

# Raman studies of peroxide formation, decomposition, and reduction on Ba/MgO

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Ba/MgO is an active catalyst for the oxidative coupling of methane to form ethane and ethylene. It has been proposed that activation of methane occurs via reaction with peroxide species present at the surface of the catalyst. In the present work, Raman spectroscopy has been used to investigate the formation, decomposition, and reduction of BaO<sub>2</sub> on 4 mol% Ba/MgO. The presence of BaO<sub>2</sub> is evidenced by the presence of a band at 842 cm<sup>-1</sup>. The peroxide forms above 300°C but is stable to decomposition at temperatures up to 500°C. Reduction of BaO<sub>2</sub> to BaO proceeds via Ba(OH)<sub>2</sub>. BaCO<sub>3</sub> forms when either BaO or BaO<sub>2</sub> is exposed to CO<sub>2</sub>. Once formed, BaCO<sub>3</sub> is stable to decomposition in He or O<sub>2</sub> at temperatures up to 500°C. Only BaCO<sub>3</sub> is observed when a mixture of CH<sub>4</sub> and O<sub>2</sub> is passed over the catalyst at 500°C.

**Keywords:** Raman spectroscopy; barium peroxide

## 1. Introduction

Group IA or IIA ions supported on basic metal oxides (e.g., Li/MgO, Ba/MgO, Sr/La<sub>2</sub>O<sub>3</sub>) have been demonstrated to exhibit reasonably high activity and selectivity for the oxidative coupling of methane to ethane and ethylene [1–4]. While it has been shown that oxygen ions present at the surface of these catalysts are responsible for the activation of methane to form CH<sub>3</sub> radicals, which then recombine largely in the gas phase to form C<sub>2</sub>H<sub>6</sub>, identification of the specific oxygen anions involved in this process remains a subject of on-going investigation. In the case of Li/MgO, ESR studies have revealed the presence of Li<sup>+</sup>O<sup>-</sup> centers, and theoretical calculations have suggested that such centers could readily activate methane to CH<sub>3</sub> radicals and OH<sup>-</sup> anions [1]. However, there is some question whether the concentration of Li<sup>+</sup>O<sup>-</sup> centers is sufficient to serve as the primary sites for catalysis. Investigations conducted with Ba/MgO have provided convincing evidence for the role of peroxide anions in the oxidative coupling of methane. XPS studies carried out in combination with activity measurements have shown a strong correlation between activity of Ba/MgO and the surface concentration of O<sub>2</sub><sup>2-</sup> anions [4]. The presence of peroxide anions has recently been confirmed by in situ Raman spectroscopy on Ba/MgO [5]. A band at 842 cm<sup>-1</sup>, characteristic of BaO<sub>2</sub>, was observed at temperatures up to 800°C. In the presence of CH<sub>4</sub> and O<sub>2</sub> at temperatures above 700°C the peroxide signal disappeared and a strong carbonate band appeared at 1050 cm<sup>-1</sup>. In other work [6], it has been demonstrated that noncatalytic oxidative coupling of methane will occur over BaO<sub>2</sub> at temperatures as low as 400°C.

This paper reports the results of Raman observations of a 4 mol% Ba/MgO catalyst at temperatures up to 500°C. The purpose of the investigation was to study the formation, stability, and reactivity of active oxygen species on the catalyst as a function of gas composition at temperatures near the onset of oxidative coupling. Of particular interest was to establish the temperature range in which BaO<sub>2</sub> could be formed and the stability of BaO<sub>2</sub> to thermal decomposition and to reduction by H<sub>2</sub> and CH<sub>4</sub>. The interactions of BaO and BaO<sub>2</sub> with CO<sub>2</sub> were also examined, as were their interactions of the catalyst with a CH<sub>4</sub>/O<sub>2</sub> mixture.

## 2. Experimental

A 4 mol% Ba/MgO catalyst was prepared by adding Ba(NO<sub>3</sub>)<sub>2</sub> (Aldrich, 99.98%) to a slurry of MgO (Mallinckrodt, USP) in deionized water. After stirring at room temperature for 24 h, the water was evaporated by heating the slurry over a hot plate for 4 h. The wet powder was dried in a vacuum oven at 25°C for 1 h and then calcined in air for 4 h at 500°C. The BET surface area of the calcined catalyst is 34.2 m<sup>2</sup>/g. The gases used are helium (99.999%, Matheson), hydrogen (99.99%, Amerigas), methane (99.97%, Matheson), carbon dioxide in helium (4.07%, Matheson), and O<sub>2</sub> (99.997%, Alphagaz).

