(No Model.)

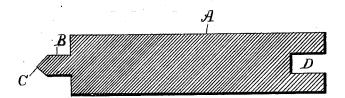
## H. C. TUNIS.

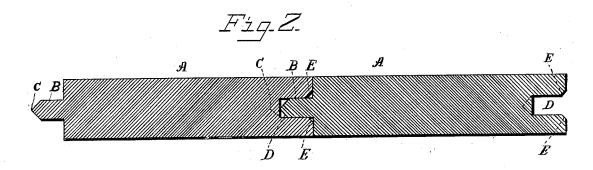
FLOORING, WAINSCOTING, &c.

No. 304,584.

Patented Sept. 2, 1884.







James M. Dwant. Boluin L. Bradford By Joulum & Jennes.
his Attorneys.

# UNITED STATES PATENT OFFICE.

#### HENRY CLAY TUNIS, OF BALTIMORE, MARYLAND.

### FLOORING, WAINSCOTING, &c.

DPECIFICATION forming part of Letters Patent No. 304,584, dated September 2, 1884.

Application filed June 10, 1884. (No model.)

To all whom it may concern-Be it known that I, HENRY CLAY TUNIS, a citizen of the United States, residing at Baltimore, in the county of Baltimore and State of Maryland, have invented certain new and useful Improvements in Flooring, Wainscoting, &c., of which the following is a specification, reference being had therein to the accompany-

ing drawings.

and the like.

This invention relates to certain new and useful improvements in manufactured lumber for flooring, ceiling, wainscoting, and the like. As heretofore made the boards have been provided with tongues whose edges in cross-sec-15 tion form the arc of a circle, thereby presenting a blunt termination, while the thickness of the tongues is substantially the same across their entire width. These boards are also provided with a groove on the opposite edge to 20 that on which the tongue is formed, the groove, however, generally being of rectangular form in cross-section. As thus constructed, it has been ascertained by actual trial that difficulty is frequently experienced in getting such 25 tongue to readily enter the groove of the adjacent board, which is due, primarily, to the blunt shape of the tongue, and, secondly, to the inequality in the seasoning of the different strips. By my improved lumber, how30 ever, the difficulty thus arising is practically obviated, for the reasons which will more fully hereinafter appear.

My invention has for its objects, first, to provide the lumber with a tongue of such 35 shape or configuration that it will more readily enter the groove of the adjacent strip in the act of laying flooring, wainscoting, ceiling, &c.; and, second, to provide such lumber with a tongue on one edge of such shape or 40 configuration that it will more readily enter the groove of the adjacent strip, and on the other edge with a groove having a flaring mouth or entrance, whereby the operation of uniting such material may be more readily ef-45 fected in laying flooring, wainscoting, ceiling,

In the accompanying drawings, forming a part of this specification, and on which like letters of reference indicate the same or cor-50 responding features, Figure 1 represents a transverse sectional view of a strip of lumber formed into a board having my improved | Letters Patent, is-

tongue; and Fig. 2, a like view of two boards, showing the same united and provided with

my improved tongue and groove.

The letter A designates a strip of lumber formed or fashioned into a board for flooring, wainscoting, or ceiling purposes. On one edge this board is provided in its manufacture with a tongue, B, having its outer edges or corners 60 cut away, so as to converge and meet or nearly meet each other at or about the center of the tongue. As a consequence of this beveling or cutting away the edges of the tongue, the latter is given a tapering configuration in cross- 65 section, the angle or degree of the said inclination being such as may be found best in practice. The preferred angle, however, is

that of forty-five degrees. The letter D designates the groove, which in 70 some instances I also form on the opposite edge of the board to that occupied by the tongue. This groove, as represented at E, has its outer corners or edges beveled correspondingly or approximately correspondingly to the tongue. 75 The inner wall or termination of the groove may, if desired, be formed so as to correspond in shape with the outer edge of the tongue, as seen in dotted lines. This beveling of the edges of the groove and cutting away of the 8c inner wall thereof may, however, be omitted, and the groove in cross-section allowed to retain its usual parallelogrammatic form, since I have ascertained by actual trial that my im-

tage with such usual form of groove. It is to be observed that in consequence of the tapering configuration of the tongue it will more readily and easily enter the groove of a board in the act of laying the several struct- 90 ures in which tongue-and-groove boards are

used.

It sometimes happens that in consequence of the roughness on the inner wall of the groove or the outer edge of the tongue as or- 95 dinarily made it is difficult to make one board drive up close to the next, so as to make a tight joint. With my improved form of tongue such difficulty is obviated, if met with, by battering or indenting the sharp edge of the tongue, 100 which, owing to its shape, is easily done.

Having thus fully described my invention, what I claim as new, and desire to secure by

proved tongue can be used with great advan- 85

in-described board, having on one edge thereof a tongue constructed with parallel sides and beveled off on the corners to form a point, and 5 on the other edge thereof a groove with parallel walls.

2. As a new article of manufacture, the herein-described board, having a groove in one edge thereof constructed with parallel walls, 10 and having its outer corners beveled or cut

3. As a new article of manufacture, the here-

1. As a new article of manufacture, the here- | in-described board, having a tongue with parallel sides and beveled off on the corners to form a point, and a groove constructed with 15 parallel walls, and having its outer corners beveled or cut away.

In testimony whereof I affix my signature in

presence of two witnesses.

#### HENRY CLAY TUNIS.

Witnesses:

EDWIN L. BRADFORD, James M. Durant.