Benzylpiperazine Derivatives. XI.¹⁾ Synthesis of Compounds Related to the Metabolites of 1-[Bis(4-fluorophenyl)methyl]-4-(2,3,4-trimethoxybenzyl)piperazine Dihydrochloride (KB-2796)

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The metabolites of 1-[bis(4-fluorophenyl)methyl]-4-(2,3,4-trimethoxybenzyl)piperazine dihydrochloride (KB-2796, 1), a cerebral vasodilator, and related compounds were synthesized to confirm the proposed structures. The structures of the metabolites (3—5) in rats were identified by means of synthesis of the authentic compounds.

Keywords benzylpiperazine derivative; metabolite; Reimer-Tiemann reaction; Leuckart-Wallach reaction; structural identification; cerebral vasodilator

In the previous paper, we described the synthesis and the cerebral vasodilating activity of 1-benzyl-4-diphenylmethylpiperazine derivatives.²⁾ Among them, 1-[bis(4-fluorophenyl)methyl]-4-(2,3,4-trimethoxybenzyl)piperazine dihydrochloride (KB-2796, 1) was selected as the most promising compound, and is now under clinical trial. Metabolism studies are an integral part of all programs of new drug development and are essential to the assessment of safety and efficacy of medicines. Recently, a study on the metabolism of 1 in biological fluids of rat was presented³⁾ and two demethylated derivatives (3 and 4) and a hydroxylated derivative (5) in addition to the degradation products (7, 8) and 9) were proposed as the metabolites. The present study was undertaken to confirm the structures of the metabolites unequivocally through synthesis of three possible isomers of demethylated derivatives (2, 3 and 4) and two isomers of hydroxylated derivatives (5 and 6).

The demethylated compounds were prepared by the methods shown in Chart 2. 2-Hydroxy-3,4-dimethoxybenzaldehyde (10)⁴⁾ was condensed reductively with 1-[bis(4-fluorophenyl)methyl]piperazine (9) to give 1-[bis(4-fluorophenyl)methyl]-4-(2-hydroxy-3,4-dimethoxybenzyl)piperazine (2). Recrystallization from ethanol gave 2 as colorless prisms.

Although Leuckart–Wallach reaction of 3-hydroxy-2,4-dimethoxybenzaldehyde (11)⁵⁾ and 9 gave 1-[bis(4-fluorophenyl)methyl]-4-(3-hydroxy-2,4-dimethoxybenzyl)piperazine (3), the method of synthesis and the yield of 11 were unsatisfactory. On the other hand, condensation of OH-protected 3-benzyloxy-2,4-dimethoxybenzaldehyde (12)⁶⁾ with 9 followed by deprotection afforded 3 in nearly quantitative yield.

4-Hydroxy-2,3-dimethoxybenzaldehyde (14) has not been described in the literature. Several attempts to cleave the ether bond of 2,3,4-trimethoxybenzaldehyde selectively to afford 14 failed. Although usual formylation of 2,3-dimethoxyphenol (13) gave the *ortho*-formylated product (10),7) selective *para*-formylation of substituted phenols to *p*-hydroxybenzaldehyde derivatives in the presence of β -cyclodextrin has been reported recently.8) Applying this method, Reimer–Tiemann reaction of 13 in the presence of β -cyclodextrin gave a mixture of 10 and 14 (*ca.* 1:4) together with the starting material. Chromatographic separation gave 14 in 16% yield. Thus, 1-[bis(4-fluorophenyl)methyl]-4-(4-hydroxy-2,3-dimethoxybenzyl)piperazine (4) was obtained from 14 and 9.

