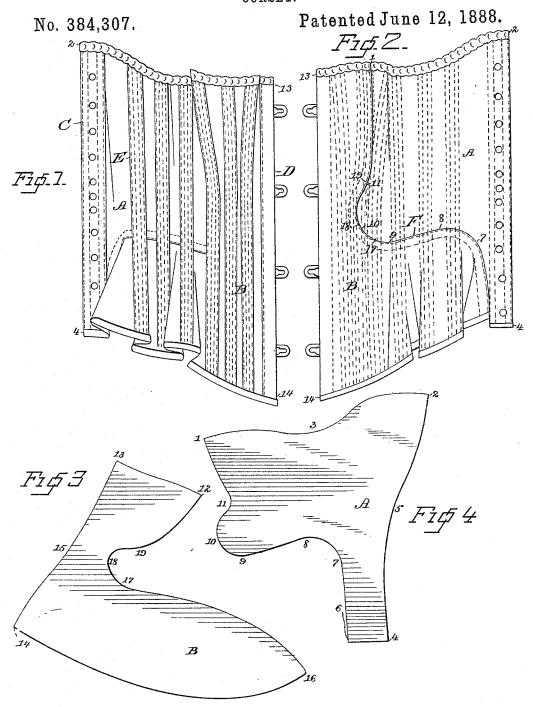
## G. A. CLOSE.

CORSET.



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## UNITED STATES PATENT OFFICE.

## G. ALBERTUS CLOSE, OF BRIDGEPORT, CONNECTICUT.

## CORSET.

SPECIFICATION forming part of Letters Patent No. 384,307, dated June 12, 1888.

Application filed February 13, 1888: Serial No. 263,844. (No model.)

To all whom it may concern:

Be it known that I, G. Albertus Close, a citizen of the United States, residing at Bridgeport, in the county of Fairfield and State of Connecticut, have invented certain new and useful Improvements in Corsets; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it appertains to make and use the same.

My invention relates to the manufacture of corsets, and has for its object to devise a system of construction which will enable me to produce a half-corset from two sections of ma-15 terial joined by a single seam, said sections being so shaped that when joined together the required curves and swells shall be imparted to the half-corset without stretching the material, without the insertion of a single gusset, 20 gore, or dart, and without a cut into either section or seam in it—that is to say, the only body-seam in each half-corset shall be the single seam by which the two sections are joined together. This seam is curved and recurved, 25 extending from the top of the half-corset at approximately the center of the bust-swell downward, then curving forward under the bust-swell, then curving downward and backward at the waist-line, then slightly upward 30 over the hip, and downward to the lower edge of the corset at or near the lacing-stay.

It will of course be understood that in describing the curvature and direction of this seam I speak approximately only, as it is evident that the curves must be varied within reasonable limits to adapt my novel corset to various styles of figures. This, however, is wholly within the principle of my invention.

In the accompanying drawings, forming part of this specification, Figure 1 is an elevation of the right half of a corset held flat—that is, not distended to illustrate any special development at bust or hip; Fig. 2, a similar elevation, the same half-corset being reversed—that is, the view being of the inner side; and

that is, the view being of the inner side; and Figs. 3 and 4 are views illustrating approximately the shape of the lower and upper sections of each half-corset as cut from the piece of material.

A denotes the upper section; B, the lower section; C, the lacing-stay; D, the clasp-stay, and E the bone-pockets.

The lacing and clasp stays may be of the both. The back line of this section—that is, usual or any preferred construction, and referred to 4—extends from the top of the cor-

quire no special description. This is equally 55 true of the bone-pockets, which may be made in any preferred manner. In the drawings I have shown the bone-pockets as formed by stitching strips of material upon the outer side of the body of the corset from top to bottom, 60 each bone-pocket being divided by seams to hold three bones. The style and arrangement of these pockets, however, form no portion of my invention, and they may be varied to an unlimited extent without departing from the 65 principle thereof. As will of course be understood, the shape of the corset depends entirely upon the shape to which sections A and B are cut. My invention, therefore, is not limited to any special lines of curvature, but 70 consists in the broad idea of constructing a half-corset from two pieces of material so shaped that when stitched together the desired shape is secured without stretching or cutting and without additional seams, all variations 75 in shape required to adapt my novel corsets to long or short waisted or stout or slender figures being made by variations in the lines of curvature of the said sections A and B. My description of the shape of these sections must 8c therefore be general rather than specific.

For convenience in description I have illustrated the upper and lower sections in the positions relatively to each other in which they appear in Fig. 2—that is, looking at the inner 85 side of a corset stretched out but not distended. It should be noted that the scale of Figs. 3 and 4 does not correspond with the scale of Figs. 1 and 2.

