

A FACILE SYNTHESIS OF β -LACTAMS BY THE CYCLIZATION OF β -AMINO ACIDS EXPLOITING 3,3'-(PHENYLPHOSPHORYL)-BIS(1,3-THIAZOLIDINE-2-THIONE)

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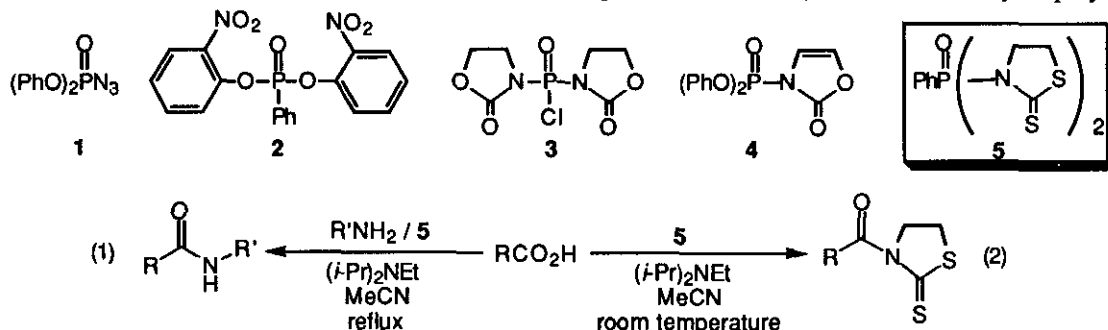
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Abstract- 3,3'-(Phenylphosphoryl)-bis(1,3-thiazolidine-2-thione) (**5**), obtained from phenylphosphonic dichloride (**7**) and sodium salt of 1,3-thiazolidine-2-thione (**6**), proved to be useful for intramolecular dehydration of various β -amino acids to give the corresponding β -lactams.

In the formation of amide bond between a carboxylic acid and an amine, various organic phosphorus (V) compounds such as diphenylphosphoryl azide (**1**),¹ bis(*o*-nitrophenyl)phenyl phosphonate (**2**),² 3,3'-bis(2-oxo-3-oxazolidinyl)-phosphoroamidic chloride (**3**),³ and diphenyl-2-oxo-3-oxazolidinyl phosphonate (**4**)⁴ have been employed as the activating reagent for carboxyl group. In a series study of achiral and chiral 1,3-thiazolidine-2-thiones, we developed a dehydrating condensation reagent, 3,3'-(phenylphosphoryl)-bis(1,3-thiazolidine-2-thione) (PPTT) (**5**) which was useful not only for carboxylic amide formation (eq. 1) but also 1,3-thiazolidine-2-thione amide formation (eq. 2).^{5,6} PPTT (**5**) was also efficiently exploited for the amide bond formation in the total synthesis of parabactin, a spermidine siderophore.^{5d} Although the triphenylphosphine-dipyridyl disulfide reagents system proved to be available

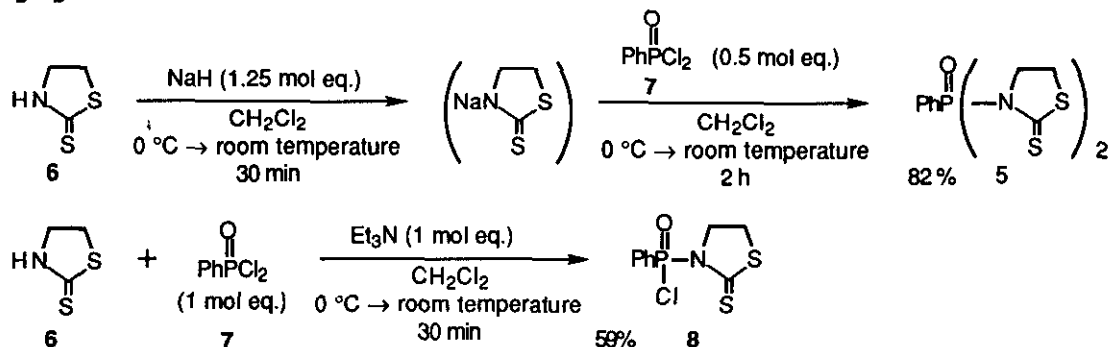
[†]This paper is dedicated to the memory of the late Dr. Yoshio Ban, Professor Emeritus Hokkaido University.

for converting β -amino acids into β -lactams,⁷ we anticipated that PPTT (5) could be similarly employed for



the lactam ring formation of β -amino acids. Now, we describe our results in detail.

