## United States Patent Office.

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## BINDING COMPOSITION FOR FIBROUS MATERIAL.

SPECIFICATION forming part of Letters Patent No. 302,023, dated July 15, 1884.

Application filed March 4, 1884. (No specimens.)

To all whom it may concern:

Be it known that I, John H. Pemberton, a citizen of the United States, and a resident of Brooklyn, in the county of Kings, State of New York, have invented certain new and useful Improvements in Binding Compositions for Fibrous Materials, of which the following is a specification.

This invention relates to the manufacture 10 of yarns from fibrous material having little adhesive qualities—as as bestus—and has for its object to provide a means for causing the fibers of the asbestus, &c., to adhere together, so as to make a strong yarn, without the ad-mixture therewith of any substance detri-mental to the purpose to which said yarns are

to be applied.

qualities of fiber.

It consists in thoroughly mixing with the asbestus, after it has been cleaned of all dirt, 20 grit, &c., and carded, a binding material composed of pure lard-oil, water, borax, and starch, the proportions of which may be varied according to the quality of the asbestus used. I have obtained good results with asbestus of fair quality by mixing therewith a binding material composed of these ingredients, in the following proportions, viz: ten gallons of lard-oil, twenty-five gallons of water, two pounds of borax, and three pounds of 30 starch, the water being preferably heated to cause a thorough combination and admixture of the ingredients. The asbestus, after the first carding process, is spread out in thin layers and the above composition sprinkled over 35 it, using about one and a half gallon thereof to each one hundred pounds of asbestus. It is then allowed to stand some time to become nearly dry, or may be quickly dried, if desired, on any suitable drying apparatus. Then 40 it is passed through a willowing-machine and again carded before being submitted to the finishing and condensing processes to make it into yarn. This second carding operation is sufficient with my process to bring the as-45 bestus into proper condition for the finishing and condensing operations, whereas in the method of making such yarns as at present practiced, where a fibrous material of an adhesive nature is mixed with the asbestus, sev-50 eral condensing operations are necessary to cause a perfect admixture of the two different

By the use of my composition the cards work clean with the asbestus, and the starch also preserves the white appearance of the 55 asbestus. The oil and other ingredients, if used alone, would give the yarn a dark color. It also has the effect of preserving the cards, acting somewhat as a lubricant to keep them pliable, they being quickly destroyed when 60 used to card the asbestus alone or asbestus mixed with fibrous binding material.

Other advantages resulting from the use of my composition are that less waste occurs in the carding process by reason of the greater 65 tendency of all the fibers to adhere together during such process, a much stronger yarn is produced therefrom than from a mixture of fibrous material with the asbestus, and the peculiar properties of the asbestus are not there-

by impaired.

The formation of the carded asbestus into yarn is not here described, as it forms no part

of my invention.

This composition is also adapted to be used 75 with other fibrous material than asbestus, as a binding material, it being particularly adapted to bind together short-staple fibers which have little or no natural adhering quality.

Having now described my invention, what 80 I claim, and desire to secure by Letters Pat-

1. As a binding composition for fibrous materials, the following ingredients, combined in about the proportions named, viz: ten gallons 85 of lard-oil, two gallons of water, two pounds of borax, and three pounds of starch, substantially as described.

2. As an improvement in the manufacture of asbestus yarns, the combination, with the 90 carded asbestus, of a binding material composed of lard-oil, water, borax, and starch, in

about the proportions specified.

3. As an article of manufacture, asbestus yarn having as a binding material a compo- 95 sition of lard-oil, water, borax, and starch, in about the proportions specified.

In testimony whereof I have hereunto set my hand, at New York, county and State of New York, this 3d day of March, 1884.

JOHN H. PEMBERTON.

Witnesses:

ALFRED SHEDLOCK. H. D. WILLIAMS.