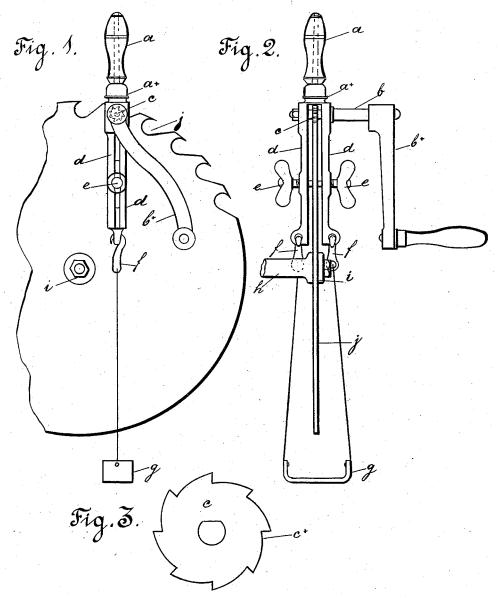
(No Model.)

## S. R. MATHEWSON.

SAW GUMMER.

No. 345,388.

Patented July 13, 1886.



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Inventor. Sebra R. Mathewson Organis Altry., Alphon

## United States Patent Office.

SEBRA R. MATHEWSON, OF PLEASANT VALLEY, ASSIGNOR OF ONE-HALF TO ROBERT BAKER, OF PORTERSVILLE, CALIFORNIA.

## SAW-GUMMER.

SPECIFICATION forming part of Letters Patent No. 345,388, dated July 13, 1886.

Application filed October 10, 1885. Serial No. 179,561. (No model.)

To all whom it may concern:

Be it known that I, SEBRA R. MATHEWSON, of Pleasant Valley, Tulare county, State of California, have invented an Improved Saw-5 Gummer; and I hereby declare that the following is a full, clear, and exact description of the same, reference being had to the accompanying drawings.

My invention relates to an improved means to for forming teeth in saw-plates and re-forming

teeth in worn saw-plates.

The following description fully explains the nature of my said invention and the manner in which I proceed to construct, apply, and 15 use the same, the accompanying drawings being referred to by figures and letters.

Figure 1 represents a front elevation of a saw-plate and the gummer device. Fig. 2 represents an end view of a saw-plate and the gummer device. Fig. 3 represents an en-

larged view of the gummer.

My improved saw-gummer device is simple in its construction and application. The metallic shoulder  $a^{\times}$  is prolonged in a yoke-frame, d, to which the treadle-hooks f are attached. A pin projects from the shoulder, to which the handle d, preferably of wood, is attached and held by a screw. A shaft, d, extends through the yoke-frame and holds the crank d is set on the shaft. The teeth of the gummer-plate are cut at nearly a right angle, Fig. 3, having a square edge conforming to the thickness of the gummer-plate. The action of the gummer on the saw-plate is similar to that of any reaming-tool. The saw-plate is attached to a spindle, d, fixed on a bench. The spindle, enlarged, is near the point of attachment to the saw-plate to a beyeled disk, and has at 40 its extreme end a thread, which receives a disk and nut, d, by which the saw-plate is

firmly set to the opposite disk of the spindle. The adjusting thumb-screws e pass through the yoke-frame and set firmly to the saw-plate. The feed of the gummer-plate is regulated by 45 the treadle g, suspended from hooks connected to the yoke-frame.

The operation of my improved device is as follows: The saw-plate is placed on the spindle fixed to a bench, and is firmly held by the 50 disk and nut *i*. The device is placed over the saw-plate, which passes between the yoke-frame *d*, and extends to the gummer-plate *c*, and is adjusted to any desired position by the thumb-screws *e*. The gummer-plate is revolved by the crank, and its feed is regulated to any required depth in the saw-plate by the pressure on the treadle. The width of the tooth in its formation is regulated by moving the gummer through the medium of the han-60 dle *a*.

The advantages of my improved gummer are its easy application and adjustment, its thorough action in forming teeth in saw-plates, and re-forming teeth in worn saw-65 plates.

Having thus fully described my invention, what I claim, and desire to secure by Letters Patent, is—

In a saw gummer, the gummer plate c and 70 handle a, in combination with yoke-frame d, shaft b, crank  $b^{\times}$ , adjusting thumb screws e, and treadle g, substantially as described, and

for the purpose set forth.

In testimony whereof I have hereunto set 75 my hand and seal.

S. R. MATHEWSON. [L. s.]

Witnesses:

A. B. SMITH, FRANK P. TAYLOR, G. C. KNAPP.