

Activation mechanism of methane-derived coke (CH_x) by CO_2 during dry reforming of methane – comparison for $\text{Pt}/\text{Al}_2\text{O}_3$ and Pt/ZrO_2

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Received 2 August 2000; accepted 21 September 2000

The reaction of methane-derived coke (CH_x : intermediate of the reforming reaction and also a source of coke deposition) with CO_2 was studied on supported Pt catalysts in relation with CO_2 reforming of methane. Temperature-programmed hydrogenation (TPH) was performed to investigate the reactivity of coke deposition after the catalyst was exposed to CH_4/He at 1070 K. Coke on $\text{Pt}/\text{Al}_2\text{O}_3$ could be hydrogenated around 873 K, while for Pt/ZrO_2 this was above 1073 K. The results indicate that the reactivity of coke with hydrogen was higher on $\text{Pt}/\text{Al}_2\text{O}_3$ than on Pt/ZrO_2 , which was different from the reactivity of coke towards CO_2 . Thus, the reactivity of CO_2 was studied and compared on these catalysts by several technics. The amount of CO evolution was measured during CO_2 flow at 1070 and 875 K. Rate and amount of converted CO_2 were higher on Pt/ZrO_2 than on $\text{Pt}/\text{Al}_2\text{O}_3$. Pt/ZrO_2 was proven to react with CO_2 to produce CO and active oxygen ($\text{CO}_2 \rightarrow \text{CO} + \text{O}$) (probably on its oxygen defect site) more easily than $\text{Pt}/\text{Al}_2\text{O}_3$.

Keywords: CH_4/CO_2 reforming, supported Pt catalysts, reactivity of coke with CO_2 , reactivity of coke itself, reactivity of CO_2 , oxygen defect site

1. Introduction

CO_2 reforming of methane is attractive for generating synthesis gas with H_2/CO ratio of unity, suitable for synthesizing formaldehyde, oxoalcohols, and polycarbonates. Furthermore commercial interest lies in combining CO_2 reforming with steam reforming and generating syngas with different H_2/CO ratios in the range of 1/1 to 3/1 [1]. Supported nickel or platinum catalysts have been studied as catalysts for the CO_2 reforming of methane [1–12]. Catalyst deactivation is a serious problem for this reaction, which is at least partly inflicted by the thermodynamic equilibrium and must be overcome by developing an effective catalyst. There are two causes for catalyst deactivation, i.e., coke deposition [1–12] and sintering of the metal particles [2,3,7,9]. Most authors agree that coke formation is the main cause of the deactivation. Coke originates mainly from two reactions, methane decomposition ($\text{CH}_4 \rightarrow \text{C} + 2\text{H}_2$) and carbon monoxide disproportionation ($2\text{CO} \rightarrow \text{C} + \text{CO}_2$). The former is an endothermic reaction and favored at higher temperatures and lower pressures. On the other hand, the latter is exothermic and favored at lower temperatures and higher pressures.

Pt/ZrO_2 has been found to be stable at a wide temperature range, while $\text{Pt}/\text{Al}_2\text{O}_3$ and Pt/TiO_2 deactivated under the same conditions [13–16]. We have proposed that

the reaction proceeds mainly at the interface between Pt and the support at lower temperatures, but takes place either on the interface and on Pt particles at higher temperatures (≥ 1070 K) [16]. The reaction involves activation of methane on Pt particles to yield molecular hydrogen and partially dehydrogenated methane (CH_x) as the surface species. This CH_x species is oxidized by activated CO_2 . As many researchers have concluded [2–11], the cause of deactivation over $\text{Pt}/\text{Al}_2\text{O}_3$ was due to coke deposition on the catalytic reactive sites and not due to sintering of Pt particles. At a relatively high temperature (1070 K), a part of CH_x species derived from CH_4 remains on the catalyst without being oxidized by CO_2 and gradually covers the active sites. After a while only the perimeter of Pt particles remains as the active site. The coke deposition is brought about by an imbalance between CH_4 decomposition on Pt particles and its oxidation by activated CO_2 . On the other hand, coke hardly deposits on Pt/ZrO_2 and the catalyst keeps the stable activity for long periods of time. A combination of three factors is concluded to balance the two steps on Pt/ZrO_2 in CH_4/CO_2 reforming conditions [1,13–17]: (i) coke on Pt supported on ZrO_2 is more reactive towards CO_2 than coke on Pt supported on Al_2O_3 ; (ii) CH_4 decomposition is slower on Pt/ZrO_2 than on $\text{Pt}/\text{Al}_2\text{O}_3$; (iii) coke which may cover active sites is hardly formed on ZrO_2 .

