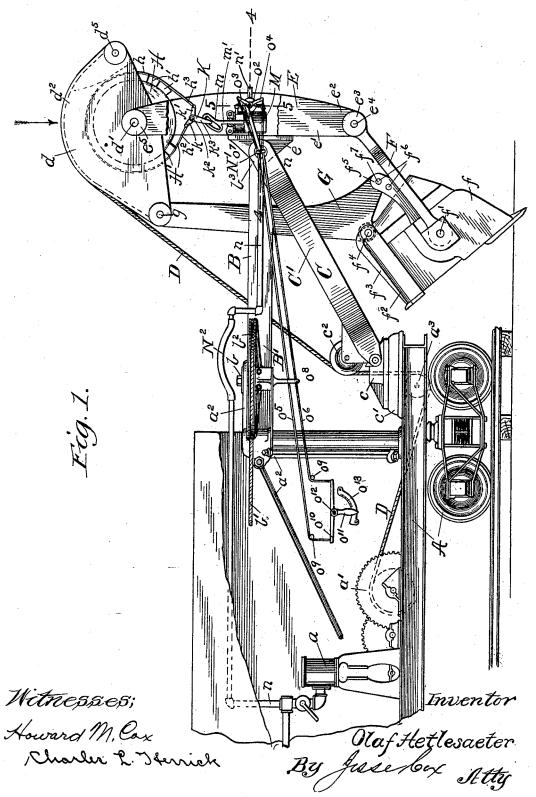
O. HETLESAETER. EXCAVATOR.

(Application filed Sept. 7, 1899.)

(No Model.)

3 Sheets-Sheet 1.



No. 649,244.

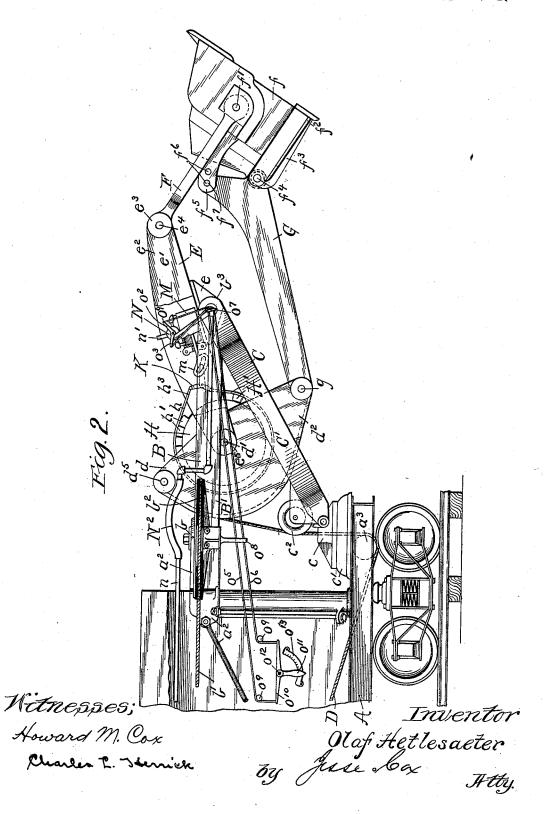
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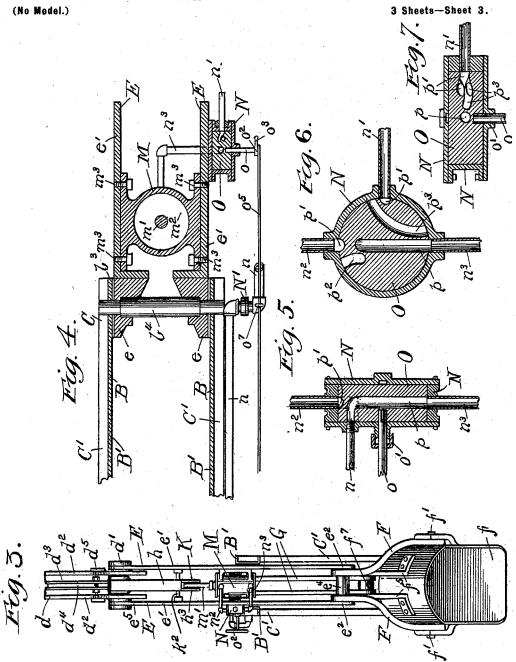
Patented May 8, 1900.

