

Carbon–Carbon Bond Cleavage of α -Substituted Benzoin Condensations by Retro-Benzoin Condensation; A New Method of Synthesizing Ketones

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When α -benzylbenzoin (**3a**, α -benzyl- α -hydroxybenzyl phenyl ketone) was treated with potassium cyanide (**1**) in *N,N*-dimethylformamide at 80 °C for 1 h, the carbon–carbon bond was cleaved, resulting in the formation of deoxybenzoin (**4a**, benzyl phenyl ketone) and benzaldehyde (**2a**). This carbon–carbon bond cleavage proceeds through a retro-benzoin condensation mechanism. This method of synthesizing ketones was applied to several α -substituted benzoin (**3**), and the corresponding ketones (**4**) were formed in good yields. Further, we found that the cyanide ion-donating ability of tetrabutylammonium cyanide (**6**, Bu₄NCN) is more effective than that of potassium cyanide (**1**, KCN). As expected from the chemical analogy between cyanide ion and azolium ylide, several azolium salts (**7**) can also be employed in the retro-benzoin condensation as catalysts.

The benzoin derivatives **3** were synthesized in the following three ways; reaction of alkyl halide (**9**) with benzoin (**5**), Michael addition of benzoin (**5**) with acceptors (**10**), and Grignard reaction of benzils (**8**). Alkylation of the benzoin without isolation, followed by carbon–carbon bond cleavage, readily afforded the corresponding ketones (**4**).

Key words retro-benzoin condensation; ketone; potassium cyanide; benzoin; carbon–carbon bond cleavage; tetrabutylammonium cyanide

Benzoin condensation is a well-known self-condensation of two molecules of arencarbaldehyde (**2**) to give benzoin (**5**), catalyzed by cyanide ion (Chart 1). Attack of the strongly nucleophilic cyanide ion (CN[−]) on the arencarbaldehydes (**2**) is the first step, and the electron-withdrawing effect of the introduced cyano group allows the condensation to proceed. All of the reaction processes are reversible.^{1,2)}

In the previous communication,³⁾ we reported that the cyanide ion-catalyzed carbon–carbon bond cleavage of α -substituted benzoin (**3**) proceeded through retro-benzoin condensation, resulting in the formation of ketones (**4**). We showed that this retro-benzoin condensation provides a convenient method of synthesizing ketones, and further found that the cyanide ion-donating ability of tetrabutylammonium cyanide (**6**, Bu₄NCN) is more effective than that of potassium cyanide (**1**, KCN) in this retro-benzoin condensation. Based on the chemical analogy between cyanide ion and azolium ylide, we also found that several azolium salts (**7**) can be employed as catalysts. In this paper, we wish to report these results in detail.

It has been shown that cross-benzoin condensation products are formed from benzoin (**5**) and arencarbaldehyde (**2**) or between different arencarbaldehydes (**2**)

in the presence of cyanide ion.⁴⁾ Thus, while self-condensation of benzaldehyde (**2a**) gives benzoin (**5a**, α -hydroxybenzyl phenyl ketone), cross-condensation between benzoin (**5a**) and 2-furaldehyde (**2d**) gives the cross-condensation product, *i.e.*, 2-furyl α -hydroxybenzyl ketone (**5e**, benzofuroin). As mentioned above, the reaction steps are reversible, so we considered that benzoin (**5a**) is the most stable product in the former case, while **5e** is the most stable in the latter case.

These results suggested us that synthesis of ketones might be achieved by retro-benzoin condensation from α -substituted benzoin. Namely, we considered that treatment of α -substituted benzoin derivatives **3**, such as α -benzylbenzoin (**3a**, α -benzyl- α -hydroxybenzyl phenyl ketone), with a catalytic amount of cyanide ion would give deoxybenzoin (**4a**, benzyl phenyl ketone) and benzaldehyde (**2a**) and/or benzoin (**5a**) by carbon–carbon bond cleavage. Among the reaction products, the ketone **4a** should be the most stable product, because the cross-benzoin condensation between benzaldehyde (**2a**) and deoxybenzoin (ketone, **4a**) to give the corresponding cross-benzoin (**3a**) does not occur.⁵⁾

When α -benzylbenzoin (**3a**) was treated with a catalytic amount of potassium cyanide (**1**, KCN) in *N,N*-dimethylformamide (DMF) at 80 °C for 1 h, deoxybenzoin (**4a**) was obtained in 98% yield together with benzaldehyde

