# PROBING INTERMEDIATES IN THE REACTION OF ETHYLENE OVER SUPPORTED Ru; USE AND LIMITATIONS OF MULTIPLE QUANTUM SPIN COUNTING

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Multiple quantum spin counting is shown to yield an upper limit of n = 6 for strongly bound, rigid intermediates  $C_mH_n$  in the reaction of ethylene over  $Ru/SiO_2$ . The results eliminate the possibility of major components of such intermediates being polymer-like coke precursers. A precurser to 2-butene is one possible intermediate.

Keywords: Ethylene on ruthenium, <sup>13</sup>C NMR, multiple quantum spin counting

Supported bimetallic catalysts have been of recent interest both because of their use in petroleum reforming, and as valuable model systems in fundamental investigations of catalytic phenomena [1–4].

Proton NMR of chemisorbed hydrogen has recently been used to probe surface compositions of metals in the supported catalysts R/SiO<sub>2</sub> and Ru-M/SiO<sub>2</sub>, [5-8], with M being Cu, Ag, and Au. The reaction of ethylene with supported Ru-Cu/SiO<sub>2</sub> has been studied by Hong et al. [9] and the reaction of ethylene over Ru/SiO<sub>2</sub> [10] and over Ru-Cu/SiO<sub>2</sub> [11] has been studied by high resolution solid state NMR of <sup>13</sup>C in our laboratories.

Ethane hydrogenolysis over supported Ru-Cu [12] and over supported Ru-Cu and Ru-Ag [13] has been studied by Smale and King. Fischer-Tropsch reactions over supported Ru-Cu and Ru-Au have been reported by Kelzenberg and King [14].

It has been seen that the use of a variety of nuclear spin dynamics involving single and double resonance techniques in NMR of <sup>13</sup>C and <sup>1</sup>H can be quite diagnostic in following the reaction of ethylene over supported Ru-M/SiO<sub>2</sub> catalysts. A problem in the use of chemical shifts or <sup>13</sup>C to follow these reactions, however, has been that there exist rigidly bound intermediates in the reaction of ethylene over these catalysts that exhibit a very broad NMR spectrum (~150 ppm wide) under high resolution conditions of magic angle spinning and strong

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proton decoupling [9]. The NMR spectrum of these intermediates has maxima at roughly 85 ppm and 20 ppm, which suggest the presence of acetylid and of aliphatic species respectively.

The proton NMR of the system consisting of the rigid species left after mobile components are removed by pumping under either a single pulse excitation or under high resolution conditions [15] is singularly uninteresting. The problem is that a majority (>95%) of the protons in this system are silanol protons of the support, and it is these that are seen under single pulse or multiple pulse homonuclear decoupling experiments. The proton NMR spectrum observed under a single pulse excitation is almost symmetric with a full width half maximum linewidth of 10 ppm (2,200 Hz) corresponding predominantly to shielding anisotropy of partially motionally averaged silanol protons. The means in which those protons belonging to the  $C_mH_n$  fragments are detected above background in the present case are discussed below.

It is the purpose of this work to determine the extent to which the use of multiple quantum coherence [16–25] of dipolar coupled protons in the strongly adsorbed, rigid,  $C_mH_n$  intermediates may shed further light on the identities of these species. To this end we have employed the use of a single quantum propagator [26] in multiple quantum spin counting of coupled protons in the residual species left on the surface after the reaction of ethylene over  $Ru/SiO_2$ .

Ru/SiO<sub>2</sub> was prepared by the impregnation procedure used by Gay [27] on Cab-O-Sil-HS-5 with the exception that Ru(NO)(NO<sub>3</sub>)<sub>3</sub> was used instead of RuCl<sub>3</sub> as previously described [6]. The metal loading was 12%. The catalyst was reduced with H<sub>2</sub> at 723 K for one hour. After doping with ethylene at 20 Torr and allowing to react at room temperature for one hour, residual gas and mobile, weakly adsorbed species were removed by pumping to  $2 \times 10^{-6}$  Torr for one hour. All chemical treatment was performed with the sample in a 5 mm NMR tube, which could then be sealed for subsequent NMR measurements.

NMR experiments were performed on the same home-built spectrometer operating at 220 MHz used for previous studies [5] of hydrogen on supported bimetallics, with the exception that a fast 8-bit digital phase shifter [28] was incorporated in the rf switching section of the spectrometer in order to perform the phase shifting by increments of  $2\pi/k$  necessary to detect multiple quantum coherence up to order k.

As previously mentioned, a problem with the use of multiple quantum spin counting to probe residual species left when ethylene reacts with  $Ru/SiO_2$  is that there exist silanol protons in the support which will also contribute to the observed multiple quantum coherence. In order to determine the effect of these, background experiments were performed in which the multiple quantum coherence, under a time development of 300  $\mu$ sec, was observed; (a) for the support in the absence of metal loading and with no ethylene (fig. 1) and (b) for the metal loaded support with no ethylene (fig. 2). In both cases, the highest order of multiple quantum coherence observed in the absence of ethylene was k=2.

### Spin Counting of SILICA GEL

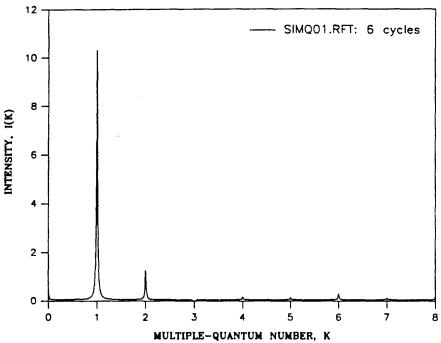


Fig. 1. Multiple-quantum spectrum of coupled protons on silica gel support.