3 Sheets-Sheet 2.



O. HETLESAETER. EXCAVATOR.

(Application filed Sept. 7, 1899.)



Wetnesses; Howard M. Cox Charles E. Herrich Inventor Olaf Hetlesaeter. By Juse box Attg.

UNITED STATES PATENT OFFICE.

OLAF HETLESAETER, OF CHICAGO, ILLINOIS.

EXCAVATOR.

SPECIFICATION forming part of Letters Patent No. 649,244, dated May 8, 1900.

Application filed September 7, 1899. Serial No. 729,706. (No model.)

To all whom it may concern:

Be it known that I, OLAF HETLESAETER, a citizen of the United States, residing in the city of Chicago, county of Cook, and State of 5 Illinois, have invented a new and useful Improvement in Excavators, of which the follow-

ing is a specification.

My invention relates to improvements in excavators, particularly dredges, ditching-10 machines, and steam-shovels; and the objects of my invention are, first, to provide an improved bucket-arm consisting of a series of links connected in tandem, whereby the bucket may be quickly and easily operated; 15 second, to provide means whereby the loss of the force of the driving or hoisting mechanism due to internal strains in the cooperating parts may be reduced; third, to provide means whereby the thrust of the bucket normally 20 into the bank and also in a forward direction to excavate material from the bank and to raise the bucket into a position for dumping may be simultaneously accomplished by a single driving or hoisting mechanism; fourth, to 25 provide means whereby the position of the links of the bucket-arm may be fixed relatively to each other, and, fifth, to provide the other details hereinafter set forth. I accomplish these objects by the mechanism illus-30 trated in the accompanying drawings, in which-

Figure 1 is a side view of the excavator mounted upon a railway-car and shows the bucket, the linked arm for supporting the 35 bucket, the brake-operating mechanism, and the brake, whereby the relative positions of the links composing the said arm may be rigidly fixed. A portion of the side of the oscillating lever is broken away to expose the said 40 brake-operating mechanism. Said figure also shows the thrust-segment, the hoisting-cable attached thereto, and also indicates the hoisting engine and gear. Fig. 2 is a side view of the excavator and car as in Fig. 1, showing 45 the bucket in a raised position. Fig. 3 is a front view of the bucket and linked bucketarm in the position shown in Fig. 1. Fig. 4 is a detailed sectional view of the outer portion of the boom and adjacent parts looking 50 in the direction of the arrow, Fig. 1, and taken horizontally on the broken line 44, Fig. 1.

The oscillating lever, the lever-bearing, the

brake-cylinder and operating-valve, and a portion of the boom and boom-supports are shown. Fig. 5 is a sectional view of the brake-55 cylinder operating-valve, taken on the line 55, Fig. 1, transversely to the sides of the oscillating lever. Fig. 6 is a sectional view of said operating-valve, taken on a vertical plane through the center thereof, parallel to the 60 sides of the oscillating lever. Fig. 7 is a sectional view of the operating-valve, taken horizontally through the center thereof on the line 44, Fig. 1.

Similar letters refer to similar parts through- 65

out the several views.

A represents a car whereon are mounted the

operating-engine a and gear a'.

The boom B, consisting of the parallel beams B'B', suitably and rigidly held in their 70 proper relative positions, has a swing-bearing b in the framework a^2 of the car A. The boom-support C, consisting of the beams C' C', is secured at its lower extremity to the pintle-plate c, said plate c having a bearing 75 in the base-plate c' on said car. Said bearings b and c^7 have vertical axes lying in the same line and permit the boom B and boomsupport C to swing horizontally. Said pintleplate c and base-plate c' are suitably aper- 80 tured at their axes of revolution to afford a passage for the hoisting-cable D. The idler a³, having a bearing in the body of the car A, and the idler c^2 , having a bearing upon the lower extremity of the boom-support C, are 85 so placed as to guide the said cable D vertically through the apertured pintle-plate c and base-plate c', and thereby convert the lateral motion of the forward extremity of said cable into torsion confined within said cable bego tween said idlers a^3 and c^2 . The lateral position of said boom and support is governed by means of the cable b', working in the peripherally-grooved sheave or sluing-circle b^2 , attached to said boom B.

