

# The concentration of oxygen species over SiO<sub>2</sub>-supported Rh and Ru catalysts and its relationship with the mechanism of partial oxidation of methane to synthesis gas

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The partial oxidation of methane (POM) to synthesis gas over SiO<sub>2</sub>-supported Rh and Ru catalysts was studied by *in situ* microprobe Raman and *in situ* time-resolved FTIR (TR-FTIR) spectroscopies. The results of *in situ* microprobe Raman spectroscopic characterization indicated that no Raman band of Rh<sub>2</sub>O<sub>3</sub> was detected at 500 °C over the Rh/SiO<sub>2</sub> catalyst under a flow of a CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45, molar ratio) mixture, while the Raman bands of RuO<sub>2</sub> can even be detected at 600 °C over the Ru/SiO<sub>2</sub> catalyst under the same atmosphere. The experiments of *in situ* TR-FTIR spectroscopic characterizations on the reactions of CH<sub>4</sub> over O<sub>2</sub> pre-treated Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts indicated that the products of CH<sub>4</sub> oxidation over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> greatly depend on the concentration of O<sup>2−</sup> species over the catalysts. On the catalysts with high concentration of O<sup>2−</sup>, CH<sub>4</sub> will be completely oxidized to CO<sub>2</sub>. However, if the concentration of O<sup>2−</sup> species over the catalysts is low enough, CH<sub>4</sub> can be selectively converted to CO without the formation of CO<sub>2</sub>. The parallel experiments using *in situ* TR-FTIR spectroscopy to monitor the reaction of the CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45, molar ratio) mixture over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts show that the mechanisms of synthesis gas formation over the two catalysts are quite different. On the Rh/SiO<sub>2</sub> catalyst, synthesis gas is mainly formed by the direct oxidation of CH<sub>4</sub>, while on the Ru/SiO<sub>2</sub> catalyst, the dominant pathway of synthesis gas formation is *via* the sequence of total oxidation of CH<sub>4</sub> followed by reforming of unconverted CH<sub>4</sub> with CO<sub>2</sub> and H<sub>2</sub>O. The significant difference in the mechanisms of partial oxidation of CH<sub>4</sub> to synthesis gas over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts can be well related to the difference in the concentration of O<sup>2−</sup> species over the catalysts under the reaction conditions mainly due to the difference in oxygen affinity of the two metals.

**KEY WORDS:** partial oxidation of methane; synthesis gas; reaction mechanism; rhodium; ruthenium; *in situ* microprobe Raman; *in situ* time-resolved FTIR

## 1. Introduction

The mechanism of partial oxidation of methane (POM) to synthesis gas over noble metal catalysts is still under debate [1–6]. Two reaction schemes have been suggested in the literature. Marin and co-workers [1,2], based on the results of TAP study on the POM and related reactions over Pt and Rh sponge, concluded that synthesis gas was produced as the primary products over the catalysts and the reaction between surface carbon atom and oxygen present as platinum or rhodium oxide resulted in the formation of carbon monoxide. Mirodatos and co-workers [3] studied the POM reaction over platinum gauze using a high temperature TAP-2 reactor and concluded that carbon monoxide and hydrogen could be produced directly from the methane and solid oxidized platinum. In contrast to the direct oxidation mechanism, Buyevskaya *et al.* [4–6] studied the interaction of CH<sub>4</sub> and CH<sub>4</sub>/O<sub>2</sub> mixtures with rhodium black and Rh/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> using a TAP reactor and *in situ* DRIFT spectroscopy and concluded that the primary steps of partial oxidation of methane over rhodium catalysts included methane dissociation to give a surface CH<sub>x</sub> ( $x = 1$ –3) species and

the total oxidation of CH<sub>x</sub> to CO<sub>2</sub> and H<sub>2</sub>O. The CO and H<sub>2</sub> are produced by the reactions of surface CH<sub>x</sub> with CO<sub>2</sub> or H<sub>2</sub>O(OH).

The nature of the oxygen species and their specific role in the mechanism of partial oxidation of methane are also unclear. Marin and co-workers [1,2] believe the oxygen present as platinum or rhodium oxide results in the formation of carbon monoxide. Both metal oxides and chemisorbed oxygen species are involved in the consecutive oxidation of carbon monoxide and hydrogen. The dissolved oxygen species in the platinum catalyst is responsible for the oxidation of methane to carbon dioxide and water. Mirodatos and co-workers [3] found that product distribution for the POM reaction over platinum gauze was determined by the surface oxygen concentration. In the absence of gas phase O<sub>2</sub>, the diffusion of oxygen from the platinum bulk toward the surface is slower than the desorption of carbon monoxide and hydrogen and synthesis gas is produced with high selectivity. In the presence of gas phase oxygen, the surface oxygen concentration is very high and the consecutive oxidation of carbon monoxide and hydrogen takes place. Au and Wang [7], however, suggested that chemisorbed oxygen species are involved in the oxidation of methane.

