## CATALYTIC BEHAVIOUR OF POLYCRYSTALLINE Pt<sub>3</sub>Ti IN RELATION TO STRONG METAL-SUPPORT INTERACTION PHENOMENON

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Skeletal isomerization reactions of hexanes (2-methylpentane and methylcyclopentane) have been carried out in a flow reactor on a polycrystalline intermetallic Pt<sub>3</sub>Ti compound which has been powdered and treated under several oxidative and reductive conditions. The results are compared to those obtained with (i) TiO<sub>2</sub> supported Pt catalysts in or not in the Strong Metal-Support Interaction (SMSI) state, (ii) a bulk Pt<sub>3</sub>Ti sample studied under static catalytic conditions in an U.H.V. apparatus, and (iii) bulk Pt surfaces. The powdered Pt<sub>3</sub>Ti compound shows a very unstable behaviour under hydrogen. Differences in behaviour between the bulk and the decomposed powdered Pt<sub>3</sub>Ti samples are observed, showing the important part played by Pt<sub>3</sub>Ti in SMSI phenomena. A model is then proposed.

The strong interaction of noble metals (group VIII) with reducible oxides such as  $TiO_2$  has been widely studied. Numerous explanations of Strong Metal-Support Interaction (SMSI) phenomenon have been proposed and are still nowadays matter of controversy. The most common interpretation is the so-called "decorating model" which assumes migration of reduced support entities  $TiO_x$  (x < 2) onto the metallic particles [1–6]. However, the formation of direct metal-Ti bonds is not excluded and more and more studies follow this way [7–10].

The aim of this work was to study, in a flow reactor, the catalytic behaviour, in isomerization and hydrogenolysis reactions of hexanes, of a polycrystalline intermetallic Pt<sub>3</sub>Ti compound in order to look if Pt<sub>3</sub>Ti could be involved in the SMSI phenomenon. Results obtained with 0.2 wt% Pt/TiO<sub>2</sub> and 10 wt% Pt/TiO<sub>2</sub> supported catalysts which do and do not present respectively the features of SMSI for isomerization and hydrogenolysis reactions (low catalytic activity, low contribution of cyclic mechanism) [11] although they are treated under the same conditions are used as comparison as well as experiments carried out on a bulk Pt<sub>3</sub>Ti slice under static hydrogen conditions in an UHV apparatus where the surface can be checked before and after catalytic reactions by Auger Electron Spectroscopy (AES) [12].

The preparation of the intermetallic polycrystalline  $Pt_3Ti$  compound is described elsewhere [13]. A slice cut from the bulk sphere of  $Pt_3Ti$  obtained by this preparation has been ground and sieved such as to obtain metallic grains  $< 10^{-4}$  m. This sample will be called as powdered  $Pt_3Ti$ .

The hydrocarbons used are 2-methylpentane (2MP) and methylcyclopentane (MCP) and are Fluka puriss grade. They were purified if necessary by gas-liquid chromatography.

The catalytic experiments with powdered Pt<sub>3</sub>Ti were performed in a differential reactor at atmospheric hydrogen pressure already described [14]. The sample was submitted to various oxidoreductive treatments and four different phases of activation were observed, where the activities and selectivities in products are somewhat different. These phases are obtained (i) after reduction under H<sub>2</sub> at 300°C for 16 h (initial phase), (ii) after 170 h under H<sub>2</sub> at 300°C, (iii) after oxidation under air at 400°C for 4 h followed by a H<sub>2</sub> reduction at 300°C for 16 h, and (iv) after several oxidative-reductive treatments where the activity and the products distributions do not vary (stationary phase).

Turn Over Numbers (TON) have been calculated taking into account the following number of accessible Pt atoms:

- $-1.15 \cdot 10^{15}$  atoms  $\cdot$  cm<sup>-2</sup> for bulk Pt surfaces
- $-1.15 \cdot 10^{15} \cdot y$  atoms  $\cdot$  cm<sup>-2</sup> for bulk Pt<sub>3</sub>Ti where y represents the percentage of Pt in Pt<sub>3</sub>Ti and which is determined from the AES Ti/Pt ratios observed before the catalytic test
- 1.15 · 10<sup>15</sup> · 50 atoms for powdered Pt<sub>3</sub>Ti. The factor 50 is obtained by a rough calculation taking into account the powdering of the sample and an equal % of Pt in powdered Pt<sub>3</sub>Ti than in bulk Pt<sub>3</sub>Ti for quasi same experimental conditions.
- wt% Pt·wt of catalyst· $a \cdot \mathcal{N}/M_{Pt}$  for supported catalysts where a = H/Pt is the accessibility obtained by chemisorption measurements and  $M_{Pt}$  the molecular weight of Pt.