The boom-support C is securely attached to the boom B at the forward extremity b^3 thereof, where the shaft b^4 , supported in said boom and boom-support, forms a pivot for the bearing e of the oscillating lever E. Said 100 oscillating lever E is composed of the plates e' e', suitably fastened together and attached

to said bearing e.

The oscillating lever E is provided at its

lower extremity e^2 with the bearings e^3 for receiving the pin e^4 , whereby said lever is pivotally connected with the bucket-links F F. Said links consist of bars suitably bowed to extend to opposite sides of the excavatorbucket f, whereto they are connected by means of the trunnions f' f'. Said bucket f is of the ordinary pattern, having the discharging-door f^2 at the bottom thereof hung upon the hinges f^3 . The shaft f^4 , which extends transversely across said bucket, serves as a bearing for said hinges f^3 and also serves as means for pivotally connecting the said bucket to the bucket-handle G. At the for-15 ward portion of the bucket f and rigidly attached thereto are the lugs f^5 f^5 , having the apertures f^6 f^6 . When the pin f^7 , which is attached to the bucket-handle G, is inserted into corresponding apertures f^6 in said lugs 20 f^5 , the bucket f is rigidly connected with said bucket-handle. By inserting the pin f^7 into different pairs of the said apertures f^6 the angle of inclination of the bucket to the handle may be adjusted. Said handle is piv-25 otally connected at the extremity g thereof, opposite to said bucket, with the thrust-segment d.

At the upper portion e^5 of the lever E is the thrust-segment d, having the pivot-bearing d', 30 whereby it is revolubly supported on said lever. Said segment consists of the parallel plates d^2 d^2 , suitably fastened together and having attached thereto at and conforming to the periphery thereof the part d^3 , having a 35 groove d^4 therein for receiving the cable D. The periphery of said segment d is preferably approximately circular, with the center of curvature at or near the bearing d'. The said cable D is attached to the segment d at the 40 point do thereon in any suitable manner, and takes over said segment d, lying in the groove d^4 . From said segment said cable takes between the beams B' B' of the boom B, then over the idler c^2 through the pintle-plate c 45 and base-plate c', around the idler a^3 and rearward to the driving-gear a', whereby said cable is operated. The portion of said cable D between said idler c^2 and said segment dlies in the common plane of rotation of said 50 segment about the bearing d' and of the lever E about the bearing e on the shaft b^4 . On account of the curvature of the grooved periphery of the segment d and owing to the relative positions of the point of attachment 55 d^5 and idler c^2 the cable D will be tangent to said periphery in all positions of said segment within the reasonable working limits of the machine. Moreover, the relative positions of the said point d^5 and idler c^2 and the 60 pivotal points d' and g are such that the force of said cable will always be exerted in a line other than the line joining the said points d'and g. The leverage of the cable upon said segment will be substantially equal to the dis-65 tance between said bearing d' and the point

of tangency of said cable to said periphery. The segment d, lever E, links F, bucket f,

and handle G are so proportioned and balanced that when said bucket is raised to its extreme height, although the cable D is held 70 fast, the force of gravity acting upon all of said parts will cause said bucket to approach the bearing e, thus shortening the effective length of the bucket-arm below said bearing also, the weight of said bucket and said 75 linked parts below the bearing e is greater than the weight of said parts above said bearing, and therefore when not prevented by the cable D the bucket will drop backward by gravity to such a position that the oscillating 80 lever E and bucket-handle G are approximately vertical, as in Fig. 1. Moreover, when said lever E and handle G are in a position approximately vertical gravity will cause the linkwork bucket-arm to elongate and lower 85 the bucket to its extreme depth. It is the object of the brake or locking device hereinafter described to so operate in conjunction with the peculiar overbalancing features of the articulating linked bucket-arm that the 90 operator may control the position of the bucket when discharging, raise the bucket clear of the bank when said bucket is returning to its initial position for taking a cut, and also when the bucket is taking a cut regulate 95 the amount of thrust of said bucket normally into the bank.