The hydroxylated compounds (5 and 6) were prepared by the methods shown in Chart 3. 5-Hydroxy-2,3,4-trimethoxy-benzaldehyde (17) has not been described in the literature. Vilsmeier reaction of the benzyl ether of 2,3,4-trimethoxy-phenol (15)⁹⁾ gave a mixture of two formylated compounds. Attempts to separate them by chromatography failed, but after removal of the benzyl moiety by hydrogenolysis 2-hydroxy-3,4,5-trimethoxybenzaldehyde (16)¹⁰⁾ and 17 were separated by chromatography. Condensation of 17 with 9 gave 1-[bis(4-fluorophenyl)methyl]-4-(5-hydroxy-2,3,4-trimethoxybenzyl)piperazine (5).

6-Hydroxy-2,3,4-trimethoxybenzaldehyde (18)¹¹⁾ was condensed with 9 to give 1-[bis(4-fluorophenyl)methyl]-4-(6-hydroxy-2,3,4-trimethoxybenzyl)piperazine (6).

Compounds 3—6 were converted to dihydrochlorides and purified by recrystallization.

The metabolites (3,4 and 5) from the biological fluids

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were identical with the corresponding synthetic compounds on the basis of direct comparisons of thin-layer chromatographic (TLC) behavior, mass spectra (MS) and proton nuclear magnetic resonance (¹H-NMR) spectra.

Experimental

Melting points were determined on a Yamato capillary melting point apparatus, model MP-21, and are uncorrected. MS were taken on a Hitachi M-80 spectrometer. 1 H-NMR spectra were determined on a Hitachi R-24B or a Bruker AM-300 spectrometer using tetramethylsilane (TMS) as an internal standard. Chemical shifts are given as δ (ppm). Abbreviations are as follows: s, singlet; d, doublet; m, multiplet; br, broad. Infrared (IR) spectra were obtained on a Hitachi 270-50 infrared specrophotometer. Silica gel 60 (Merck) TLC plates were used for thin layer chromatography. For column chromatography, Silica gel 60 (Merck) was used.

1-[Bis(4-fluorophenyl)methyl]-4-(2-hydroxy-3,4-dimethoxybenzyl)piperazine (2) A mixture of 10⁴ (3.0 g) and 9 (9.0 g) was melted in an oil bath at 130 °C, and formic acid (1.5 ml) was added dropwise. The mixture

was stirred for 10 min at this temperature, and allowed to cool. Then the mixture was diluted with CHCl₃, washed successively with 3 N HCl, 1 N NaOH and saturated NaCl and dried over MgSO₄. After removal of the solvent, the residue was recrystallized from EtOH to give **2** as colorless prisms (4.6 g, 61%). mp 75.5—77.5 °C. MS m/z: 454 (M+). ¹H-NMR (CDCl₃) δ : 2.20—2.75 (8H, m), 3.65 (2H, s), 3.80 (3H, s), 3.84 (3H, s), 4.21 (1H, s), 6.32 (1H, d, J=8.4 Hz), 6.62 (1H, d, J=8.4 Hz), 6.87—7.00 (4H, m), 7.22—7.36 (4H, m). *Anal*. Calcd for C₂₆H₂₈F₂N₂O₃·0.5C₂H₅OH-0.25H₂O: C, 67.27; H, 6.59; N, 5.81. Found: C, 67.00; H, 6.71; N, 5.81.

1-[Bis(4-fluorophenyl)methyl]-4-(3-hydroxy-2,4-dimethoxybenzyl)piperazine (3) a) Compounds 11⁵⁾ (2.6 g) and 9 (4.1 g) were condensed in a similar manner to that described for compound 2 using formic acid (0.64 ml). After usual work-up of the reaction mixture, the product was chromatographed on silica gel with CHCl₃-MeOH (50:1) to give 3 as a pale yellow oil (5.92 g, 91%). MS m/z: 454 (M⁺). ¹H-NMR (CDCl₃) δ: 2.20–2.60 (8H, m), 3.48 (2H, s), 3.85 (3H, s), 3.86 (3H, s), 4.17 (1H, s), 5.40–5.65 (1H, br), 6.57 (1H, d, J=8.4 Hz), 6.74 (1H, d, J=8.4 Hz), 6.86–7.00 (4H, m), 7.22–7.37 (4H, m), This was converted into the dihydrochloride in a usual manner, mp 189–191 °C (EtOH). *Anal.* Calcd for C₂₆H₂₈F₂N₂O₃·2HCl·H₂O: C, 57.25; H, 5.91; N, 5.14. Found: C, 57.20; H, 5.81; N, 5.00.