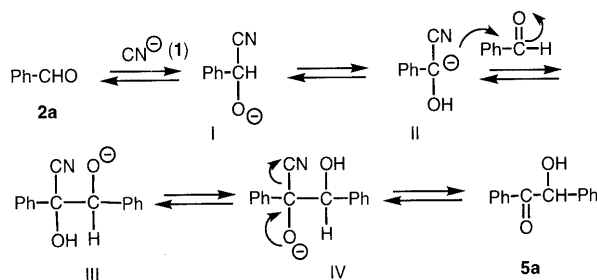


Chart 1

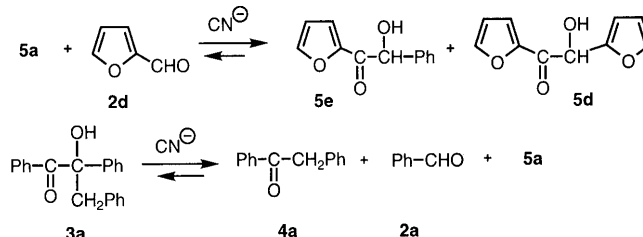


Chart 2

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(2a) in 20% yield (method a).³⁾ As expected, deoxybenzoin (4a) was produced through retro-benzoin condensation. Other benzylbenzoin such as α -benzyl-4,4'-dichlorobenzoin (3b, α -benzyl- α -hydroxy-4-chlorobenzyl 4-chlorophenyl ketone) and α -benzyl-4,4'-dimethoxybenzoin (3c, α -benzyl- α -hydroxy-4-methoxybenzyl 4-methoxyphenyl ketone) afforded the corresponding deoxybenzoin such as 4-methoxydeoxybenzoin (4b, benzyl 4-methoxyphenyl ketone) and 4-chlorodeoxybenzoin (4c, benzyl 4-chlorophenyl ketone) in good yields. Similarly, other deoxybenzoin (4d and e) were obtained from 3d and e in good yields.

Similar results were obtained with other benzoin derivatives 3. When 3f–l, which are Michael addition products of benzoin (5), were treated with a catalytic amount of potassium cyanide in DMF, the corresponding ketones 4f–l were formed in excellent yields. Further, several α -phenylbenzoin (4m and n) underwent retro-benzoin condensation upon treatment with KCN in DMF to give the corresponding ketones (3m and n) in good yields. In this retro-benzoin condensation, DMF is an effective solvent, because the retro-condensation of 3f in MeOH under the same conditions gave the ketone 4f in only 49% yield. However, the α -substituted acyloin 3o did not undergo the carbon-carbon bond cleavage under similar conditions. These results are shown in Chart 3 and

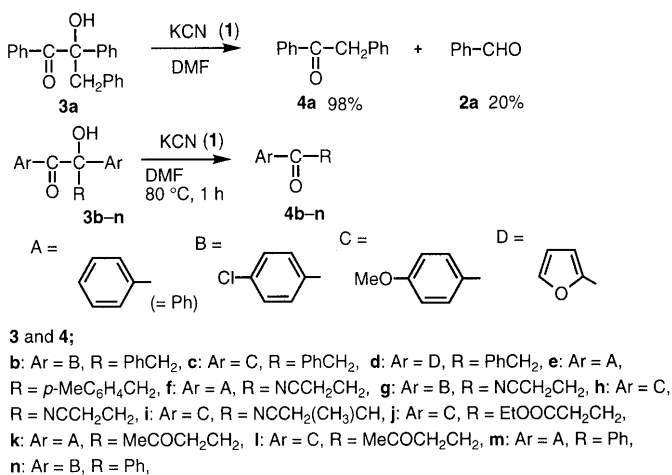


Chart 3

Table 1.

As shown in Chart 4, the retro-condensation of 3a using tetrabutylammonium cyanide (6, Bu₄NCN) instead of KCN (1) as the cyanide ion donor furnished the deoxybenzoin (4a), benzaldehyde (2a) and benzoin (5a) (method b). This reaction can be done in tetrahydrofuran (THF), and this condition is regarded as being milder than the reaction in DMF. The retro-condensation using Bu₄NCN (6) as the cyanide ion donor readily afforded the cleaved products, the ketone (4) and arenecarbaldehyde (2) and/or benzoin (5). The desired ketones 4 were obtained in quantitative yields by using Bu₄NCN, as shown in Chart 4 and Table 2.

In several reactions, we have shown that the chemical behavior of cyanide ion is similar to that of azolium ylide.⁶⁾ For example, arenecarbaldehydes (2) underwent self-condensation catalyzed by azolium ylides, resulting in the formation of benzoin (5). Namely, we reported that

Table 1. Synthesis of Ketones (4) by Retro-Benzoin Condensation Catalyzed by Potassium Cyanide (1)

Entry	α -Substituted benzoin (3)	Reaction conditions			Ketone (4) Isolated yield (%)	
		Solvent	Temp. (°C) ^{a)}	Time (min)		
1	3b	DMF	80	60	4b	96
2	3c	DMF	80	60	4c	95
3	3d	DMF	r.t.	90	4d	69
4	3e	DMF	r.t.	60	4e	99
5	3f	DMF	80	60	4f	95
6	3f	MeOH	Reflux	60	4f	49
7	3g	DMF	80	60	4g	87
8	3h	DMF	80	60	4h	99
9	3i	DMF	r.t.	30	4i	97
10	3j	DMF	80	15	4j	98
11	3k	DMF	r.t.	30	4k	94
12	3l	DMF	r.t.	30	4l	98
13	3m	DMF	r.t.	60	4m	63
14	3n	DMF	80	60	4n	69

a) r.t. = room temperature.

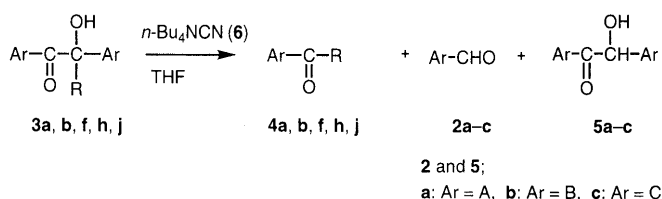


Chart 4

Table 2. Synthesis of Ketones (4) by Retro-Benzoin Condensation Catalyzed by Tetrabutylammonium Cyanide (6, Bu₄NCN)

Entry	α -Substituted benzoin (3)	Reaction conditions			Products (isolated yield, %)		
		Solvent	Temp. (°C) ^{a)}	Time (min)	Ketone (4)	Aldehyde (2)	Benzoin (5)
1	3a	THF	Reflux	60	4a (100)	2a (6)	5a (38)
2	3a	THF	r.t.	60	4a (100)	2a (21)	5a (49)
3	3b	THF	r.t.	90	4b (100)	2b (trace)	5b (12)
4	3f	THF	r.t.	60	4f (100)	2a (2)	5a (75)
5	3h	THF	Reflux	60	4h (98)	2c (46)	5c (43)
6	3j	THF	r.t.	60	4j (86)	2c (12)	5c —

a) r.t. = room temperature.