The brake-drum H is securely attached to the side plates $d^2 d^2$ of the segment d concentrically with the bearing d' thereof. Encir- 100 cling said drum H is the brake H', consisting of the flexible brake-band h, having attached thereto the preferably wooden brake-shoes, some of which are marked h'. Said brakeband h is securely attached at its extremities 105 h^2 and h^3 to the arms k and k', respectively, of the brake-lever K. Said lever K is pivotally supported upon the shaft k^2 , securely attached to the oscillating lever E and forming a fulerum for said lever. Said lever K has 110 also an arm k3, the free extremity whereof has means for engagement within the obliquely-slotted link m of the piston-rod m'. The piston m^2 , attached to and operating said piston-rod m', works within the cylinder M. 115 Said cylinder M is provided with suitable steam-ports and is attached to the oscillating lever E by means of the bolts m^3 m^3 . The parts of said lever K, piston-rod m', and cylinder M are so arranged that the motion of 120 said piston within said cylinder operates said brake H'. As said brake H' is attached to the oscillating lever E and the drum H is attached to the segment d, when said brake H' is securely set the motion of said segment 125 relatively to said oscillating lever is prevented.

As the bucket f is adjustably but rigidly connected to the handle G, as shown in Figs. 1, 2, and 3, the parts forming the supports 130 for said buckets—namely, the lever E, links F, handle G, and segment d, together with said bucket f—constitute four virtual links whose effective lengths are from d' to e^3 , from

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 e^{3} to f', from f' to g, and from g to d', respectively. When the brake H' is set and the said parts E and d relatively fixed, all of said parts E, d, G, f, and F are relatively fixed 5 and form a rigid trussed bucket arm pivotally supported at the bearing e on the shaft b^4 . Each one of said links is connected at its virtual extremity with the virtual extremity of the next adjacent link, thereby forming an 10 "end-to-end" construction, the said links being connected at length or "in tandem." convenient form of valve mechanism for controlling the position of said piston m^2 in said cylinder M is shown in detail in Figs. 5, 6, 15 and 7, in which N represents the cylindrical valve-casing, to which are connected the supply-pipe n, the exhaust-pipe n', the pipe n^2 , leading to the upper extremity of the cylinder M, and the pipe n^3 , leading to the lower 20 extremity of said cylinder. Said supply-pipe n extends rearward to the source of steamsupply and is provided with a swivel-joint N' at the axis of rotation of the lever E upon the boom B, and a flexible hose N² at the axis 25 of rotation of said boom upon said car A. The rotary valve O inclosed within said casing N is controlled by means of the valvespindle o, attached to said valve and extending from said valve outward through said 30 casing N and stuffing-box o' thereon. In said valve O the passages p, p', p^2 , and p^3 are so arranged that when said valve occupies the position shown in said figures the passage p connects the supply-pipe n with the pipe n^3 , lead-35 ing to the lower extremity of the cylinder M, and the passage p' connects the exhaust n' with the pipe n^2 , leading from the upper extremity of said cylinder, the said valve being thus set to allow the piston m^2 to be forced 40 in an upward direction. When said valve O occupies the position above described, the extremities of the passages p^2 and p^3 are adjacent to blank portions of the interior surface of the casing N, and therefore render said passages 45 p^2 and p^3 inoperative. The said passages p^2 and p^3 are so designed that when the valve O is rotated until one extremity of the passage p^2 is in juxtaposition to the pipe n^2 the other extremity of said passage will be in juxtaposi-50 tion to the supply-pipe n, thus forming a connection between said pipes, and the passage p^3 will similarly form a connection between the pipe n^3 and the exhaust n'. In said lastmentioned position of the valve O the pas-55 sages p and p' will be out of connection with any and all of the pipes connected with the valve-casing N and will therefore be inoperative, and said valve will be so set as to allow the piston m^2 to be forced downward. The **60** lever o^2 is attached to the valve-spindle o in such a manner as to rotate the valve O and is provided with two arms o^3 and o^4 , whereto are attached the operating-lines o⁵ and o⁶, repectively. Said lines o⁵ and o⁶ consist, pref-65 erably, of flexible wire ropes of small diame-

ter and pass from said lever-arms o³ and o⁴

of rotation of the lever E upon the boom B. and also pass through the eye or guide of placed at the axis of rotation of the boom B 70 upon the framework a^2 of the car A. The object in employing flexible guides o⁵ and o⁶ and placing said guides o^7 and o^8 in the manner described is to prevent the motion of the lever E or boom B from causing motion in 75 said valve O. Said lines of and of are brought rearward to the car A, where they pass over the guides o^9 o^9 and are suitably attached to the hand-lever o10, provided with the handlebar o^{11} and bearing on the pin o^{12} on said car. 80 By means of the notched segment o^{13} said handle-bar o^{11} may be adjustably secured in any desired position, thereby controlling the