The second and third reasons have been discussed in detail in the preceding paper [16]. However, it is still not

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clear why coke on Pt supported on ZrO₂ is more reactive towards CO₂ than coke on Pt supported on Al₂O₃. As the reactants are methane-derived coke (CH_x) and CO₂, the reactivity of those species would bring about the difference in reactivity of coke with CO₂. In this communication, we focus on the reactivity of coke and CO₂ on supported Pt catalysts (Pt/Al₂O₃ and Pt/ZrO₂) and its relation to coke deposition at the temperature used for commercial operation (1070 K). Further, the role of support affecting CO₂ reactivity is discussed. Temperature-programmed hydrogenation (TPH) and subsequent temperature-programmed oxidation (TPO) are performed to investigate the reactivity of coke species on supported Pt catalysts which were exposed to CH₄/He (methane as the source of coking). The results are compared with those of temperature-programmed reaction (TPRn) with CO₂ (reproduced from [16]). Further, the amount of CO evolution was measured during CO₂ flow to compare the activation of CO₂ over the supported Pt catalysts and over the sole supports. IR experiments were also carried out to understand the nature of CO₂ adsorption on these catalysts.

2. Methods

2.1. Catalysts preparation

Pt/ZrO₂ and Pt/Al₂O₃ were prepared by the wet impregnation technique. For this purpose, a solution of H₂PtCl₆·6H₂O in water (0.01 g-Pt ml⁻¹), ZrO₂ (RC-100, Gimex, Japan), and Al₂O₃ (000-3AQ, AKZO, The Netherlands) were used. The ZrO₂ powder was pressed at 4000 bar for 5 min, while Al₂O₃ was obtained by extruding the gel. The pellets were crushed and sieved to particles with diameters between 0.3 and 0.6 mm. The grains were calcined for 15 h at 1125 K (heating rate 3 K min⁻¹) in flowing air (30 ml min⁻¹) and subsequently impregnated with Pt (0.5 wt%). The catalysts were dried at 365 K for 2 h in a rotating evaporator followed by drying overnight at 395 K in static air. The impregnated grains were calcined for 15 h at 925 K (heating rate 3 K min⁻¹) in flowing air (30 ml min⁻¹). The Pt content of the catalysts was determined by atomic absorption spectroscopy.

2.2. Temperature-programmed hydrogenation (TPH), temperature-programmed oxidation (TPO), and temperature-programmed reaction (TPRn) with CO₂

TPH, TPO, and TPRn with CO₂, were performed in an Altamira AMI-2000 apparatus. 100 mg of catalysts were loaded into a tubular quartz reactor and a thermocouple was placed at the top of the catalyst bed to measure the temperature of the catalyst. The furnace temperature was controlled by an Eurotherm temperature controller. After the catalyst was reduced *in situ* with H₂ for 1 h at 1120 K, the temperature was lowered to 1070 K in He stream and feed gas mixture (CH₄/He (1/1) with a total flow of 28 ml min⁻¹)

was introduced to the reactor for the required time. Then the catalyst was kept in He for 30 min at the temperature and the reactor was cooled to 340 K.

For the TPH experiment, the sample was then exposed to a flow of H₂/He (10/90 with a total flow of 30 ml min⁻¹) at 340 K and subsequently heated up to 1273 K (heating rate 10 K min⁻¹). CH₄ (*m/e* = 16), H₂O (*m/e* = 18), CO (*m/e* = 28), and CO₂ (*m/e* = 44) signals were measured with a mass spectrometer. For TPRn with CO₂ and TPO measurements, H₂/He in the above experiment was replaced with CO₂/He (10/90 with a total flow of 30 ml min⁻¹) or O₂/He (5/95 with a total flow of 30 ml min⁻¹), respectively. The final dwell time at 1273 K was 10 min.

2.3. CO evolution measurement during CO₂ flow

200 mg of sample (Pt/ZrO₂, Pt/Al₂O₃, ZrO₂, and Al₂O₃) were loaded into a tubular quartz reactor and a thermocouple was placed at the top of the catalyst layer. The sample was reduced with H₂ for 1 h at 1120 K. After reduction, the temperature of the sample was adjusted to the reaction temperatures (1070 and 875 K) under flowing He. The sample was purged by He to remove residual H₂ for 1 h and CO₂/He (3/1 with a total flow of 40 ml min⁻¹) was fed to the reactor for 30 min (1st run). In these experiments, after the reaction, the catalyst was treated in H₂ and subsequent He at the reaction temperature of the 1st run and CO₂/He (3/1) was fed again to the reactor for 30 min at the temperature (2nd run). The amount of CO evolution was analyzed by a gas chromatograph (Aera M200) equipped with a 2m-MS-5A column and a TCD.

2.4. IR spectroscopic measurement of CO₂ adsorption

The catalyst powder was pressed into a self-supporting wafer. This wafer was placed into a quartz IR cell equipped with KBr windows and was analyzed *in situ* during the reaction by means of transmission absorption IR spectroscopy using a JASCO FT/IR-620 spectrometer (resolution 4 cm⁻¹). After the catalyst was reduced with H₂ at 1073 K for 1 h, the temperature was lowered to 300 K under He flow and a background spectrum was recorded at the temperature. After the catalyst was treated with flowing CO₂ (30 ml min⁻¹) for 30 min and subsequent He (30 ml min⁻¹) for 30 min at 300 K, its IR spectrum was recorded again in He flow.