b) Compounds $12^{6)}$ (3.9 g) and 9 (4.1 g) were condensed in a similar manner to that described for compound 2 using formic acid (0.64 ml). After usual work-up of the reaction mixture, the product was chromatographed on silica gel with CHCl₃–MeOH (50:1) to give 1-[bis(4-fluorophenyl)methyl]-4-(3-benzyloxy-2,4-dimethoxybenzyl)piperazine as a pale yellow oil (6.86 g, 88%). A mixture of the above oil (1.5 g), 5% Pd/C (0.5 g) and EtOH (30 ml) was shaken under a hydrogen atmosphere for 1.5 h. After usual work-up, a pale yellow oil (1.1 g, 88%) was obtained which was identical with 3 described above.

1-[Bis(4-fluorophenyl)methyl]-4-(4-hydroxy-2,3-dimethoxybenzyl)piperazine (4) A mixture of 13 (5.0 g), β -cyclodextrin (9.0 g) and 10% NaOH solution (169 ml) was warmed at 60 °C. Chloroform (10 ml) was added dropwise within 5 h at 60 °C. The reaction mixture was stirred for 2 h, then dilute HCl was added. Precipitated solid (β -cyclodextrin) was filtered off and the product was extracted with AcOEt. After usual work-up of the extract, the product was chromatographed on silica gel with hexane-AcOEt (2:1) to give 13 (1.5 g), 10^{71} (0.3 g) and 14 (1.0 g). 14; mp 71.5—73 °C (ligroin). IR (KBr): 3150, 1658 cm^{-1} . $^{1}\text{H-NMR}$ (CDCl₃) δ : 3.95 (3H, s), 4.05 (3H, s), 6.55 (1H, s, OH), 6.80 (1H, d, J=9 Hz), 7.55 (1H, d, J=9 Hz),10.20 (1H, s). Anal. Calcd for C₉H₁₀O₄: C, 59.34; H, 5.53. Found: C, 59.34; H, 5.49. Compounds 14 (1.3 g) and 9 (4.0 g) were condensed in a similar manner to that described for compound 2 using formic acid (0.7 ml). After usual work-up of the reaction mixture, the product was chromatographed on silica gel with CHCl₃-MeOH (15:1) to give 4 as a pale yellow oil (2.5 g, 74%). MS m/z: 454 (M⁺). ¹H-NMR (CDCl₃) δ : 2.23-2.60 (8H, m), 3.45 (2H, s), 3.84 (3H, s), 3.90 (3H, s), 4.19 (1H, s), 6.64 (1H, d, J=8.4 Hz), 6.85-7.02 (5H, m), 7.28-7.37 (4H, m). This was converted into the dihydrochloride in a usual manner, mp 209.5-212 °C (CH₃CN-EtOH). Anal. Calcd for $C_{26}H_{28}F_2N_2O_3 \cdot 2HCl \cdot 0.5H_2O$: C, 58.21; H, 5.82; N, 5.22. Found: C, 58.14; H, 5.78; N, 5.12.