In operation the brake H' is released from 85

operation of the valve O.

the drum H by means of the hand-lever o'1, controlling the brake-operating mechanism. The segment d is thus free to rotate upon the bearing d', and therefore the lever $\bar{\mathbf{E}}$, links F, and handle G are also free to rotate on their 90 respective pivotal bearings. When the engine a and gear a' induce tension in the cable D, the effective force of said cable is transmitted to the segment d and acts thereon at the point of tangency of said cable to the pe- 95 riphery of said segment and acts in the direction of said cable from said point of tangency toward the idler c^2 ; but between said point of tangency and the vertically-fixed point b^3 of the boom B, whereon said segment d and 100 lever E are supported, there are two joints permitting rotation in a vertical planenamely, the bearing d', about which as a center said segment may rotate upon said lever, and the shaft b^4 in the boom B, about 105 which as a center said lever and segment may rotate upon said boom. Therefore the tension in said cable, which also acts in a vertical plane, will induce in said segment a tendency to rotate about the point d' as a 110 center and simultaneously to swing, together with the lever E, about the shaft b^4 as a center; but the rotation of the segment d about the point d' will be transmitted by the buckethandle G to the bucket f, and said bucket 115 will be thrust in a downward direction, guided by the links F, while the swinging of the segment d and lever E about the shaft b^4 will impart to the bucket f a forward motion in an approximately-horizontal direction. The 120 thrust of the bucket normally into the bank may be terminated at any point in the cut by securely setting the brake H', and from such point forward the path of the bucket will be a circular one about the shaft b^4 as a center. 125 In the latter case the force tending to thrust the bucket normally into the bank will not be lost, but will be geometrically added to the forward force of the bucket, for the reason that the effective leverage offered to the cable 130 D for swinging the bucket-arm will be greater when the segment d and lever E are relatively rigid than when free to move relatively to through the eye or guide o^7 , placed at the axis | each other. When the bucket f has been

raised by means of the cable D to any desired position and the contents thereof discharged, the said bucket is further raised until it reaches a position such that the force of grav-5 ity acting upon the vertically-moving parts causes the bucket to approach the bearing e on the shaft b^4 . The brake H' is then set, so that the parts of the bucket-supporting arm are relatively fixed and the bucket is pre-10 vented from increasing its distance from the said bearing e. When the said parts are thus relatively fixed, the cable D is paid out, and gravity causes the return of the bucket downward and rearward in a circular path about 15 the shaft b^4 as a center. As the bucket is nearer the shaft b^4 on the boom B during the return than during the forward motion, said bucket will during its return be raised clear of the bank. When the bucket has returned 20 to a point above the place in the bank where the next succeeding cut is to be taken, the cable is stopped and the brake H' released. The releasing of the brake permits the relative motion of the bucket-supporting parts, 25 and the bucket drops normally into the bank into a position for taking the next cut.

Although the oscillating lever, the thrustsegment, the bucket-handle, and the connection between the bucket-handle and the oscil-30 lating lever constitute a tandem four-linked structure and the links thereof are so proportioned as to constitute substantially a "parallel motion," I do not limit myself to a structure having precisely four links. Any 35 linked bucket-arm wherein power is applied to a transverse link and said transverse link is connected at one articulate joint with a link whereby the bucket-arm is supported and at the other articulate joint with a link 40 connected with the bucket would lie within the spirit of my invention; nor do I wish to be limited to the use of a cable, chain, rope, or similar flexible mechanism for operating the bucket-arm, as any means of applying 45 power to the transverse link d would be within the scope of my invention.

As the periphery of the thrust-segment dis approximately circular and the cable D is always tangential thereto, the downward 50 thrust of the bucket or the thrust thereof normal to the bank will be substantially uniform for all positions of said bucket, except when raised to its highest position for dis-

One of the special advantages of my machine is that it accomplishes simultaneously, by means of a single simple mechanism, the two distinct operations of thrusting or crowding and of hoisting, a result commonly re-60 quiring two or more separate devices; but it is evident that a mere increase in the number of power devices for the accomplishment of the two described motions of the bucket would not be beyond the comprehension of

65 the present invention; also, any locking device that will controllably prevent the motion | bucket-arm having a plurality of inflexible

of the links relatively to each other is, in general, within contemplation.