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In order to obtain a better understanding of the nature of the oxygen species over the real POM catalyst under the reaction conditions, a study on the surface of the Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts at 500–600 °C under O<sub>2</sub>, H<sub>2</sub>/Ar (5/95, molar ratio) and CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45, molar ratio) atmosphere was carried out using *in situ* microprobe Raman spectroscopy. Parallel experiments using *in situ* time-resolved FTIR (TR-FTIR) spectroscopy to follow the reaction of CH<sub>4</sub> over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> with different surface oxygen concentration and the POM reaction over H<sub>2</sub>-reduced catalysts were also performed. It is expected that these experiments can provide more information to the understanding of nature of the oxygen species and their specific role in the POM reaction.

## 2. Experimental

The Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts were prepared by the method of incipient wetness impregnation, using metal chloride as the precursor compound for the metal. When the solvent evaporated, the solid material was dried at 110 °C and calcined at 500 °C for 2 h.

The experiments of *in situ* microprobe Raman spectroscopic characterization of the catalysts were performed using a home-built high temperature *in situ* microprobe Raman cell, which allows us to record the Raman spectra of the catalyst from room temperature to 700 °C under different gas atmosphere. The Raman spectrum was recorded on a Dilor LabRam I confocal microprobe Raman system. The exciting wavelength was 632.8 nm from Ar<sup>+</sup> laser with power of 10 mW and a spot of *ca.* 3 μm on the catalyst surface. The laser beam was focused on the top of the catalyst bed. In each experiment, the catalyst (*ca.* 2.5 × 10<sup>−3</sup> ml) was first treated in a flow of O<sub>2</sub> (99.995%) at 500 °C for 30 min. After O<sub>2</sub> pretreatment, the Raman spectra of the catalyst were recorded at each specified temperature point under a flow of O<sub>2</sub>. The catalyst was then switched to a flow of H<sub>2</sub>/Ar (5/95, molar ratio) at 500 or 600 °C to take the Raman spectra of the H<sub>2</sub>-reduced sample. Finally, the H<sub>2</sub>-reduced sample was switched to a flow of simulated POM feed (CH<sub>4</sub>/O<sub>2</sub>/Ar = 2/1/45, molar ratio) to take the Raman spectra of the catalyst at 500 or 600 °C under POM conditions. In all Raman experiments, the flow rate of the gas (O<sub>2</sub>, H<sub>2</sub>/Ar or CH<sub>4</sub>/O<sub>2</sub>/Ar) is higher than 5 ml/min.

The *in situ* time-resolved FTIR experiments were performed on a Perkin–Elmer spectrum 2000 FTIR spectrometer equipped with a liquid-nitrogen-cooled MCT detector and a home-built high temperature *in situ* IR cell with quartz lining and CaF<sub>2</sub> windows [8]. The catalyst was pressed to a self-supporting disk (~10 mg). To study the reaction of CH<sub>4</sub> over the catalysts with different surface oxygen concentration, the catalyst was first oxidized with O<sub>2</sub> (99.995%) at 600 °C for 1 h followed by evacuation (10<sup>−3</sup> Torr) at 500 °C for different periods of time to remove gas phase O<sub>2</sub> and part of the surface oxygen species. The treated catalyst was then switched to 0.12 ml (0.10 MPa) of CH<sub>4</sub> at 500 or 600 °C. To

study the POM reaction over the catalyst, the catalyst was first reduced with H<sub>2</sub> (99.999%) at 600 °C in the IR cell for 60 min followed by evacuation at 500 or 600 °C for *ca.* 5 min to remove the gas phase H<sub>2</sub>. After evacuation, the IR cell was filled with 0.10 MPa of Ar (99.999%) and then switched to a flow of simulated POM feed (CH<sub>4</sub>/O<sub>2</sub>/Ar = 2/1/45, molar ratio) at 500 or 600 °C. The flow rate of the feed is higher than 68 ml/min. The IR spectra of the surface and the gas phase species formed during the reaction were continuously recorded at a resolution of 16 cm<sup>−1</sup> with average of two scans. The time interval between two recorded spectra was less than 0.3 s. The reference spectrum was that of the catalyst prior to the admission of CH<sub>4</sub> or CH<sub>4</sub>/O<sub>2</sub>/Ar mixture.