Table 3. Synthesis of Ketones (4) by Retro-Benzoin Condensation Catalyzed by Azolium Salts (7)

Entry	α -Substituted benzoin (3)	Catalyst Azolium salt	Reaction conditions				Ketone (4) Isolated yield (%)	
			Base	Solvent	Temp. ($^{\circ}\text{C}$) ^{a)}	Time (min)		
1	3a	7a	NaNH ₂	DMF	80	60	4a	87
2	3c	7a	NaNH ₂	THF	Reflux	120	4c	53
3	3f	7a	NaH	DMF	r.t.	30	4f	55
4	3m	7a	NaH	DMF	r.t.	60	4m	82
5	3a	7b	NaNH ₂	DMF	80	120	4a	44
6	3c	7b	NaNH ₂	THF	Reflux	120	4c	43
7	3f	7b	NaH	DMF	80	60	4f	71
8	3f	7c	NaH	DMF	80	60	4f	67
9	3f	7d	NaH	DMF	80	60	4f	63
10	3f	7e	NaH	DMF	80	90	4f	60
11	3f	7f	NaH	DMF	80	180	4f	71
12	3f	7g	NaH	DMF	80	60	4f	90

a) r.t. = room temperature.

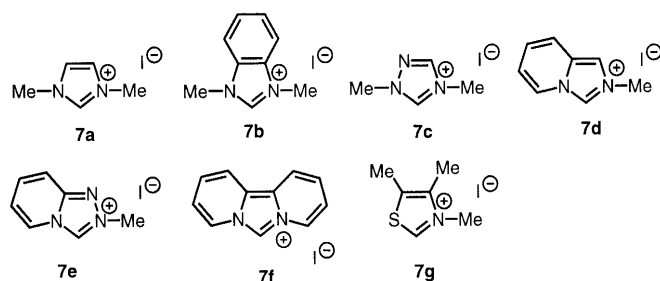


Chart 5

azolium salts (7), such as 1,3-dimethylimidazolium iodide (7a) and 1,3-dimethylbenzimidazolium iodide (7b), are effective catalysts in benzoin condensation.^{6a)} These results indicated that the azolium salts should be effective as catalysts for this retro-benzoin condensation (method c). As expected, benzylbenzoins 3a and c were cleaved into the corresponding deoxybenzoins 4a and c in the presence of the azolium salts (7). But, the yields were moderate, because purification of the produced deoxybenzoins 4 from the reaction mixture was not easy. Nevertheless, several azolium salts (7) catalyze the retro-benzoin condensation, as they do the benzoin condensation (Chart 5 and Table 3).

The benzoin derivatives (3) used in this paper were prepared in the following three ways. Alkylation of benzoin, that is, benzylation of the benzoin 5 with benzyl bromide (9a), gave α -benzylbenzoins 3a–d.⁷⁾ Further, the α -substituted benzoin 3e was synthesized by reaction of benzoin (5a) with *p*-methylbenzyl bromide (9b). Michael addition of the anion derived from benzoin (5a) with acrylonitrile (10a) gave α -(2-cyanoethyl)benzoin [3f, α -(2-cyanoethyl)- α -hydroxybenzyl phenyl ketone]. Similarly, the benzoin derivatives (3g–I) were obtained by Michael addition of the benzoin 5a–c with acrylonitrile (10a), 2-butenitrile (10b), ethyl acrylate (10c), and methyl vinyl ketone (10d). Finally, Grignard reaction of benzils (8) with phenylmagnesium bromide (11a) or benzylmagnesium bromide (11b) gave α -substituted benzoins (3a, b, m, and n).⁸⁾ These results are shown in Chart 6.

Stetter and co-workers reported the preparation of ketones from aldehydes and Michael addition acceptors

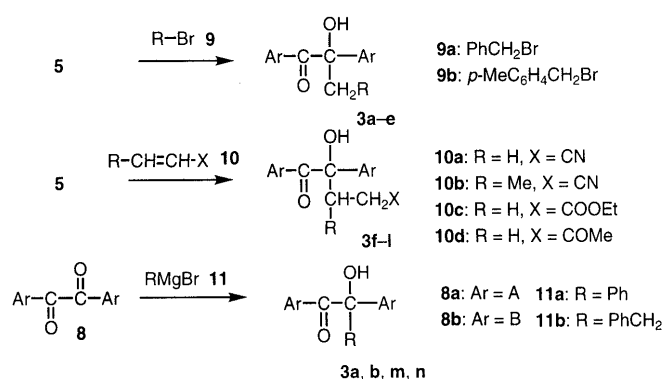


Chart 6

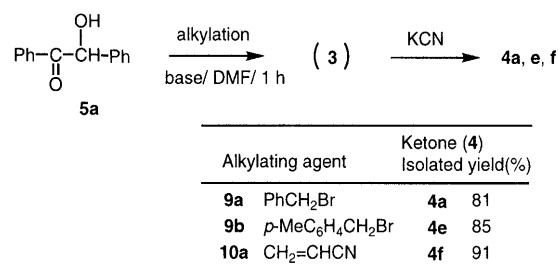


Chart 7

catalyzed by cyanide ion. This reaction proceeds through the formation of the active aldehydes (II) derived from aldehydes (2) and cyanide ion (CN⁻). However, the reaction is often not efficient.⁹⁾ In contrast, our method of synthesizing ketones by retro-benzoin condensation is easy and certain, because the corresponding products can be isolated at each reaction step. Further, the ketones (4), which include the Stetter reaction products (4f–I), could be obtained by one-pot arylation starting with benzoin (5); some examples are shown in Chart 7.