PPTT (pale yellow needles, mp 203-205 °C) (5) was readily prepared by treating phenylphosphonic dichloride (7) with sodium salt of 1,3-thiazolidine-2-thione (6) in CH_2Cl_2 as shown in Scheme 1. The relating reagent (yellow oil) (8) was also obtained by treatment of 6 with 7 in the presence of Et_3N in CH_2Cl_2 .



Scheme 1

The structure of both reagents (5 and 8) was confirmed by their ^{13}C nmr (67.8 MHz, CDCl_3) chemical shift value (5: 204.8 ppm, 8: 202 ppm) due to the $\text{C}=\text{S}$ group.^{5c}

In order to search the optimum reaction conditions for the lactam ring formation, several reactions were investigated employing *N*-benzyl- β -alanine (9) in the presence of *i*- Pr_2NEt (3 mol eq.).⁸ All experimental results are summarized in Table 1. At room temperature in MeCN and DMF or even under reflux in CHCl_3 and pyridine without use of *i*- Pr_2NEt , the lactam formation reaction has never occurred (Entries 1, 6, 9, and 10 in Table 1). In DMF under heating at 100 °C, the desired ring formation proceeded a little to give the known 1-benzylazetidin-2-one (10)⁹ in low yields (Entries 7 and 8 in Table 1). However, in MeCN under reflux, the reaction remarkably increased the yield of azetidinone (10) depending on the concentration of 9 and the amount of 5 as shown in Table 1 (Entries 3-5). This reaction does not proceed

at all in the absence of an amine base such as *i*-Pr₂NEt and Et₃N.⁸ Thus, we chose the reaction conditions of Entry 5 (Table 1) for the further investigation of the β -lactam ring formation. Subsequently, the lactam formation using PPTT (5) was compared with that using the related reagents, mono-1,3-thiazolidine-2-thione derivative (8) and phenylphosphonic dichloride (7) under the reaction conditions of Entry 5 in Table 1.

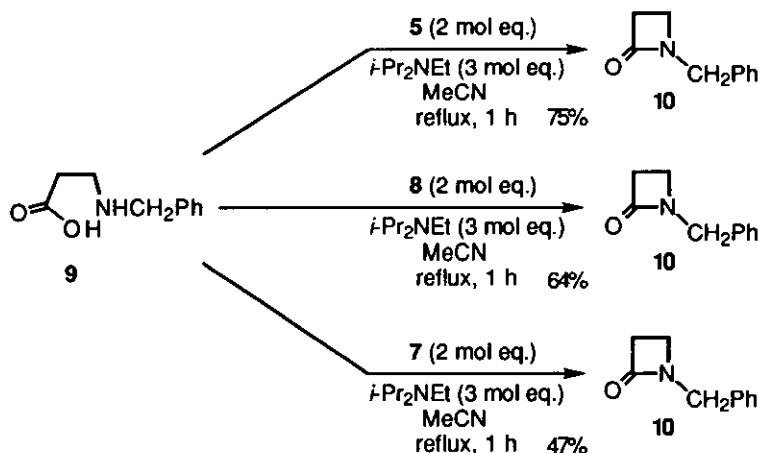
Table 1. Investigation of the reaction conditions for the β -lactam ring formation

Entry	Solvent	Concentration of 9 (mM)	Amount of 5 (mol eq.)	Temp.	Time	Yield ^a of 10 (%)
1	MeCN	26	0.66	r. t. ^b	60 h	0 ^c
2	MeCN	26	0.66	reflux	15 min	35
3	MeCN	20	1.00	reflux	1 h	66
4	MeCN	10	2.00	reflux	5.5 h	70
5	MeCN	5	2.00	reflux	1 h	75
6	DMF	26	0.66	r. t. ^b	13 h	0 ^c
7	DMF	26	0.66	100 °C	20 min	14
8	DMF	5	2.00	100 °C	1 h	16
9	CHCl ₃	26	0.66	reflux	13 h	0 ^c
10 ^d	pyridine	26	0.66	reflux	5 h	0 ^c

a) Isolated yield based on 9. b) r. t. = room temperature.

c) Compound (9) was recovered in 40-73% yields. d) Without use of *i*-Pr₂NEt.