## 3. Results and discussion

### 3.1. *In situ* microprobe Raman spectroscopy characterization on the Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts under O<sub>2</sub>, H<sub>2</sub>/Ar (5/95) and CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) atmosphere

Figure 1 (a) and (b) show the Raman spectra of the 4 wt% Rh/SiO<sub>2</sub> catalyst recorded at 500 and 600 °C, respectively, under a flow of O<sub>2</sub>. A broad band with maximum at *ca.* 491 cm<sup>−1</sup> is observed. This band can be assigned to rhodium oxide (Rh<sub>2</sub>O<sub>3</sub>) [9]. It was reported that, under O<sub>2</sub> atmosphere, a complete oxidation of Rh to Rh<sub>2</sub>O<sub>3</sub> took place at temperature above 500 °C [10]. When the

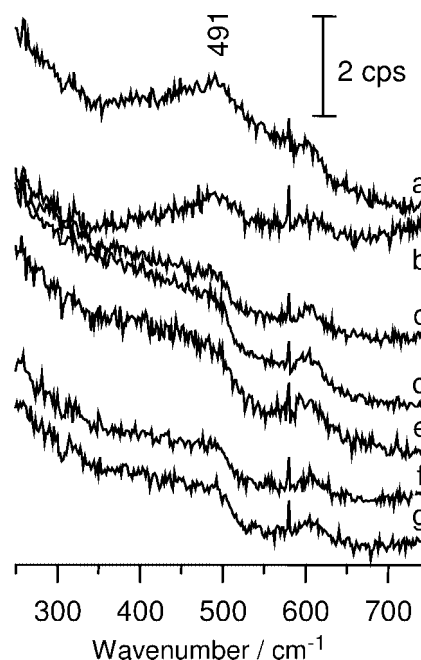


Figure 1. *In situ* microprobe Raman spectra of 4 wt% Rh/SiO<sub>2</sub> catalyst: (a) in a flow of O<sub>2</sub> at 500 °C, (b) heating to 600 °C in a flow of O<sub>2</sub> after (a), (c) switching to a flow of H<sub>2</sub>/Ar (5/95) mixture at 600 °C after (b), (d) cooling to 500 °C in a flow of H<sub>2</sub>/Ar (5/95) mixture after (c), (e) switching to a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture at 500 °C after (d), (f) heating to 600 °C in a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture after (e) and (g) reacting at 600 °C in a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture for 20 min.

O<sub>2</sub>-pre-treated 4 wt% Rh/SiO<sub>2</sub> sample was switched to a flow of H<sub>2</sub>/Ar at 600 °C, the band of Rh<sub>2</sub>O<sub>3</sub> species disappeared (figure 1(c)). A similar spectrum was observed when the catalyst was cooled to 500 °C under the same atmosphere (figure 1(d)). After reducing with H<sub>2</sub>/Ar mixture at 500 °C for 30 min, the catalyst was switched to a flow of simulated POM feed (CH<sub>4</sub>/O<sub>2</sub>/Ar = 2/1/45, molar ratio) at 500 °C and the corresponding Raman spectrum is shown in figure 1(e). It is interesting to see that the Raman spectrum of the catalyst recorded under a simulated POM feed is very similar to that of the catalyst recorded under H<sub>2</sub>/Ar atmosphere. No Raman band of Rh<sub>2</sub>O<sub>3</sub> species was detected (figure 1(e)). A similar spectrum was obtained when the catalyst was heated in a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar mixture from 500 to 600 °C (figure 1(f) and (g)). This experimental finding clearly indicated that most of the surface Rh species in the catalyst bed are in the metallic state under the conditions of partial oxidation of methane. The same conclusion was drawn by Marin and co-workers [1] based on the results of a TAP experiment. It was found that, by assuming an oxide stoichiometric of Rh<sub>2</sub>O<sub>3</sub>, only 0.4 wt% of Rh<sub>2</sub>O<sub>3</sub> is present during the simultaneous interaction of CH<sub>4</sub> and O<sub>2</sub> at a stoichiometric feed ratio with the rhodium sponge.

Figure 2 (a) and (b) are the Raman spectra of the 4 wt% Ru/SiO<sub>2</sub> catalyst recorded at 500 and 600 °C, respectively, under a flow of O<sub>2</sub>. Two bands attributable to ruthenium oxide (RuO<sub>2</sub>) were observed at 489 and 609 cm<sup>-1</sup> [11, 12]. These bands vanished when the O<sub>2</sub>-pre-treated 4 wt% Ru/SiO<sub>2</sub> was switched to a flow of H<sub>2</sub>/Ar at 600 °C (fig-

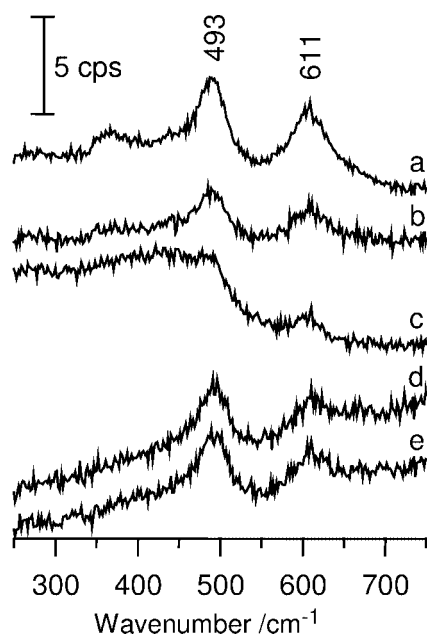


Figure 2. *In situ* microprobe Raman spectra of 4 wt% Ru/SiO<sub>2</sub> catalyst: (a) in a flow of O<sub>2</sub> at 500 °C, (b) heating to 600 °C in a flow of O<sub>2</sub> after (a), (c) switching to a flow of H<sub>2</sub>/Ar (5/95) mixture at 600 °C after (b), (d) switching to a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture at 600 °C after (c) and (e) reacting at 600 °C in a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture for 20 min.

