



## Short communication

## Thermochemistry of rubidium calcium octaborate dodecahydrate

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## Abstract

The enthalpies of solution of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  in approximately  $1 \text{ mol dm}^{-3}$  aqueous hydrochloric acid and of  $\text{RbCl}$  in aqueous (hydrochloric acid + boric acid + calcium oxide) were determined. From these result and the enthalpies of solution of  $\text{H}_3\text{BO}_3$  in approximately  $1 \text{ mol dm}^{-3}$   $\text{HCl}$  (aq), and of  $\text{CaO}$  in aqueous (hydrochloric acid + boric acid), the standard molar enthalpy of formation of  $-10,308.06 \pm 6.57 \text{ kJ mol}^{-1}$  for  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  was obtained from the standard molar enthalpy of formation of  $\text{CaO}$  (s),  $\text{RbCl}$  (s),  $\text{H}_3\text{BO}_3$  (s) and  $\text{H}_2\text{O}$  (l). The standard molar entropy of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  was calculated from the thermodynamic relation with the standard molar Gibbs free energy of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  computed from a group contribution method.

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**Keywords:**  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ ; Standard molar enthalpy of formation; Solution calorimetry; Molar enthalpy of solution; Aqueous hydrochloric acid solution

## 1. Introduction

Most of hydrated double borates found in nature and synthesized in laboratory contain alkali metals and alkali earth metals, for example, Ulexite  $[\text{NaCaB}_5\text{O}_6(\text{OH})_6 \cdot 5\text{H}_2\text{O}]$ , Aristarainite  $\{\text{Na}_2\text{Mg}[\text{B}_6\text{O}_9(\text{OH})_4]_2 \cdot 6\text{H}_2\text{O}\}$ , Hydroboracite  $[\text{CaMgB}_6\text{O}_8(\text{OH})_6 \cdot 3\text{H}_2\text{O}]$  and Inderborite  $\{\text{CaMg}[\text{B}_3\text{O}_3(\text{OH})_5]_2 \cdot 6\text{H}_2\text{O}\}$  [1]. Until now, eight kinds of hydrated double metal tetraborates have been synthesized in laboratory among which the structure of six compounds such as  $\text{K}_{1.67}\text{Na}_{0.33}[\text{B}_4\text{O}_5(\text{OH})_4] \cdot 3\text{H}_2\text{O}$ ,  $\text{NaRb}[\text{B}_4\text{O}_5(\text{OH})_4] \cdot 4\text{H}_2\text{O}$ ,  $\text{K}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ ,  $\text{K}_2\text{Sr}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 10\text{H}_2\text{O}$ ,  $\text{Rb}_2\text{Sr}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  and  $(\text{NH}_4)_2\text{Ca}$

$[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  [2–6] have been established. All compounds contain the  $[\text{B}_4\text{O}_5(\text{OH})_4]^{2-}$  tetraborate anion which is the same that of borax. The rubidium calcium octaborate dodecahydrate  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  was firstly reported in 1981, and its physicochemical properties have not been presented.

Thermodynamic properties play very important roles in scientific researches and industrial applications. In previous papers, Li et al. [7–10] reported the standard molar enthalpies of formation of hydrated magnesium borates, hydrated calcium borates, hydrated lithium borates, hydrated sodium borates and hydrated potassium borates. Besides, thermodynamic properties of two hydrated double metal borates, namely Ulexite  $(\text{NaCaB}_5\text{O}_6(\text{OH})_6 \cdot 5\text{H}_2\text{O})$  [11] and  $\text{K}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  [12] have also been studied. In this paper, the standard molar enthalpy of

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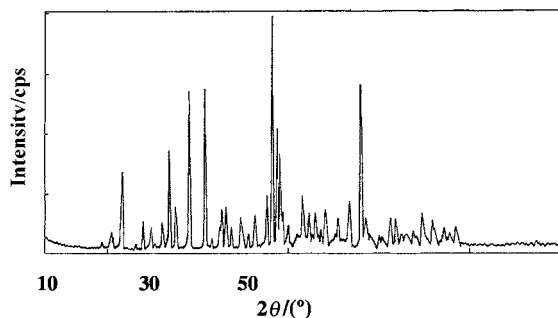


Fig. 1. The XRD of synthetic  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ .

formation  $\Delta_f H_m^\circ$  of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  has been determined by solution calorimetry, and other thermochemical parameters have also been calculated.