Samples for Raman spectroscopy were prepared by pressing a pellet of the air-calcined powder (10 000 psi). The pellet was placed in a quartz Raman cell [7] and reduced in H<sub>2</sub> at 500°C for 18 h, after which it was oxidized in O<sub>2</sub> at 500°C for 24 h. Spectra were acquired using a double monochromator operated as a spectro-

photometer. A single-notch holographic filter (Kaiser Optical HNF-1164) was used to eliminate Rayleigh scattering, and the signal was detected by a photodiode array (Princeton Instruments EIRY-1024). The Raman spectra were recorded with a spectral resolution of  $1.8\text{ cm}^{-1}$ . The  $488.0\text{ nm}$  line of an argon ion laser was used and the laser power at the sample was set to  $50\text{ mW}$ . Decomposition of the sample due to laser heating was not observed, so the samples were not rotated.

### 3. Results and discussion

Prior to oxidation, the catalyst was reduced at  $500^\circ\text{C}$  for  $18\text{ h}$  in  $1\text{ atm}$  of flowing  $\text{H}_2$ , and then cooled to  $25^\circ\text{C}$ . The sample was then heated in  $1\text{ atm}$  of flowing  $\text{O}_2$ . With the exception of a weak band at  $1056\text{ cm}^{-1}$  due to surface carbonate species, no Raman bands were observed below  $300^\circ\text{C}$ . Fig. 1 shows that after calcination for  $13\text{ h}$  at  $300^\circ\text{C}$  a band appears at  $842\text{ cm}^{-1}$ . Raising the oxidation temperature to  $400^\circ\text{C}$  increases the intensity of this band significantly. Increasing the temperature to  $500^\circ\text{C}$  does not change the band intensity further. The position of the band at  $842\text{ cm}^{-1}$  is characteristic of O–O stretching vibrations in peroxide anions,

and both the band shape and position are identical to those reported previously by Lunsford et al. [5]. Assignment of this band to  $\text{BaO}_2$  is strongly supported by the similarity of the band shape and position to those for bulk  $\text{BaO}_2$  (see spectrum d in fig. 1) [8].

The decomposition of  $\text{BaO}_2$  was examined at  $500^\circ\text{C}$ . Spectra a and b in fig. 2 show that after  $24\text{ h}$  at this temperature only partial decomposition had occurred. This is not surprising since thermochemical calculations for the reaction  $\text{BaO}_2 \rightleftharpoons \text{BaO} + \frac{1}{2}\text{O}_2$  indicate that at  $500^\circ\text{C}$  the partial pressure of  $\text{O}_2$  must be below  $0.35\text{ Torr}$  for decomposition to occur. The free energy of formation of  $\text{BaO}_2$  given in ref. [9] was used for these calculations.

The reduction of  $\text{BaO}_2$  was carried out in a  $1\text{ atm}$  flow ( $10\text{ cm}^3/\text{min}$ ) of  $\text{H}_2$ . Significant reduction did not occur below  $400^\circ\text{C}$ . As shown in fig. 2, reduction of  $\text{BaO}_2$  occurs slowly over a  $40\text{ min}$  period. When the temperature is raised to  $500^\circ\text{C}$  the reduction of  $\text{BaO}_2$  is complete in  $10\text{ min}$ . The disappearance of the band at  $842\text{ cm}^{-1}$  is accompanied by the appearance of a broad band at  $3550\text{ cm}^{-1}$  and a much weaker one at  $3730\text{ cm}^{-1}$  (see fig. 3). The first of these bands is characteristic of OH groups in bulk  $\text{Ba}(\text{OH})_2$  [10,11] and the second is characteristic of OH vibrations in  $\text{Mg}(\text{OH})_2$  [12]. With increasing time at  $500^\circ\text{C}$  the intensity of both hydroxyl

