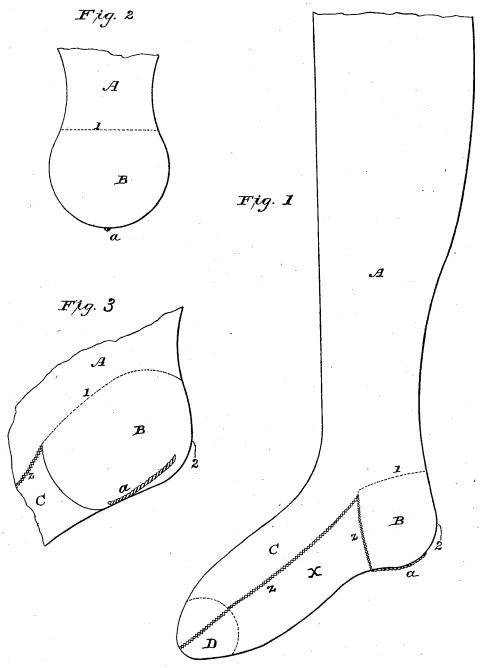
W. H. ABEL. STOCKING.

No. 265,553.

Patented Oct. 10, 1882.



INVENTOR William HAbel.

By his Attorneys, Duldwin, Hophius, Hezton.

UNITED STATES PATENT OFFICE.

WILLIAM H. ABEL, OF BRIDGEWATER, NEW HAMPSHIRE, ASSIGNOR OF ONE-HALF TO H. W. BOARDMAN, OF LOWELL, MASSACHUSETTS.

STOCKING.

SPECIFICATION forming part of Letters Patent No. 265,553, dated October 10, 1882.

Application filed February 2, 1882. (Model.)

To all whom it may concern:

Be it known that I, WILLIAM H. ABEL, of Bridgewater, Grafton county, and State of New Hampshire, have invented a new and useful article of manufacture—to wit, an Improved Stocking—which is fully described in the following specification, in connection with the accompanying drawings.

This invention relates to what are known as "fashioned" stockings, and stockings having a fashioned foot on a circular leg; and it consists in adding to a fashioned or circular leg a heel which is seamless in the back of the heel, with its lower part fashioned or contracted and rounded by narrowing, after which is added to it any of the well-known styles of foot, so as to make a completed stocking.

In the drawings accompanying this application, Figure 1 is a side elevation of a stocking 20 made in accordance with my invention. Fig. 2 is a rear elevation, showing the heel part; and Fig. 3 represents a heel part of a stocking in such a position as to show the side and a portion of the bottom of the heel with the parts

25 linked or seamed together at a.

A represents the leg of the stocking; B, the heel, C the foot, and D the toe thereof. The leg of the stocking is made in any of the wellknown ways and styles for making legs, either 30 tubular or fashioned, down to where the heel commences, as at the dotted line marked 1. In making the heel I knit down from this point marked 1 upon the heel part only, the knitting upon the front or instep portion being sus-35 pended. Continuing down to where the fashioning or narrowing commences, as at 2, I form a piece of web wide enough to constitute the straight part of the heel in one piece and without any seam in the back of this part. Con-40 tinuing from about the point 2 down to the bottom of the heel, I narrow in the web so as to give it a shape to better conform to the heel of the wearer by transferring the loops in the usual way of narrowing regularly made or fash-45 ioned work at each course, or at any number |

of courses desired. This narrowing or fashioning I sometimes make all at the back part of the heel, and sometimes on each side, either being substantially the same in result—to wit, a fashioned seamless (in the back of the heel) 50 heeled stocking, as will readily be seen. I finally link or seam the two edges of the web together under the bottom of the heel, as shown ata, Figs. 1, 2, and 3. The rest of the foot is now added to the stocking of any of the well-known 55 types, and in any of the usual ways, as may be desired. For example, as illustrated in the drawings, I resume the knitting upon the front portion of the leg of the stocking at the instep and knit a web with selvage edges, narrowed 60 and finished at the toe suitable for the upper half or instep part of the stocking. I may then knit a piece, x, of a thread differing in color or quality, if desired, for the lower half of the toe and shank part of the stocking with sel- 65 vage edges and unite the two parts and the heel upon the lines of stitches indicated at z. Other ways will readily occur to knitters for finishing the foot part of the stocking and joining to the peculiar heel part, as above de- 70 scribed, either with or without seams.

My improved stocking has the properties and qualities of a fashioned heeled stocking, and at the same time, being seamless in the back part of the heel, is stronger, more duratible, more comfortable to the foot of the wearer, and costs less in production, as the expense of seaming at the back of the heel is saved.

Having thus described my invention, I claim as an improved article of manufacture—

The improved stocking herein described and shown, consisting of a leg and foot with the back of the heel thereof seamless and fashioned or narrowed and the two edges of the heel web-linked or seamed together at the bottom, as and for the purpose indicated.

WM. H. ABEL.

Witnesses:

J. M. COTTON, B. B. WORTHEN.