## 2. Experimental

All the reagents used in the synthesis were analytic grade. 46.2 g of a  $\text{Rb}_2\text{CO}_3$  (Jiangxi Lithium Factory, China) and 53.0 g of a  $\text{H}_3\text{BO}_3$  were dissolved in approximately 300 ml  $\text{H}_2\text{O}$ . After  $\text{CO}_2$  release, the above solution was mixed with 23 g of a  $\text{CaCl}_2$

to form an amorphous precipitate, the mixture was stirred during 20 min at  $75^\circ\text{C}$  and leaving at room temperature. The crystallization begins in a few days. Large single crystals are obtained after 10 days. The product was analyzed according to standard methods as following: calcium was titrated by a standard solution of Na-EDTA in an alkaline condition by the addition of buffer solution ( $\text{pH} = 9.56$ ). Boron was determined by titration with a standard solution of NaOH in the presence of manitol; rubidium was determined as  $\text{RbB}(\text{C}_6\text{H}_5)_4$  by a gravimetric method.  $\text{H}_2\text{O}$  content was determined by thermal dehydration. The powder X-ray diffraction data (Fig. 1) of the synthesized compound was obtained using Rigaku D/MAX-2400 with Cu  $\text{K}\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ). Thermogravimetric analysis (TGA) and DSC were conducted on a NETZSCH-Geratebau STA 449c, in a flow of  $\text{N}_2$  with a heating rate of  $10^\circ\text{C min}^{-1}$ . FT-IR spectra (Fig. 2) was recorded in the  $4000\text{--}400 \text{ cm}^{-1}$  region on a Nicolet NEXUS 670 FT-IR spectrometer using KBr pellets. The analytical data of the compound are given in Table 1. The data shows that the compound obtained is pure and has the general compound formula  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  and it is suitable for calorimetric experiment.

Thermochemical reaction used for getting the derivation of  $\Delta_f H_m^\circ$  of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$

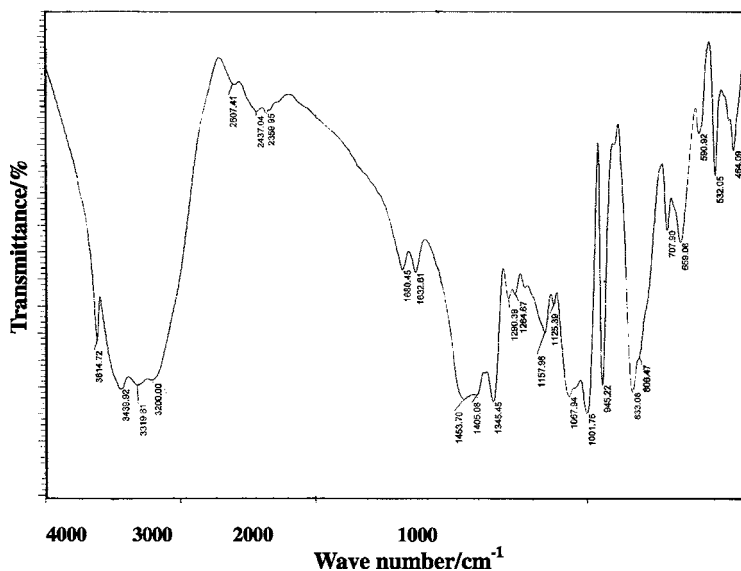


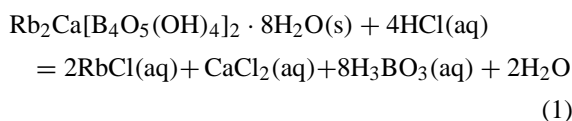
Fig. 2. The FT-IR spectrum of synthetic  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ .

Table 1  
The chemical composition of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  (mass%)

	$\text{Rb}_2\text{O}$	$\text{CaO}$	$\text{B}_2\text{O}_3$	$\text{H}_2\text{O}$
Analytical	25.42	7.58	37.81	29.22 <sup>a</sup>
Theoretical	25.35	7.60	37.76	29.29

<sup>a</sup> Determined by thermal analysis method.

was:



The standard molar enthalpy of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  could be obtained by solution calorimetry in combination with the standard molar enthalpies of formation of  $\text{RbCl}$  (s),  $\text{CaO}$  (s),  $\text{H}_3\text{BO}_3$  (s) and  $\text{H}_2\text{O}$  (l). The  $\text{H}_3\text{BO}_3$ (s) and  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  (s) were dissolved in approximately  $1 \text{ mol dm}^{-3}$  aqueous hydrochloric acid, the calculated amount of  $\text{CaO}$  (s) was dissolved in aqueous (hydrochloric acid + boric acid) which consisted of approximately  $1 \text{ mol dm}^{-3}$   $\text{HCl}$  (aq) and the calculated amount of  $\text{H}_3\text{BO}_3$ , and then the calculated amount  $\text{RbCl}$  was dissolved in the former mixed solution (hydrochloric acid + boric acid + calcium oxide).

High-purity  $\text{CaO}$  (mass fraction > 0.9999, PR China) was heated at the temperature of 1098 K during 3 h, and stored in a desiccator. The  $\text{CaO}$  sealed in a glass ampoules inside a box containing  $\text{P}_2\text{O}_5$  as a drying agent. Before sealing, high-purity Ar gas was admitted to the glove box to expel the air. Both  $\text{KCl}$  (mass fraction > 0.9999, PR China) and  $\text{RbCl}$  (mass fraction > 0.9999, PR China) were heated at 700 and 873 K respectively for 3 h and stored in a desiccator. The  $\text{H}_3\text{BO}_3$  (mass fraction > 0.9999, PR China) was used. The  $\text{HCl}$  standard solution was prepared from azeotropic hydrochloric acid and deionized water, and its concentration was determined by titration with standard borax.

An RD496-III Microcalorimeter (Southwest Institute of Electronic Engineering, China) was used. The sensitivity of the instrument was measured through electrical calibration and the accuracy and precision were determined by chemical calibration. The calibration was repeated after each experiment and the average calibration constant was used. The temperature of

the calorimetric experiments was  $298.15 \pm 0.005 \text{ K}$ . The experimental data was saved and processed by using a computer. A detailed description is found elsewhere [13]. A glass ampoule containing a sample to be measured, put in the stainless steel reaction cell of the Microcalorimeter and broken after the thermal equilibrium was reached (at least 2 h). The total time required for the complete reaction was about 1 h, depending on the samples. No solid residues were observed in the solution after the calorimetric experiments.

### 3. Results and discussion

To check the performance of the RD496-III Microcalorimeter, the enthalpy of solution of  $\text{KCl}$  in deionized water was measured at 298.15 K and the results are listed in Table 2, the experimental value  $17.24 \pm 0.06 \text{ kJ mol}^{-1}$  is in excellent agreement with that of  $17.241 \pm 0.018 \text{ kJ mol}^{-1}$  reported [14]. This indicated that the device used in this work was reliable.

Tables 3 and 4 give the results of the calorimetric experiments. In these tables,  $m$  is the mass of the sample,  $\Delta_{\text{sol}}H_{\text{m}}$  is the molar enthalpy of solution of solute, and the uncertainty is twice the standard deviation of the mean. Table 5 gives the thermochemical cycles for the derivation of the standard molar enthalpies of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ . The molar enthalpies of solution of  $\text{H}_3\text{BO}_3$ (s) of  $21.83 \pm 0.08 \text{ kJ mol}^{-1}$  in approximately  $1 \text{ mol dm}^{-3}$   $\text{HCl}$  (aq) and of  $\text{CaO}$  (s) of  $-188.63 \pm 0.88 \text{ kJ mol}^{-1}$  in the mixture of  $\text{HCl}$  and  $\text{H}_3\text{BO}_3$  were taken from our previous works separately [7,8]. The standard molar enthalpies of formation of  $\text{H}_2\text{O}$  (l),  $\text{CaO}$  (s), and  $\text{H}_3\text{BO}_3$  (s) were taken from the CODATA Key

Table 2  
The molar enthalpies of solution  $\Delta_{\text{sol}}H_{\text{m}}$  of  $\text{KCl}$  in water at 298.15<sup>a</sup>

Number	$m$ (mg)	$\Delta_{\text{sol}}H_{\text{m}}$ ( $\text{kJ mol}^{-1}$ )
1	12.02	17.29
2	8.01	17.23
3	13.32	17.25
4	15.02	17.24
5	15.00	17.21
	Mean	$17.24 \pm 0.06^{\text{b}}$

<sup>a</sup> Determined with an RD496-III Microcalorimeter; in each experiment,  $8.00 \text{ cm}^3$  of  $\text{H}_2\text{O}$  (l) was used.