In conclusion, based on the concept that benzoin condensation is a reversible reaction catalyzed by cyanide ion, in which the most stable compound is finally formed, we have developed a new method of synthesizing ketones (4) by retro-condensation from benzoin derivatives (3). Cyanide ion is an effective catalyst in this reaction (methods a and b), and azolium salts (7) can also be

used effectively (method c).

Experimental

All melting points are uncorrected. IR spectra were recorded on a JASCO A-102 diffraction grating IR spectrophotometer. $^1\text{H-NMR}$ spectra were measured at 60 MHz on a JEOL PMX60SI NMR spectrometer and at 270 MHz on a JEOL JNM-GSX270 FT-NMR spectrometer. Chemical shifts are quoted in parts per million (ppm) with tetramethylsilane as an internal standard, and coupling constants (J) are given in Hz.

Reaction of α -Benzylbenzoin (3a) with Potassium Cyanide (1) A mixture of α -benzylbenzoin (3a, α -benzyl- α -hydroxybenzyl phenyl ketone, 936 mg, 3.0 mmol) and KCN (1, 39 mg, 0.6 mmol) in DMF (20 ml) was stirred at 80 °C for 1 h, then poured into ice- H_2O and extracted with AcOEt. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with n -hexane and CHCl_3 (7:1) gave benzaldehyde (2a) in 20% yield (64 mg). The fraction eluted with n -hexane- CHCl_3 (7:3) gave deoxybenzoin (4a, benzyl phenyl ketone) in 98% yield (576 mg).

Deoxybenzoin (4a): Colorless scales (n -hexane), mp 57–60 °C (lit.,^{10a}) 55–56.5 °C).

Synthesis of Ketones (4) by Retro-Benzoin Condensation of α -Substituted Benzoin (3) Catalyzed by Potassium Cyanide (1) (Method a) General Procedure: A mixture of α -substituted benzoin (3, 3.0 mmol) and KCN (39 mg, 0.6 mmol) in DMF (20 ml) was stirred under appropriate conditions (reaction conditions are shown in Table 1). The reaction mixture was poured into ice- H_2O and extracted with AcOEt. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with n -hexane, AcOEt and/or CHCl_3 .

4-Chlorodeoxybenzoin (4b, benzyl 4-chlorophenyl ketone)^{10b}: The fraction eluted with n -hexane- CHCl_3 (8:2) gave 4b in 96% yield (444 mg).

4-Methoxydeoxybenzoin (4c, benzyl 4-methoxyphenyl ketone)^{7a}: The fraction eluted with n -hexane- CHCl_3 (1:1) gave 4c in 95% yield (644 mg).

Benzyl 2-furyl ketone (4d): The fraction eluted with n -hexane- CHCl_3 (1:1) gave 4d in 69% yield (385 mg). Red-brown oil (lit.,^{10c}) bp 168–169 °C. MS m/z : 186 (M^+). IR (neat) cm^{-1} : 1668 (CO). $^1\text{H-NMR}$ (CDCl_3) δ : 4.07 (2H, s, CH_2), 6.46–6.58 (1H, m, aromatic H), 7.03–7.42 (6H, m, aromatic H), 7.48–7.54 (1H, m, aromatic H).

4-Methyldeoxybenzoin (4e, 4-methoxybenzyl phenyl ketone): The fraction eluted with n -hexane- CHCl_3 (1:1) gave 4e in 99% yield (624 mg). Colorless scales (acetone- n -hexane), mp 95–96 °C (lit.,^{10d}) mp 95 °C. IR (KBr) cm^{-1} : 1690 (CO). $^1\text{H-NMR}$ (CDCl_3) δ : 2.27 (3H, s, Me), 4.17 (2H, s, CH_2), 6.92–8.07 (9H, m, aromatic H).

3-Benzoylpropionitrile (4f): The fraction eluted with n -hexane-AcOEt (10:1) gave 4f in 94% yield (450 mg). Colorless plates (n -hexane- CH_2Cl_2), mp 75–76 °C (lit.,^{10e}) mp 76 °C. IR (neat) cm^{-1} : 1680 (CO), 2250 (CN). $^1\text{H-NMR}$ (CDCl_3) δ : 2.75 (2H, t, $J=7$ Hz, CH_2), 3.49 (2H, t, $J=7$ Hz, CH_2), 7.34–7.70 (2H, m, aromatic H), 7.85–8.08 (2H, m, aromatic H).