1-[Bis (4-fluor ophenyl) methyl]-4-(5-hydroxy-2,3,4-trimethoxybenzyl) pi-1-[Bis (4-fluor ophenyl) methyl methyl]-4-(5-hydroxy-2,3,4-trimethoxybenzyl) pi-1-[Bis (4-fluor ophenyl) methyl meperazine (5) A mixture of POCl₃ (5.2 g) and N-methylformanilide (4.5 g) was cooled in ice-water and 1-benzyloxy-2,3,4-trimethoxybenzene (6.2 g), obtained in a usual manner from 2,3,4-trimethoxyphenol,⁹⁾ was added. The reaction mixture was stirred for 21 h at room temperature, then poured into an ice-water and the product was extracted with AcOEt. After usual work-up of the extract, the product was chromatographed on silica gel with hexane-AcOEt (5:1) to give the starting material (0.2g) and a mixture of formylated compounds (5.2 g). A mixture of the formylated compounds (5.2 g), 10% Pd/C (0.5 g) and AcOEt (150 ml) was shaken under a hydrogen atmosphere for 3 h. After usual work-up, the product was chromatographed on silica gel with CHCl₃-MeOH (30:1) to give 16 (1.1 g) and 17 (1.6 g). 16: mp 35—36 °C (ligroin–AcOEt, lit¹⁰⁾ 39—40 °C). IR (KBr): $1650\,\mathrm{cm}^{-1}$. 1 H-NMR (CDCl₃) δ : 3.87 (3H, s), 3.97 (3H, s), 4.07(3H, s), 6.80 (1H, s), 9.77 (1H, s), 10.97 (1H, s, OH). 17: mp 93—95°C (hexane-AcOEt). IR (KBr): 3200, $1672 \, \text{cm}^{-1}$. ¹H-NMR (CDCl₃) δ : 3.93 (3H, s), 3.95 (3H, s), 4.05 (3H, s), 6.45 (1H, s, OH), 7.15 (1H, s), 10.20 (1H, s). Anal. Calcd for C₁₀H₁₂O₅: C, 57.60; H, 5.70. Found: C, 56.65; H, 5.60.

Compounds 17 (240 mg) and 9 (720 mg) were condensed in a similar manner to that described for compound 2 using formic acid (0.1 ml). After usual work-up of the reaction mixture, the product was chromatographed on silica gel with hexane–AcOEt (2:1) to give 5 as a pale yellow oil (150 mg, 27%). MS m/z: 484 (M⁺). ¹H-NMR (CDCl₃) δ : 2.25—2.60 (8H, m), 3.47 (2H, s), 3.78 (3H, s), 3.91 (3H, s), 3.92 (3H, s), 4.20 (1H, s), 6.67

(1H, s), 6.90-7.02 (4H, m), 7.28-7.37 (4H, m). This was converted into the dihydrochloride in a usual manner, mp >170 °C (dec., EtOH-CH₃CN). Anal. Calcd for C₂₇H₃₀F₂N₂O₄·2HCl·1.5H₂O: C, 55.48; H, 6.04: N, 4.79. Found: C, 55.49; H, 5.74; N, 4.74.

1-[Bis (4-fluor ophenyl) methyl]-4-(6-hydroxy-2,3,4-trimethoxybenzyl)-4-(6-hydroxypiperazine (6) Compounds 18¹¹⁾ (1.2 g) and 9 (2.6 g) were condensed in a similar manner to that described for compound 2 using formic acid (0.64 ml). After usual work-up of the reaction mixture, the product was chromatographed on silica gel with benzene-AcOEt (8:1) to give 6 as a colorless oil (0.71 g, 26%). MS m/z: 484 (M⁺). ¹H-NMR (CDCl₃) δ : 2.15— 2.85 (8H, m), 3.72 (2H, s), 3.77 (3H, s), 3.79 (3H, s), 3.81 (3H, s), 4.24 (1H, s), 6.18 (1H, s), 6.90—7.05 (4H, m), 7.28—7.48 (4H, m). This was converted into the dihydrochloride in a usual manner, mp >164 °C (dec., EtOH-Et₂O). Anal. Calcd for C₂₇H₃₀F₂N₂O₃·2HCl·0.5H₂O: C, 57.25; H, 5.87; N, 4.95. Found: C, 57.19; H, 5.85; N, 4.87.

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