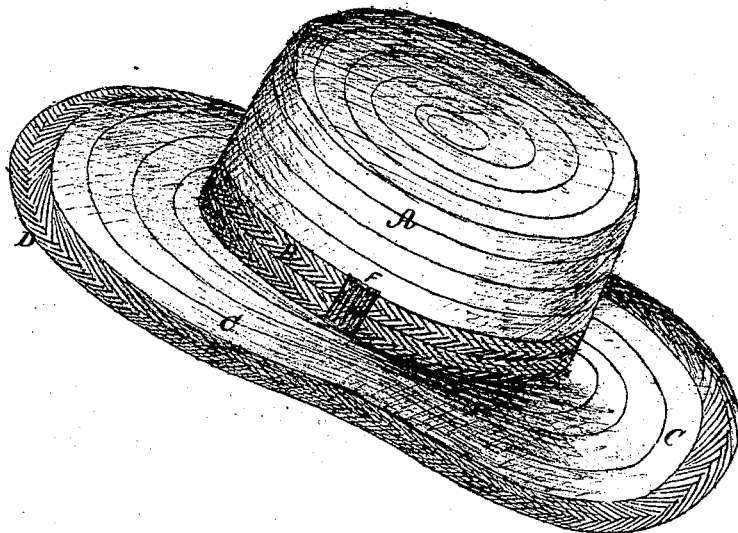


*John W. Mc Gill.*  
*Mode of Manuf<sup>g</sup> Hats & Caps.*

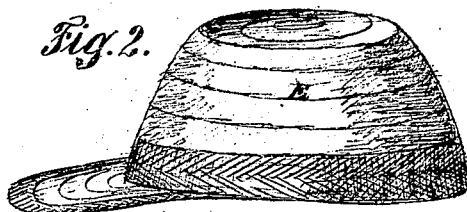
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PATENTED NOV 29 1870

*Fig. 1.*



*Fig. 2.*



Witnesses:  
*Frederick A. ...*  
*John W. Mc Gill*

Inventor:  
*John W. Mc Gill*

# United States Patent Office.

JOHN W. MCGILL, OF WASHINGTON, DISTRICT OF COLUMBIA.

Letters Patent No. 109,641, dated November 29, 1870.

## IMPROVEMENT IN HATS.

The Schedule referred to in these Letters Patent and making part of the same.

*To all whom it may concern:*

Be it known that I, JOHN W. MCGILL, of the city and county of Washington, in the District of Columbia, have invented a new and useful Improvement in the Construction and Manufacture of Hats and Caps; and I do hereby declare the following to be a full and exact description thereof, reference being had to the accompanying drawing making part of this specification and to the letters and figures marked thereon.

My invention relates to the manufacture of hats and caps, and consists in making the lower portion of the crown and outer portion of the brim of the same of a material similar to the rest of the hat, but of a different color or colors, or shade of color, whether by coloring the material before it is worked into the hat, or after the hat or cap has been made.

The object of my invention is to give to hats and caps, without binding and bands, all the finished appearance possessed by the same when bound and banded with silk, ribbon, &c., thereby obviating the expense of the same, and making the hat much lighter.

In the accompanying drawing—

A represents the body of the hat.

B represents an annular section of the lower portion of the crown of the same, made of a different

color from that in the rest of the crown, so as to represent a band of silk, ribbon, &c.

C represents the brim of the hat, and

D is a section of the same, colored as at B, and intended to represent a binding of silk, &c., around the brim.

E is a buckle or bow, made of the same material.

F represents a cap made in this manner.

It is obvious that this invention is alike applicable to hats, caps, bonnets, and all other articles of apparel for the head.

Having thus described the nature and object of my invention,

What I claim as new, and desire to secure by Letters Patent, is—

As an article of manufacture, a hat whose lower body portion or band point, and outer brim portion, one or both, are colored to imitate a band or binding, substantially as herein set forth and described.

In testimony that I claim the foregoing improvement in hats and caps, I have hereunto set my hand this 8th day of March, 1870.

JOHN W. MCGILL.

Witnesses:

GEO. W. MCGILL,  
EDM. F. BROWN.