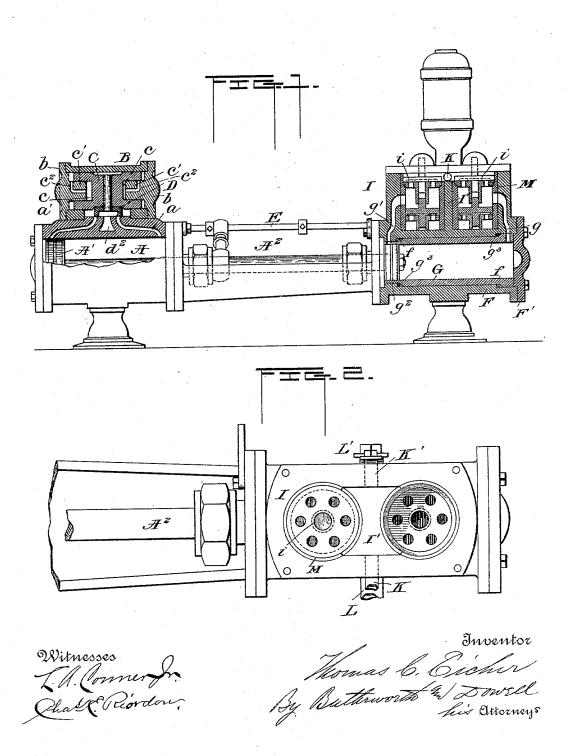
## T. C. EICHER. STEAM PUMP.

No. 490,141.

Patented Jan. 17, 1893.



## UNITED STATES PATENT OFFICE.

THOMAS C. EICHER, OF SCOTTDALE, PENNSYLVANIA.

## STEAM-PUMP.

SPECIFICATION forming part of Letters Patent No. 490,141, dated January 17, 1893.

Original application filed February 23, 1892, Serial No. 422,490. Divided and this application filed July 23, 1892. Serial No. 441,038. (No model.)

To all whom it may concern:

Be it known that I, Thomas C. Eicher, a citizen of the United States, residing at Scottdale, in the county of Westmoreland and State of Pennsylvania, have invented certain new and useful Improvements in Steam Pumps; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it appertains to make and use the

My invention relates to improvements in steam pumps, and has special reference to the class of pumps used for pumping water out of mines and other underground excavations, although of course it is adapted to be used

for various purposes.

It has been proposed heretofore to use a bushing or lining for pump cylinders having 20 polished surfaces adapted to fit the bore of the cylinder into which it is forced by hydraulic pressure, and the difficulty has been that when such bushings become worn and need refitting or boring, they cannot easily be removed on account of the tightness of the fit, and as a result the linings are injured to such an extent in removing them as to render them practically useless after removal. To overcome this objection, I propose to provide 30 a removable bronze bushing or lining for the pump cylinder which may be seated and firmly secured within the bore of the cylinder in connection with packing rings arranged so as to form a water-tight joint at each end of the 35 bushing between the inlet and outlet ports; the parts being so arranged that the bushings may be easily removed when worn, and bored and refitted for further use without the loss of time and trouble which is occasioned 40 by removing bushings of the kind now in common use.

The invention will first be described in connection with the accompanying drawings, which form a part of this specification, and then particularly pointed out in the claims

at the end of this description.

Referring to the drawings, in which similar letters of reference are used to denote corresponding parts of the machine, Figure 1, is a longitudinal sectional elevation of a steampump embodying my invention; and Fig. 2,

is a plan of the pump cylinder and attachments, the valve chest and air chamber being removed.

A, denotes the engine cylinder with piston 55 A' working therein.

a, a', are the steam passages and  $d^2$  the exhaust passage of the usual construction.

B denotes the valve chest within which works the steam-actuated piston-valve C, to 60 which may be secured in any suitable manner the main slide valve D, of the usual construction. The ends of the piston-valve C, are recessed or socketed as at c, to receive the piston plugs c', which may be secured to 65 the cylinder heads b, but are preferably formed integral with said heads of the valve chest. These plugs are provided with steam ports or ducts  $c^2$ , which connect the valve recesses or sockets c with the space within the 70 valve chest intermediate the ends of the plugs as shown in Fig. 1.

An oscillating valve, which may be of the usual or any preferred construction is adapted to be automatically actuated by the move- 75 ments of the working piston A', by means of the valve actuating rod E, connecting in the usual manner with the piston rod A<sup>2</sup>, and with a vibrating arm of the oscillating valve. The latter valve communicates by means of 80 suitable ports and ducts with the spaces between the heads b, and the ends of the piston valve C, and the exhaust  $d^2$ , respectively, for the purpose of alternately admitting and exhausting the steam for actuating the piston 85 valve so as to shift the slide valve which controls the steam passages leading from the interior of the valve chest to the main cylinder in the usual manner.