Beginning with the upper section, which I 90 have denoted as a whole by A, (see Fig. 4,) the upper line of this section (the two extremes of which I have indicated by 1 and 2 in Figs. 2 and 4) in a completed corset extends from approximately the center of the bust-swell to 95 the back of the corset. The curvature of this line, of course, varies considerably in different styles of corsets. The portion indicated by 3 in Fig. 2 is the under-arm curvature. If the corset is required to be especially high at 100 the back, this section is made higher at 2. If it is required to be especially high at the bust, the section is made higher at 1, and if required to be made low at either of these points—as, for instance, to adapt the corset to short-waisted 105 figures-it is made lower at either 1 or 2, or both. The back line of this section-that is,

set to the bottom at the back, the length of this line, allowing of course for trimming, being the back length of the corset. This line is given more or less inward curvature, as at 5, to assist in imparting to the finished corset the required inward curvature at the waist. The bottom line of this section—that is, from 4 to 6—is short, usually straight, and ends at or near the inner edge of the back-stay. The 10 front line of this section is curved and recurved in a manner so peculiar that the line of curvature can only be described approximately. From 6 to the point denoted by 7 the line is approximately straight upward. From the 5 point denoted by 7 the line curves upward and forward to assist in forming the hip-swell of the completed corset. This upward and forward curvature reaches its highest point at or about the point denoted by 8, which is at 20 the waist-line of the completed corset. From 8 to 9 in the section the line trends downward slightly and forward. In the completed corset this is the waist-line at the side. From 9 to 10 the curve is upward and forward. It 25 then recurves, and from 10 to 11 is upward and inward, the point 11 being under the bustswell. From 11 to 1 the line curves outward slightly, the general direction being upward and forward. This portion of the section forms

30 approximately one-half of the bust-swell. Turning now to Fig. 3, in which I have illustrated the lower section (denoted by B) in plan, the top line of said section, extending from 12 to 13, forms the top line of the completed cor-35 set from about the center of the bust-swell to the front. The front line—that is, from 13 to 14-forms the front line of the completed corset. This line curves inward more or less, as at 15, to assist in giving to the finished cor-40 set the required inward curvature at the waist. The bottom line of this section, extending from 14 to 16, is a convex curve varying in convexity to adapt the corset to different styles of figures, it being of course 45 apparent that this section forms in the completed corset the portion covering the hip of the wearer. The back line of this section is curved in a manner peculiar to this invention, the special outline assisting in giving to the 50 completed corset the necessary fullness at bust and hip. From point 16 to point 17 the line is a convex curve extending upward and then forward—that is, toward the front. From point 17 to point 18 the line is a concave curve 55 extending inward and forward. At point 18 the line is recurved, and from 18 to 19 it is a concave curve extending upward and backward, and from 19 to 12 the line is a slightlyconvex curve, this portion of the material 60 forming the forward portion of the bust-swell. Having cut sections A and B in accordance with the predetermined lines of curvature, the making of the body of a corset consists, simply, in joining these sections by a single curved

as Fin Figs. 1 and 2.

It will be seen that the front line of section

65 and recurved seam, which I have designated

A and the back line of section B do not correspond with each other in the slightest. If they did, the parts would lie perfectly flat 70 when stitched together, so that there would be no bust or hip swells.

In stitching the sections together the front edge of section A from 1 to 10 is joined to the portion of the back edge of section B extending from 12 to 18, and the portion of the front edge of section A from 10 to 6 is joined to the portion of the back edge of section B extending from 18 to 16. When the two sections have been joined together by seam F, 80 the points in Figs. 3 and 4 denoted by 15 and 18 and 10 and 5 will be substantially in line with each other at the waist of the half-corset. The bust-swell will be formed by the fullness at the top portions of the material between 85 the points 1 and 3 in section A and 12 and 13 in section B and the hip swell from the fullness of the material in the lower portion of section B between points 14 and 16. From the above it will be seen that, having invented co this system of manufacturing corsets, greater or less fullness at bust or hip may be readily secured by slight changes in the lines of curvature.

It will of course be understood that various 95 changes may be made in the details of corstruction without departing from the principle of my invention. For instance, the two sections from which each half-corset is formed may themselves be formed from different 100 pieces of material stitched together; or, if desirable, as a means of saving material, either of the two sections may consist of two or more pieces joined together in the process of manufacture.

The gist of my invention lies in forming a corset from pieces of material stitched together by a seam curved and recurved, as described.

Having thus described my invention, I 110 claim-

1. As a new manufacture, a half-corset having bust and hip swells and consisting of sections joined together by a curved and recurved seam extending from the top of the 115 bust-swell downward, then curving forward and recurving backward, then extending backward along the waist-line, and finally curving downward over the hip to the bottom of the corset at or near the back-stay.

2. A half-corset having bust and hip swells and consisting of two sections only, said sections being joined together by a curved and recurved seam extending from the top of the bust-swell downward, then curving forward 125 and recurving backward, then extending backward along the waist-line, and finally curving downward over the hip to the bottom of the corset at or near the back-stay.

In testimony whereof I affix my signature in 130 presence of two witnesses.

Witnesses: G. ALBERTUS CLOSE. A. M. WOOSTER, BERTHA E. LEE,

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