<sup>b</sup> Uncertainty is twice the standard deviation of the mean.

Table 3

The molar enthalpies of solution  $\Delta_{\text{sol}}H_{\text{m}}$  of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  in approximately  $1 \text{ mol dm}^{-3}$  aqueous hydrochloric acid at  $T = 298.15 \text{ K}^{\text{a}}$

Number	<i>m</i> (mg)	$\Delta_{\text{sol}}H_{\text{m}}$ (kJ mol <sup>-1</sup> )
1	9.16	110.67
2	9.19	110.81
3	9.30	110.61
4	9.17	110.76
5	9.16	110.74
	Mean	110.72 ± 0.16 <sup>b</sup>

<sup>a</sup> Determined with an RD496-III Microcalorimeter; in each experiment,  $2.00 \text{ cm}^3$  of HCl (aq) was used.

<sup>b</sup> Uncertainty is twice the standard deviation of the mean.

Table 4

The molar enthalpies of solution  $\Delta_{\text{sol}}H_{\text{m}}$  of RbCl in aqueous (hydrochloric acid + boric acid + calcium oxide) at  $T = 298.15 \text{ K}^{\text{a}}$

Number	<i>m</i> (mg)	$\Delta_{\text{sol}}H_{\text{m}}$ (kJ mol <sup>-1</sup> )
1	2.98	18.95
2	3.08	18.93
3	3.07	18.94
4	3.06	18.94
5	3.04	18.93
	Mean	18.94 ± 0.02 <sup>b</sup>

<sup>a</sup> Determined with an RD496-III Microcalorimeter; in each experiment,  $2.00 \text{ cm}^3$  of HCl (aq) was used.

<sup>b</sup> Uncertainty is twice the standard deviation of the mean.

Table 5

Thermochemical cycles and results for the derivation of  $\Delta_{\text{sol}}H_{\text{m}}$   $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ , 298.15 K