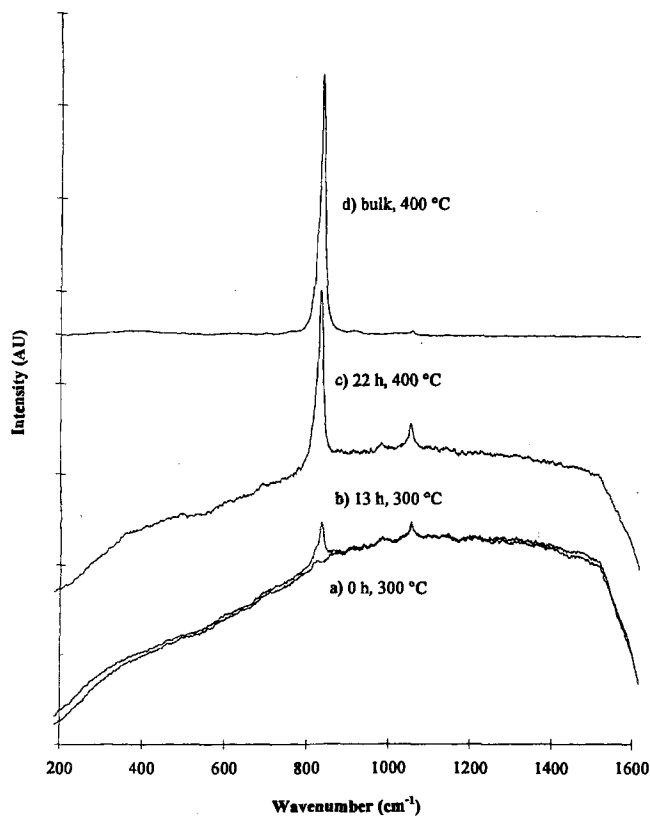


Fig. 1. Raman spectra of 4 mol% Ba/MgO taken after exposure to  $1\text{ atm O}_2$  at (a)  $300^\circ\text{C}$  for  $0\text{ h}$ , (b)  $300^\circ\text{C}$  for  $13\text{ h}$ , (c)  $400^\circ\text{C}$  for  $22\text{ h}$ , and (d) the spectrum of bulk  $\text{BaO}_2$  at  $400^\circ\text{C}$ .

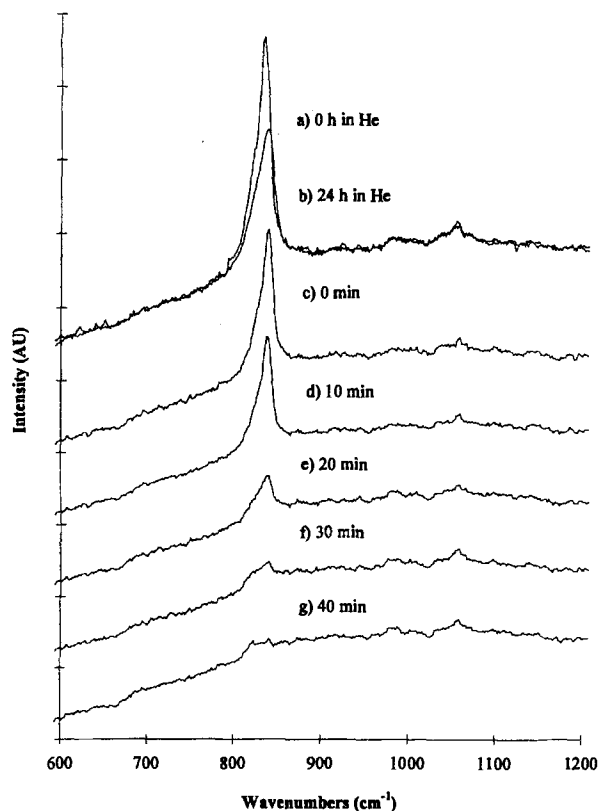


Fig. 2. Raman spectra of 4 mol% Ba/MgO taken after oxidation in  $1\text{ atm O}_2$  at  $400^\circ\text{C}$  for  $18\text{ h}$  and then heating in  $1\text{ atm He}$  at  $500^\circ\text{C}$  for (a)  $0\text{ h}$  and (b)  $24\text{ h}$  and after reduction in  $\text{H}_2$  at  $400^\circ\text{C}$  for (c)  $0\text{ min}$ , (d)  $10\text{ min}$ , (e)  $20\text{ min}$ , (f)  $30\text{ min}$ , and (g)  $40\text{ min}$ .