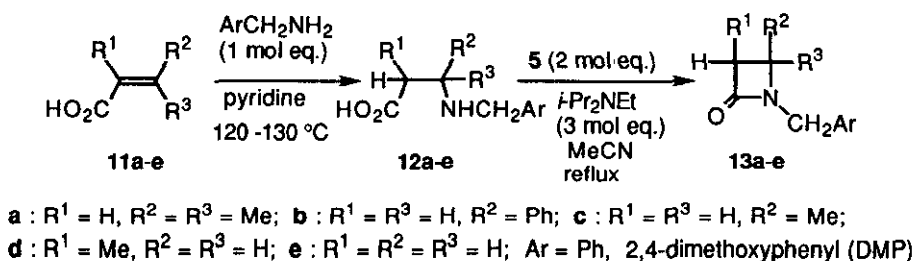
As shown in Scheme 2, PPTT (5) was confirmed to be the most efficient among the three reagents.



Scheme 2

Then, the β -lactam formation reactions of several β -amino acids (**12a-e**) were attempted as follows. These compounds (**12a-e**) were readily prepared by the Michael-type addition reaction of benzylamine and 2,4-dimethoxybenzylamine onto commercially available α,β -unsaturated carboxylic acids (**11a-e**) in pyridine under heating at 120-130 °C. The β -amino acids (**12a-e**) were treated with 2 mol eq. of PPTT (**5**) in the presence of 3 mol eq. of *t*-Pr₂NEt in MeCN under reflux to afford the corresponding β -lactams (**13a-e**) in excellent yields as shown in Table 2.

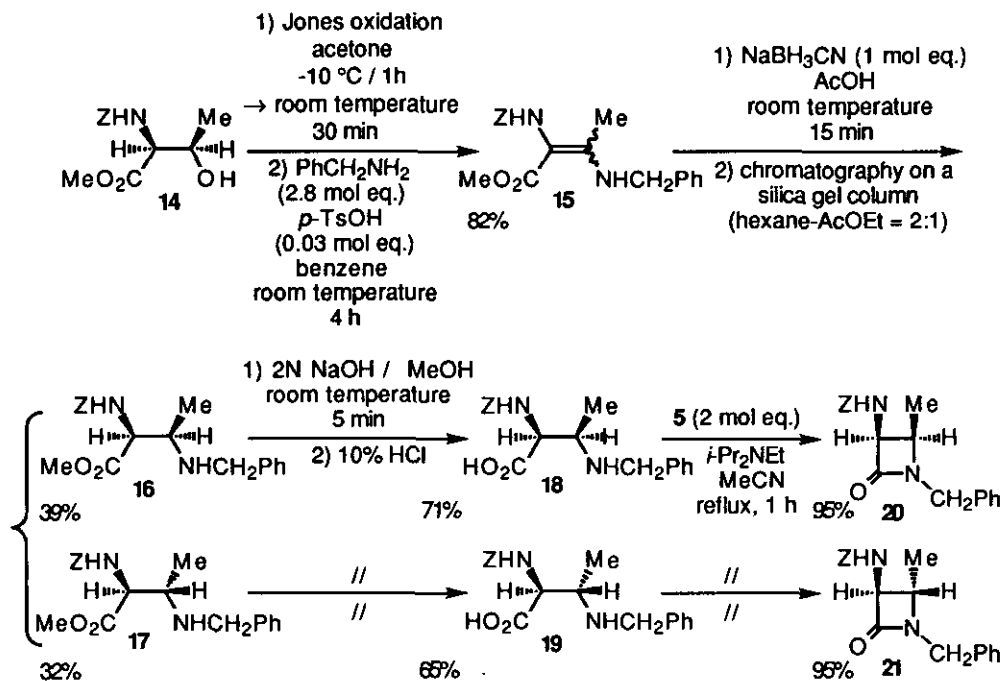
Table 2. Preparation of β -amino acids and β -lactams



α,β -Unsaturated carboxylic acid	ArCH ₂ NH ₂	Time (h)	β -Amino acid ^a	Yield (%)	Time (h)	β -Lactam ^a	Yield (%)
11a	Ar = Ph	24	12a	53	1	13a	97
11b	Ar = Ph	1	12b	70	1	13b	99
11c	Ar = Ph	1	12c	68	1	13c	95
11d	Ar = Ph	1	12d	65	5	13d	99
11e	Ar = DMP	1.5	12e^b	65	1	13e^b	95

a) Unless otherwise noted, Ar is phenyl group. b) Ar = DMP group.

Finally, this PPTT reagent system was successfully utilized for the β -lactam ring formation of *threo*- and *erythro*- α -benzyloxycarbonylamino- β -amino acids (**16** and **17**) toward monobactam¹⁰ precursors (**20** and **21**). These racemic compounds (**16** and **17**), derived from *Z*-L-threonine (**14**) along the reaction pathway as shown in Scheme 3, were submitted to the same reaction with PPTT (**5**) as described above. The desired racemic β -lactams (**20** and **21**) were readily obtained as crystalline compounds in excellent yields, respectively. The stereochemistry of compounds (**16-21**) was assigned on the basis of the ¹H nmr (CDCl₃) spectrum of *cis*-**20** [δ 5.00 ppm (dd, 1H, *J* = 8.6 and 5.1 Hz, C3-H)] and of *trans*-**21** [δ 4.32 ppm (dd, 1H, *J* = 6.4 and 1.5 Hz, C3-H)].