3-(4-Chlorobenzoyl)propionitrile (4g): The fraction eluted with n -hexane-AcOEt (5:1) gave 4g in 87% yield (501 mg). Colorless scales (n -hexane-acetone), mp 68–70 °C (lit.,^{10e}) mp 73 °C. IR (KBr) cm^{-1} : 1673 (CO), 2250 (CN). $^1\text{H-NMR}$ (CDCl_3) δ : 2.75 (2H, t, $J=7$ Hz, CH_2), 3.35 (2H, t, $J=7$ Hz, CH_2), 7.42 (2H, d, $J=9$ Hz, aromatic H), 7.85 (2H, d, $J=9$ Hz, aromatic H).

3-(4-Methoxybenzoyl)propionitrile (4h): The fraction eluted with n -hexane-AcOEt (10:1) gave 4h in 99% yield (561 mg). Colorless needles (n -hexane-acetone), mp 95–96 °C (lit.,^{10f}) mp 95–96 °C. IR (KBr) cm^{-1} : 1675 (CO), 2250 (CN). $^1\text{H-NMR}$ (CDCl_3) δ : 2.71 (2H, t, $J=7$ Hz, CH_2), 3.32 (2H, t, $J=7$ Hz, CH_2), 3.84 (3H, s, OMe), 6.87 (2H, d, $J=9$ Hz, aromatic H), 7.84 (2H, d, $J=9$ Hz, aromatic H).

3-(4-Chlorobenzoyl)-2-methylpropionitrile (4i): The fraction eluted with n -hexane-AcOEt (10:1) gave 4i in 97% yield (604 mg). Colorless oil (lit.,^{10e}) mp 60 °C. MS m/z : 207 (M^+). IR (neat) cm^{-1} : 1688 (CO), 2255 (CN). $^1\text{H-NMR}$ (CDCl_3) δ : 1.38 (3H, d, $J=7$ Hz, Me), 2.65 (2H, d, $J=8$ Hz, CH_2), 3.43–4.10 (1H, m, CH), 7.44 (2H, d, $J=9$ Hz, aromatic H), 7.87 (2H, d, $J=9$ Hz, aromatic H).

Ethyl 3-(4-chlorobenzoyl)propionate (4j): The fraction eluted with n -hexane-AcOEt (10:1) gave 4j in 98% yield (708 mg). Colorless scales (n -hexane- CH_2Cl_2), mp 58–59 °C (lit.,^{10f}) mp 58–59 °C. IR (KBr)

cm^{-1} : 1668, 1728 (CO). $^1\text{H-NMR}$ (CDCl_3) δ : 1.27 (3H, t, $J=7$ Hz, OCH_2CH_3), 2.76 (2H, t, $J=7$ Hz, CH_2), 3.28 (2H, t, $J=7$ Hz, CH_2), 4.16 (2H, q, $J=7$ Hz, OCH_2CH_3), 7.44 (2H, d, $J=9$ Hz, aromatic H), 7.93 (2H, d, $J=9$ Hz, aromatic H).

1-Phenyl-1,4-pentanedione (4k): The fraction eluted with n -hexane-AcOEt (10:1) gave 4k in 94% yield (497 mg). Colorless oil (lit.,^{10g}) mp 28–29 °C. MS m/z : 176 (M^+). IR (KBr) cm^{-1} : 1680, 1712 (CO). $^1\text{H-NMR}$ (CDCl_3) δ : 2.20 (3H, s, Me), 2.82 (2H, d, $J=6$ Hz, CH_2), 3.22 (2H, d, $J=6$ Hz, CH_2), 7.40–7.64 (3H, m, aromatic H), 7.70–8.01 (2H, m, aromatic H).

1-(4-Chlorophenyl)-1,4-pentanedione (4l): The fraction eluted with CHCl_3 gave 4l in 98% yield (621 mg). Colorless scales (n -hexane- CH_2Cl_2), mp 75.5–76 °C (lit.,^{10g}) mp 76 °C. IR (KBr) cm^{-1} : 1672, 1709 (CO). $^1\text{H-NMR}$ (CDCl_3) δ : 2.26 (3H, s, Me), 2.89 (2H, d, $J=6$ Hz, CH_2), 3.24 (2H, d, $J=6$ Hz, CH_2), 7.44 (2H, d, $J=9$ Hz, aromatic H), 7.92 (2H, d, $J=9$ Hz, aromatic H).

Benzophenone (4m): The fraction eluted with n -hexane- CHCl_3 (3:1) gave 4m in 63% yield (548 mg).

4-Chlorophenyl Phenyl Ketone (4n): The fraction eluted with n -hexane- CHCl_3 (3:1) gave 4n in 69% yield (447 mg).

Synthesis of Ketones (4) by Retro-Benzoin Condensation of α -Substituted Benzoin (3) Catalyzed by Tetrabutylammonium Cyanide (6, Bu_4NCN , Method b) General Procedure: A mixture of α -substituted benzoin (3, 3.0 mmol) and Bu_4NCN (6, 161 mg, 0.6 mmol) in THF (20 ml) was stirred (reaction conditions are shown in Table 2). The reaction mixture was poured into ice- H_2O and extracted with CHCl_3 . The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with n -hexane and AcOEt.

The structures of the reaction products were determined by comparison of the spectral data and the melting points with those of authentic samples.

Preparation of Azolium Salts (7) 1,3-Dimethylimidazolium iodide (7a),^{11a} 1,3-dimethylbenzimidazolium iodide (7b),^{11b} 1,4-dimethyl-1,2,4-triazolium iodide (7c),^{11c} 2-methylimidazo[1,5- a]pyridinium iodide (7d),^{11d} pyrido[1',2':3,4]imidazo[1,5- a]pyridinium iodide (7f),^{11d} and 3,4,5-trimethylthiazolium iodide (7g),^{11e-g} were synthesized by reported procedures.