ure 2(c)), and were found to reappear when the H<sub>2</sub>/Ar-pre-treated 4 wt% Ru/SiO<sub>2</sub> catalyst was switched to a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar mixture at the same temperature (figure 2 (d) and (e)). Obviously, the surface of the Ru/SiO<sub>2</sub> catalyst contained a considerably larger amount of oxygen species (O<sup>2-</sup>) than that of the Rh/SiO<sub>2</sub> catalyst under the POM reaction conditions, indicating that the former catalyst has a much higher tendency to be oxidized, as compared to the latter one. A possible reason for this may be the higher oxygen affinity of ruthenium compared with that of rhodium. On both 4 wt% Rh/SiO<sub>2</sub> and 4 wt% Ru/SiO<sub>2</sub> catalysts, no Raman band of surface dioxygen species such as O<sub>2</sub><sup>2-</sup> and O<sub>2</sub><sup>-</sup> was detected under O<sub>2</sub> and CH<sub>4</sub>/O<sub>2</sub>/Ar atmosphere.

In order to elucidate the relationship between the concentration of oxygen species over supported Rh and Ru catalysts and the mechanisms of POM reaction, parallel experiments using *in situ* TR-FTIR spectroscopy to monitor the reaction of CH<sub>4</sub> over the 1 wt% Rh/SiO<sub>2</sub> and 4 wt% Ru/SiO<sub>2</sub> catalysts with different surface oxygen concentration was performed.

### 3.2. *In situ* time-resolved FTIR spectroscopy study on the reaction of CH<sub>4</sub> over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts with different surface oxygen concentration

Heating an oxidized Rh/SiO<sub>2</sub> catalyst at 500 °C under vacuum will result in gradual reduction of the sample. The Rh/SiO<sub>2</sub> catalysts with different surface oxygen concentration can therefore be prepared by evacuating fully oxidized catalyst samples at elevated temperature for different periods of time.

Figure 3 shows the TR-FTIR spectra recorded at 500 °C for the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over a 1 wt% Rh/SiO<sub>2</sub> catalyst which had been oxidized with O<sub>2</sub> at 600 °C

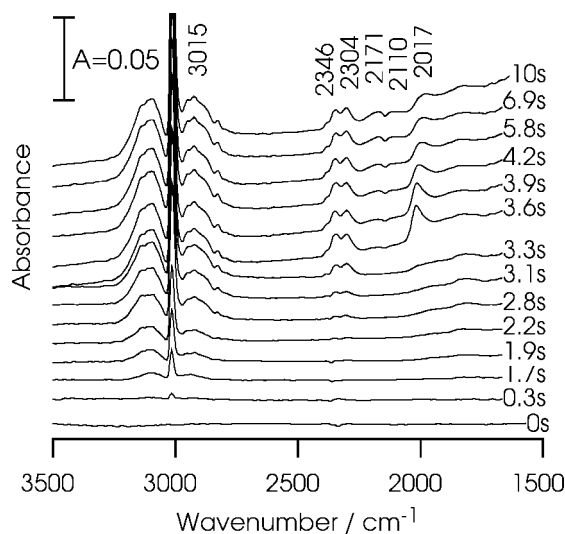


Figure 3. *In situ* TR-FTIR spectra of the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over 1 wt% Rh/SiO<sub>2</sub> catalyst at 500 °C. Before the admission of CH<sub>4</sub>, the catalyst was first oxidized with O<sub>2</sub> at 600 °C for 1 h followed by evacuation at 500 °C for 2–3 min.

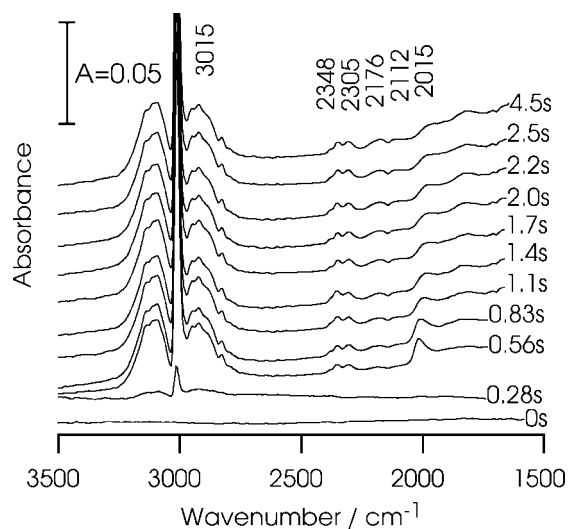


Figure 4. *In situ* TR-FTIR spectra of the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over 1 wt% Rh/SiO<sub>2</sub> catalyst at 500 °C. Before the admission of CH<sub>4</sub>, the catalyst was first oxidized with O<sub>2</sub> at 600 °C for 1 h followed by evacuation at 500 °C for 15 min.