Reaction	$\Delta_{\text{sol}}H_{\text{m}}$ (kJ mol <sup>-1</sup> )
1. $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O} (\text{s}) + 156.73(\text{HCl} \cdot 55.828 \text{ H}_2\text{O})$ $= 2\text{Rb}^+(\text{aq}) + \text{Ca}^{2+}(\text{aq}) + 4\text{Cl}^-(\text{aq}) + 8\text{H}_3\text{BO}_3(\text{aq}) + 152.73 (\text{HCl} \cdot 57.303\text{H}_2\text{O})$	110.72 ± 0.14
2. $8\text{H}_3\text{BO}_3(\text{aq}) + 156.73 (\text{HCl} \cdot 55.828 \text{ H}_2\text{O}) = 8\text{H}_3\text{BO}_3(\text{s}) + 156.73(\text{HCl} \cdot 55.828\text{H}_2\text{O})$	-174.64 ± 0.64
3. $\text{Ca}^{2+}(\text{aq}) + 2\text{Cl}^-(\text{aq}) + 8\text{H}_3\text{BO}_3(\text{aq}) + 154.73 (\text{HCl} \cdot 56.556 \text{ H}_2\text{O})$ $= \text{CaO} (\text{s}) + 8\text{H}_3\text{BO}_3(\text{aq}) + 156.73 (\text{HCl} \cdot 55.828 \text{ H}_2\text{O})$	188.63 ± 0.88
4. $2\text{Rb}^+(\text{aq}) + \text{Ca}^{2+}(\text{aq}) + 4\text{Cl}^-(\text{aq}) + 8\text{H}_3\text{BO}_3(\text{aq}) + 154.73(\text{HCl} \cdot 56.556 \text{ H}_2\text{O})$ $= 2\text{RbCl} (\text{s}) + \text{Ca}^{2+}(\text{aq}) + 2\text{Cl}^-(\text{aq}) + 8\text{H}_3\text{BO}_3(\text{aq}) + 154.73(\text{HCl} \cdot 56.556 \text{ H}_2\text{O})$	-37.88 ± 0.04
5. $152.73(\text{HCl} \cdot 57.303 \text{ H}_2\text{O}) = 152.73 (\text{HCl} \cdot 56.556 \text{ H}_2\text{O}) + 114.089\text{H}_2\text{O} (\text{l})$	2.24 ± 0.08
6. $\text{H}_2(\text{g}) + \text{Cl}_2(\text{g}) + 113.112 \text{ H}_2\text{O} (\text{l}) = 2(\text{HCl} \cdot 56.556\text{H}_2\text{O})$	-330.86 ± 0.20
7. $2\text{RbCl} (\text{s}) = 2\text{Rb} (\text{s}) + \text{Cl}_2(\text{g})$	870.70 ± 0.40
8. $\text{CaO} (\text{s}) = \text{Ca} (\text{s}) + (1/2) \text{O}_2 (\text{g})$	634.92 ± 0.90
9. $8\text{H}_3\text{BO}_3(\text{s}) = 8\text{B} (\text{s}) + 12\text{H}_2(\text{g}) + 12\text{O}_2(\text{g})$	8758.40 ± 6.40
10. $\text{H}_2\text{O} (\text{l}) = \text{H}_2(\text{g}) + (1/2)\text{O}_2(\text{g})$	285.83 ± 0.04
11. $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O} (\text{s}) = 2\text{Rb} (\text{s}) + \text{Ca} (\text{s}) + 8\text{B} (\text{s}) + 12\text{H}_2(\text{g}) + 13\text{O}_2(\text{g})$	10308.06 ± 6.57

Values [15], namely  $-285.830 \pm 0.04$ ,  $-643.9 \pm 0.9$  and  $-1094.8 \pm 0.8 \text{ kJ mol}^{-1}$ , respectively. The standard molar enthalpies of dilution of HCl (aq) were taken from the NBS table [16]; The enthalpies of formation of RbCl (s) and HCl (aq) were taken from the NBS table [16]. Therefore, the standard molar enthalpy of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O} (\text{s})$  could be calculated and the result is  $-10308.06 \pm 6.57 \text{ kJ mol}^{-1}$ . Applying the group contribution method developed by Li et al. [17] for the calculation of thermodynamic properties of hydrated borates, we calculated  $\Delta_{\text{f}}H_{\text{m}}^{\circ}$  of the  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  to be  $-10297.45 \text{ kJ mol}^{-1}$ . This value agrees with the experimental result very well. The relative error is 0.10%. Because of no experimental data on  $\Delta_{\text{f}}G_{\text{m}}^{\circ}$  of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  available, we used a group contribution method to calculate  $\Delta_{\text{f}}G_{\text{m}}^{\circ}$  of the  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  to be  $-9211.72 \text{ kJ mol}^{-1}$ . Combining with the standard molar enthalpy of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$ , the standard molar entropy of formation of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O} (\text{s})$  has been calculated as  $-3677.14 \text{ J K}^{-1} \text{ mol}^{-1}$  according with the following equation:

$$\Delta_{\text{f}}S_{\text{m}}^{\circ} = \left( \frac{\Delta_{\text{f}}H_{\text{m}}^{\circ} - \Delta_{\text{f}}G_{\text{m}}^{\circ}}{T} \right)$$

Otherwise, the standard molar entropy of  $\text{Rb}_2\text{Ca}[\text{B}_4\text{O}_5(\text{OH})_4]_2 \cdot 8\text{H}_2\text{O}$  has been calculated to be  $797.62 \text{ J K}^{-1} \text{ mol}^{-1}$  according to reaction (11) in Table 5. The standard molar entropies of the elements were taken

from CODATA Key Values as 76.78, 41.59, 5.90, 130.571, and 205.043 J K<sup>-1</sup> mol<sup>-1</sup> for Rb(s), Ca (s), B (s), H<sub>2</sub>(g), and O<sub>2</sub>(g), respectively.

### Acknowledgements

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