The most striking results of this comparative study are reported in tables 1 and 2 for the reactions of 2-methylpentane (2MP) and methylcyclopentane (MCP), respectively. TON show that whatever the phase, the catalytic activity is lower for bulk Pt<sub>3</sub>Ti than for powdered Pt<sub>3</sub>Ti. Oxidative treatments lead to opposite activities behaviours: increase and decrease for powdered and bulk samples, respectively (compare experiments (2) and (3) for 2MP, and (4) and (5) for MCP for the bulk sample). Calcination conditions nevertheless differ: O<sub>2</sub> 10 min 400°C for bulk Pt<sub>3</sub>Ti and air 4 h 400°C for powdered Pt<sub>3</sub>Ti. The decrease of catalytic activity for bulk Pt<sub>3</sub>Ti is explained by an enhancement of Ti atoms at the surface leading to a dilution of the Pt atoms [12], (see AES Ti(384 eV)/Pt(223 eV) ratios, tables 1 and 2). On the other hand, the increase of activity for powdered Pt<sub>3</sub>Ti can be explained by an enhancement of specific surface area. In fact, an X-ray photoemission study has shown that after a calcination treatment

Reactions of 2-methylpentane on various Pt based catalysts

catalyst	treatment	temperature	TON · 10 <sup>3</sup>	S%	%C;	%Bz+cHx	зМР	osi
<b>.</b>			$(s^{-1})$	}	- - -		nHx	<u>C</u>
Pt <sub>3</sub> Ti(B)	(1) clean surface <sup>a</sup>		0.46	19	0		1.0	2.0
$Pt_3Ti(B)$	(2) clean surface <sup>a</sup>		2.0	89	4.0	20	1.8	1.6
$Pt_3Ti(B)$	(3) $O_2$ 10 min 400 ° C <sup>a</sup>		0.15	57	5.0	33	1.8	1.4
	H <sub>2</sub> 16 h 300 ° C		1.7	31	37	0	0	1.5
$Pt_3Ti(P)$	$H_2 170 h 300 ^{\circ}C$		18	45	13	1.0	2.2	0.7
$Pt_3Ti(P)$	air 4 h 400 ° C		17	32	10	0	1.9	0.5
	H <sub>2</sub> 16 h 300 ° C							
	stationary phase		21	34	23	1.1	1.4	9.0
_	clean surface		7.2	70	0.7		1.4	1.0
	clean surface		0.45	54	1	1.5	1.3	ı
0.2% Pt/TiO <sub>2</sub> °	H <sub>2</sub> 16 h 400 ° C		1.3	79	0	0.2	8.9	1.7
$10\% \text{ Pt/TiO}_2^{\circ}$	$H_2 16 h 400$ ° C		50	78	0.5	2.3	1.0	1.1
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[11] 0.2% Pt/TiO<sub>2</sub>: SMSI state, 10% Pt/TiO<sub>2</sub>: normal state; %S: % of isomerized products upon the overall conversion; %C<sub>1</sub> %C<sub>1</sub> (Bz+cHx): % of methane (benzene+cyclohexane) in the products distribution; M3P/nHx: 3-methylpentane over n-hexane ratio; iso/C<sub>2</sub>: iso mode of (B): bulk sample; (P): powdered sample; a: exps. (1) and (2): Ti (384 eV)/Pt (233 eV) = 1.3, exp (3): Ti/Pt = 2.2 (ref. [12]); b: ref. [16]; c: ref. hydrogenolysis over C2 mode of hydrogenolysis

Table 2
Reactions of methylcyclopentane on various Pt based catalysts

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catalyst	treatment	temperature	TON · 10 <sup>3</sup>	S%	$\%C_1$	% Bz+cHx		3MP
<b>,</b>			$(s^{-1})$				ЗМР	nHx
Pt <sub>3</sub> Ti(B)	(4) clean surface <sup>a</sup>		2.1	23	38			0.7
Pt,Ti(B)	(5) O, 10 min 400 ° C <sup>a</sup>		0.16	55	16	49		1.1
	H, 16 h 300° C		5.3	14	71	0		1.3
$Pt_3T_1(P)$	H, 170 h 300 ° C		8.3	57	30	3		1.9
	air 4 h 400 ° C	300	12	40	38			1.6
	H, 16 h 300°C							
	stationary phase		32	25	49			1.7
	clean surface		14	93	ı			1.3
Pt (111) b	clean surface		0.41	99	t	1.6		3.0
ى' د	H, 16 h 400°C		1.1	93	i			6.0
$10\% \text{ Pt/TiO}_2^{\text{c}}$	$H_2^{2}16h400^{\circ}C$		45	91	i			6.0

(same legends as table 1)

of 4 h at 400 °C, not only titanium, but also platinum is slightly oxidized [13]. Reduction under H<sub>2</sub> of such an oxidized surface leads to platinum metallic ensembles surrounded by islands of titanium oxides which have been attributed to Ti<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> and which are supported on Pt<sub>3</sub>Ti. These small metallic Pt ensembles are then very reactive compared to a bulk Pt<sub>3</sub>Ti surface.