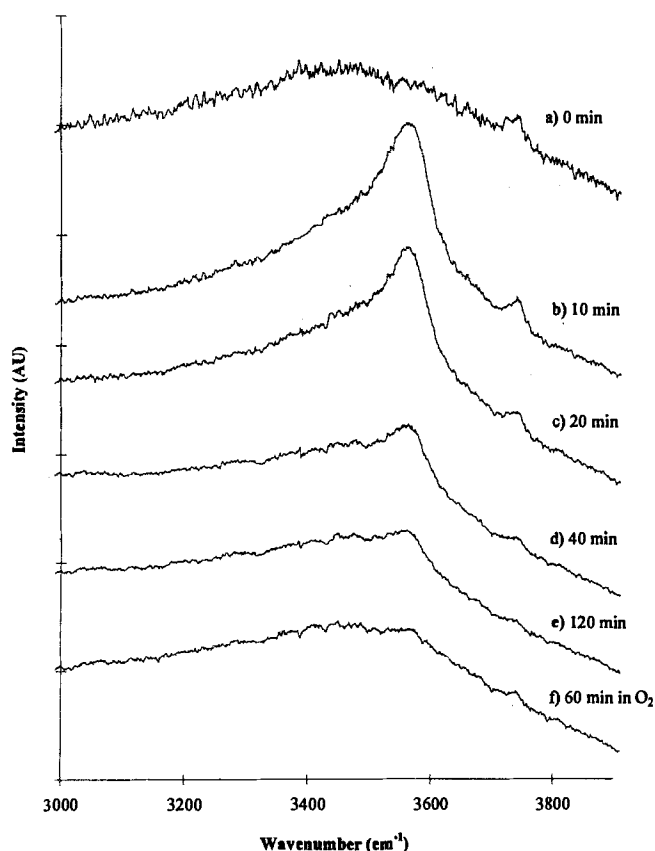


Fig. 3. Raman spectra of 4 mol% Ba/MgO taken after oxidation in 1 atm O<sub>2</sub> at 400°C for 18 h and then reduction in 1 atm H<sub>2</sub> at 500°C for (a) 0 min, (b) 10 min, (c) 20 min, (d) 40 min, (e) 120 min, and (f) after subsequent oxidation in 1 atm O<sub>2</sub> at 500°C for 60 min.

peaks declines. The temporal evolution of the bands for BaO<sub>2</sub> and Ba(OH)<sub>2</sub> suggests that at 500°C, BaO<sub>2</sub> is rapidly reduced to Ba(OH)<sub>2</sub> via the process  $\text{BaO}_2 + \text{H}_2 \rightleftharpoons \text{Ba(OH)}_2$ , and that Ba(OH)<sub>2</sub> subsequently undergoes slow dehydration to form BaO via the process  $\text{Ba(OH)}_2 \rightleftharpoons \text{BaO} + \text{H}_2\text{O}$ . Thermochemical calculations support this interpretation, since the partial pressure of H<sub>2</sub>O need be only less than 928 ppm at 500°C for the dehydration of Ba(OH)<sub>2</sub> to become thermodynamically favorable [9]. Since the impurity level in the He is < 10 ppm, decomposition of Ba(OH)<sub>2</sub> should occur. Following the dehydration of Ba(OH)<sub>2</sub> to BaO, the initial concentration of BaO<sub>2</sub> could be restored by oxidizing the sample in 1 atm O<sub>2</sub> at 500°C.

No significant peroxide reduction was evident when the catalyst was exposed to 20 cm<sup>3</sup>/min CH<sub>4</sub> at temperatures below 400°C. At 400°C, coke formed on the pellet and there was a corresponding decrease in overall Raman signal intensity. The peroxide peak intensity decreased relative to the background, but bands characteristic of carbonate did not appear. After exposing the catalyst to O<sub>2</sub> at 500°C, the coke disappeared and the overall intensity of the Raman signal returned to its original level; however, the peroxide peak intensity was smaller than that seen originally and carbonate peaks

appeared at 695 and 1056 cm<sup>-1</sup>. When the catalyst was exposed to CH<sub>4</sub> at 500°C, no coke formation was observed, but the peroxide disappeared and the carbonate bands appeared, as shown in spectra a and b of fig. 4. While not shown, the reduction of BaO<sub>2</sub> by CH<sub>4</sub> was accompanied by a rise in the intensity of the hydroxyl band at 3474 cm<sup>-1</sup>, characteristic of Ba(OH)<sub>2</sub>.

Spectra c–g in fig. 4 show the effects of exposing the catalyst to a 9 : 1 CH<sub>4</sub> : O<sub>2</sub> mixture flowing at 100 cm<sup>3</sup>/min at 500°C. The band at 842 cm<sup>-1</sup> for BaO<sub>2</sub> disappears within about 8 min and bands at 695 and 1056 cm<sup>-1</sup> for BaCO<sub>3</sub> appear. The carbonate could not be decomposed at 500°C, even after extensive oxidation, nor could the band at 842 cm<sup>-1</sup> be restored even after oxidation in 1 atm of O<sub>2</sub> at 500°C for 24 h.