Scheme 3

In conclusion, we demonstrated that PPTT (**5**) reagent could be efficiently exploited for the β -lactam ring formation of various β -amino acids.

EXPERIMENTAL

Melting points were determined on a Yamato MP-21 and Yanagimoto micro melting point apparatus, and are uncorrected. The ir spectra were run on a Hitachi 260-50 spectrophotometer. ^1H Nmr spectra were recorded on JEOL JNM-FX 100, Hitachi R-900, and Varian EM-360 instruments and chemical shifts are reported in δ (ppm) relative to Me_4Si or TSP as an internal standard. ^{13}C Nmr spectra were determined on a JEOL JNM-FX 100 and chemical shifts are reported in δ (ppm) relative to Me_4Si as an internal standard. Mass spectra were taken on a JEOL JMS-DX 300 mass spectrometer. Column chromatography was performed on a silica gel (Wakogel C-100 and C-200). All reactions were monitored by silica gel F254 plates (Merck). All organic extracts were dried over anhydrous sodium sulfate.

3,3'-(Phenylphosphoryl)-bis(1,3-thiazolidine-2-thione) (5**).** To a stirred suspension of 50% mineral oil dispersion of NaH (3.0 g, 62.5 mmol) in CH_2Cl_2 (50 ml) was added dropwise 1, 3-thiazolidine-2-thione (6.0 g, 50 mmol) in CH_2Cl_2 (100 ml) under N_2 at 0°C . After being stirred for 30 min at room temperature, to this mixture was added phenylphosphonic dichloride (**7**) (4.9 g, 25 mmol) in

CH₂Cl₂ (25 ml) under N₂ at 0 °C. The whole mixture was stirred at room temperature for 2 h and then poured into H₂O (500 ml). Organic layer was separated, washed with brine, dried, and then evaporated *in vacuo* to give an oily product. Crystallization of the crude product from CH₂Cl₂-AcOEt gave compound (5) (7.0 g, 82% yield) as pale yellow needles. mp 203-205 °C. Ir $\nu_{\max}$ (KBr) cm⁻¹: 1355, 1245, 1200, 1080. ¹H Nmr (60 MHz, CDCl₃) δ : 3.33 (t, 4H, *J* = 7 Hz), 4.00-4.60 (m, 4H), 7.30-7.50 (m, 3H), 7.70-8.10 (m, 2H). ¹³C Nmr (67.8 Hz, CDCl₃) δ : 32.4, 58.7, 128.8, 129.0, 132.0, 132.2, 133.9, 204.8. Ms *m/e* 360 (M⁺). Anal. Calcd for C₁₂H₁₃N₂OPS₄: C, 39.98; H, 3.63; N, 7.77. Found: C, 39.80; H, 3.60; N, 7.71.

***N*-(2-Thioxo-1,3-thiazolidinylphenyl)phosphoroamidic chloride (8).** To a solution of 6 (119 mg, 1 mmol) and 7 (195 mg, 1 mmol) in CH₂Cl₂ (5 ml) was added Et₃N (101 mg, 1 mmol) under N₂ at 0 °C. The mixture was stirred at room temperature for 24 h and then evaporated *in vacuo* to give an oily residue. The residue was chromatographed on a silica gel column with CHCl₃ as eluent to afford compound (8) (163.4 mg, 59% yield) as a yellow oil. Ir $\nu_{\max}$ (neat) cm⁻¹: 1490, 1220, 1110. ¹H Nmr (60 MHz, CDCl₃) δ : 3.50 (t, 2H, *J* = 7 Hz), 4.50-4.85 (m, 2H), 7.40-7.80 (m, 3H), 7.90-8.20 (m, 2H). ¹³C Nmr (67.8 Hz, CDCl₃) δ : 31.9, 56.6, 128.4, 128.5, 131.1, 131.2, 133.6, 202.0. Ms *m/z* 277 (M⁺). Anal. Calcd for C₉H₉NOCIPS₂: C, 38.92; H, 3.27; N, 5.04. Found: C, 38.70; H, 3.12; N, 5.18.

Investigation of the reaction conditions for the β -lactam ring formation.