The feature of constant effective power, due to constant leverage about the pivotal 70 point of support b4, (which feature is referred to in the Letters Patent No. 563,857, issued to me July 14, 1896,) is approximated in the present machine, for the reason that the pivotal point of support b^4 , while not at the center of 75 curvature of the periphery of the segment d, is, nevertheless, always on the concave side thereof. The constant leverage effect may be increased by so proportioning the segment d and lever E that the center d' of said seg- 80 ment lies relatively nearer the bearing e of said lever upon said shaft b^4 .

What I claim as new, and desire to secure

by Letters Patent, is-

1. In an excavator, a pivotally-supported 85 bucket-arm composed of articulating links, one of which constitutes a segment whereby the force of a single power device is resolved into two components operative upon the excavator-bucket, the periphery of said seg- 90 ment being the locus of the point of application of power to said arm, and said arm being provided with a joint between its point of support and point of power application.

2. In an excavator, a bucket-arm consist- 95 ing of articulating links of fixed lengths, said links being movable relatively to each other and to the structure whereon said arm is mounted, in combination with means for locking and means for operating said arm.

3. In an excavator, a linked bucket-arm pivoted to a suitable support and provided with a joint between its supporting-pivot and a point of power application, said point of power application lying upon a member of said arm 105 other than the member to which the excavator-bucket is attached; in combination with a single power device for operating said arm.

4. In an excavator, an articulating linkwork, forming a bucket-arm, said linkwork 110 comprising a pair of longitudinal members. one of which is pivotally supported; said members being connected at one end with the excavator-bucket, and at the other joined by a transverse link; and a power device con- 115 nected with said transverse link and exerting its power in a line other than that of the line through the pivots of said transverse link.

5. In an excavator, a bucket-arm composed 120 of articulating links, a locking device carried upon said arm for rigidly fixing the links thereof relatively to each other, a bucket attached to said arm, and means for operating said arm.

6. In an excavator, the combination of a bucket, a tandem four-linked bucket-arm, means for locking the links thereof relatively to each other, a support for said arm, and mechanism for operating said arm.

7. In an excavator, a pivotally-supported

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members at least three of which are pivotally connected together, said arm having a fulcrum between the point of support and the point of power application; in combination 5 with a supporting structure, a bucket attached to said arm, and a single apparatus for transmitting power to said arm.

8. In an excavator, a pair of links articulately connected at one extremity with a power-10 receiving link, and at the other extremity with a bucket and bucket connections, thereby forming substantially a parallel motion for the manipulation of said bucket; in combination with a pivot-bearing on one of the said 15 pair of links, a support for said bearing, and a mechanism for applying power to said

power-receiving link.

9. In an excavator, a pair of links articulately connected at one extremity with a power-20 receiving link, and at the other extremity with a bucket and bucket connections, thereby forming substantially a parallel motion for the manipulation of said bucket; in combination with a pivot-bearing on one of the said 25 pair of links, a support for said bearing, and a controllable locking device for transforming said parallel motion into a trussed bucket-

10. In an excavator, a linked bucket-arm 30 wherein the link receiving the motive power for said arm, forms the connection between the bucket-handle and the link furnishing the sole means of support for said arm; in combination with a controllable locking de-35 vice for preventing the motion of the links of said arm relatively to each other, a bucket attached to said bucket-arm; a boom for pivotally supporting said arm, and means for supplying motive power to said arm.

11. In an excavator the combination of a bucket; a bucket-handle; an oscillating lever pivotally supported between its extremities; at one extremity of said lever, connections with said bucket; at the other extremity of 45 said lever, a bearing for a transverse link; a transverse link pivotally connected with said lever and said bucket-handle; and a pulling device connected with said transverse link and acting in a line other than that through

50 the pivots thereof.

