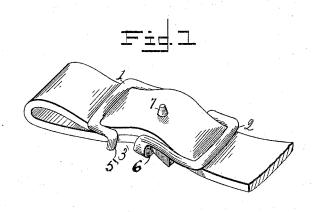
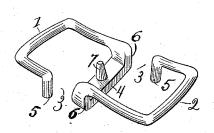
(No Model.)

G. W. MOORES. BUCKLE.

No. 489,656.

Patented Jan. 10, 1893.





Hitnesses

Al Mattingly, George W. Moores

Chas. S. Hyev.

Cathow to.

UNITED STATES PATENT OFFICE.

GEORGE W. MOORES, OF NEW ORLEANS, LOUISIANA.

BUCKLE.

SPECIFICATION forming part of Letters Patent No. 489,656, dated January 10, 1893.

Application filed September 13, 1892. Serial No. 445,780. (No model.)

To all whom it may concern:
Be it known that I, GEORGE W. MOORES, a citizen of the United States, residing at New Orleans, in the parish of Orleans and State of 5 Louisiana, have invented a new and useful Buckle, of which the following is a specifica-

This invention relates to buckles for use on harness and other purposes where found ap-10 plicable, and the object thereof is to provide a buckle of rigid form throughout, and wherein a pivoted or loose tongue is dispensed with and adapted to connect the contiguous ends of different devices or the parts of a single 15 device to form loops for the purpose of adjustment, and with this object in view the invention consists of the construction and arrangement of the parts as will be hereinafter more fully described and claimed.

In the drawings:—Figure 1 is a perspective view of the improved buckle shown applied. Fig. 2 is a similar view of the buckle detached.

Similar numerals of reference indicate corresponding parts in the several views of the 25 drawings.

Referring to the drawings, the numerals 1 and 2 designate the oppositely-situated loops to provide a frame of substantial S-shape. The loops are each provided with a side throat 30 3, oppositely arranged on each side of a central connecting bar 4. The ends of the frame terminating at, and forming one side wall for each of said throats 3, are struck or extended downward to form guards 5, and the bar 4 is 35 depressed below the under side of the buckle which produces guards 6. The guards 5 and 6 prevent accidental disengagement of the strap from the buckle in a lateral direction. Centrally rising from the bar 4 is a stud or post 40 7 that is engaged by an opening in the strap to prevent longitudinal disengagement of the

latter and to provide for a firm and secure detention of the said strap when mounted in connection with the buckle.

It will be understood that the strap may be 45 quickly and readily passed into the buckle through the oppositely-disposed throats 3, and owing to the depressed form of the bar 4 the edges of the strap are brought to bear against the frame and thereby held in position.

The buckle may be constructed of any suitable material and be suitably ornamented.

Having thus described the invention, what is claimed as new is:

As an improved article of manufacture, a 55 buckle having a frame of substantial S-shaped form to provide opposite loops 1 and 2 and with throats therein arranged in opposite sides of the said loops, and a central depressed connecting-bar having a stud or post rising 65 centrally therefrom in a vertical direction, the opposite ends of said bar being extended and connecting with the under side of the frame at the points where the said throats are formed, and the free ends of the frame being bent 65 downwardly parallel with the upwardly-extended ends of the depressed bar and terminating in a horizontal plane parallel with the under side of the said depressed bar, said downwardly-bent ends of the frame and the 70 upwardly-extended ends of the bar forming side guards and the downwardly-bent ends of the frame forming with said guards the opposite walls of the throats, substantially as described.

In testimony that I claim the foregoing as my own I have hereto affixed my signature in the presence of two witnesses. GEORGE W. MOORES.

Witnesses: CHAS. M. HERO, JNO. J. WARD.