3. Results

3.1. Temperature-programmed hydrogenation

TPH profiles of *m/e* = 16, 18, 28, and 44 over Pt/Al₂O₃ after exposure to CH₄/He for 10 min are shown in figure 1. We discuss here the contribution of O (*m/e* = 16) fragmentation from H₂O (*m/e* = 18), CO (*m/e* = 28), and CO₂ (*m/e* = 44) to CH₄. The peak intensities of H₂O decreased with temperature, and those of CO and CO₂ were

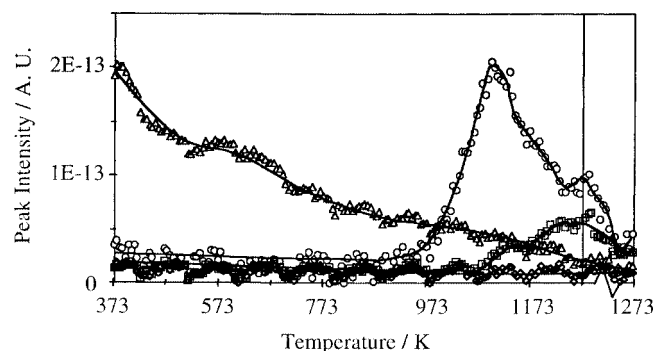


Figure 1. Temperature-programmed hydrogenation (TPH) profiles of $m/e = (\circ)$ 16, (Δ) 18, (\square) 28, and (\diamond) 44 for Pt/Al₂O₃ catalyst after exposure to CH₄/He at 1070 K for 10 min.

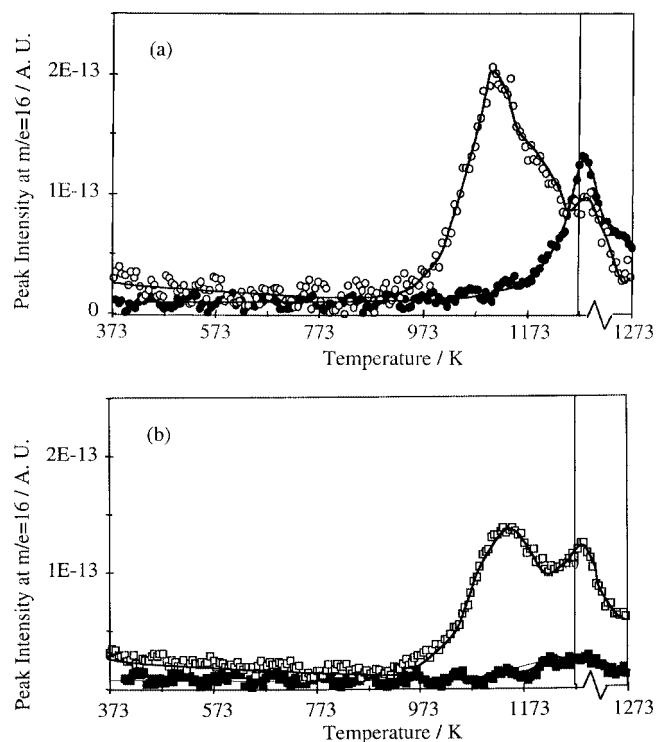


Figure 2. Temperature-programmed hydrogenation (TPH) profiles of $m/e = 16$ for Pt/Al₂O₃ and Pt/ZrO₂ catalysts after exposure to CH₄/He at 1070 K for (a) 10 and (b) 60 min. (\circ) Pt/Al₂O₃ for 10 min, (\bullet) Pt/ZrO₂ for 10 min, (\square) Pt/Al₂O₃ for 60 min, and (\blacksquare) Pt/ZrO₂ for 60 min.

rather smaller than those of $m/e = 16$, indicating the contribution is quite small. Therefore, we ignore these contributions hereafter.

TPH showed increase of peak intensity at $m/e = 16$ and 28, indicating coke was removed from the catalyst as CH₄ ($m/e = 16$) and CO ($m/e = 28$). TPH profiles for Pt/Al₂O₃ and Pt/ZrO₂ after exposure to CH₄/He (facile coke formation) for 10 and 60 min are shown in figure 2 ($m/e = 16$) and figure 3 ($m/e = 28$). Peaks of CH₄ ($m/e = 16$) were observed above 873 K for Pt/Al₂O₃ after different exposure times, while only a single peak was visible above 1073 K on Pt/ZrO₂ even after different exposure times. The results indicate some of the coke on