Typical example (Entry 5 in Table 1): A suspension of *N*-benzyl- β -alanine (9) (18 mg, 0.1 mmol), PPTT (5) (72 mg, 0.2 mmol), and *i*-Pr₂NEt (38.7 mg, 0.3 mmol) in MeCN (20 ml) was refluxed for 1 h. After removal of the solvent *in vacuo*, the oily residue was purified on a silica gel column impregnated with 5% AgNO₃ by employing AcOEt to give known 1-benzylazetidinone (10) (12.1 mg, 75% yield) as a colorless oil. Ir and ¹H nmr data of the synthesized compound (10) was consistent with those of the authentic compound.⁹ Other experiments (Entries 1-4 and 6-10) were similarly carried out. Their results are shown in Table 1.

Treatment of *N*-benzyl- β -alanine (9) with compound (8). A mixture of 9 (18 mg, 0.1 mmol), 8 (56 mg, 0.2 mmol), and *i*-Pr₂NEt (38.7 mg, 0.3 mmol) in MeCN (20 ml) was refluxed for 1 h. The reaction mixture was treated in the same manner as described above to give 10 (10.3 mg, 64% yield) as a colorless oil.

Treatment of *N*-benzyl- β -alanine (9) with compound (7). A mixture of 9 (36 mg, 0.2 mmol), 7 (78 mg, 0.4 mmol), and *i*-Pr₂NEt (77.4 mg, 0.6 mmol) in MeCN (40 ml) was refluxed for 1 h. The usual

treatment of the reaction mixture was carried out as described above to give **10** (15.1 mg, 47% yield) as a colorless oil.

Preparation of β -amino acids (**12a-e**).

Typical example: 3, 3-Dimethylacrylic acid (**11a**) (2 g, 20 mmol) and benzylamine (2.1 g, 20 mmol) were added to pyridine (10 ml). After the mixture was stirred at 120-130 °C under N₂ for 24 h, the solvent was evaporated *in vacuo* to afford a crude crystalline product. Recrystallization of the crude product from MeOH-acetone gave 3-benzylamino-3, 3-dimethylpropionic acid (**12a**) (2.1 g, 53% yield) as colorless needles. mp 198-199 °C. Ir $\nu_{\max}$ (KBr) cm^{-1} : 1550. ¹H Nmr (90 MHz, D₂O) δ : 1.30 (s, 6H), 2.33 (s, 2H), 3.93 (s, 2H), 7.20-7.50 (m, 5H). Ms m/z 207 (M⁺). Anal. Calcd for C₁₂H₁₇NO₂: C, 69.54; H, 8.27; N, 6.76. Found: C, 69.48; H, 8.18; N, 6.79. Other β -amino acids (**11b-e**) were similarly prepared. Their physical data are as follows.

3-Benzylamino-3-phenylpropionic acid (12b) 70% yield. Colorless needles. mp 192-193 °C (MeOH-Et₂O). Ir $\nu_{\max}$ (KBr) cm^{-1} : 1550. ¹H Nmr (100 MHz, CD₃OD) δ : 2.60 (dd, 1H, J = 17.0 Hz, 5.4 Hz), 2.86 (dd, 1H, J = 17.0 Hz, 9.3 Hz), 7.41 (s, 5H), 7.48 (s, 5H). Ms m/z 255 (M⁺). Anal. Calcd for C₁₆H₁₇NO₂: C, 75.27; H, 6.71; N, 5.49. Found: C, 75.32; H, 6.77; N, 5.32.

3-Benzylaminobutyric acid (12c). 68% yield. Colorless needles. mp 190.5-191.5 °C (MeOH-acetone). Ir $\nu_{\max}$ (KBr) cm^{-1} : 1560. ¹H Nmr (90 MHz, D₂O) δ : 1.40 (d, 3H, J = 6.5 Hz), 2.53 (d, 2H, J = 6.5 Hz), 3.35-3.65 (m, 1H), 4.10 (d, 1H, J = 13.5 Hz), 4.33 (d, 1H, J = 13.5 Hz), 7.50 (s, 5H). Ms m/z 193 (M⁺). Anal. Calcd for C₁₁H₁₅NO₂: C, 68.37; H, 7.82; N, 7.25. Found: C, 68.56; H, 7.81; N, 7.26.