Room-temperature exposure of the catalyst to 4 mol% CO<sub>2</sub> in He, following oxidation at 500°C, resulted in the formation of carbonate species, but no significant loss in the intensity of the peroxide band at 842 cm<sup>-1</sup>. Raising the temperature to 500°C resulted in a modest increase in the intensity of the carbonate bands at 695 and 1056 cm<sup>-1</sup>, as well as a slight decrease in the intensity of the peroxide band. The down scale shift in

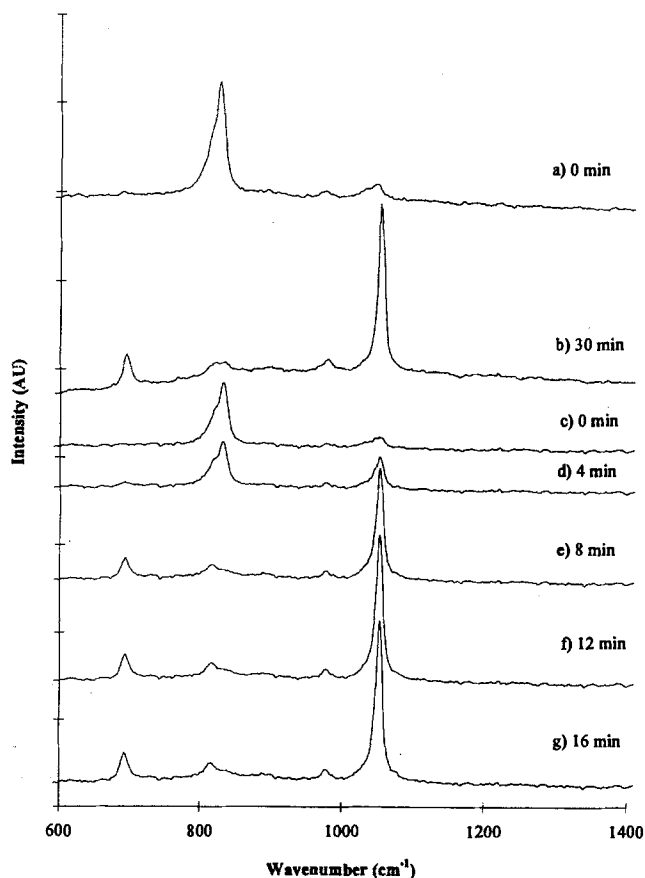


Fig. 4. Raman spectra of 4 mol% Ba/MgO taken after oxidation in 1 atm O<sub>2</sub> at 400°C for 18 h and then reduction in 1 atm of CH<sub>4</sub> at 400°C for (a) 0 min and (b) 30 min and after exposure to a 9 : 1 CH<sub>4</sub> : O<sub>2</sub> mixture at 500°C for (c) 0 min, (d) 4 min, (e) 8 min, and (f) 12 min, (g) 16 min.

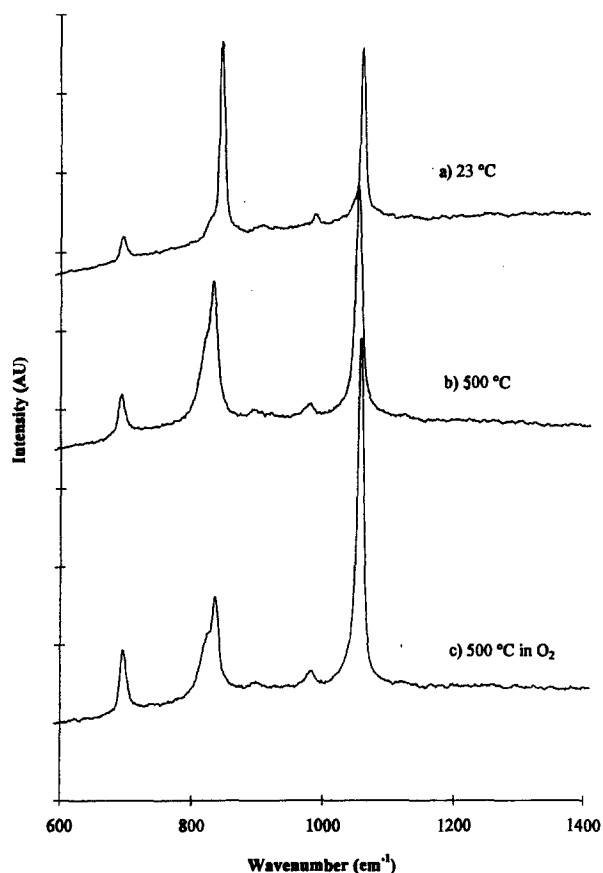


Fig. 5. Raman spectra of 4 mol% Ba/MgO taken after oxidation in 1 atm O<sub>2</sub> at 400°C for 18 h and subsequent exposure to 4 mol% CO<sub>2</sub> at (a) 23°C and (b) 500°C and after oxidation in 1 atm O<sub>2</sub> at 500°C.

