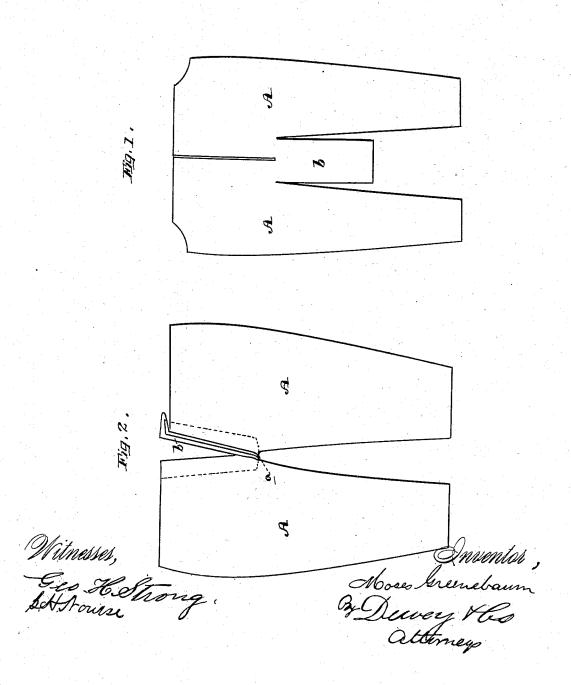
## M. GREENEBAUM. OVERALLS.

No. 264,944.

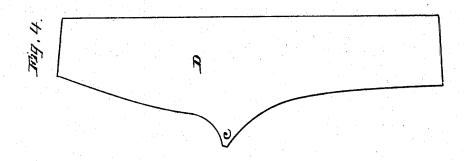
Patented Sept. 26, 1882.

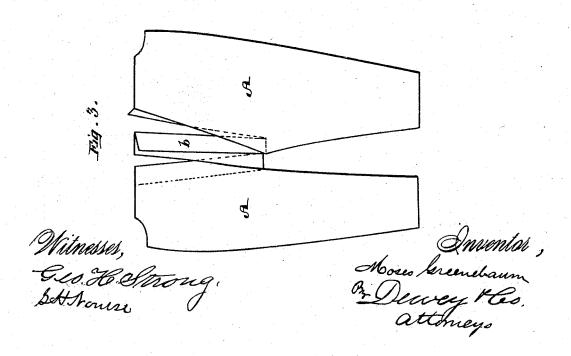


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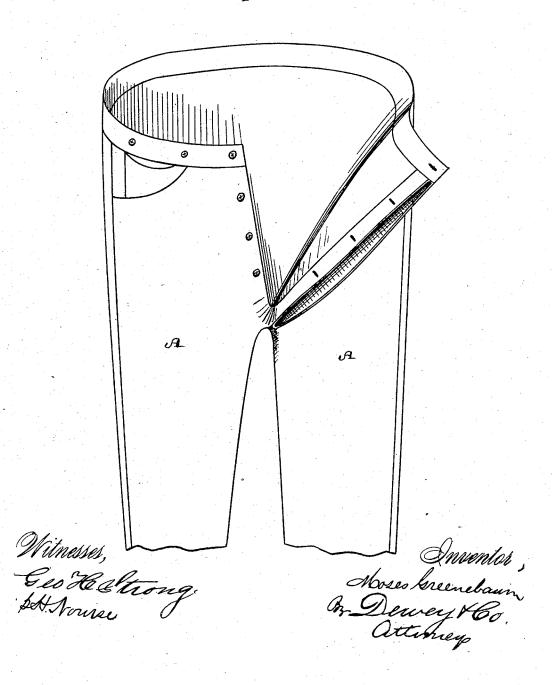


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Fig.5.



#### UNITED STATES PATENT OFFICE.

MOSES GREENEBAUM, OF SAN FRANCISCO, CALIFORNIA.

#### OVERALLS.

SPECIFICATION forming part of Letters Patent No. 264,944, dated September 26, 1882.

Application filed April 11, 1882. (No model.)

To all whom it may concern:

Be it known that I, Moses Greenebaum, of the city and county of San Francisco, State of California, have invented an Improved Pants and Overalls; and I hereby declare the following to be a full, clear, and exact description thereof.

My invention relates to certain improvements in pants or overalls for boys' and men's wear; and it consists in a novel method of cutting, whereby the crotch-seam is strengthened, all of which will be more fully explained by reference to the accompanying drawings, in which-

Figure 1 shows the manner in which the front of the overalls is cut in one piece. Fig. 2 illustrates the manner of folding the fly. Fig. 3 is a further illustration of the same. Fig. 4 shows one of the backs and the front with 20 which it is cut. Fig. 5 is a perspective view of the completed garment.

My invention is particularly adapted to goods

having only one finished surface.

I cut the overalls with the fronts A A lying 25 in the same direction, an intermediate portion or strip, b, being formed between the legs as the goods are cut, as shown in Fig. 1. This portion b is then folded up between the legs. A fold is made through its center, and it is also 30 folded down upon the two sides, (see dotted lines,) thus completing the finish, as before described. (Shown in Fig. 2.) In cutting the fronts with the strip b attached a point, which is usually cut with the fronts to extend beneath and 35 with the backs from the crotch-seam, is cut off.

In order to compensate for this and produce the proper slope or fit at the crotch, the backs D are cut with a long point or projection at c, so that when the legs are brought together to be stitched these points come just under the 40 fold of the strip b, thus making the finish of the inside seam considerably farther forward than in ordinary methods of construction, and giving it the benefit of the fold of the strip bas an inside re-enforce, in addition to any which 45 may be applied upon the outside. It gives a better fit and removes the seam to a point forward of that where the strain is greatest, so that the point of greatest strain is across whole cloth.

Having thus described my invention, what I claim as new, and desire to secure by Letters Patent, is-

1. The improved method of cutting the fronts of overalls, consisting of cutting them with the 55 fronts lying in the same direction, the piece b formed between the leg portions, and the front slit to form the fly, substantially as described.

2. In overalls or pantaloons having their fronts cut in one piece, the fronts A, having 60 the intermediate strip, b, cut with and forming a part thereof, and the elongated extensions  $c_1$ cut with the backs, said pants being sewed together substantially as herein described.
In witness whereof I hereto set my hand.

MOSES GREENEBAUM.

Witnesses:

S. H. Nourse, U. K. ARNOLD.