3-Benzylamino-2-methylpropionic acid (12d). 65% yield. Colorless needles. mp 153-154 °C (MeOH-acetone). Ir $\nu_{\max}$ (KBr) cm^{-1} : 1550. ¹H Nmr (90 MHz, D₂O) δ : 1.15 (d, 3H, J = 7.0 Hz), 2.43-2.83 (m, 1H), 2.90-3.20 (m, 2H), 4.26 (s, 2H), 7.55 (s, 5H). Ms m/z 193 (M⁺). Anal. Calcd for C₁₁H₁₅NO₂: C, 68.37; H, 7.82; N, 7.25. Found: C, 68.39; H, 7.75; N, 7.13.

3-(2,4-Dimethoxybenzylamino)propionic acid (12e). 65% yield. Colorless plates. mp 184-185 °C (CHCl₃). Ir $\nu_{\max}$ (KBr) cm^{-1} : 1600. ¹H Nmr (90 MHz, D₂O) δ : 2.50 (t, 2H, J = 7.0 Hz), 3.20 (t, 2H, J = 7.0 Hz), 3.85 (s, 3H), 3.90 (s, 3H), 4.15 (s, 2H), 6.60-6.73 (m, 2H), 7.27-7.43 (m, 1H). Ms m/z 239 (M⁺). Anal. Calcd for C₁₂H₁₇NO₄: C, 60.24; H, 7.16; N, 5.85. Found: C, 59.92; H, 7.07; N, 5.68.

Preparation of β -lactams (**13a-e**).

Typical example: A suspension of 3-benzylamino-3,3-dimethylpropionic acid (**12a**) (207 mg, 1 mmol), PPTT (**5**) (720 mg, 2 mmol), and *i*-Pr₂NEt (387 mg, 3 mmol) in MeCN (200 ml) was refluxed for 1 h. After removal of the solvent of the reaction mixture *in vacuo*, the residue was purified on a silica gel column impregnated with 5% AgNO₃ with hexane-AcOEt (7:3) to give 1-benzyl-4,4-dimethyl-2-azetidinone (**13a**) as a colorless oil (183.3 mg, 97% yield). Ir $\nu_{\max}$ (neat) cm⁻¹: 1720. ¹H Nmr (60 MHz, CDCl₃) δ : 1.30 (s, 6H), 2.87 (s, 2H), 4.37 (s, 2H), 7.50 (s, 5H). High-resolution ms m/z Calcd for C₁₂H₁₅NO (M⁺): 189.1153. Found: 189.1126. Other β -lactams (**13b-e**) were similarly prepared. Their physical data are as follows.

1-Benzyl-4-phenyl-2-azetidinone (13b). 99% yield. Colorless oil. Ir $\nu_{\max}$ (neat) cm⁻¹: 1725. ¹H Nmr (100 MHz, CDCl₃) δ : 2.86 (ddd, 1H, J = 14.7, 2.4, and 1.0 Hz (long range coupling)), 3.36 (dd, 1H, J = 14.7 and 4.9 Hz), 3.76 (d, 1H, J = 14.7 Hz), 4.20 (dd, 1H, J = 4.9 and 2.4 Hz), 4.80 (d, 1H, J = 14.7 Hz), 7.04-7.40 (m, 10H). High-resolution ms m/z Calcd for C₁₆H₁₅NO (M⁺): 237.1154. Found: 237.1169.

1-Benzyl-4-methyl-2-azetidinone (13c). 95% yield. Colorless oil. Ir $\nu_{\max}$ (neat) cm⁻¹: 1730. ¹H Nmr (60 MHz, CDCl₃) δ : 1.15 (d, 3H, J = 7.0 Hz), 2.40 (dd, 1H, J = 15.0 and 3.0 Hz), 3.00 (dd, 1H, J = 15.0 and 5.0 Hz), 3.30-3.76 (m, 1H), 4.03 (d, 1H, J = 16.0 Hz), 4.53 (d, 1H, J = 16.0 Hz), 7.30 (s, 5H). High-resolution ms m/z Calcd for C₁₁H₁₃NO (M⁺): 175.0997. Found: 175.1014.

1-Benzyl-3-methyl-2-azetidinone (13d). 99% yield. Colorless oil. Ir $\nu_{\max}$ (neat) cm⁻¹: 1730. ¹H Nmr (100 MHz, CDCl₃) δ : 1.30 (d, 3H, J = 7.3 Hz), 2.67-2.83 (m, 1H), 3.06-3.96 (m, 2H), 4.37 (s, 2H), 7.18-7.44 (m, 5H). High-resolution ms m/z Calcd for C₁₁H₁₃NO (M⁺): 175.0997. Found: 175.0995.