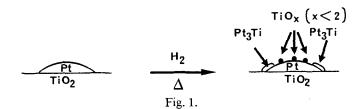
The selectivity in isomers S, expressed as the percentage of isomerized products upon the overall conversion is the lowest for powdered  $Pt_3Ti$  with 2MP as starting hydrocarbon, whereas bulk  $Pt_3Ti$  behaves like either bulk  $Pt_3Ti$  surfaces or  $Pt/TiO_2$  catalysts (in or not the SMSI state). For methylcyclopentane reactions, the % S is lower than for 2-methylpentane reactions with bulk  $Pt_3Ti$  and with powdered  $Pt_3Ti$  in the initial and stationary phases. The enhancement of hydrogenolysis reactions for both 2MP and MCP is due to a very large formation of methane wich can only be obtained by multiple hydrogenolysis reactions. The proportion of  $C_1$  species obtained with MCP is higher than with 2MP showing that MCP is very strongly adsorbed on both bulk and powdered  $Pt_3Ti$  surfaces, whatever the surface composition.

Two other interesting differences between bulk and powdered Pt<sub>3</sub>Ti are (i) the great formation of benzene and cyclohexane for both 2MP and MCP and (ii) the observation of C<sub>7</sub> hydrocarbons in the products distribution, for bulk Pt<sub>3</sub>Ti. These effects are altogether particular to this sample and have been attributed to the existence of bimetallic Pt-Ti sites [12] where H<sub>2</sub> chemisorption is inhibited. Such sites do not exist anymore with the decomposed powdered sample. Nevertheless, the contributions of benzene + cyclohexane obtained with the 0.2 wt% Pt/TiO<sub>2</sub> catalyst in the SMSI state is higher than that obtained with the 10 wt% Pt/TiO<sub>2</sub> catalyst not in the SMSI state [11]. This could be a hint as well as the inhibition of H<sub>2</sub> chemisorption of the involvement of Pt<sub>3</sub>Ti in SMSI phenomena.

Few differences are observed on the various catalysts for the 2MP/3MP and 3MP/nHx ratios obtained with MCP and 2MP (tables 1 and 2), the reaction temperatures being a little too high.

Another great difference between the two  $Pt_3Ti$  samples is obtained in the hydrogenolysis products distribution. The ratio between the iso-mode of hydrogenolysis involving  $C_I - C_{III}$  and  $C_{II} - C_{III}$  bond ruptures and the  $C_2$ -unit mode involving  $C_I - C_{II}$  and  $C_{II} - C_{III}$  bond ruptures (table 1), as defined by Anderson et al. [15], is higher for bulk  $Pt_3Ti$  than for powdered  $Pt_3Ti$ . The values obtained for bulk and powdered  $Pt_3Ti$  look like those observed with the supported  $Pt_1TiO_2$  catalysts which do and do not present the SMSI state, respectively. This result confirms again the possible involvement of  $Pt_3Ti$  in the SMSI phenomenon. Moreover,  $Pt_3Ti$  labelling experiments done with powdered  $Pt_3Ti$  in the stationary phase show that the isomerization mechanisms of hexanes are the same as those obtained with  $Pt_1TiO_2$  catalysts in the SMSI state [13].

This comparative study allows us to propose the following model for SMSI phenomenon occurring on Pt/TiO<sub>2</sub> supported catalysts, model a little different from the one proposed by Beard and Ross [8] (fig. 1):



Under high temperature and reductive atmosphere, Pt/TiO<sub>2</sub> catalysts undergo morphological changes all the more as catalysts are well dispersed. The migration of TiO<sub>x</sub> species onto the Pt particles can explain the similarities of isomerization behaviour between the treated powdered Pt<sub>3</sub>Ti sample which can be considered as decomposed at the surface in Pt particles surrounded by TiO<sub>2</sub> and Ti<sub>2</sub>O<sub>3</sub> species as observed by XPS analysis [13] and supported Pt/TiO<sub>2</sub> catalysts, while the formation of Pt<sub>3</sub>Ti at the Pt-TiO<sub>2</sub> interface can explain the low H<sub>2</sub> chemisorption, the hydrogenolysis reactions and the greater benzene formation, due to specific bimetallic Pt-Ti sites.

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