for 1 h followed by evacuation at 500 °C for 2–3 min. In this experiment, since the O<sub>2</sub>-pre-treated Rh/SiO<sub>2</sub> catalyst was only evacuated at 500 °C for a very short period of time, the oxygen concentration over the catalyst is pretty high. As can be seen from figure 3, CO<sub>2</sub> (2304 and 2346 cm<sup>-1</sup>) is the first reaction product observed (2.2 s). The intensity of CO<sub>2</sub> bands increased with increasing time. Within the first 3 s after CH<sub>4</sub> was introduced, no IR band of CO species was detected. These results are consistent with the results reported by Baerns and co-workers [5] based on the TAP experiments, and indicated that the oxidized rhodium catalyst is responsible for the formation of CO<sub>2</sub>. Accompanied by the formation of CO<sub>2</sub>, the baseline of the spectra changed significantly, indicating that the catalyst was reduced by CH<sub>4</sub>. After *ca.* 3.3 s, the IR band of adsorbed CO (2017 cm<sup>-1</sup>) [6] and those of gaseous CO (2110 and 2171 cm<sup>-1</sup>) were detected. Over the reduced Rh site, two possible reactions can lead to the formation of CO. One is the reforming of unconverted CH<sub>4</sub> with CO<sub>2</sub> and H<sub>2</sub>O. The other is the direct oxidation of CH<sub>4</sub> to CO without the experience of CO<sub>2</sub> and H<sub>2</sub>O as reaction intermediates. However, according to our previous *in situ* TR-FTIR study on the POM and related reactions over the Rh/SiO<sub>2</sub> catalyst, the reforming reaction is not the dominant pathway for the CO formation over the catalyst [8]. Further experimental evidence on the reaction mechanism will be given in the following section of this paper.

Figure 4 shows the TR-FTIR spectra recorded at 500 °C for the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over a 1 wt% Rh/SiO<sub>2</sub> catalyst which had been oxidized with O<sub>2</sub> at 600 °C for 1 h followed by evacuation at 500 °C for 15 min. In this experiment, since the oxidized Rh/SiO<sub>2</sub> sample had been evacuated at 500 °C for 15 min, the initial concentration of oxygen species over the catalyst was lower than

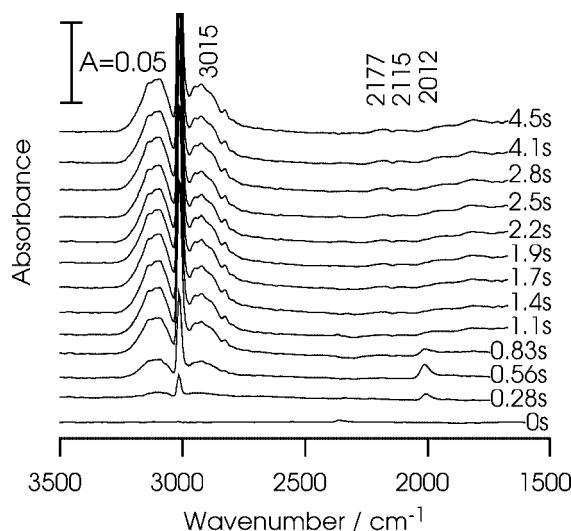


Figure 5. *In situ* TR-FTIR spectra of the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over 1 wt% Rh/SiO<sub>2</sub> catalyst at 500 °C. Before the admission of CH<sub>4</sub>, the catalyst was first oxidized with O<sub>2</sub> at 600 °C for 1 h followed by evacuation at 500 °C for 30 min.

in the case shown in figure 3. As can be seen from figure 4, both IR bands of CO<sub>2</sub> (2305 and 2348 cm<sup>-1</sup>), adsorbed CO (2015 cm<sup>-1</sup>) and gas phase CO (2112 and 2176 cm<sup>-1</sup>) species were detected at the same time shortly after CH<sub>4</sub> was introduced. If the initial concentration of oxygen species over the catalyst was further reduced by evacuating a fully oxidized catalyst at 500 °C for 30 min, the reaction of CH<sub>4</sub> will lead to the formation of CO species only (figure 5). Marin and co-workers [1] studied the interaction of O<sub>2</sub> with rhodium sponge using a TAP reactor and found that, in addition to Rh<sub>2</sub>O<sub>3</sub>, oxygen is also present in the form of a chemisorbed species which is believed to be involved in the nonselective reaction paths of the partial oxidation of methane. It was also found that the chemisorbed oxygen species will be completely desorbed after 2 s under vacuum [1]. Based on these results and the results of our corresponding Raman experiments shown in figure 1, it is reasonable to conclude that the oxygen species involved in the *in situ* TR-FTIR experiments shown in figures 3–5 is O<sup>2-</sup>. The above TR-FTIR experiments clearly indicate that the O<sup>2-</sup> species over the Rh/SiO<sub>2</sub> is responsible for both partial (to CO) and complete (to CO<sub>2</sub>) oxidation of CH<sub>4</sub>. The products of CH<sub>4</sub> oxidation greatly depend on the concentration of O<sup>2-</sup> species over the catalyst.