the frequency of the Raman band and its broadening with increasing temperature are due to lattice expansion at elevated temperature [13]. Carbonate bands of similar intensity to those seen in fig. 5 were formed upon exposure of Ba/MgO, reduced in H<sub>2</sub>, to CO<sub>2</sub>. In this case, the peroxide band was absent from the spectrum. Oxidation of either the preoxidized or prereduced catalyst at 500°C in 1 atm of O<sub>2</sub> following exposure to CO<sub>2</sub> did not remove the carbonate features from the spectrum nor did it result in formation of peroxide anions.

The stability of BaCO<sub>3</sub> in the experiments conducted with CH<sub>4</sub>, CH<sub>4</sub>/O<sub>2</sub>, or CO<sub>2</sub> is consistent with the thermodynamics for the reactions  $\text{BaCO}_3 + \frac{1}{2}\text{O}_2 \rightleftharpoons \text{BaO}_2 + \text{CO}_2$  and  $\text{BaCO}_3 \rightleftharpoons \text{BaO} + \text{CO}_2$  [9]. For the first of these reactions the CO<sub>2</sub> partial pressure would have to be below  $7.47 \times 10^{-6}$  Torr at 500°C and 1 atm of O<sub>2</sub> for the conversion of BaCO<sub>3</sub> to BaO<sub>2</sub> to be favorable, and for the second reaction the partial pressure of CO<sub>2</sub> would have to be below  $1.28 \times 10^{-7}$  Torr for BaCO<sub>3</sub> to decompose to BaO. Even at 800°C, a temperature at which the catalyst exhibits high activity [1–4], partial pressures of CO<sub>2</sub> less than 1.64 Torr would be required to decompose BaCO<sub>3</sub>. The absence of any evidence for MgCO<sub>3</sub> at 500°C is consistent with the thermodynamic stability of that compound. At 400°C, the highest temperature for

which thermodynamics data are available [9], MgCO<sub>3</sub> will decompose to MgO at CO<sub>2</sub> partial pressures of less than  $2.45 \times 10^{-4}$  Torr [9].

The above discussion suggests that under the reaction conditions used typically for the oxidative coupling of methane (CH<sub>4</sub>/O<sub>2</sub> ratios of 2–5 at temperatures of 700–850°C, and the CO<sub>2</sub> selectivities in the range of 20–50%), Ba will be present predominantly as bulk BaCO<sub>3</sub>. The presence of peroxide anions on the surface of the carbonate is very likely, since ex situ XPS characterization of 4% Ba/MgO following exposure to a CH<sub>4</sub>:O<sub>2</sub> mixture for 1 h at 800°C and subsequent cooling to room temperature indicates that roughly 20% of the surface species are O<sub>2</sub><sup>2-</sup> anions and 40% are CO<sub>3</sub><sup>-</sup> anions [4]. The absence of a visible Raman peak for peroxide anions under reaction conditions (see also ref. [5]), suggests that at temperatures in excess of 500°C, the surface concentration of these species is very small.

#### 4. Conclusions

The formation of BaO<sub>2</sub> from BaO supported on MgO occurs above 300°C. Once formed, BaO<sub>2</sub> is stable to thermal decomposition up to 500°C. The reduction of BaO<sub>2</sub> to BaO occurs readily above 400°C and proceeds via Ba(OH)<sub>2</sub> as an intermediate. BaCO<sub>3</sub> is formed at room temperature and above upon reaction of BaO or BaO<sub>2</sub> with CO<sub>2</sub> introduced into the gas phase or formed via the oxidation of CH<sub>4</sub>. Once formed, BaCO<sub>3</sub> cannot be decomposed at temperatures up to 500°C. Only BaCO<sub>3</sub> is observed when the catalyst is exposed to a mixture of CH<sub>4</sub> and O<sub>2</sub> at 500°C.

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