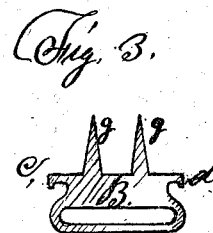
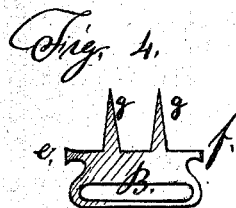
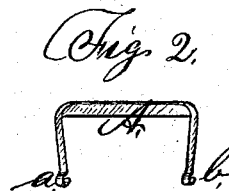
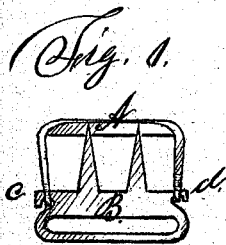


JOHN PECKHAM.
Improvement in Buckles.

Patented May 30, 1871

No. 115,513.



Witnesses,
John B. Robinson
Henry A. Knight

John Peckham,
by R. Fitzgerald, Att'y.

UNITED STATES PATENT OFFICE.

JOHN PECKHAM, OF NEW HAVEN, CONNECTICUT.

IMPROVEMENT IN BUCKLES.

Specification forming part of Letters Patent No. 115,513, dated May 30, 1871.

To all whom it may concern:

Be it known that I, JOHN PECKHAM, of New Haven, in the State of Connecticut, have invented certain new and useful Improvements in Buckles; and I do hereby declare the following to be a full, clear, and exact description of the same, reference being had to the accompanying drawing and letters of reference marked thereon, in which—

Figure 1 is a plan of the buckle complete; Fig. 2, a plan of the rim or bow detached from the loop; and Figs. 3 and 4 are plans of the loop, showing slight modifications in the construction thereof.

The nature of my invention consists in the peculiar manner of constructing the loop portion of the buckle, the advantages of which will be hereinafter fully set forth.

In order that others may enjoy the benefits of my invention, I will now describe its construction and operation.

A represents the rim or bow, which may be formed in any of the customary shapes, the

ends thereof being turned up, as seen in Fig. 2. B is the loop, which I cut or stamp from one or a single piece of metal, so as to form the prongs *g g* and journals *c d e f*. (See Figs. 1 and 2.) The journals have enlarged ends, as fully shown in 3 and 4, so that when they are placed in the boxes formed at the ends of the rims, and these ends turned up, as seen in Fig. 1, the loop will be effectually retained in position, and better able to resist the lateral pressure to which buckles are frequently subjected.

The advantages of this mode of construction are cheapness and durability.

What I claim, and desire to secure by Letters Patent, is—

The loop B, struck or cut from a single piece of metal, with headed journals, substantially as and for the purpose set forth.

JOHN PECKHAM.

Witnesses:

WM. D. CURTISS,
R. FITZGERALD.