Unlike the Rh/SiO<sub>2</sub> catalyst, evacuating a fully oxidized Ru/SiO<sub>2</sub> catalyst at 600 °C resulted in no significant reduction of the sample, as evidenced by the fact that no detectable change in the baseline of the IR spectra of the catalyst was observed during the evacuation. Figure 6 shows the TR-FTIR spectra recorded at 500 °C for the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over a 4 wt% Ru/SiO<sub>2</sub> catalyst which has been oxidized with O<sub>2</sub> at 600 °C for 1 h followed by evacuation at the same temperature for 1 h. Similar to the reaction of CH<sub>4</sub> over the oxidized 1 wt% Rh/SiO<sub>2</sub>, CO<sub>2</sub> (2302

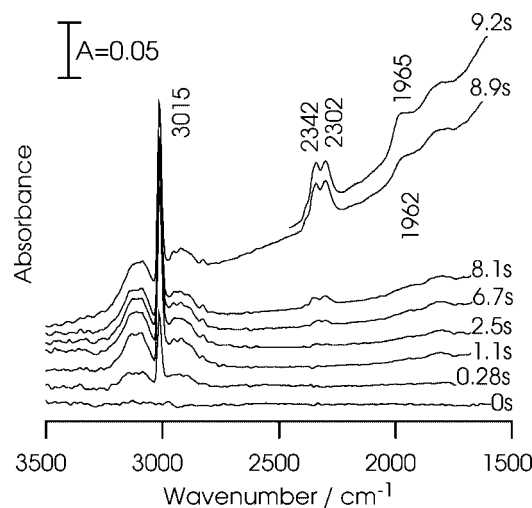


Figure 6. *In situ* TR-FTIR spectra of the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over 4 wt% Ru/SiO<sub>2</sub> catalyst at 500 °C. Before the admission of CH<sub>4</sub>, the catalyst was first oxidized with O<sub>2</sub> at 600 °C for 1 h followed by evacuation at same temperature for 1 h.

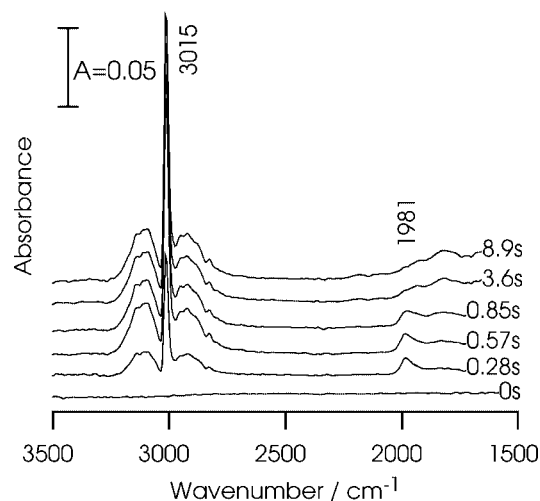


Figure 7. *In situ* TR-FTIR spectra of the reaction of CH<sub>4</sub> (0.12 ml, 0.10 MPa) over 4 wt% Ru/SiO<sub>2</sub> catalyst at 500 °C. Before the admission of CH<sub>4</sub>, a fully oxidized 4 wt% Ru/SiO<sub>2</sub> catalyst was first reacted with CH<sub>4</sub> (0.12 ml, 0.10 MPa) at 500 °C for 2 min (to remove part of the O<sup>2-</sup> species over the catalyst) followed by evacuation at same temperature for 10 min.

and 2342 cm<sup>-1</sup>) is the only reaction product being detected within the first 8 s after CH<sub>4</sub> is introduced. The IR band of adsorbed CO species (1962 cm<sup>-1</sup>) [13] is detected when a significant amount of ruthenium oxide is reduced (8.9 s), as evidenced by the observation of a significant change in the baseline of the IR spectra recorded after 8.9 s. If CH<sub>4</sub> was introduced to a 4 wt% Ru/SiO<sub>2</sub> catalyst which had been fully oxidized with O<sub>2</sub> at 600 °C followed by treating with a certain amount of CH<sub>4</sub> (0.12 ml, 0.10 MPa) at 500 °C to remove part of the O<sup>2-</sup> species over the catalyst, the only reaction product detected by the IR spectrometer is CO (figure 7). The above results indicate that the oxidation products of CH<sub>4</sub> on the O<sub>2</sub>-pre-treated Ru/SiO<sub>2</sub> are also determined by the concentration of O<sup>2-</sup> species over the catalyst.

