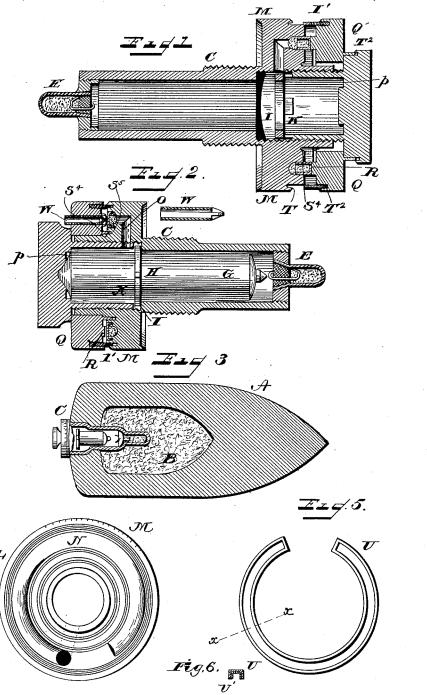
(No Model.)

## E. L. ZALINSKI.

SHELL FUSE.

No. 384,664.

Patented June 19, 1888.



WITNESSES,

a. lo Wandeventer,

INVENTOR.Attorney.

## United States Patent Office.

EDMUND L. ZALINSKI, OF THE UNITED STATES ARMY.

## SHELL-FUSE.

SPECIFICATION forming part of Letters Patent No. 384,664, dated June 19, 1888.

Application filed January 10, 1888. Serial No. 260,314. (No model.)

To all whom it may concern:

Be it known that I, EDMUND L. ZALINSKI, of the United States Army, stationed at Fort Hamilton, New York, have invented certain 5 new and useful Improvements in Shell-Fuses, of which the following is a specification, reference being had therein to the accompanying

This invention relates to base-burning shellto fuses, being a time or impact fuse applied to the base of a shell or projectile of ordinary

construction.

The invention consists in certain details of construction, whereby a very perfect gas check 15 is obtained; also, in a mechanism or combination of mechanisms by which a time-fuse may be made to burn with a great uniformity of combustion; also, in mechanism for protecting the time composition from extraneous influ-20 ences, so that it may burn uniformly; also, in various details, as hereinafter pointed out and claimed.

In the drawings, Figure 1 is a longitudinal central section of a base-burning fuse, the bat-25 tery being omitted. Fig. 2 is a similar section of a fuse slightly modified from that shown in Fig. 1, the battery being in place. Fig. 3 is a section showing the general relation of the fuse to the projectile. Fig. 4 is a face view of 30 the fuse-flange, showing the grooves therein; and Fig. 5 is a plan of the detachable powderholding trough. Fig. 6 is a section of the same on line x x, Fig. 5.

The letter A indicates the body of the shell, 35 having charge-chamber B and fuse C. The fuse C screws into the base of the shell, and the screw-thread of the fuse and cap is of reverse pitch to that of the rifling of the gun, so that the tendency of the parts will be to screw 40 up, and not screw out, when the projectile is

The cylindrical portion of the fuse-body terminates in a firing charge-chamber, E, which contains an electric primer of usual construc-45 tion, and may have a percussion primer and a small bursting or igniting charge. (Shown in Figs. 1 and 2.) The nipple surrounding the chamber E may have solid walls, so that there is no communication. In the latter case 50 the igniting-charge will be sufficient to rupture the walls of the chamber. A small electric battery, G, is contained in the fuse, the action of the battery on the primer being as usual with fuses of this class. The battery G I pressure of an explosion of powder will con-

is held by projections H from its periphery 55 between a shoulder, I, and a cap, K, which forms the cover of the fuse. The projections H strip, so as to let the battery slide backward when the shock of firing starts the projectile. The battery is then free to move for 60 ward by the concussion of the striking. The flange M of the fuse has an annular groove, N, extending nearly round the face of said flange. This groove contains a quantity of slow-burning powder, and has a radial passage, O, at 65 one end leading to the chamber in which the electric battery or firing-charge is placed. The ring Q has a projecting ledge, R, upon its face in alignment with the groove N, which contains the time composition. The ring Q is 70 surrounded by a thin band or ring, l', which may be soldered to said ring or may fit tightly enough to remain in position. This ring extends forward over the joint between the ring Q and base M of the fuse - casing and makes 75 a very perfect gas-check, the pressure of the firing charge in the gun serving to compress this ring onto the fuse casing to seal the joint against the entrance of powder-gas.