2-Methyl-1,2,4-triazolo[4,3- a]pyridinium iodide (7e): A solution of 1,2,4-triazolo[4,3- c]pyridine^{11a} (10 g, 0.084 mol) and MeI (14 g, 0.1 mol) in MeOH (30 ml) was refluxed for 3 h. The reaction mixture was concentrated, and a small portion of ether was added to the residue. The separated crystalline solid was collected, washed with a small portion of ether, and dried to give a mixture of 6e and 1-methylimidazo[1,5- a]pyridinium iodide (18 g, 82%). Fractional recrystallization with MeOH gave 6e in 20% (4.4 g) yield. Slightly brown needles (MeOH), mp 228–231 °C. Anal. Calcd for $\text{C}_7\text{H}_8\text{IN}_3$: C, 32.21; H, 3.09; N, 16.10. Found: C, 32.15; H, 2.89; N, 16.01. $^1\text{H-NMR}$ ($\text{DMSO}-d_6$) δ : 4.40 (3H, s, NMe), 7.51 (1H, t, $J=7$ Hz, C⁶-H), 7.87–7.93 (1H, m, C⁷-H), 8.08 (1H, d, $J=9$ Hz, C⁸-H), 8.96 (1H, d, $J=7$ Hz, C⁵-H), 10.74 (1H, s, C³-H).

Synthesis of Ketones (4) by Retro-Benzoin Condensation of α -Substituted Benzoin (3) Catalyzed by Azolium Salts (7) (Method c) General Procedure: Sodium hydride (60% in oil, 120 mg, 3.0 mmol) or sodium amide (117 mg, 3.0 mmol) was added to a mixture of α -substituted benzoin (3, 3.0 mmol) and an azolium salt (7, 1.0 mmol) in DMF (20 ml), and the mixture was stirred (reaction conditions are shown in Table 3). The reaction mixture was poured into ice- H_2O and extracted with AcOEt. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with n -hexane and AcOEt.

Preparation of α -Substituted Benzoin (3): Alkylation of Benzoin (5) General Procedure: A solution of sodium hydroxide (1.05 g in 50 ml of H_2O) was added to a solution of benzoin (5, 25 mmol) in dimethyl sulfoxide (DMSO) (100 ml), and then alkyl halide [benzyl bromide (9a), 4.3 g (25.2 mmol) or p -methylbenzyl chloride (9b), 3.54 g (25.2 mmol)] was added to the resulting solution. After the green color of the reaction solution turned to yellow, the reaction mixture was poured into 10% brine and extracted with benzene. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with n -hexane and CHCl_3 , and/or recrystallization to give α -substituted benzoin (3a–e).

α -Benzylbenzoin (3a, α -benzyl- α -hydroxybenzyl phenyl ketone): Yield 79%, colorless columns (MeOH), mp 114–116 °C (lit.^{7b}) 118–121 °C).

IR (KBr) cm^{-1} : 1668 (CO), 3520 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 3.60 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.96 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.95 (1H, s, OH), 6.81—7.77 (15H, m, aromatic H).

α -Benzyl-4,4'-dichlorobenzoin (**3b**, α -benzyl- α -hydroxy-4-chlorobenzyl 4-chlorophenyl ketone): Yield 99%, colorless needles (MeOH), mp 137—138 °C. *Anal.* Calcd for $\text{C}_{21}\text{H}_{16}\text{Cl}_2\text{O}_2$: C, 67.94; H, 4.34. Found: C, 68.24; H, 4.08. IR (KBr) cm^{-1} : 1657 (CO), 3420 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 3.34 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.83 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.45 (1H, s, OH), 6.94—7.74 (13H, m, aromatic H).

α -Benzyl-4,4'-dimethoxybenzoin (**3c**, α -benzyl- α -hydroxy-4-methoxybenzyl 4-methoxyphenyl ketone): Yield 72%, yellow needles (MeOH), mp 103—105 °C (lit., ^{7a} 119 °C). IR (KBr) cm^{-1} : 1659 (CO), 3440 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 3.45 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.73 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.74 (3H, s, OMe), 3.82 (3H, s, OMe), 4.22 (1H, s, OH), 6.58—8.03 (15H, m, aromatic H).

α -Benzylfuroin [**3d**, 1,2-di(2-furyl)-2-hydroxyethanone]: The fraction eluted with *n*-hexane- CHCl_3 (1:1) gave **3d**. Yield 51%, colorless prisms (acetone-*n*-hexane), mp 87—88 °C. *Anal.* Calcd for $\text{C}_{17}\text{H}_{14}\text{O}_4$: C, 72.33; H, 5.00. Found: C, 72.33; H, 4.95. IR (KBr) cm^{-1} : 1670 (CO), 3450 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 3.50 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.95 (1H, d, $J=14$ Hz, a proton signal of CH_2), 4.43 (1H, s, OH), 6.25—7.52 (11H, m, aromatic H).

α -(4-Methylbenzyl)benzoin [**3e**, α -(4-methylbenzyl)- α -hydroxybenzyl phenyl ketone]: The fraction eluted with *n*-hexane- CHCl_3 (1:1) gave **3e**. Yield 61%, colorless prisms (acetone-*n*-hexane), mp 120—121 °C. *Anal.* Calcd for $\text{C}_{22}\text{H}_{20}\text{O}_2$: C, 83.51; H, 6.37. Found: C, 83.63; H, 6.57. IR (KBr) cm^{-1} : 1665 (CO), 3420 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 2.27 (3H, s, Me), 3.40 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.73 (1H, d, $J=14$ Hz, a proton signal of CH_2), 3.88 (1H, s, OH), 6.65—7.72 (14H, m, aromatic H).