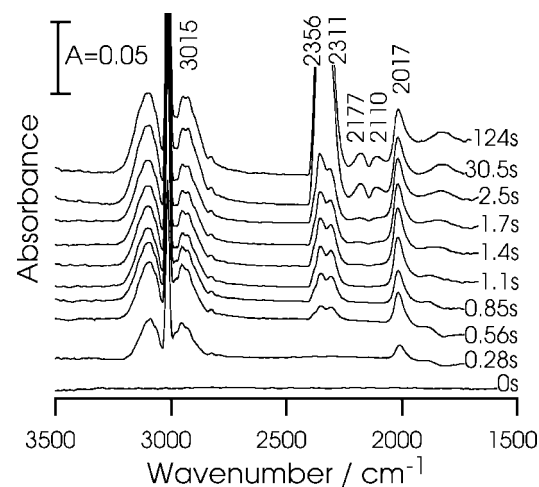


Figure 8. *In situ* TR-FTIR spectra of a flow reaction of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture over H<sub>2</sub>-reduced 1 wt% Rh/SiO<sub>2</sub> at 500 °C.

### 3.3. *In situ* time-resolved FTIR spectroscopy study on the reaction of the CH<sub>4</sub>/O<sub>2</sub>/Ar mixture over H<sub>2</sub>-reduced Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts

In order to elucidate the relationship between the concentration of O<sup>2-</sup> over the Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts under the POM reaction conditions and the reaction schemes for partial oxidation of methane to synthesis gas, the reactions of a simulated POM feed with CH<sub>4</sub>/O<sub>2</sub>/Ar = 2/1/45 over H<sub>2</sub>-reduced 1 wt% Rh/SiO<sub>2</sub> and 1 wt% Ru/SiO<sub>2</sub> catalysts were followed by *in situ* TR-FTIR spectroscopy.

The TR-FTIR spectroscopic investigation on the reaction of the CH<sub>4</sub>/O<sub>2</sub>/Ar gas mixture over the H<sub>2</sub>-reduced 1 wt% Rh/SiO<sub>2</sub> catalyst was performed at 500 °C. The corresponding IR spectra are shown in figure 8. It was found that, when a H<sub>2</sub>-reduced 1 wt% Rh/SiO<sub>2</sub> was switched to a flow of CH<sub>4</sub>/O<sub>2</sub>/Ar gas mixture (GHSV > 180 000 h<sup>-1</sup>) at 500 °C, the adsorbed CO species with IR band at 2017 cm<sup>-1</sup> was the first reaction product observed (0.28 s). The IR bands of CO<sub>2</sub> (2311 and 2356 cm<sup>-1</sup>) and gas phase CO (2110 and 2177 cm<sup>-1</sup>) were detected at 0.56 and 1.1 s, respectively. Since no CO<sub>2</sub> species were observed in the spectrum recorded at 0.28 s, it is very unlikely that the adsorbed CO species detected at this stage is from the CO<sub>2</sub> reforming of CH<sub>4</sub> unless the rate of CH<sub>4</sub> reforming with CO<sub>2</sub> is higher than the rate of CH<sub>4</sub> combustion. The result of catalytic performance evaluation on the reaction of a CH<sub>4</sub>/CO<sub>2</sub> (1/1, molar ratio) mixture over a H<sub>2</sub>-reduced 1 wt% Rh/SiO<sub>2</sub> catalyst indicated that, at 500 °C with GHSV = 54 000 h<sup>-1</sup>, the conversions of CH<sub>4</sub> and CO<sub>2</sub> were less than 5%, which is much lower than the conversion of CH<sub>4</sub> in the partial oxidation reaction. At higher GHSV, the contribution of CH<sub>4</sub>/CO<sub>2</sub> reforming to the CO formation will be even lower. It should also be realized that the surface of the Rh/SiO<sub>2</sub> catalyst is fully reduced under the reforming conditions, which will be favorable to the reaction of CH<sub>4</sub> with CO<sub>2</sub>. While under the condition of CH<sub>4</sub> partial oxidation, the surface of the catalyst is at least partially oxidized, on which the rate of reforming reaction will be reduced. Based on these results and analysis,

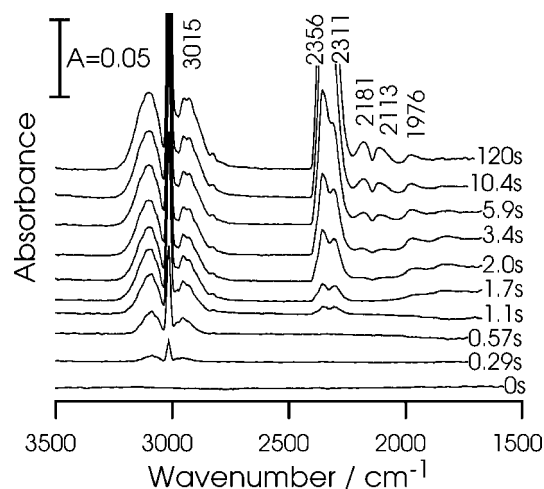


Figure 9. *In situ* TR-FTIR spectra of a flow reaction of CH<sub>4</sub>/O<sub>2</sub>/Ar (2/1/45) mixture over H<sub>2</sub>-reduced 1 wt% Ru/SiO<sub>2</sub> at 600 °C.

it is reasonable to conclude that the adsorbed CO species detected at 0.28 s in the IR spectrum shown in figure 8 is from the direct partial oxidation of CH<sub>4</sub>.

