eV): m/z

222 (M^+) , 111 $(M^+/2)$. H NMR (CDCl₃): δ 1.29–2.04 (m, 14H), 2.29–2.57 (m, 8H). ¹³C NMR (CDCl₃): δ 24.4, 29.0 and 29.1 (ratio=1:1), 33.4 and 33.8 (ratio=1:1), 42.3, 43.6, 46.7 and 47.1 (ratio=1:1), 213.9 and 214.0 (ratio=1:1).

3.5.7 5,6-Dimethyldecane-3,8-dione (12)

A mixture of two diastereomers (DL: *meso*) was formed in a ratio of 50:50 according to ¹³C NMR analysis. Colorless oil.

IR (neat): ν (C=O) 1710 cm⁻¹. MS (70 eV): m/z 99 ($M^+/2$). ¹H NMR (CDCl₃): δ 0.69 (d, J = 6.6 Hz, 3H), 0.73 (d, J = 6.3 Hz, 3H), 0.92 (t, J = 7.3 Hz, 6H), 1.91 (m, 2H), 2.29 (m, 4H), 3.35 (dd, J = 14.0 and 6.9 Hz, 4H). ¹³C NMR (CDCl₃): δ 7.51, 14.8 and 14.9 (ratio = 1:1), 32.7 and 33.2 (ratio = 1:1), 36.1 and 36.2 (ratio = 1:1), 46.0 and 47.2 (ratio = 1:1), 210.7 and 210.8 (ratio = 1:1).

3.5.8 2,7-Bistrimethylsilyloxy-4,5-dibutyl-2,6-octadiene (13)

The concentrated reaction mixture was column chromatographed on silica gel (hexane) without aqueous work-up to give a mixture of stereo-isomers. Colorless oil.

IR (neat): ν (C=C-O) 1663 cm⁻¹. MS (70 eV): m/z 383 (M^+ - Me), 199 ($M^+/2$).

Analysis: calcd for $C_{22}H_{46}O_2Si_2$: C, 66.26; H, 11.63. Found: C, 66.40; H, 11.63%.

Then, the mixture was further separated by MPLC (SiO_2) into two geometric isomers [(2Z,6Z)- and (2E,6Z)-isomers (3:1)], which were determined by a nuclear Overhauser enhancement (NOE) experiment. Each geometric isomer was composed of two diastereomers (DL and *meso*) in a ratio of 60:40 according to ¹³C NMR analysis.

For the major (2Z,6Z)-isomer (13a) ¹H NMR (CDCl₃): δ 0.07 (s, 18H), 0.90 (t, J=6.9 Hz, 6H), 1.21 (d, J=3.0 Hz, 6H), 1.27-1.35 (m, 12H), 1.95-2.07 (m, 2H), 5.40-5.60 (m, 2H). ¹³C NMR (CDCl₃): δ 2.5, 14.1, 22.2, 22.3, 31.7, 32.1, 80.0, 129.0, 134.9.

For the minor (2Z,6Z)-isomer ¹H NMR (CDCl₃): δ 0.08 (s, 18H), 0.90 (t, J = 6.9 Hz, 6H), 1.21 (d, J = 3.0 Hz, 6H), 1.27–

1.35 (m, 12H), 1.95–2.07 (m, 2H), 5.40–5.50 (m, 2H). 13 C NMR (CDCl₃): δ 2.6, 13.9, 22.2, 22.3, 31.6, 32.1, 80.3, 129.2, 135.0.

For the major (2E,6Z)-isomer (13c)

¹H NMR (CDCl₃): δ 0.08 and 0.18 (s, 18H), 0.84–0.93 (m, 6H), 1.18–1.43 (m, 12H), 1.20 (s, 3H), 1.70 (s, 3H), 1.90–2.10 (m, 2H), 5.40–5.60 (m, 2H). ¹³C NMR (CDCl₃): δ 1.3, 2.4, 13.9, 14.0, 22.3, 23.0, 25.1, 30.1, 30.6, 30.7, 31.5, 32.1, 45.3, 46.4, 129.8, 134.4.

For the minor (2E,6Z)-isomer (13d)

¹H NMR (CDCl₃): δ 0.06 and 0.16 (s, 18H), 0.84–0.93 (m, 6H), 1.18–1.43 (m, 12H), 1.20 (s, 3H), 1.70 (s, 3H), 1.95–2.10 (m, 2H), 5.40–5.60 (m, 2H).

3.5.9 (2E,4E)-1,5-diphenyl-1-trimethylsilyl-3-trimethylsilyloxy-2,4-pentadiene (14) Colorless needles: m.p. 75.5–76.0 °C.