1-(2,4-Dimethoxybenzyl)-2-azetidinone (13e). 95% yield. Colorless oil. Ir $\nu_{\max}$ (neat) cm⁻¹: 1720. ¹H Nmr (90 MHz, CDCl₃) δ : 2.93 (t, 2H, J = 4.0 Hz), 3.20 (t, 2H, J = 4.3 Hz), 3.82 (s, 6H), 4.35 (s, 2H), 6.36-6.56 (m, 2H), 7.10-7.23 (m, 1H). High-resolution ms m/z Calcd for C₁₁H₁₃NO (M⁺): 221.1052. Found: 221.1068.

Methyl 3-Benzylamino-2-benzyloxycarbonylaminoacrylate (15). Jones reagent¹¹ (7.6 ml) was added dropwise to a solution of Z-L-threonine methyl ester (4 g, 16 mmol) in acetone (40 ml) with stirring at -10 °C. After being stirred at -10 °C for 1 h and further at room temperature for 30 min, isopropanol (50 ml) was added. The resulting precipitate was filtered off and then the filtrate was evaporated *in vacuo*. To the residue was added AcOEt (30 ml) and then the organic layer was washed with

H₂O and brine, dried, and evaporated *in vacuo*. To the residue was added benzene (38 ml), *p*-toluenesulfonic acid (100 mg), and benzylamine (4.81 g, 44.9 mmol), followed by stirring at room temperature for 4 h. The reaction mixture concentrated *in vacuo* to afford an oily residue. The residue was chromatographed on a silica gel column with hexane-AcOEt (4:1) to give compound (**15**) (4.4 g, 81.9% yield) as a yellow oil. Ir $\nu_{\max}$ (CHCl₃) cm⁻¹: 1720. ¹H Nmr (60 MHz, CDCl₃) δ : 1.98 (s, 3H), 3.60 (s, 3H), 4.45 (d, 2H, *J* = 6 Hz), 5.20 (s 2H), 5.90 (br s, 1H), 7.40 (s, 10H), 9.50 (t, 1H, *J* = 6.0 Hz). High-resolution ms *m/z* Calcd for C₂₀H₂₂N₂O₄ (M⁺): 354.1579. Found: 354.1603.

threo-Methyl 3-Benzylamino-2-benzyloxycarbonylaminobutyrate (**16**) and **erythro**-Methyl 3-Benzylamino-2-benzyloxycarbonylaminobutyrate (**17**). NaBH₃CN (493 mg, 7.8 mmol) was added to a solution of **15** (2.8 g, 7.8 mmol) in AcOH (30 ml). The mixture was stirred at room temperature for 15 min followed by concentration *in vacuo*. The residue was dissolved in AcOEt and then the solution was successively washed with saturated aqueous NaHCO₃ and brine, dried, and evaporated *in vacuo* to give an oily residue. The residue was chromatographed on a silica gel column with hexane-AcOEt (2:1). The first eluate gave compound (**16**) (1.1 g, 39% yield) as a colorless oil. Ir $\nu_{\max}$ (CHCl₃) cm⁻¹: 1720. ¹H Nmr (60 MHz, CDCl₃) δ : 1.13 (d, 3H, *J* = 6.5 Hz), 1.40 (s, 1H), 3.10-3.40 (m, 1H), 3.63 (s, 3H), 3.65 (s, 2H), 4.30 (dd, 1H, *J* = 3 and 9 Hz), 5.10 (s 2H), 5.95 (d, 1H, *J* = 9 Hz), 7.30 (s, 5H), 7.35 (s, 5H). High-resolution ms *m/z* Calcd for C₂₀H₂₄N₂O₄ (M⁺): 356.1736. Found: 356.1742. The second eluate gave compound (**17**) (0.9g, 32%) as a colorless oil. Ir $\nu_{\max}$ (CHCl₃) cm⁻¹:1720. ¹H Nmr (60 MHz, CDCl₃) δ : 1.03 (d, 3H, *J* = 6.5 Hz), 1.40 (s, 1H), 2.90-3.30 (m, 1H), 3.70 (s, 3H), 3.73 (s, 2H), 4.57 (dd, 1H, *J* = 4 and 9 Hz), 5.15 (d 2H, *J* = 3 Hz), 5.70 (d, 1H, *J* = 8 Hz), 7.32 (s, 5H), 7.35 (s, 5H). High-resolution ms *m/z* Calcd for C₂₀H₂₄N₂O₄ (M⁺): 356.1736. Found: 356.1759.