Reaction of Benzoin (5) with Michael Acceptors (10) General Procedure: A base [DBU, 0.5 ml or NaH (60% in oil), 20 mg (0.5 mmol)] was added to a solution of benzoin (**5**, 5.0 mmol) and a Michael acceptor (**10**, 7.5 mmol) in DMF (20 ml). After the green color of the reaction solution turned to yellow, the reaction mixture was poured into 10% brine and extracted with benzene. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with *n*-hexane and AcOEt to give α -substituted benzoin (3f—l).

α -(2-Cyanoethyl)benzoin [**3f**, α -(2-cyanoethyl)- α -hydroxybenzyl phenyl ketone]: The fraction eluted with *n*-hexane-AcOEt (5:1) gave **3f**. Yield 90%, colorless needles (*n*-hexane- CH_2Cl_2), mp 99—100 °C. *Anal.* Calcd for $\text{C}_{17}\text{H}_{15}\text{NO}_2$: C, 76.96; H, 5.70; N, 5.28. Found: C, 77.17; H, 5.63; N, 5.05. IR (KBr) cm^{-1} : 1664 (CO), 2240 (CN), 3420 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 2.09—2.93 (4H, m, CH_2CH_2), 4.35 (1H, s, OH), 7.25—7.84 (10H, m, aromatic H).

α -(2-Cyanoethyl)-4,4'-dichlorobenzoin [**3g**, 4-chlorophenyl α -(2-cyanoethyl)- α -hydroxy-4-chlorobenzyl ketone]: The fraction eluted with *n*-hexane-AcOEt (5:1) gave **3g**. Yield 86%, colorless needles (*n*-hexane- CH_2Cl_2), mp 112—123 °C. *Anal.* Calcd for $\text{C}_{17}\text{H}_{13}\text{Cl}_2\text{NO}_2$: C, 61.10; H, 3.92; N, 4.19. Found: C, 61.11; H, 3.71; N, 4.08. IR (KBr) cm^{-1} : 1664 (CO), 2250 (CN), 3450 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 2.18—2.44 (4H, m, CH_2), 2.52—2.71 (2H, m, CH_2), 4.10 (1H, s, OH), 7.29—7.42 (6H, m, aromatic H), 7.70 (2H, d, $J=8$ Hz, aromatic H).

α -(2-Cyanoethyl)-4,4'-dimethoxybenzoin [**3h**, α -(2-cyanoethyl)- α -hydroxy-4-methoxybenzyl 4-methoxyphenyl ketone]: The fraction eluted with *n*-hexane-AcOEt (5:1) gave **3h**. Yield 87%, colorless columns (*n*-hexane- CHCl_3), mp 88—89 °C. *Anal.* Calcd for $\text{C}_{19}\text{H}_{19}\text{NO}_4$: C, 70.14; H, 5.89; N, 4.31. Found: C, 70.24; H, 5.85; N, 4.20. IR (KBr) cm^{-1} : 1648 (CO), 2249 (CN), 3425 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 2.06—2.18 (1H, m, CH_2), 2.45—2.82 (3H, m, CH_2), 3.81 (3H, s, OMe), 3.82 (3H, s, OMe), 4.68 (1H, s, OH), 6.79 (2H, d, $J=9$ Hz, aromatic H), 6.90 (2H, d, $J=9$ Hz, aromatic H), 7.32 (2H, d, $J=9$ Hz, aromatic H), 7.73 (2H, d, $J=9$ Hz, aromatic H).

α -(2-Cyano-1-methylethyl)-4,4'-dichlorobenzoin [**3i**, 4-chlorophenyl α -(2-cyano-1-methylethyl)- α -hydroxy-4-chlorobenzyl ketone]: The fraction eluted with *n*-hexane-AcOEt (10:1) gave **3i**. Yield 50%, colorless oil. MS m/z : 347 (M^+).

α -(2-Ethoxycarbonylethyl)-4,4'-dichlorobenzoin [**3j**, α -(2-ethoxycarbonylethyl)- α -hydroxy-4-chlorobenzyl 4-chlorophenyl ketone]: The fraction eluted with *n*-hexane-AcOEt (10:1) gave **3j**. Yield 66%, colorless columns (*n*-hexane- CHCl_3), mp 115—116 °C. *Anal.* Calcd for $\text{C}_{19}\text{H}_{18}\text{Cl}_2\text{O}_4$: C, 59.86; H, 4.76. Found: C, 59.94; H, 4.62. IR (KBr) cm^{-1} :

1674 (CO), 1718 (CO), 3540 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 1.24 (3H, t, $J=7$ Hz, OCH_2CH_3), 2.17—2.31 (1H, m, CH_2), 2.41—2.63 (3H, m, CH_2), 4.12 (2H, q, $J=7$ Hz, OCH_2CH_3), 5.32 (1H, s, OH), 7.27 (2H, d, $J=9$ Hz, aromatic H), 7.34 (2H, d, $J=9$ Hz, aromatic H), 7.44 (2H, d, $J=9$ Hz, aromatic H), 7.80 (2H, d, $J=9$ Hz, aromatic H).