Different from the situation over the 1 wt% Rh/SiO<sub>2</sub> catalyst, the reaction of the CH<sub>4</sub>/O<sub>2</sub>/Ar gas mixture (GHSV > 180 000 h<sup>-1</sup>) over a H<sub>2</sub>-reduced 1 wt% Ru/SiO<sub>2</sub> catalyst at 600 °C led to the formation of CO<sub>2</sub> (2311 and 2356 cm<sup>-1</sup>) as the primary product (figure 9). IR bands of adsorbed CO (1976 cm<sup>-1</sup>) and those of gaseous CO (2113 and 2181 cm<sup>-1</sup>) were detected at 2.0 s. This result clearly indicates that CO<sub>2</sub> is the primary product of POM reaction over the Ru/SiO<sub>2</sub> catalyst and the mechanism of partial oxidation of methane to synthesis gas over the catalyst is *via* combustion of CH<sub>4</sub> to CO<sub>2</sub> and H<sub>2</sub>O followed by reforming of unconverted CH<sub>4</sub> with CO<sub>2</sub> and H<sub>2</sub>O. These results are also consistent with the conclusion drawn by Guerrero-Ruiz *et al.* [14] and Verykios and co-workers [15] for the POM reaction over Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/SiO<sub>2</sub> catalysts based on results of isotopic tracing experiments.

According to the results of *in situ* microprobe Raman experiments shown in figures 1 and 2, the significant difference in the mechanisms of partial oxidation of CH<sub>4</sub> synthesis gas over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts can be well related to the difference in concentration of O<sup>2-</sup> over the catalysts under the reaction conditions. For the SiO<sub>2</sub>-supported Rh catalyst, even when the laser beam of the spectrometer was focused on the top of the catalyst bed, no Raman band of Rh<sub>2</sub>O<sub>3</sub> species was detected on a working catalyst. This indicated that most of the surface Rh species in the catalyst bed are in the metallic state under the condition of partial oxidation of methane. On the Rh<sup>0</sup> sites, CH<sub>4</sub> can be activated by dissociation to a surface CH<sub>x</sub> (x = 0–3) species which is then converted to CO through a series of surface reactions [16], including the dissociation of H from CH<sub>x</sub> and oxidation of surface C species by the oxygen species (*e.g.*, O<sup>2-</sup>) on the catalyst surface. For the SiO<sub>2</sub>-supported Ru catalyst, however, the Ru species near the top of the catalyst bed is almost fully oxidized under POM reaction conditions.

According to the results of the TR-FTIR experiment shown in figure 6, such kind of Ru species will predominantly catalyze complete oxidation of CH<sub>4</sub> to CO<sub>2</sub> and H<sub>2</sub>O. Over the Ru/SiO<sub>2</sub> catalyst, if the flow rate of the feed is not very high, oxygen in the CH<sub>4</sub>/O<sub>2</sub> mixture will be completely consumed in a narrow zone near the front of the catalyst bed. The Ru species at the rear of the catalyst bed will remain in metallic state, which will catalyze the reforming reactions of the resulting CH<sub>4</sub>/CO<sub>2</sub>/H<sub>2</sub>O mixture to synthesis gas.

#### 4. Conclusions

Based on the above *in situ* microprobe Raman and *in situ* TR-FTIR spectroscopic characterizations on the POM and related reactions over SiO<sub>2</sub>-supported Rh and Ru catalysts, it can be concluded that the products of CH<sub>4</sub> oxidation over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> are determined by the concentration of O<sup>2-</sup> species over the catalysts. On the catalysts with high concentration of O<sup>2-</sup>, CH<sub>4</sub> will be completely oxidized to CO<sub>2</sub>. However, if the concentration of O<sup>2-</sup> over the catalysts is low enough, CH<sub>4</sub> can be selectively oxidized to CO without the formation of CO<sub>2</sub>. The mechanisms of POM reaction over the two catalysts are quite different. Direct oxidation of CH<sub>4</sub> to synthesis gas is the main pathway of POM reaction over the Rh/SiO<sub>2</sub> catalyst, while the combustion-reforming mechanism is the dominant pathway of synthesis gas formation over Ru/SiO<sub>2</sub> catalysts. The significant difference in the reaction schemes of POM reaction over Rh/SiO<sub>2</sub> and Ru/SiO<sub>2</sub> catalysts can be well related to the difference in the surface concentration of O<sup>2-</sup> species over the catalysts under the reaction conditions mainly due to the difference in oxygen affinity of the two metals.

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