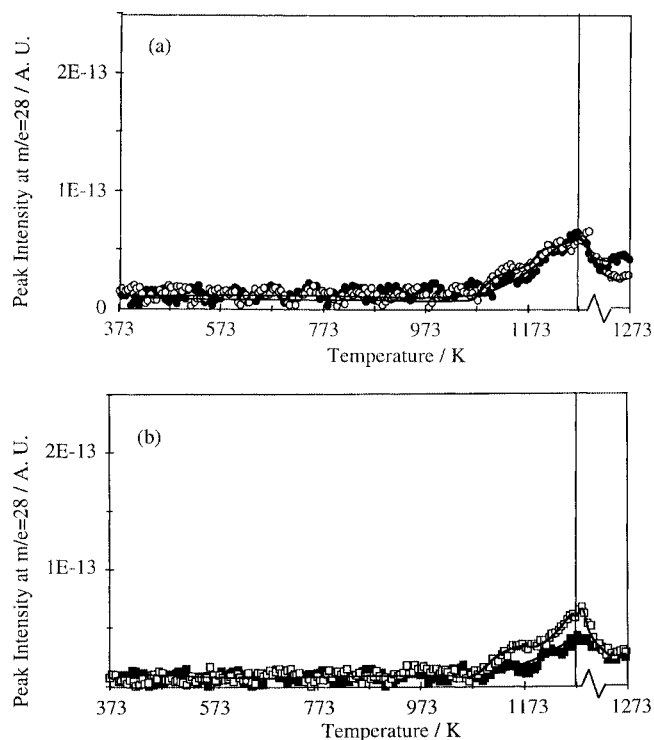


Figure 3. Temperature-programmed hydrogenation (TPH) profiles of $m/e = 28$ for Pt/Al₂O₃ and Pt/ZrO₂ catalysts after exposure to CH₄/He at 1070 K for (a) 10 and (b) 60 min. (\circ) Pt/Al₂O₃ for 10 min, (\bullet) Pt/ZrO₂ for 10 min, (\square) Pt/Al₂O₃ for 60 min, and (\blacksquare) Pt/ZrO₂ for 60 min.

Pt/Al₂O₃ is more reactive with H₂ than that on Pt/ZrO₂. For both catalysts, the peaks after exposure to methane for 10 min were larger than those after exposure for 60 min. As the amount of coke would be expected to increase with exposure time, the results imply part of the coke (probably polymerized and stabilized) was not removed from the catalysts by reaction with hydrogen up to 1273 K. On the other hand, the amount and starting temperature (above 1070 K) of CO ($m/e = 28$) formation were almost the same for both catalysts after different exposure times. Coke may have reacted with oxygen (lattice oxygen and/or hydroxyl) on the support above reaction temperature (1070 K).

3.2. Temperature-programmed oxidation following to temperature-programmed hydrogenation

As was discussed in section 3.1, there was a possibility that coke remained on the catalysts after TPH. After TPH (the catalysts were exposed to CH₄/He for 10 and 60 min before TPH), TPO was subsequently carried out for supported Pt catalysts, and the profiles of CO₂ are shown in figure 4 (catalysts were coked for 10 min) and 5 (catalysts were coked for 60 min). For comparison, in figure 4 TPO profiles without TPH are also shown for catalysts after exposure to CH₄/He for 10 min. In these experiments, the peak intensities of CO were in agreement with the fragmentation of $m/e = 28$ from CO₂, indicating that coke on the catalyst was converted to CO₂ during TPO (not to CO). In TPO profiles (without TPH), a single peak for Pt/ZrO₂

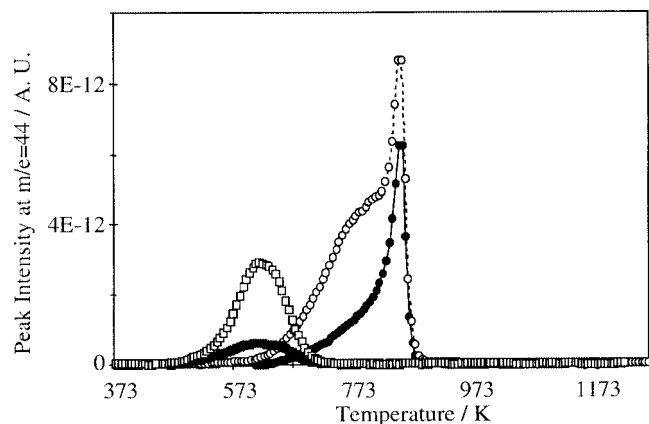


Figure 4. Temperature-programmed oxidation (TPO) profiles over Pt/Al₂O₃ and Pt/ZrO₂ catalysts coked and after TPH (catalysts were treated in CH₄/He at 1070 K for 10 min). (●) Pt/Al₂O₃ after TPH, (○) Pt/Al₂O₃ coked, (■) Pt/ZrO₂ after TPH, and (□) Pt/ZrO₂ coked.

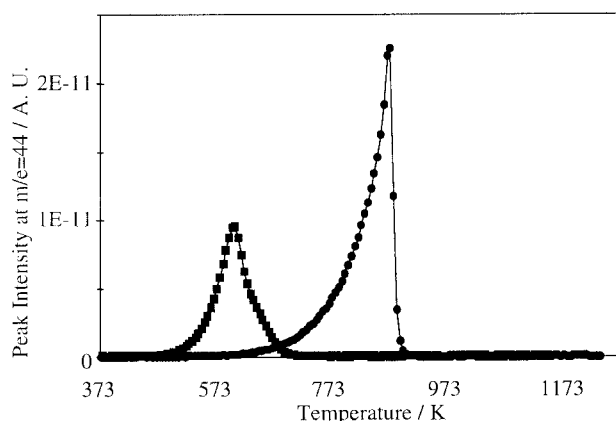


Figure 5. Temperature-programmed oxidation (TPO) profiles for (●) Pt/Al₂O₃ and (■) Pt/ZrO₂ catalysts after TPH (catalysts were treated in CH₄/He at 1070 K for 60 min).