The face of ring Q has an annular flange, St, 80 extending into a groove, S5, in the fuse-casing, (or the reverse construction would be equivalent.) This flange and groove serve as an inner gas-check to prevent the gas caused by the combustion of the slow-burning com- 85 pound finding its way to the interior of the fuse-case. The passage through the firing-pin offers a passage for the escape of gas from the burning compound. The front edge of the shoulder M of the casing projects slightly for 90 ward like a knife edge, and on the firing of the shell will be driven into the base of the projectile or flattened against the base thereof, serving as a gas check or seal to protect the joint where the fuse screws into the shell. In 95 Fig. 1 the slow-burning composition is shown inclosed in a trough, U, which is detachable. The top of this trough comes under the flange R of ring M. The metal surrounding the grooves T and T<sup>2</sup> is thin, and will compress 100 under the gas-pressure of an explosion in the

The ring Q may be turned about its axis so as to bring the firing-pin W in front of any part of the powder in the groove N. This pin 105 W has a sliding movement in the direction of its axis, and when driven forward by the gas384,664

vey fire through its hollow center to the slowburning-powder charge. The edge of the ring Q has an index by which it may be adjusted, so that the powder in the groove N will be 5 ignited at any prescribed distance from the radial groove O by turning the ring Q on its

The inner end of pin W may bear a bit of fulminate to ignite the powder in the groove 10 N by pressure when the fuse is used in a gun which is discharged by air or similar pressure. The pin W will be driven through the thin metal of the trough U when the same is used.

The trough U is lined with a coating of as-15 bestus or similar non conducting material, U', or where a separate trough is not used the groove in which the composition is placed is lined, or the composition is covered with an asbestus, mica, or similar composition which 20 is a non-conductor of heat and is non-combustible. This coating prevents the transmission of heat from the firing-charge in the gun to the composition, and enables the latter to burn under practically similar conditions 25 without regard to the temperature of the metal

parts of the fuse-casing. The operation of the device is as follows: The battery is inserted in the fuse and retained by its flange or projections until the projectile 30 is fired, when the flange strips and battery "sets back" in the casing, as is common with the plunger of a percussion-fuse. The ring Q is set up snugly when the head of the fuse is screwed home, and the gas-rings enter their 35 corresponding grooves, the ring R bearing firmly on the slow-powder charge or the trough containing said charge. Under the enormous pressure of firing, the ring Q is driven forward, so that the gas-rings are more firmly seated in 40 their grooves or around the casing, and the surrounding metal (which may come to a knifeedge) is compressed on the rings. The projection R compacts the powder composition to such an extent that it cannot burn freely as 45 it would under light pressure, but is compelled to burn slowly, as it would under normal conditions. The pin W is driven into the composition and ignites it, either by means of a fulminate or by permitting the powder-gas to enter 50 through its hollow center. The composition in groove N being thus ignited, will burn along the annular groove until the flame enters radial groove O, when the charge in said groove, or one connected therewith, will shoot the bat-55 tery forward to close circuit and fire the charge, or the charge in groove O may be sufficient to rupture the casing and so fire the burstingcharge in the shell. The chamber at the rear

6c ter than the battery itself, and will have a small powder-chamber, p, in rear of the battery. The space may be filled by a bit of guncotton, whereby the flame from radial passage O will be quickly communicated to the pow-

of the battery will be a little larger in diame-

65 der in chamber p to shoot the battery forward into circuit closing position when the time composition has burned out.

What I claim is-

1. The combination, with an explosive shell, of a fuse entering the base thereof, said fuse 70 provided with a sharp-edged ring which finds a seat against the base of the shell and serves as a gas-check, substantially as described.

2. In a shell-fuse, a casing consisting of two parts, one part slightly movable longitudinally 75 relatively to the other under the pressure of the firing charge in the gun, and a ring in one section closing into a groove in the other to serve as a gas check, the combination being and operating substantially as described.

3. In a shell-fuse, a two-part casing, one of the parts being slightly movable in a longitudinal direction relatively to the other under the pressure of the gas in the gun, and a gascheck covering the joint between the sections, 85 in combination, substantially as described.

4. In a shell-fuse, a casing having a time composition inclosed therein, a portion of the casing covering said composition being movable relatively to the other part, so as to com- 90 press the composition while under the pressure of the firing-charge in the gun.

5. The combination, in a shell-fuse, of a casing having a groove in which a slow-burning composition is placed, and a movable section 95 to said easing having a projection corresponding to said groove, whereby the pressure of the firing-charge against the movable section compresses the same onto the composition, as set forth.

6. In a shell-fuse, the combination of the inclosing-casing, the time-charge of slow-burning compound, and a separate inclosing envelope for the latter consisting of asbestus or equivalent non-combustible and slow-conduct- 105 ing material, substantially as described.

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7. In a shell fuse, the combination of an electric primer, an electric battery in position to move toward said primer, and an explosive charge in rear of said battery and in position 110 to shoot the battery forward to close circuit with the primer, as set forth.

8. In a shell-fuse, an electric battery, an electric primer in line therewith, an explosive charge in rear of said battery in position to 115 shoot the battery toward the primer, and a time fuse for igniting said charge, the combination being and operating substantially as described.

9. In a shell time-fuse, the combination of 120 a casing, and a perforated and movable firingpin extending through said casing to the vicinity of the time composition, and having longitudinal movement, so as to puncture said composition when pressed forward by the ex- 125 plosion of the charge in the gun, substantially as stated.

In testimony whereof I affix my signature in presence of two witnesses.

## EDMUND L. ZALINSKI.

Witnesses: Philip Mauro, W. A. BARTLETT.