IR (Nujol): ν (C=C-O) 1650 cm⁻¹. ¹H NMR (C₆D₆): δ 0.05 (s, 9H), 0.15 (s, 9H), 3.59 (d, J=11.6 Hz, 1H), 5.43 (d, J=11.6 Hz, 1H), 6.68 (d, J=15.5 Hz, 1H), 6.82 (d, J=15.8 Hz, 1H), 7.03-7.33 (m, 10H). ¹³C NMR (C₆D₆): δ -3.50, -0.02, 36.5, 115.5, 124.1, 125.9, 126.2, 126.5, 126.6, 126.8, 127.1, 127.2, 127.5, 127.9, 128.1, 136.9, 141.8, 147.0.

3.5.10 *N,N*-Dimethyl 3-trimethylsilylpropanamide (15) Colorless oil.

¹H NMR (C_6D_6): δ 0.10 (s, 9H), 1.01 (t, J=8.2 Hz, 2H), 2.13 (t, J=8.2 Hz, 2H), 2.32 (s, 3H), 2.78 (s, 3H). ¹³C NMR (C_6D_6): δ -1.6, 11.7, 27.9, 35.1, 36.2, 172.8.

3.6 General procedure for ytterbium metal promoted homocoupling reaction of aliphatic imines

The light green Yb/TMSBr reagent was prepared as described above using Yb metal (0.346 g, 2.0 mmol), trimethylsilyl bromide (0.52 cm³, 4.0 mmol), THF (4 cm³) and HMPA (1 cm³) in a 20-cm³ test-tube equipped with a three-way stop-cock. Then imine (2.0 mmol) was added to the test-tube. The reaction mixture was stirred under the conditions described in Tables 5 and 6. The usual work-up of the reaction mixture followed by Al₂O₃ column chromatography (n-hexane/ethyl

acetate) gave the corresponding adducts. Representative results are listed in Tables 5 and 6.

3.6.1 *N,N'*-Dibenzyl-1,2-di-isopropyl-1,2-ethylenediamine (16)

Yellow oil.

IR (neat): ν (N—H) 3339 cm⁻¹. ¹H NMR (C₆D₆): δ 0.95 (d, J=6.6 Hz, 6H), 1.02 (d, J=6.6 Hz, 6H), 1.20 (brs, 2H), 1.75–1.90 (m, 2H), 2.38 (d, J=3.6 Hz, 2H), 3.71 (s, 4H), 7.14 (t, J=7.2 Hz, 2H), 7.23 (dd, J=7.2 and 7.2 Hz, 4H), 7.38 (d, J=7.2 Hz, 4H). ¹³C NMR (C₆D₆): δ 18.9, 22.0, 30.1, 55.0, 64.2, 127.0, 128.4, 128.5, 142.0.

3.6.2 *N,N'*-Dibenzyl-1,2-dipropyl-1,2-ethylenediamine (17)

Colorless oil.

IR (neat): ν (N—H) 3297 cm⁻¹. ¹H NMR (C₆D₆): δ 0.92 (t, J=6.6 Hz, 6H), 1.31–1.39, (m, 10H), 2.55–2.63 (m, 2H), 3.63 (d, J=13.2 Hz, 2H), 3.69 (d, J=13.2 Hz, 2H), 7.15 (t, J=7.3 Hz, 2H), 7.24 (dd, J=7.3 and 7.3 Hz, 4H), 7.37 (d, J=7.3 Hz, 4H). ¹³C NMR (C₆D₆): δ 14.6, 20.3, 32.7, 52.4, 57.9, 123.0, 128.5, 128.6, 142.0.

3.6.3 *N*,*N'*-Dibenzyl-1,2-dicyclohexyl-1,2-ethylenediamine (18)

Two diastereomers (DL: meso) were formed in the ratio of 63:37 accordiong to 13 C NMR analysis of the reaction mixture before separation. Each diastereomer was separated by Al_2O_3 column chromatography. The minor diastereomer was obtained as colorless needles from the first fraction (n-hexane/ethyl acetate = 40:1). The major diastereomer was obtained as a colorless oil from the second fraction (n-hexane/ethyl acetate = 10:1).

For the major isomer (18a) Colorless oil.

IR (neat) ν (N—H) 3342 cm⁻¹. ¹H NMR (C_6D_6): δ 0.91–1.85 (m, 24H), 2.38 (d, J=4.6 Hz, 2H), 3.74 (d, J=12.9 Hz, 2H), 3.85 (d, J=12.9 Hz, 2H), 7.14 (t, J=7.8 Hz, 2H), 7.23 (dd, J=6.9 and 7.8 Hz, 4H), 7.39 (d, J=6.9 Hz, 4H). ¹³C NMR (C_6D_6): δ 27.3, 30.2, 30.3, 42.5, 54.6, 62.9, 127.0, 128.5, 128.6, 142.1.

