(No Model.)

J. BUSHEE.

ORNAMENTAL CHAIN LINK.

No. 341,993.

Patented May 18, 1886.

fig.1.

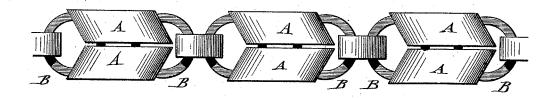


fig. 2.

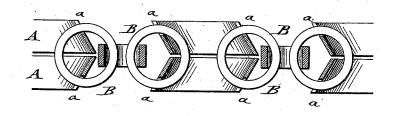
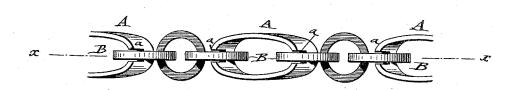


fig.3.



WITNESSES.

Hustin Petry.

INVENTOR

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United States Patent Office

JAMES BUSHEE, OF ATTLEBOROUGH, MASSACHUSETTS, ASSIGNOR TO SALO-MON DAVIDSON, OF NEW YORK, N. Y.

ORNAMENTAL CHAIN-LINK.

SPECIFICATION forming part of Letters Patent No. 341,993, dated May 18, 1886.

Application filed October 13, 1885. Serial No. 179,776. (No model.)

To all whom it may concern:

Be it known that I, James Bushee, of Attleborough, in the county of Bristol and State of Massachusetts, have invented certain new 5 and useful Improvements in Ornamental Chain-Links, of which the following is a speci-

This invention has reference to an improved ornamental chain-link for watch-chains, neck-10 laces, and other purposes; and the invention consists of a chain-link formed of two obliquely-cut abutting box-links provided with notches at the outer corners and abutting at one side, and of connecting-links that pass 1- through the box-links.

In the accompanying drawings, Figure 1 represents a top view; Fig. 2, a horizontal section on line x x, Fig. 3; and Fig. 3, a side elevation of a watch or other chain made of my

20 improved chain-links.

Similar letters of reference indicate corre-

sponding parts.

A A in the drawings represent two ornamental box-links, which are cut obliquely 25 from a flattened tube, so as to form a flat link of rhomboid shape. The box-links A A are placed sidewise of each other, so that they abut at one of their open sides, and are connected at opposite ends by ring-shaped links BB, which 30 extend through both links A A, as shown in Fig. 2. The ring-shaped connecting-links B B are preferably made of a width equal to the width of both links A A, in which case the box-links A A are provided at their opposite outer corners with notches a a for the ring- 35 shaped links B. The ring shaped links B of two adjoining members or links of the chain are again connected by ring shaped links, as shown in the drawings.

The box-links A A may be made in any 40 suitable shape and with plain or ornamental tops or edges. They form with the ring-shaped links a chain-link of ornamental appearance, in which the parts are held in proper position without the use of solder.

Having thus described my invention, I claim as new and desire to secure by Letters Patent-

1. An ornamental chain-link consisting of two obliquely-cut box-links abutting at one side, and of connecting-links passing through 50 adjoining ends of the box-links, substantially as set forth.

2. An ornamental chain link consisting of two obliquely-cut box-links abutting at one side and having notches at their outer corners, 55 and of connecting-links passing through adjoining ends of said box-links, substantially as set forth.

In testimony that I claim the foregoing as my invention I have signed my name in pres- 60 ence of two subscribing witnesses.

 $\text{JAMES} \underset{\text{mark}}{\overset{\text{his}}{\times}} \text{BUSHEE}.$

Witnesses: JOHN T. BATES, Jos. B. SAVERY.