The steam actuated valve shown herein go forms the subject-matter of a separate application filed in the United States Patent Office on February 23, 1892, Serial No. 422,490, and further description of said valve and con-

nected parts is not deemed necessary herein. 95

F, denotes a pump cylinder within which is fitted a removable bushing G, of bronze, which is designed to be used as a protection to the iron of the cylinder when pumping sulphur-water in mines. The bushing G is 100 provided with ports near the ends thereof communicating with the water passages g, g', lead-

ing to the valve chambers mounted upon the pump cylinder, and is formed with a reduced end portion  $g^2$ , and exterior circumferential shoulders  $g^3$ , which are adapted to abut 5 against corresponding interior shoulders of the pump cylinder, and between these shoulders are fitted annular packing rings f, of any suitable material. By this means the bushing G is inserted within the bore of the 10 cylinder F, with the packing rings interposed between the abutting shoulders of these parts, the bushing may be forced to its seat by any suitable means as for example the usual screw bolts for securing the detachable cyl-15 inder head F' in place, and the packing rings will be compressed and expanded so as to form a water-tight joint at the inner side of the ports g, g', and seal the joints against the admission of water between the bushing and 20 the cylinder. When the bushing becomes worn, it may be readily removed for the purpose of boring and refitting and then re-placed for further use, whereby I secure all the advantages of the usual bushing without the 25 expenditure of time and labor and waste of material incident to present methods of securing and removing such bushings.

I, denotes the valve chest mounted upon the pump cylinder F, and provided with the usual 30 puppet valves i, or any preferred form of valve by which the water may be alternately drawn in and forced out of the respective valves through the ports g, g', and usual water passages to the exit port K or K' in the usual

35 manner.

It has heretofore been the usual practice in pumping sulphur water from mines to use valve chambers formed entirely of bronze, but such constructions are very costly, and in order 40 to dispense with bronze chambers I propose to provide removable bronze bushings or linings M, fitting within the usual iron chambers. These bushings as shown are cut away for a portion of their circumference near their 45 upper ends so as to communicate with the water passage at the top of the valve chest connecting the two chambers across the division wall I'. Within the bushings M, M, are seated the puppet valves i, i, in the usual 50 or any preferred manner. By this construction the valve chambers and particularly the division wall I', connecting these chambers is protected from the injurious effects of the sulphur water when the pump is used for 55 pumping out mines and when the bushings become worn so as to require refitting or substitution, they may be readily removed and

others placed in their stead. In pumping out mines it is sometimes de-60 sirable to reverse the positions of the inlet and outlet pipes, and to this end I preferably provide outlet and inlet pipes K, K' and L, L', at each side of the cylinder F, one pair of which may be plugged, as at K', L', when the 65 opposite side is in action, for the purpose of

permitting the inlet and exhaust to be ar-

and thus avoid the necessity for reversing or shifting the position of the pumping cylinder

and valve chest.

The operation of the pump is as follows:— In the position illustrated in Fig. 1, the piston valve has been thrown to the right and is receiving the full force of the live steam at the left while being cushioned at the oppo- 75 site end by the dead steam confined in the recess or socket by the piston plug c'; the live steam being permitted to exert its force upon the entire surface or area of the valve so as to force the valve wide open against the back so pressure of the dead steam exerted against the walls of the recess opposite the piston plugonly. The main slide valve is also shown as being only partly open so as to admit steam gradually behind the main piston A', which 85 is cushioned near the completion of its stroke by the dead steam confined between the cylinder head and the piston which also assists in imparting the initial return stroke. When the piston valve shall have thrown the slide go valve wide open the working piston will then be in position to exert its full force against a compact column of water in the pumping cylinder. When the piston A' reaches the opposite end of the cylinder the oscillating 95 valve E, will be automatically actuated, through the described connections so as to permit live steam to enter between the head  $ar{b},$  of the valve chest, and the cylindrical end of the piston valve, and start the valve to- 100 ward the opposite end of the chest and as the duct  $c^2$  begins to be uncovered at one end of the valve the corresponding duct at the opposite end will be immediately covered, thereby admitting the live steam upon the entire area 105 of the valve to oppose the pressure of the dead steam at the opposite end confined within the recess between the piston plug and the inner wall of the recess c. In this manner the piston valve is gradually shifted and 110 poised between the opposing pressures so as to move the main slide valve slowly, and gradually admit steam to the main piston.

The pump is double acting, forcing the water at each stroke of the piston F', in the 115 usual manner, and the action of the machine is noiseless, easy and smooth owing to the method of actuating and cushioning the valves

and working piston of the engine.

Having thus fully described my invention 120 what I claim as new and desire to secure by Letters Patent of the United States, is:

1. In combination with the pump cylinder having the interior circumferential shoulders near the ends thereof, the removable bronze 125 bushing provided with correspondingly arranged exterior circumferential shoulders adapted to abut against the shoulders of the cylinder, and the interposed packing rings and means for detachably securing the bush- 130 ing within the cylinder, substantially as described.

2. In combination with the pump cylinder ranged at either side of the pump cylinder, provided with ports near its ends communi-

cating with water passages leading therefrom and interior circumferential shoulders adjacent to said ports and between the same, the removable bronze bushing extending the length of the cylinder and provided with ports near its ends adapted to register with the cylinder ports, and with exterior circumferential shoulders arranged to abut against the shoulders of the cylinder, together with ro elastic packing rings fitted between said

cating with water passages leading therefrom and interior circumferential shoulders adjates the bushing within the cylinder, substantially cent to said ports and between the same, the last described.

In testimony whereof I affix my signature in presence of witnesses.

THOMAS C. EICHER.

3

Witnesses:

JOHN RUTHERFORD, FRED FARLY.