12. In an excavator, the combination of a bucket-arm consisting of a plurality of members of constant lengths, one of said members being pivotally supported upon a vertically-55 fixed portion of the excavator, a second of said members being pivotally supported on said first-mentioned member, and a third of said members being articulately connected with said second member, and forming the 60 bucket-handle; a bucket, and other connections between said bucket and said first-mentioned member.

13. In an excavator, the combination of a boom; an oscillating lever pivotally supported 65 between its extremities on said boom; a bucket; an articulating link connection between said bucket and the lower extremity of arm whose motion, relatively to said first-

said oscillating lever; a thrust-segment having a curved periphery suitably grooved for a cable, an articulate joint between said 70 thrust-segment and the upper extremity of said oscillating lever; a bucket-handle connected to said bucket at one end thereof, and at the other end thereof, articulately jointed to said thrust-segment; a cable attached to 75 said thrust-segment and lying in the groove therein; an engine and gear for operating said cable; and means for fixing the positions of the said thrust-segment, oscillating lever, bucket-handle, bucket, and bucket connec- 80 tions, relatively to each other.

14. In an excavator, a bucket-arm consisting of a series of articulating links of constant lengths, in combination with a bucket pivotally attached at one portion thereof to 85 one of the links of said arm, and having at another portion thereof lugs suitably apertured to receive a pin secured to said link, whereby the angle of said bucket relatively to said link may be adjusted; and means for 90

operating said bucket-arm.

15. In an excavator, the combination of a tandem four-linked bucket-arm, one of the links whereof forms a thrust-segment having a curved and grooved periphery for receiving 95 a portion of the driving-cable, a boom consisting of parallel members connected at their extremities by means of a shaft; a bearing whereby said bucket-arm is supported upon said shaft, a bucket carried by said bucket- 100 arm, a cable attached to the forward portion of said thrust-segment and extending rearward over said groove therein, and between said parallel members of said boom rearward on said excavator; a driving engine and gear 105 on said excavator, whereto said cable is connected; and means for relatively fixing the links of said bucket-arm.

16. In an excavator, an oscillating bucketarm consisting of an articulating linkwork 110 having a locking device for preventing the motion of the links of said linkwork relatively to each other, in combination with a bearing whereby said bucket-arm is supported intermediately of the extremities 115 thereof; a boom whereon said bearing is supported, said boom consisting of beams extending in the same direction and suitably supported, said beams and the supports therefor being at a distance from each other greater 120 than the width of any portion of said bucketarm above said bearing; a bearing whereby said boom and supports are supported upon the main body of the excavator, said lastmentioned bearing having a vertical axis; a 125 cable for oscillating said bucket-arm; a sluing circle and cable for controlling the lateral position of said boom; and an engine and gear for operating said cable.

17. In an excavator, the combination of a 130 bucket-arm composed of articulating links of fixed lengths; a bearing on one of said links; a bucket connected with a second link of said

mentioned link, is approximately parallel to said first-mentioned link; a support for said bearing, and means for operating said bucket-arm.

18. In an excavator, the combination of a bucket-arm composed of inflexible articulating links of fixed number and lengths, pivotally supported at a fixed point on said arm; a laterally-swinging structure pivotally supported at a fixed point on said arm;

supporting said arm; a cable attached to said arm and connected with the driving engine and gear; and idlers whereby said cable is guided, in part, in a direction approximately coincident with the axis of rotation of said

swinging structure upon the body of the excavator, one of said idlers being supported upon said swinging structure, and the other of said idlers being supported upon the body of the excavator.

19. In an excavator, the combination of an oscillating lever pivotally supported at a fixed point thereon; a thrust-segment pivotally supported upon said lever; a drum rigidly

attached to said segment concentrically with the bearing thereof; a brake suitably attached to said oscillating lever and acting upon said drum; means for controlling the action of said brake upon said drum; a bucket; links whereby said bucket is connected with said lever 30 and said thrust-segment; a cable attached to said segment and to the driving engine and gear, and a boom for supporting said lever.

20. In an excavator, a bucket-arm consisting of a plurality of members, not less than 35 three of which are pivotally connected together, said bucket-arm being pivoted to a suitable support and being provided with a joint between its supporting-pivot and a point of power application, whereby a single 40 power-applying device may effect both a downward and a forward movement of the bucket.

OLAF HETLESAETER.

Witnesses:
HARRY J. FLOOD,
HOWARD M. COX.