was assigned to coke on Pt particles, and low and high temperature peaks for Pt/Al₂O₃ were assigned to coke on Pt particles and on the support, respectively, in an earlier work [16]. Peaks were observed in the TPO profile (after TPH) for all samples, indicating some coke on Pt (supported on ZrO₂ and Al₂O₃) and most of the coke on the support (Al₂O₃) cannot be removed by reaction with hydrogen up to 1273 K. The results show coke is more easily removed from metallic Pt (which can catalyze hydrogenation) than from Al₂O₃ in the case of Pt/Al₂O₃. As can be expected, the size of peaks (after TPH) after exposure to CH₄/He for 60 min (figure 5) was larger than that (without TPH) after exposure for 10 min (figure 4) for both catalysts, indicating the amount of coke increased with exposure time.

3.3. Temperature-programmed reaction with CO₂

Figure 6 shows the TPRn profiles with CO₂ for Pt/Al₂O₃ and Pt/ZrO₂ after exposure to CH₄/He for 10 min. The results are reproduced from our earlier work [16]. During

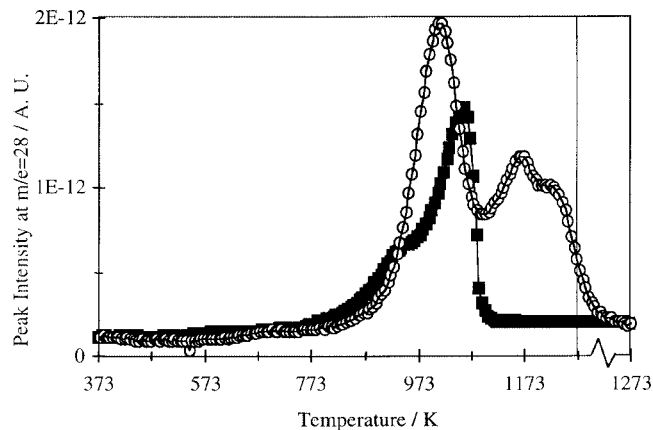


Figure 6. Temperature-programmed reaction (TPRn) with CO₂ profiles for (○) Pt/Al₂O₃ and (■) Pt/ZrO₂ catalysts after exposure to CH₄/He at 1070 K for 10 min.

the experiments, coke was converted to CO (in all experiments contribution of the CO₂ fragment to CO ($m/e = 28$) was subtracted). Our results have indicated that CO is not evolved during experiments with the freshly reduced catalysts (not shown). This rules out the possibility of any significant contribution of the CO₂ dissociation (CO₂ → CO + O) during TPRn with CO₂. For Pt/Al₂O₃, peaks were observed below and above reaction temperature (1070 K) and these were assigned to coke on Pt and Al₂O₃, respectively. On the other hand, for Pt/ZrO₂ two peaks appeared below reaction temperature and these were assigned to coke on Pt (supported on ZrO₂). We have proved only the coke corresponding to the low temperature peak forms on Pt/ZrO₂ in the presence of a CH₄/CO₂ mixture by changing the exposure time for CH₄/He. Therefore, we have concluded coke on Pt is more easily removed by activated CO₂ on Pt/ZrO₂ than on Pt/Al₂O₃ [16].

3.4. CO evolution measurement during CO₂ flow

Time on stream of CO yield on Pt/Al₂O₃ and Pt/ZrO₂ (reduced at 1120 K) during CO₂ flow at 1070 and 875 K was measured, and the results are shown in figure 7. CO₂ flowing over freshly reduced catalysts yields only CO (CO₂ → CO + O) in the gas phase, and the CO yield decreased with time of exposure. The results are in accordance with an earlier work for Pt/ZrO₂ by CO₂ pulsing at 875 K and IR spectroscopic experiments at 775 K [14]. The decrease of CO yield with time of exposure was explained by blocking of the sites that decompose CO₂ into adsorbed oxygen (O) and CO. In this context, the nature of the adsorbed oxygen still needs to be addressed. The results of EXAFS for Pt/ZrO₂ did not give evidence for the presence of adsorbed oxygen or (surface) oxides of Pt–O, so it is not likely that the oxygen is located on Pt. This is also supported by XANES. Thus, we have concluded that the oxygen is consumed at the metal–support interface [14,17]. In addition, as an earlier work has shown, CO₂ pretreatment increases the conversion of CH₄ (pulsed on Pt/ZrO₂) as compared with H₂ pretreatment; it is likely that adsorbed