Spin Counting of Ru/SiO2 catalyst - No Ethylene

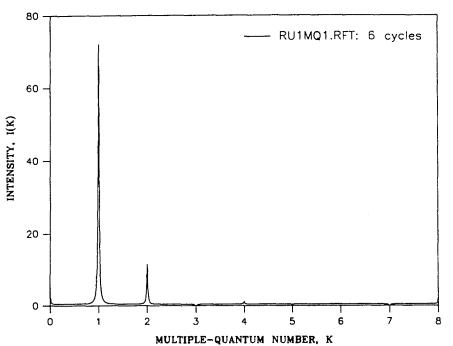


Fig. 2. Multiple-quantum spectrum of coupled protons on metal loaded silica gel support.

0

2

3

Spin Counting of Ru/SiO2 - Ethylene; Rt = 1.0 sec 1.0 R1E3M1.RFT: 6 cycles 0.8 INTENSITY, I(K) 0.6 0.2 0.0 7

Fig. 3. Multiple-quantum spectrum of coupled protons in the strongly bound  $C_m H_n$  residue after the Ru loaded support was dosed with ethylene, reacted at room temperature for one hour, pumped at  $2 \times 10^{-6}$  Torr for one hour, and sealed.

MULTIPLE-QUANTUM NUMBER, K

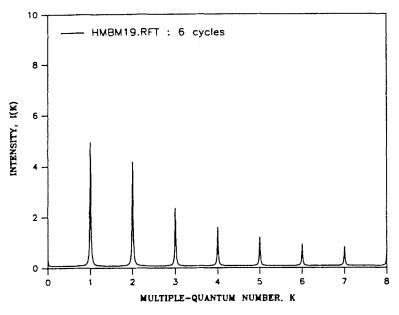
6

5

The small negative intensity at k = 3, and any small intensities above this k are artifacts associated with noise in the initial data. Under the selection rules operational in this experiment [25],  $n_{\text{max}} = k_{\text{max}} + 1$ , a maximum of three dipolar coupled protons are observed in the absence of ethylene doping. An important feature of these results, in accord with the linewidth of ~ 2 kHz characterizing these species, is that homonuclear dipolar interactions among the silanol protons are sufficiently weak that the growth of multiple quantum coherence due to these species is slow compared to that due to rigidly bound C<sub>m</sub>H<sub>n</sub> fragments. Thus, (vide infra), the intensity of multiple quantum coherence due to the  $C_m H_n$ fragments of interest dominates the multiple quantum spectrum at k > 2, and is a major part of the intensity observed for  $k \le 2$ , for a time development of 300 usec.

After doping with ethylene, under a time development of 300 µsec, the maximum order of MQ coh observed was 5 (fig. 3), after which the the multiple quantum intensity dropped sharply to zero. Contrasting these results are those obtained for solid hexamethyl benzene and adamantane given in fig. 4. Under a 300 µsec time development, multiple quantum coherence is still seen strongly at k = 8 (we did not count further for purposes of the present work).

### Spin Counting of HEXAMETHYLBENZENE



## Spin Counting of ADAMANTANE

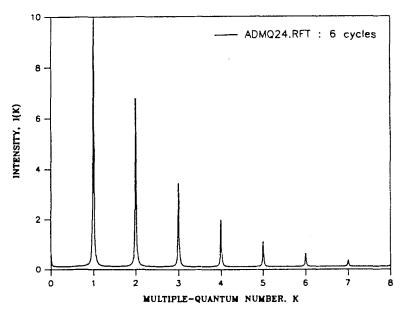


Fig. 4. Multiple-quantum spectrum of coupled protons in hexamethyl benzene (top) and adamantane (bottom) under conditions of time development identical to those used in the experiments represented by figs. 1–3.

In summary, the isotropic chemical shifts of neither <sup>13</sup>C nor <sup>1</sup>H are completely diagnostic fingerprints of the strongly bound intermediates formed when ethylene reacts over Ru/SiO<sub>2</sub> at room temperature. The maximum number of protons bound in a  $C_mH_n$  fragment is investigated as a further means of identifying these species. The maximum order of multiple quantum coherence observed for these species supplies this information. Under a time development which allows  $k_{\text{max}} > 8$ to be seen in relatively weakly coupled, but infinite systems such as hexamethyl benzene and adamantane, and which only detects  $k_{\text{max}} = 2$  for silanol protons in the support,  $k_{\text{max}} = 5$  is found for the strongly bound species remaining after ethylene has reacted with the Ru/SiO<sub>2</sub> catalyst and the weakly bound products removed by pumping. This result means that there exist a maximum of six coupled protons in the species being observed which are bound to the supported metal particles. The present work says nothing about the possible presence of acetylide, with <sup>13</sup>C NMR observed in the region of 85 ppm downfield of TMS, as reported in ref. [10], or about the presence of species with less than six coupled protons, such as the fragment -CH<sub>2</sub>CH<sub>3</sub>. However, the result does indicate that an extended polymer such as might be a coke precurser is not present in concentrations comparable to those of the major strongly adsorbed species present.

Possible strongly bound  $C_mH_n$  fragments not inconsistent with a value  $n_{\max}=6$  might be: (a) neighboring pairs of methyl groups, or (b) neighboring pairs of fragments containing x+y protons, where x+y=6. A simple explanation in accord with the fact that cis- and trans-2-butene are among the observed products, and not in disagreement with previous observations [29–33] is that there is a four-carbon metallocyclic intermediate such as Ru-CH<sub>2</sub>-CH=CH-CH<sub>2</sub>-Ru contributing to the maximum order of observed coherence.

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