For the minor isomer (18b)

Colorless needles: m.p. 101.0-101.5 °C.

IR (Nujol): ν (N—H) 3340 cm⁻¹. ¹H-NMR (C_6D_6): δ 0.89–1.98 (m, 24H), 2.45 (d, J = 2.6 Hz, 2H), 3.71 (d, J = 14.0 Hz, 2H), 3.76 (d, J = 14.0 Hz, 2H), 7.14 (t, J = 6.9 Hz, 2H), 7.20–7.27 (m, 4H), 7.41 (d, J = 7.9 Hz, 4H). ¹³C NMR (C_6D_6): δ 26.98, 27.05, 27.3, 29.5, 32.3, 40.8, 55.1, 63.8, 127.0, 128.5, 142.1.

Analysis: calcd for $C_{28}H_{40}N_2$: C, 83.11; H, 9.96; N, 6.92. Found: C, 83.08; H, 9.95; N, 6.81%.

3.6.4. *N*-(2-Trimethylsilyl-3,3-dimethyl-2-butyl)aniline (19)

Colorless oil.

IR (neat): ν (N—H) 3407 cm⁻¹. MS (70 eV): m/z 192 (M^+ -t-Bu). ¹H NMR (C_6D_6): δ 0.09 (s, 9H), 0.89 (s, 9H), 1.23 (s, 3H) 3.61 (brs, 1H), 6.74 (m, 2H), 7.18 (m, 3H). ¹³C NMR (C_6D_6): δ 0.00, 17.8, 27.5, 40.4, 54.5, 118.1, 118.3, 128.9, 148.4.

Analysis: calcd for C₁₅H₂₇NSi: C, 72.21; H, 10.90; N, 5.61. Found: C, 72.00; H, 10.90; N, 5.40%.

3.6.5 *N*-(2,2-Dimethyl-3-butyl)aniline (20) Yellow oil.

IR (neat): ν (N—H) 3406 cm⁻¹. MS (70 eV): m/z 177 (M^+). ¹H NMR (C_6D_6): δ 0.84 (s, 9H), 0.89 (d, J=5.9 Hz, 3H), 3.09 (brs. 2H), 6.50 (d, J=7.6 Hz, 2H), 6.77 (t, J=7.6 Hz, 1H), 7.20 (t, J=7.6 Hz, 2H). ¹³C NMR (C_6D_6): δ 15.8, 26.5, 34.8, 57.2, 113.6, 117.2, 129.6, 148.9.

3.6.6 N-(1-Trimethylsilyl-1-cyclohexyl)aniline (21)

Colorless oil.

IR (neat): ν (N—H) 3412 cm⁻¹. MS (70 eV): m/z 247 (M^+), 174 (M^+ – TMS). ¹H NMR (C_6D_6): δ 0.05 (s, 9H), 1.14–1.25 (m, 1H), 1.30–1.45 (m, 4H), 1.63–1.80 (m, 3H), 1.80–1.95 (m, 2H), 2.90 (s, 1H), 6.65 (d, J=8.0 Hz, 2H), 6.76 (t, J=7.3 Hz, 1H), 7.15 (dd, J=7.3 and 8.0 Hz, 2H). ¹³C NMR (C_6D_6): δ –2.38, 20.4, 26.7, 32.7, 47.7, 116.4, 117.6, 129.2, 149.0.

Analysis: calcd for C₁₅H₂₅NSi: C, 72.81; H, 10.18; N, 5.66. Found: C, 72.78; H, 10.14; N, 5.65%.

3.6.7 *N*-(Cyclohexyl)aniline (22) Yellow oil.

IR (neat): ν (N—H) 3398 cm⁻¹. MS (70 eV): m/z 175 (M^+). ¹H NMR (C_6D_6): δ 0.81–1.00 (m, 2H), 1.00–1.25 (m, 3H), 1.46–1.60 (m, 3H), 1.88 (d, J=12.2 Hz, 2H), 3.07 (tt, J=3.8 and 10.2 Hz, 1H), 3.12 (brs, 1H), 6.49 (d, J=8.5 Hz, 2H), 6.75 (t, J=7.3 Hz, 1H), 7.18 (dd, J=7.3 and 8.5 Hz,

2H). ¹³C NMR (C₆D₆): δ 2.54, 26.2, 33.5, 51.5, 113.5, 117.1, 129.5, 147.8.

Analysis: calcd for C₁₂H₁₇N: C, 82.23; H, 9.77; N, 7.99. Found: C, 82.11; H, 9.77; N, 7.88%.

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