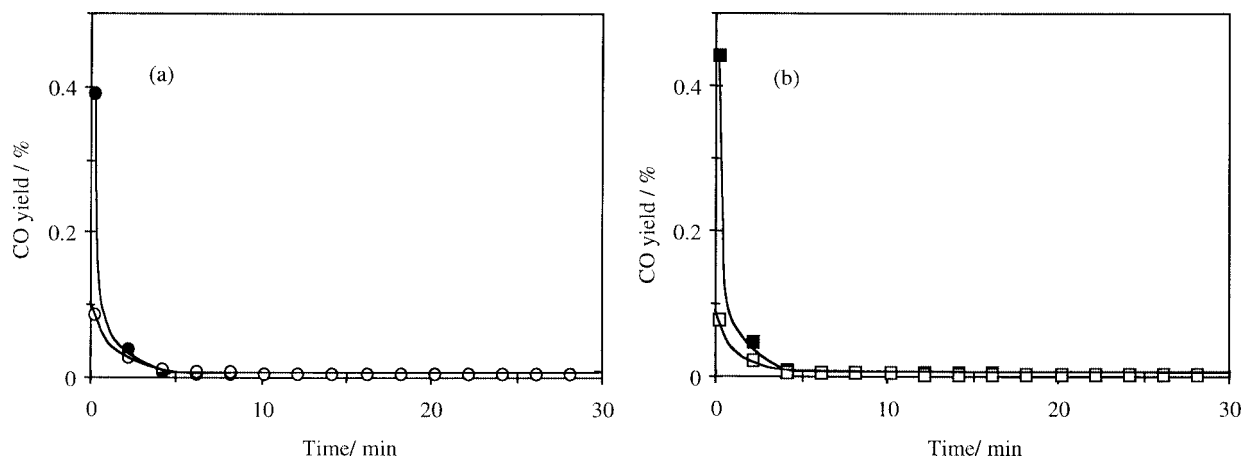


Figure 7. CO evolution for Pt/Al₂O₃ and Pt/ZrO₂ catalysts (reduced at 1120 K) during CO₂ exposure at (a) 1070 K and (b) 875 K. (○) Pt/Al₂O₃ at 1070 K, (●) Pt/ZrO₂ at 1070 K, (□) Pt/Al₂O₃ at 875 K, and (■) Pt/ZrO₂ at 875 K.

Table 1
CO evolution over catalysts during CO₂ exposure at 1070 K.

Catalyst	Run	Temperature (K)		Measured value		Calculated value	
		Reduction ^a	Exposure ^b	(CO evolution (10 ⁻³ %))		CO ₂ conversion (10 ⁻³ %)	N ^c (10 ⁻⁶ mol g-cat ⁻¹)
				0.2 min	2.2 min	0 min	
Pt/ZrO ₂	1st	1120	1070	390	38	473	9.1
	2nd	1070	1070	184	26	216	4.9
Pt/Al ₂ O ₃	1st	1120	1070	87	27	96	3.7
	2nd	1070	1070	78	21	87	3.0
ZrO ₂	1st	1120	1070	180	28	210	5.1
	2nd	1070	1070	19	trace (<10)	—	—
Al ₂ O ₃	1st	1120	1070	16	trace	—	—
	2nd	1070	1070	10	trace	—	—

^a Catalyst was reduced with H₂.

^b Catalyst was exposed to CO₂.

^c Number of CO₂ activation site.

Table 2
CO evolution over catalysts during CO₂ exposure at 875 K.

Catalyst	Run	Temperature (K)		Measured value		Calculated value	
		Reduction ^a	Exposure ^b	(CO evolution (10 ⁻³ %))		CO ₂ conversion (10 ⁻³ %)	N ^c (10 ⁻⁶ mol g-cat ⁻¹)
				0.2 min	2.2 min	0 min	
Pt/ZrO ₂	1st	1120	875	440	46	531	10.5
	2nd	875	875	74	20	83	2.8
Pt/Al ₂ O ₃	1st	1120	875	77	20	85	3.0
	2nd	875	875	52	19	57	2.5
ZrO ₂	1st	1120	875	11	trace (<10)	—	—
	2nd	875	875	trace	trace	—	—
Al ₂ O ₃	1st	1120	875	trace	trace	—	—
	2nd	875	875	trace	trace	—	—

^a Catalyst was reduced with H₂.

^b Catalyst was exposed to CO₂.

^c Number of CO₂ activation site.

oxygen left on the catalyst reacts with methane-derived coke (CH_x) under CH₄/CO₂ condition [14]. The figure showed that the CO yield at 0.2 min was much higher for Pt/ZrO₂ than for Pt/Al₂O₃ at both temperatures, indicating

the rate for producing active oxygen is higher on Pt/ZrO₂ than on Pt/Al₂O₃.

The measured CO yield during CO₂ flow over catalysts is compiled in tables 1 (catalyst was reduced with H₂ at

1120 K and exposed to CO₂ at 1070 K in the 1st run, corresponding to figure 7(a)) and 2 (catalyst was reduced with H₂ at 1120 K and exposed to CO₂ at 875 K in the 1st run, corresponding to figure 7(b)). As stated in the first part of the results, before temperature-programmed operations, the catalysts were reduced with H₂ at 1120 K and subsequently exposed to CH₄ at 1070 K (figures 1–6), and more coke was removed by CO₂ on Pt/ZrO₂ than on Pt/Al₂O₃ around 873 K (figure 6). The treatment temperatures in tables 1 and 2 were thus selected.