threo-3-Benzylamino-2-benzyloxycarbonylaminobutyric Acid (**18**) and **erythro**-3-Benzylamino-2-benzyloxycarbonylaminobutyric Acid (**19**). 2N NaOH (2 ml) was added to a solution of **16** (712 mg, 2 mmol) in MeOH (2 ml). The mixture was stirred at room temperature for 1 h. After the solvent of the reaction mixture was evaporated *in vacuo*, the residue was dissolved in a small amount of H₂O and then washed with Et₂O. To the aqueous layer was added 10% HCl solution to adjust to pH 3 and the resulting solution was evaporated *in vacuo*. To the residue was added pyridine and then the resulting suspension was filtered. The filtrate was evaporated *in vacuo* to give an oily residue, which was treated with Et₂O to give a crude solid product. Recrystallization of the crude product from MeOH gave compound (**18**) (486.3 mg, 71% yield) as colorless needles. mp 175-176 °C. Ir $\nu_{\max}$ (KBr) cm⁻¹:

1700 and 1610. ^1H Nmr (100 MHz, CD_3OD) δ : 1.27 (d, 3H, $J = 6.4$ Hz), 3.40-3.70 (m, 1H), 4.20-4.50 (m, 3H), 5.11 (s, 2H), 7.32 (s, 5H), 7.40-7.60 (m, 5H). Ms m/z 342 (M^+). Anal. Calcd for $\text{C}_{19}\text{H}_{22}\text{N}_2\text{O}_4$: C, 66.65; H, 6.48; N, 8.18. Found: C, 66.58; H, 6.43; N, 8.11. The similar treatment of **17** as described above afforded compound (**19**) in 65% yield as colorless needles from MeOH. mp 198-199 °C. Ir ν_{max} (KBr) cm^{-1} : 1700 and 1610. ^1H Nmr (100 MHz, CD_3OD) δ : 1.32 (d, 3H, $J = 6.4$ Hz), 3.70-4.06 (m, 1H), 4.27 (d, 1H, $J = 13.4$ Hz), 4.45 (d, 1H, $J = 13.4$ Hz), 5.18 (s, 2H), 7.20-7.40 (m, 5H), 7.47 (s, 5H). Ms m/z 342 (M^+). Anal. Calcd for $\text{C}_{19}\text{H}_{22}\text{N}_2\text{O}_4$: C, 66.65; H, 6.48; N, 8.18. Found: C, 66.50; H, 6.41; N, 8.11.

3,4-cis-1-Benzyl-3-benzyloxycarbonylamino-4-methyl-2-azetidinone (20). A suspension of compound (**18**) (342 mg, 1 mmol), PPTT (**5**) (720 mg, 2 mmol), and *i*-Pr₂NEt (387 mg, 3 mmol) in MeCN (200 ml) was refluxed for 1 h. Then the reaction mixture was submitted to the usual workup to give azetidinone (**20**) (307.8 mg, 95% yield) as colorless needles from hexane-AcOEt. mp 145-146 °C. Ir ν_{max} (CHCl_3) cm^{-1} : 1740 and 1720. ^1H Nmr (100 MHz, CDCl_3) δ : 1.06 (d, 3H, $J = 6.3$ Hz), 3.67-3.90 (m, 1H), 4.13 (d, 1H, $J = 15.1$ Hz), 4.56 (d, 1H, $J = 15.1$ Hz), 5.00 (dd, 1H, $J = 8.6$ and 5.1 Hz), 5.11 (s, 2H), 5.45 (d, 1H, $J = 8.6$ Hz), 7.30 (s, 10H). Ms m/z 324 (M^+). Anal. Calcd for $\text{C}_{19}\text{H}_{20}\text{N}_2\text{O}_3$: C, 70.35; H, 6.21; N, 8.64. Found: C, 70.09; H, 6.21; N, 8.57.

3,4-trans-1-Benzyl-3-benzyloxycarbonylamino-4-methyl-2-azetidinone (21).

95% yield. Colorless needles. mp 90-91 °C (hexane-AcOEt). Ir ν_{max} (CHCl_3) cm^{-1} : 1740 and 1720. ^1H Nmr (100 MHz, CDCl_3) δ : 1.27 (d, 3H, $J = 5.9$ Hz), 3.67-3.90 (m, 1H), 4.11 (d, 1H, $J = 15.1$ Hz), 4.32 (dd, 1H, $J = 6.4$ and 1.5 Hz), 4.62 (d, 1H, $J = 15.1$ Hz), 5.09 (s, 2H), 5.45 (d, 1H, $J = 6.4$ Hz), 7.30 (s, 10H). Ms m/z 324 (M^+). Anal. Calcd for $\text{C}_{19}\text{H}_{20}\text{N}_2\text{O}_3$: C, 70.35; H, 6.21; N, 8.64. Found: C, 70.52; H, 6.33; N, 8.55.

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