α -(3-Oxobutyl)benzoin [**3k**, phenyl α -(3-oxobutyl)- α -hydroxybenzyl ketone]: The fraction eluted with *n*-hexane-AcOEt (10:1) gave **3k**. Yield 34%, colorless prisms (*n*-hexane- CH_2Cl_2), mp 95—97 °C. *Anal.* Calcd for $\text{C}_{18}\text{H}_{18}\text{O}_3$: C, 76.57; H, 6.43. Found: C, 76.66; H, 6.38. IR (KBr) cm^{-1} : 1677 (CO), 1684 (CO), 3160 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 1.46—3.45 (7H, m, CH_2CH_2 and Me), 5.13 (s, OH), 7.23—7.54 (8H, m, aromatic H), 7.75—7.96 (2H, m, aromatic H).

α -(3-Oxobutyl)-4,4'-dichlorobenzoin [**3l**, 4-chlorophenyl α -(3-oxobutyl)- α -hydroxy-4-chlorobenzyl ketone]: The fraction eluted with *n*-hexane-AcOEt (10:1) gave **3l**. Yield 59%, colorless prisms (*n*-hexane- CH_2Cl_2), mp 84.5—85 °C. *Anal.* Calcd for $\text{C}_{18}\text{H}_{16}\text{Cl}_2\text{O}_3$: C, 51.55; H, 4.59. Found: C, 51.53; H, 4.39. IR (KBr) cm^{-1} : 1678 (CO), 3360 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 1.48—3.44 (7H, m, CH_2CH_2 and Me), 5.37 (s, OH), 7.26—7.44 (6H, m, aromatic H), 7.78—7.92 (2H, m, aromatic H).

Reaction of Benzils (8) with Grignard Reagents (11) General Procedure: A Grignard reagent (**11**, 15.0 mmol in 15 ml of Et_2O) was added to a solution of benzil (**8**, 10 mmol) in THF (40 ml), and the mixture was refluxed for 1 h with stirring, then poured into $\text{NH}_4\text{Cl-NH}_3$ solution and extracted with AcOEt. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with *n*-hexane and CH_2Cl_2 .

α -Benzylbenzoin (**3a**): Yield 93%.

α -Benzyl-4,4'-dichlorobenzoin (**3b**): Yield 76%.

α -Phenylbenzoin (**3m**, α -hydroxy- α -phenylbenzyl phenyl ketone): Yield 60%, colorless prisms (acetone-*n*-hexane), mp 175—176 °C. *Anal.* Calcd for $\text{C}_{20}\text{H}_{16}\text{O}_2$: C, 83.31; H, 5.59. Found: C, 83.52; H, 5.45. IR (KBr) cm^{-1} : 1667 (CO), 3470 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 4.40 (1H, s, OH), 7.15—7.35 (15H, m, aromatic H).

α -Phenyl-4,4'-dichlorobenzoin (**3n**, 4-chlorophenyl α -hydroxy- α -phenyl-4-chlorobenzyl ketone): Yield 63%, colorless granules (acetone-*n*-hexane), mp 163—165 °C. *Anal.* Calcd for $\text{C}_{20}\text{H}_{14}\text{Cl}_2\text{O}_2$: C, 67.24; H, 3.95. Found: C, 67.14; H, 4.00. IR (KBr) cm^{-1} : 1698 (CO), 3540 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 3.03 (1H, s, OH), 7.16—7.35 (13H, m, aromatic H).

7-Hydroxy-7-phenyl-6-dodecanone (**3o**): Yield 84%, colorless oil (bp 155—165 °C/7 mmHg). *Anal.* Calcd for $\text{C}_{18}\text{H}_{28}\text{O}_2$: C, 78.21; H, 10.21. Found: C, 78.21; H, 10.27. IR (KBr) cm^{-1} : 1701 (CO), 3450 (OH). $^1\text{H-NMR}$ (CDCl_3) δ : 0.72—2.51 (22H, m, aliphatic H), 2.53 (1H, s, OH), 7.16—7.56 (5H, m, aromatic H). Compound **3o** was similarly prepared from 6,7-dodecadione.¹²⁾

One-Pot Synthesis of Ketones (4) by Alkylation of Benzoin (5) Followed by Retro-Benzoin Condensation General Procedure: Sodium hydride [60% in oil, 156 mg (3.9 mmol) for reaction with benzyl bromide (**9**) or 24 mg (0.6 mmol) for Michael addition] was added to a solution of benzoin (**5a**, 3.0 mmol) and an alkylating agent (3.0 mmol) in DMF (20 ml). The mixture was stirred for 30 min at room temperature, then KCN (**1**, 39 mg, 0.6 mmol) was added to the resulting mixture, and stirring was continued for 1 h at 80 °C. The reaction mixture was poured into 10% brine and extracted with benzene. The organic layer was washed with H_2O , dried over Na_2SO_4 , and concentrated. The residue was purified by column chromatography on SiO_2 with *n*-hexane and AcOEt.

The structures of the products, deoxybenzoin (**4a**), 4'-methyldeoxybenzoin (**4e**), and 3-benzoylpropionitrile (**4f**), were determined by comparison of the spectral data and the melting points with those of authentic samples.

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- formation of benzoin (**5a**) from two molecules of benzaldehyde (**2a**), +2.444 kcal/mol. These results support our approach. The calculations were performed by MOPAC Ver 6.0 (PM3) on a Cash system (SONY Techtronix).
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