Since CO₂ reactivity seems to be decreased gradually (figure 7), an exponential time dependency (e^{-kt}) of CO₂ conversion was assumed,

$$\text{CO}_2 \text{ conversion (\%)} = \text{CO yield (\%)} = C_0 e^{-kt},$$

where k denotes the rate constant and t time (min).

Now, CO₂ conversion at time 0 (C_0) and the total number of CO₂ converted (N) were calculated and are also shown in tables 1 and 2. N is considered to be the number of active oxygen which reacts with methane-derived coke (CH_x) if it would be supplied.

During the experiments, after the 1st run, the catalyst was reduced again with H₂, purged with He, and subsequently exposed to CO₂ (2nd run) at the same temperature as the 1st run. If we gave the same condition as those of the 1st run (H₂ reduction at 1120 K, He purge, and subsequent CO₂ flow) after the 2nd run, we obtained the same CO concentration as that of the 1st run (3rd run, reproducibility check). The decrease of CO evolution at the 2nd run compared with the 1st run may be due to the decrease of sites accepting O from CO₂. High-temperature treatment with H₂ gives the catalyst more accepting sites of O from CO₂ than low-temperature treatment. Since the temperature of the 2nd run is the same as that for the CH₄/CO₂ reaction condition, the calculated values such as C_0 and N for the 2nd run in tables 1 and 2 must be more practical than for the 1st run. In all conditions, Pt/ZrO₂ had higher performance (C_0 and N : number of active oxygen sites) than Pt/Al₂O₃, indicating the rate of CO₂ activation and the number of active oxygen produced are higher on Pt/ZrO₂ than on Pt/Al₂O₃.

It is noted that oxide itself reacts with CO₂ if it is treated at high temperature. The number of active oxygen produced on ZrO₂ was much higher than that on Al₂O₃ (table 1). So called strong metal–support interaction (SMSI) theory [18] needs Pt on reducible oxide supports, but here the temperature may be high enough to reduce support oxide partly. These results imply the support itself can supply CO₂ activation sites; of course Pt enhances those activities greatly.

3.5. IR spectra of CO₂ adsorption

The adsorption of CO₂ on Pt/Al₂O₃ and Pt/ZrO₂ was investigated by IR spectroscopy at 300 K in order to distinguish the type of carbonates on these catalysts, and the results are shown in figure 8. The bands appeared more

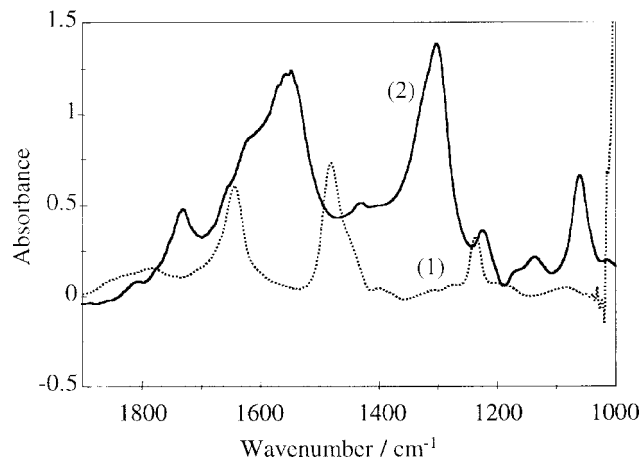


Figure 8. IR spectra of CO₂ adsorption on (1) Pt/Al₂O₃ and (2) Pt/ZrO₂ catalysts at 300 K.

clearly at this temperature than the bands that were measured at 775 K by our group [13–15]. Three main bands appeared at ca. 1640, 1480, and 1240 cm⁻¹ on Pt/Al₂O₃. The results were in agreement with the frequencies of bicarbonate which were measured on Al₂O₃ by Amenomiya et al. [19]. On the other hand, bands were observed at ca. 1550, 1300, and 1060 cm⁻¹ on Pt/ZrO₂. As those were in accordance with observation on ZrO₂ by Kondo et al. [20], the species would be assigned to bidentate carbonate.

4. Discussion

4.1. Reactivity and composition of deposited coke

Our earlier work has revealed the methane-derived coke (CH_x) on Pt particles can be reacted with CO₂ at 1070 K, and imbalance of CH₄ dissociation and its removal by CO₂ causes the coke. Further, we have proved that the nature of the coke on the supported Pt catalysts after exposure to CH₄/CO₂ is similar to that after exposure to CH₄/He, and coke hardly deposits on Pt/ZrO₂ after exposure to CH₄/CO₂ [16]. Hence, the nature of the coke is investigated after the catalyst is exposed to CH₄/He in this paper.

Though the amount of coke deposition increased with time of exposure to CH₄/He (from 10 to 60 min) (figures 4 and 5), the size of the TPH peak of CH₄ decreased for both catalysts (figure 2) (note that coke removal began at the same temperatures for different exposure time), implying some of the coke transformed to a less reactive form and the peak top shifted to high temperature. This result indicates that coke reactivity with H₂ highly depends on the quality of coke. Indeed, TPH has been used to investigate the nature and reactivity of the carbon on the catalyst and the peak appearance temperature is related to the composition of the carbon [21–23]. Erdőhelyi et al. [23] distinguished three forms of carbon on Rh supported catalysts: (i) the highly reactive carbidic form, which can be hydrogenated

even below 350–400 K, (ii) a less reactive amorphous layer, $T_p = 235$ –495 K, and (iii) the relatively inactive graphitic form, which reacts with hydrogen only above 650 K. In our experiments, the coke on Pt/Al₂O₃ and Pt/ZrO₂ was barely activated to CH₄ above 873 and 1073 K, respectively (figure 2), and some of the coke could not be removed by H₂ even at 1273 K. From the above consideration, the form of coke on Pt/Al₂O₃ and Pt/ZrO₂ would be graphitic. Further, coke reactivity with H₂ was higher on Pt/Al₂O₃ than on Pt/ZrO₂, indicating the reactivity of coke itself on Pt/Al₂O₃ would be higher than that on Pt/ZrO₂. The difference of coke reactivity between Pt/Al₂O₃ and Pt/ZrO₂ could be attributed to the difference of its crystallinity. The crystallinity of coke would be higher on Pt/ZrO₂ than on Pt/Al₂O₃.

4.2. Relevance of the coke (on Pt) reactivity with H₂, O₂, and CO₂ between Pt/Al₂O₃ and Pt/ZrO₂

As we have investigated the reactivity of coke (on Pt) with H₂ (figures 1–3), O₂ (figures 4 and 5), and CO₂ (figure 6) after Pt/Al₂O₃ and Pt/ZrO₂ were exposed to CH₄/He, we summarize here the factors affecting the peak appearance temperature.

During TPH coke activation would mainly depend on the reactivity of coke. On the other hand, during TPO and TPRn with CO₂ it could depend on coke reactivity and/or reactivity of O₂ and CO₂. O₂ activation (O₂ → 2O) and CO₂ activation (CO₂ → CO + O) would be catalyzed on the active site which is related with the oxide support, for example, by presence of an oxygen lattice defect on support [24], and through the formation of carbonate on support in the case of CO₂ [13–15]. Our results (figures 2–6) showed the reactivity of coke with H₂ is lower on Pt/ZrO₂ than on Pt/Al₂O₃, and, in contrast, the reactivity of coke with O₂ and CO₂ (corresponding to lower temperature peak on Pt/ZrO₂, which was related to catalyst stability) on Pt/ZrO₂ is higher than that on Pt/Al₂O₃. The reactivity of coke with H₂ would be mainly affected by the coke reactivity itself, and, on the other hand, the reactivity of coke with O₂ and CO₂ (for Pt/ZrO₂, lower temperature peak) would be more strongly affected by O₂ and CO₂ activation. During CH₄/CO₂ reforming reaction coke would be removed by reaction with CO₂; this process would highly depend on the activation of CO₂, i.e., depending on the nature of support.

4.3. Comparison of the CO₂ activation between Pt/ZrO₂ and Pt/Al₂O₃

In earlier works, CO₂ activation has been related to carbonate type species on supports [13–15], and bicarbonate and bidentate type carbonate were detected on Pt/Al₂O₃ and Pt/ZrO₂, respectively, in this communication. If the CO₂ activation occurs via those species, as implied in the earlier studies [13–15], the current IR results may imply that formation of bidentate carbonate leads to easier activation of CO₂ than via formation of bicarbonate.

Then, we study here the CO₂ activation on the oxygen defect sites. The results of CO evolution measurement during CO₂ flow revealed that the ability of CO₂ activation (=producing active oxygen: CO₂ → CO + O) is higher on Pt/ZrO₂ than Pt/Al₂O₃ (tables 1 and 2). The difference would be attributed to the reducibility of Zr⁴⁺ (to Zrⁿ⁺) for producing oxygen defect sites. Under CH₄/CO₂ condition, coke would react with the active oxygen (produced on the oxygen defect sites) to produce CO, and the oxygen defect sites would be replenished by CO₂ (cycled) [24].

5. Conclusions

The stability of supported Pt catalysts for CH₄/CO₂ reforming depends crucially on the support. Pt/ZrO₂ has stable activity, while Pt/Al₂O₃ deactivated slowly with time on stream. The cause of deactivation on Pt/Al₂O₃ was attributed to coke deposition on Pt. On the other hand, coke hardly deposits on Pt/ZrO₂. One of the factors causing the high coke resistance of Pt/ZrO₂ was attributed to higher coke reactivity with CO₂ on Pt/ZrO₂ than on Pt/Al₂O₃ [16].

The reactivity of coke itself (on Pt) was higher on Pt/Al₂O₃ than on Pt/ZrO₂. However, the coke reactivity with CO₂ was inverse. The different coke reactivity with CO₂ is not attributed to the distinction of coke reactivity. The ability of CO₂ activation on the active site (probably oxygen defect site of the support) would be higher on Pt/ZrO₂ than on Pt/Al₂O₃. Therefore, the high reactivity of coke towards CO₂ on Pt/ZrO₂ was attributed not to the reactivity of coke itself, but to the high ability for CO₂ activation.

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